

CATALOGUE OF SPARE PARTS

GILERA 50 TOURING M/CYCLE

GILERA 50 TRIALS M/CYCLE

GILERA 50 TOURING MOPED

GILERA 50 TRIAL MOPED

GILERA 50 ENDURO MOPED



DOUGLAS (SALES & SERVICE) LTD

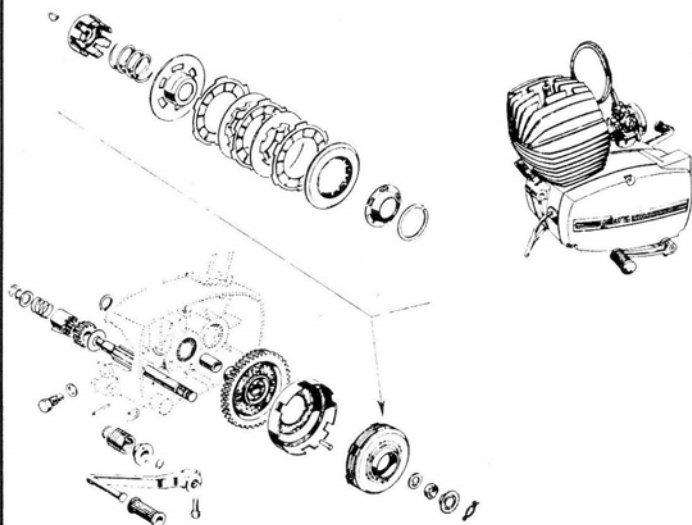
Division of Westinghouse Brake & Signal Company Limited

2 OAK LANE, FISHPONDS TRADING ESTATE, BRISTOL BS5 7XB
Telephone Bristol 654197 & 654882 Telegrams: Douglas, Bristol

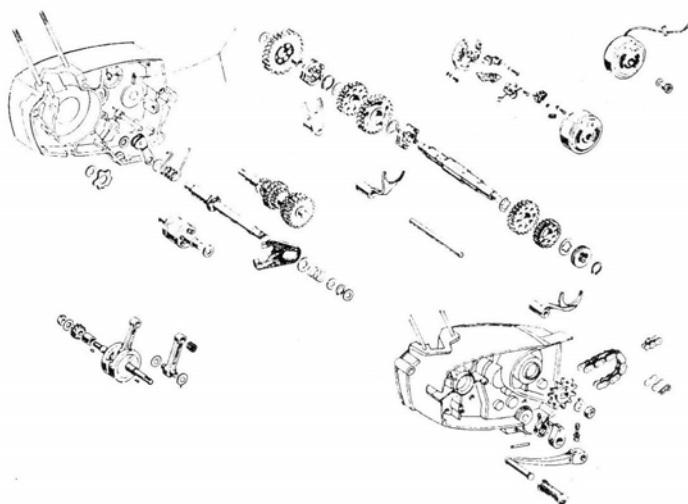


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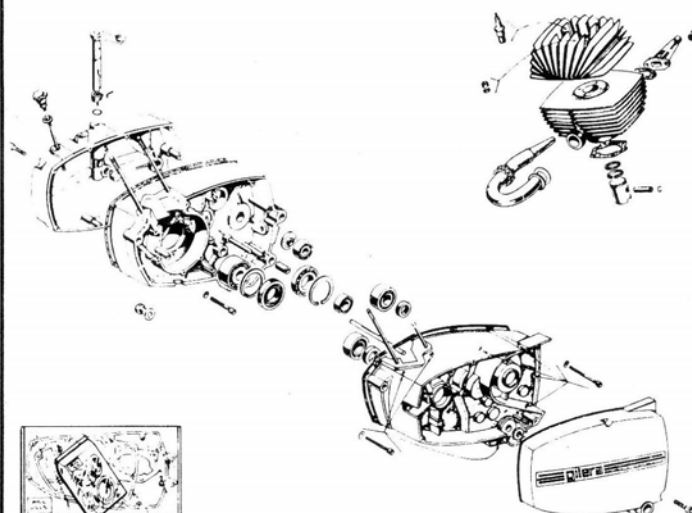
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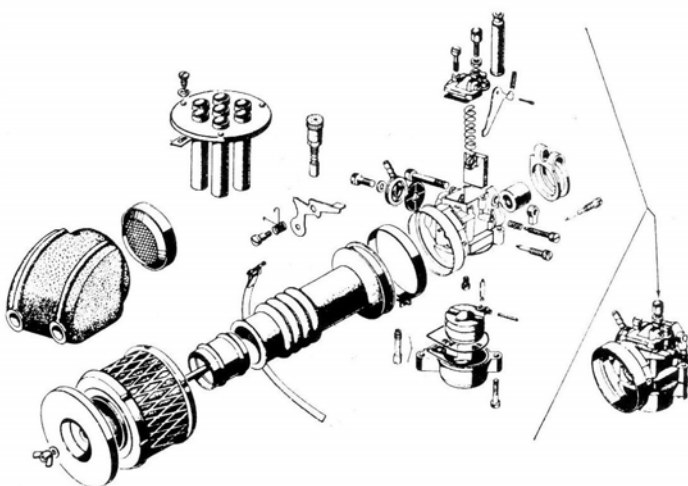
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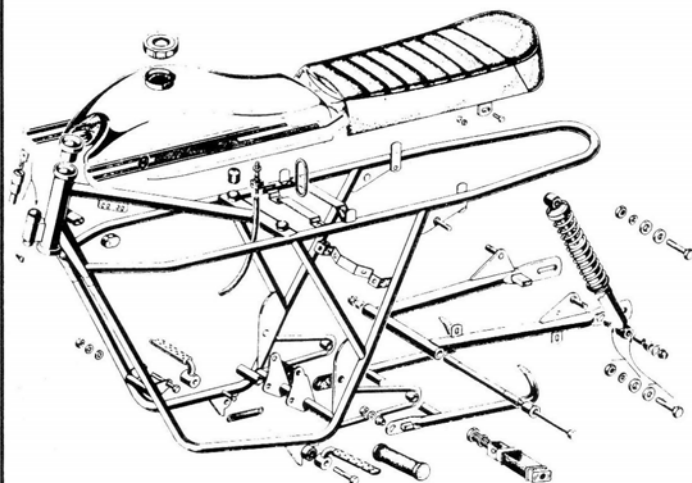
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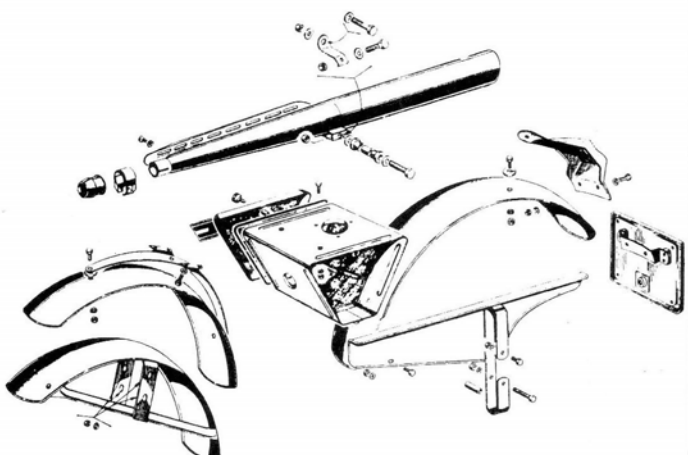
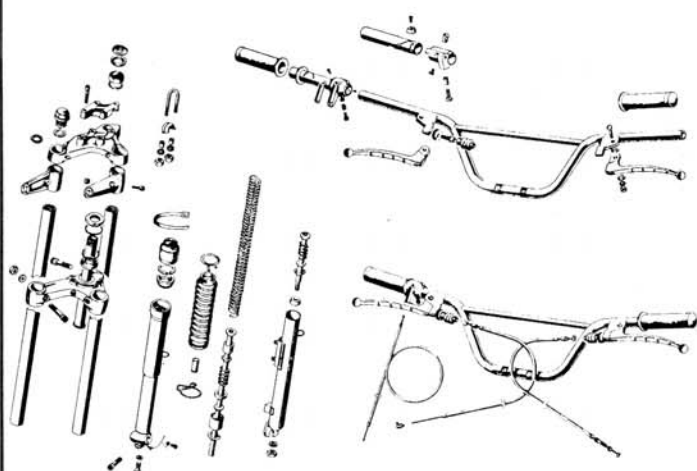
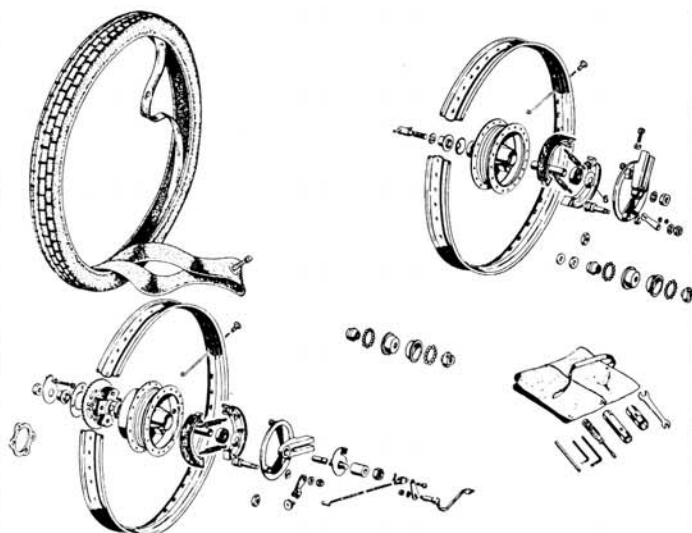


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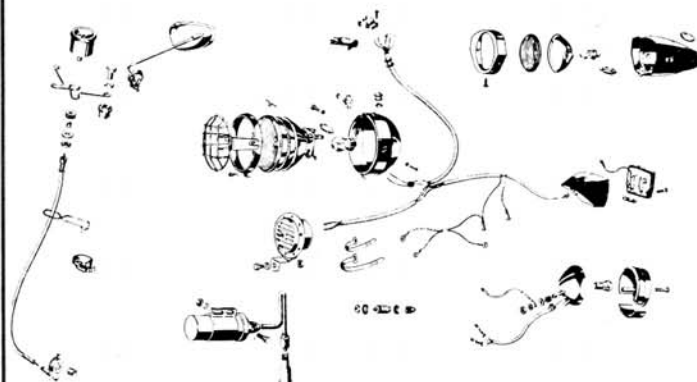
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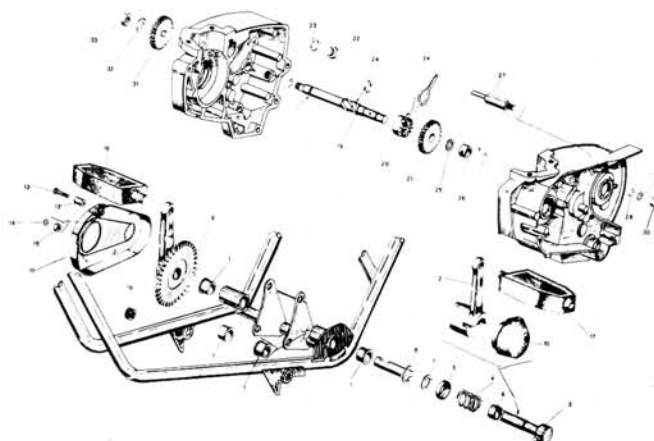
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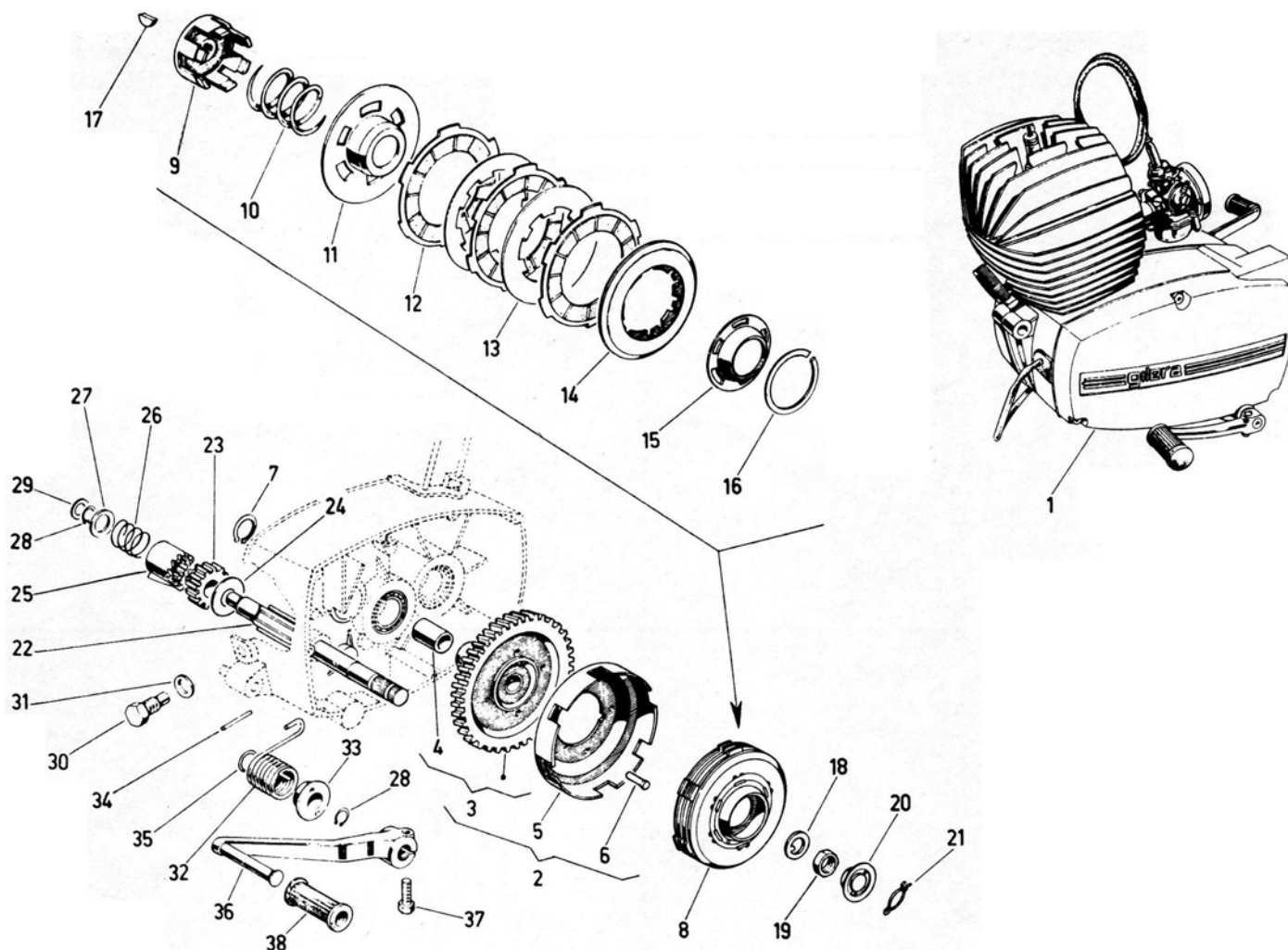


TABLE 1 ENGINE ASSY – CLUTCH

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	ENGINE UNIT	1	G 68760 1001–3623	G 68342 1001–3627			
1	ENGINE UNIT	1	G402398 3624→	G400230 3628→	G350530	G350530	G351029
2	HELICAL GEAR ASSY	1	G 68399 1001–3623	G 68399 1001–3627			
2	HELICAL GEAR ASSY	1	G350454 3624→	G350454 3628→	G350454	G350454	G350454
3	HELICAL GEAR	1	G 68400 1001–3623	G 68400 1001–3627			
3	HELICAL GEAR	1	G350453 3624→	G350453 3628→	G350453	G350453	G350453
4	BUSH	1	G 68405 1001–3623	G 68405 1001–3627			
4	BUSH	1	G400676 3624→	G400676 3628→	G400676	G400676	G400676

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
5	CLUTCH CASE	1	G 68517	G 68517	G 68517	G 68517	G 68517
6	RIVET, CASE SEC	4	G 68518 1001-3623	G 68518 1001-3627			
6	RIVET, CASE SEC	4	S 5784 3624→	S 5784 3627→	S 5784	S 5784	S 5784
7	CIRCLIP, HELICAL GEAR SEC	1	S 6425	S 6425	S 6425	S 6425	S 6425
8	CLUTCH ASSY, COMPLETE	1	G 68519 1001-3623	G 68519 1001-3627			
8	CLUTCH ASSY, COMPLETE	1	G400297 3624→	G400297 3628→	G400297	G400297	G400297
9	CLUTCH INNER CASE	1	2/ 79497	2/ 79497	2/ 79497	2/ 79497	2/ 79497
10	CLUTCH SPRING	1	112390	112390	112390	112390	112390
11	INNER PLATE	1	79469	79469	79469	79469	79469
12	DRIVE PLATE	3	G 68531 1001-3623	G 68531 1001-3627			
12	DRIVE PLATE	3	G400298 3624→	G400298 3628→	G400298	G400298	G400298
13	DRIVEN PLATE	2	79478	79478	79478	79478	79478
14	OUTER PLATE	1	79476	79476	79476	79476	79476
15	OIL CONTAINER CUP	1	G 68521 1001-3623	G 68521 1001-3627			
15	OIL CONTAINER CUP	1	G401647 3624→	G401647 3628→	G401647	G401647	G401647
16	CIRCLIP, PLATE SEC	1	79474	79474	79474	79474	79474
17	KEY	1	S 11753	S 11753	S 11753	S 11753	S 11753
18	WASHER, CLUTCH SEC	1	S 1822	S 1822	S 1822	S 1822	S 1822
19	NUT, CLUTCH SEC	1	S 1508	S 1508	S 1508	S 1508	S 1508
20	PRESSURE PLATE	1	16821	16821	16821	16821	16821
21	RING	1	14457	14457	14457	14457	14457
22	STARTER SHAFT	1	G 68084 1001-3623	G 68084 1001-3627			
22	STARTER SHAFT	1	G400691 3624→	G400691 3628→	G 68722 4455→	G 68722	G 68722

TABLE 1 ENGINE ASSY – CLUTCH

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
23	STARTER GEAR	1	G 68412	G 68412	G 68630	G 68630	G 68630
24	WASHER, GEAR SHOULDER	1	G 26185	G 26185	G 26185	G 26185	G 26185
25	DRIVING CLAW	1	G 68085	G 68085	G 68727	G 68727	G 68727
26	SPRING	1	G 68082	G 68082	NOT FITTED	NOT FITTED	NOT FITTED
27	SPRING SHOULDER WASHER	1	G 68444	G 68444	NOT FITTED	NOT FITTED	NOT FITTED
28	CIRCLIP	2	S 6415	S 6415	NOT FITTED	NOT FITTED	NOT FITTED
29	WASHER	1	G 68057	G 68057	G 68057	G 68057	G 68057
30	STARTER BOLT	1	G 68062	G 68062	G 7845	G 7845	G 7845
31	WASHER	1	G 7598	G 7598	G 6369	G 6369	G 6369
32	KICK RETURN SPRING	1	G 68086	G 68086	NOT FITTED	NOT FITTED	NOT FITTED
33	RING NUT	1	G 68087	G 68087	NOT FITTED	NOT FITTED	NOT FITTED
34	SPRING PIN	1	G 48389	G 48389	G 48389	G 48389	G 48389
35	PACKING	1	S 6714	S 6714	S 6714	S 6714	S 6714
36	STARTER LEVER	1	G 68249	G 68481	NOT FITTED	NOT FITTED	NOT FITTED
37	SCREW, LEVER SEC	1	G 27399	G 27399	NOT FITTED	NOT FITTED	NOT FITTED
38	PACKING, LEVER PROTECT.	1	G 68306	G 60259	NOT FITTED	NOT FITTED	NOT FITTED

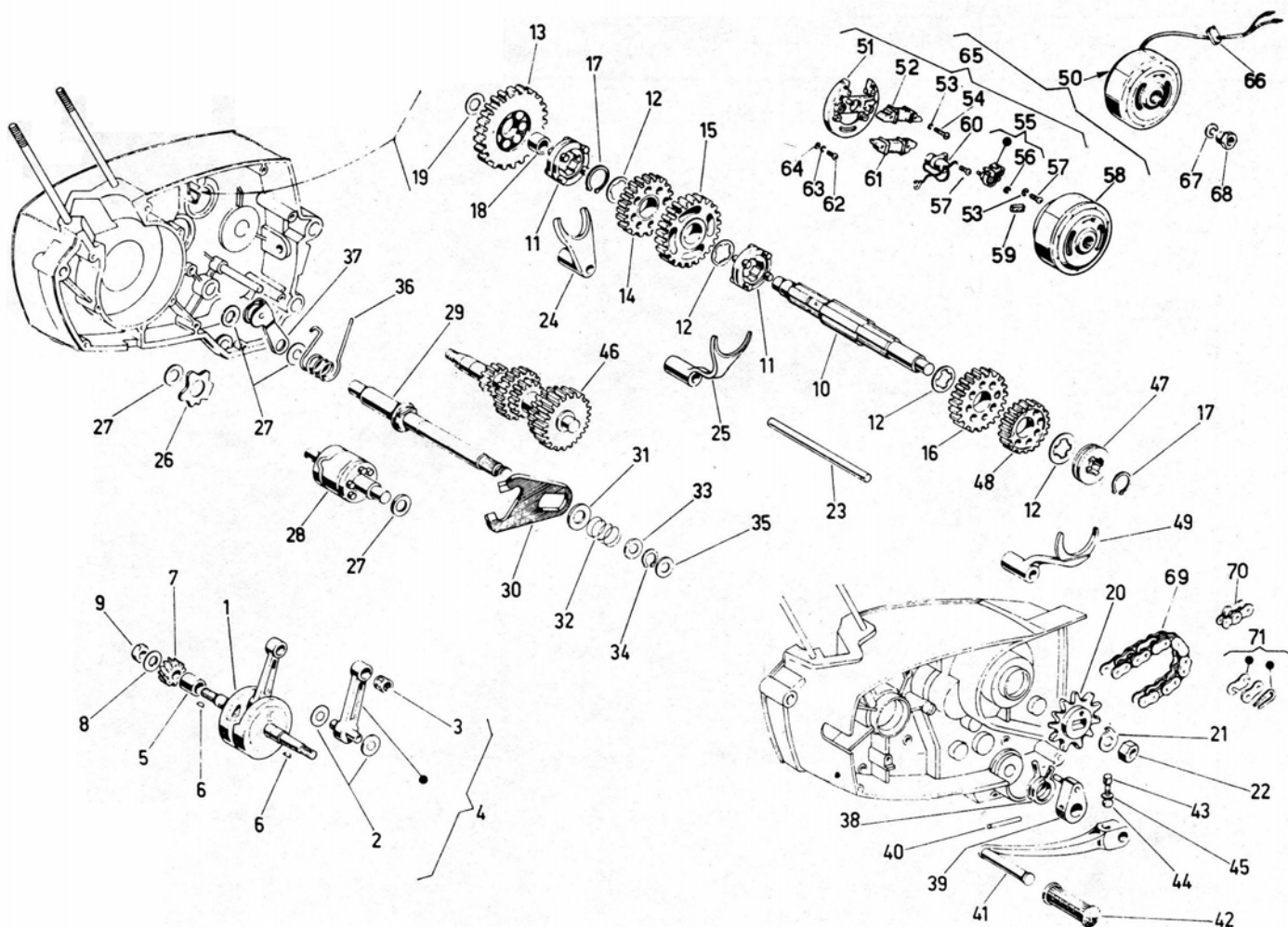


TABLE 2 SHAFTS & GEAR CHANGE

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	CRANKSHAFT ASSY	1	G 68393 1001-3623	G 68393 1001-3627			
1	CRANKSHAFT ASSY	1	G400316 3624- →	G400316 3628- →	G400316	G400316	G400316
2	SHOULDER WASHER	2	G 68516 1001-3623	G 68516 1001-3623			
2	SHOULDER WASHER	2	78332	78332	78332	78332	78332
2	SHOULDER WASHER	2					
3	ROLLER CAGE	1	112145	112145	112145	112145	112145
4	CON-ROD CRANK PIN ASSY.	1	G380188	G350188	G380188	G350188	G350188
5	SPACER, GEAR	1	G400204	G400204	G400204	G400204	G400204
6	KEY	1	267	267	267	267	267
7	GEAR	1	G 68397	G 68397	G 68397	G 68397	G 68397

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
8	WASHER	1	S 1821	S 1821	S 1821	S 1821	S 1821
9	NUT	1	G 10202 1001-3623	G 10202 1001-3627			
9	NUT	1	S 15222 3624→	S 15222 3628→	S 15222	S 15222	S 15222
10	SHAFT FOR GEARS	1	G 68448 1001-3623	G 68448 1001-3627			
10	SHAFT FOR GEARS	1	G400351 3624→	G400351 3628→	G400515	G400515	G400315
11	SLIDING COUP- LING	2	G400352	G400352	G400352	G400352	G400352
12	WASHER, GEAR SHOULDER	4	G 68436	G 68436	G 68436	G 68436	G 68436
13	BOTTOM GEAR	1	G 68425	G 68425	G 68425	G 68425	G 68425
14	2ND GEAR	1	G 68430	G 68430	G 68426	G 68426	G 68426
15	3RD GEAR	1	G 68431	G 68431	G 68431	G 68431	G 68431
16	4TH GEAR	1	G 68432	G 68432	G 68432	G 68432	G 68432
17	CIRCLIP FOR GEARS	2	S 6419	S 6419	S 6419	S 6419	S 6419
18	BUSH FOR BOTTOM GEAR	2	G 68664	G 68664	G 68664	G 68664	G 68664
19	WASHER, BUSH SHOULDER	1	G 64156	G 64156	G 64156	G 64156	G 64156
20	PINION FOR CHAIN	1	G 68377	G 68377	G 68377(142)	G 68377	G 68377
21	WASHER, PINION SEC.	1	G 68476	G 68476	G 68476	G 68476	G 68476
22	NUT, PINION SEC.	1	G 21629 1001-3623	G 21629 1001-3627			
22	NUT, PINION SEC.	1	S 20210 3624-→	S 20210 3628-→	S 20210	S 20210	S 20210
23	AXLE FOR FORK	1	G 68076	G 68076	G 68076	G 68076	G 68076
24	CONTROL FORK	1	G 68437	G 68437	G 68437	G 68437	G 68437
25	CONTROL FORK	1	G 68450	G 68450	G 68437	G 68437	G 68437
26	TOOTHED DISC	1	G 68439	G 68439	G 68439	G 68439	G 68439
27	SHOULDER WASHER	4	G 68057	G 68057	G 68057	G 68057	G 68057
28	SELECTOR DRUM	1	G401499	G401499	G401500	G401500	G401500
29	SELECTOR SHAFT	1	G 68075	G 68075	G 68075	G 68075	G 68075

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
30	GEAR SELECTOR FORK	1	G 68477	G 68477	G 68477	G 68477	G 68477
31	WASHER FOR FORK	1	G 68444	G 68444	G 68444	G 68444	G 68444
32	SPRING FOR FORK	1	G 68080	G 68080	G 68080	G 68080	G 68080
33	SPRING WASHER	1	G 68107	G 68107	G 68107	G 68107	G 68107
34	CIRCLIP	1	S 6413	S 6413	S 6413	S 6413	S 6413
35	SHOULDER WASHER	1	G 68060	G 68060	G 68060	G 68060	G 68060
36	SPRING FOR LEVER	1	G 68440	G 68440	G 68440	G 68440	G 68440
37	GEAR LEVER	1	G 68478	G 68478	G 68478	G 68478	G 68478
38	SPRING SEC G/C LEVER	1	G 29625	G 29625	G 29625	G 29625	G 29625
39	SELECTOR CONTROL LEVER	1	G 68077	G 68077	G 68077	G 68077	G 68077
40	SPRING PIN	1	G 48389	G 48389	G 48389	G 48389	G 48389
41	LEVER, GEAR CHANGE	1	G 68483 1001-3623	G 68483 1001-3627	G 68483		
41	LEVER, GEAR CHANGE	1	G400610 3624-→	G400610 3628-→	G402415	G402415	G402415
42	LEVER PROTECTION	1	G 60259 1001-3623	G 60259 1001-3627			
42	LEVER PROTECTION	1	G 68250 3624-→	G 68250 3628-→	G 68250	G 68250	G 68250
43	SCREW, LEVER SEC.	1	G 68805 1001-3623	G 68805 1001-3627			
43	SCREW, LEVER SEC	1	G400215 3624-→	G400215 3628-→	G400215	G400215	G400215
44	NUT, LEVER SEC	1	S 20105	S 20105	S 20105	S 20105	S 20105
45	WASHER	1	S 6078	S 6078	S 6078	S 6078	S 6078
46	GEAR CLUSTER	1	G 68429 1001-3623	G 68429 1001-3627			
46	GEAR CLUSTER	1	G400706 3624-→	G400706 3628-→	G400720	G400720	G400720
47	SLIDING COUPL- ING 5TH GEAR	1	G 68449	G 68449	NOT FITTED	NOT FITTED	NOT FITTED

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
48	5TH GEAR	1	G 68433	G 68433	NOT FITTED	NOT FITTED	NOT FITTED
49	CONTROL FORK 5TH GEAR	1	G 68451	G 68451	NOT FITTED	NOT FITTED	NOT FITTED
50	FLYWHEEL ASSY	1	G 68248 1001-3623	G 68248 1001-3627			
50	FLYWHEEL ASSY	1	G402011 3624- →	G402011 3628- →	G402011	G402011	G402011
51	BACKPLATE	1	G352221	G352221	G352221	G352221	G352221
52	H.T. COIL	1	G 45972 1001-3623	G 45972 1001-3627			
52	H.T. COIL	1	G352223 3624- →	G352223 3628- →	G352223	G352223	G352223
53	WASHER	5	G 45178	G 45178	G 45178	G 45178	G 45178
54	SCREW	4	G 45724	G 45724	G 45724	G 45724	G 45724
55	CONTACT BREAKER ASSY	1	G 45975 1001-3624	G 45975 1001-3627			
55	CONTACT BREAKER ASSY	1	G352169 3625- →	G352169 3628- →	G352169	G352169	G352169
56	RING	1	G 64038	G 64038	G 64038	G 64038	G 64038
57	SCREW CONTACT SEC.	2	G 45455	G 45455	G 45455	G 45455	G 45455
58	ROTOR	1	G 45968 1001-3623	G 45968 1001-3627			
58	ROTOR	1	G402010 3624- →	G402010 3628- →	G402010	G402010	G402010
59	FELT	1	G 45721	G 45721	G 45721	G 45721	G 45721
60	CONDENSOR	1	G 45974 1001-3623	G 45974 1001-3627			
60	CONDENSOR	1	352224 3624- →	352224 3628- →	352224	352224	352224
61	L.T. COIL	1	G 45973 1001-3623	G 45973 1001-3627			
61	L.T. COIL	1	G352222 3624- →	G352222 3628- →	G352222	G352222	G352222
62	SCREW, PLATE SEC	3	S 14555	S 14555	S 14555	S 14555	S 14555
63	SPRING WASHER	3	S 6964	S 6964	S 6964	S 6964	S 6964

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
64	PLAIN WASHER	3	G 68675 1001-3623	G 68675 1001-3627			
64	PLAIN WASHER	3	S 3054 3624- →	S 3054 3628- →	S 3054	S 3054	S 3054
65	BACKPLATE ASSY	1	G352220	G352220	G352220	G352220	G352220
66*	GROMMET	1	G 68482 1001-3623	G 68482 1001-3627			
66	GROMMET		G400526	G400526	G400526	G400526	G400526
67	WASHER	1	S 3111	S 3111	S 3111	S 3111	S 3111
68	NUT, FLYWHEEL SEC	1	G 45288 1001-3623	G 45288 1001-3627			
68	NUT, FLYWHEEL SEC	1	G400205 3624- →	G400205 3628- →	G400205	G400205	G400205
69	DRIVE CHAIN	1	G 68724	G 68378	G 69688	G 69688	G 69688
70	CHAIN LOCK	1	G 68808	G 68808	G 68808	G 68808	G 68808
71	CONNECTING LINK	1	G 68809	G 68809	G 68809	G 68809	G 68809

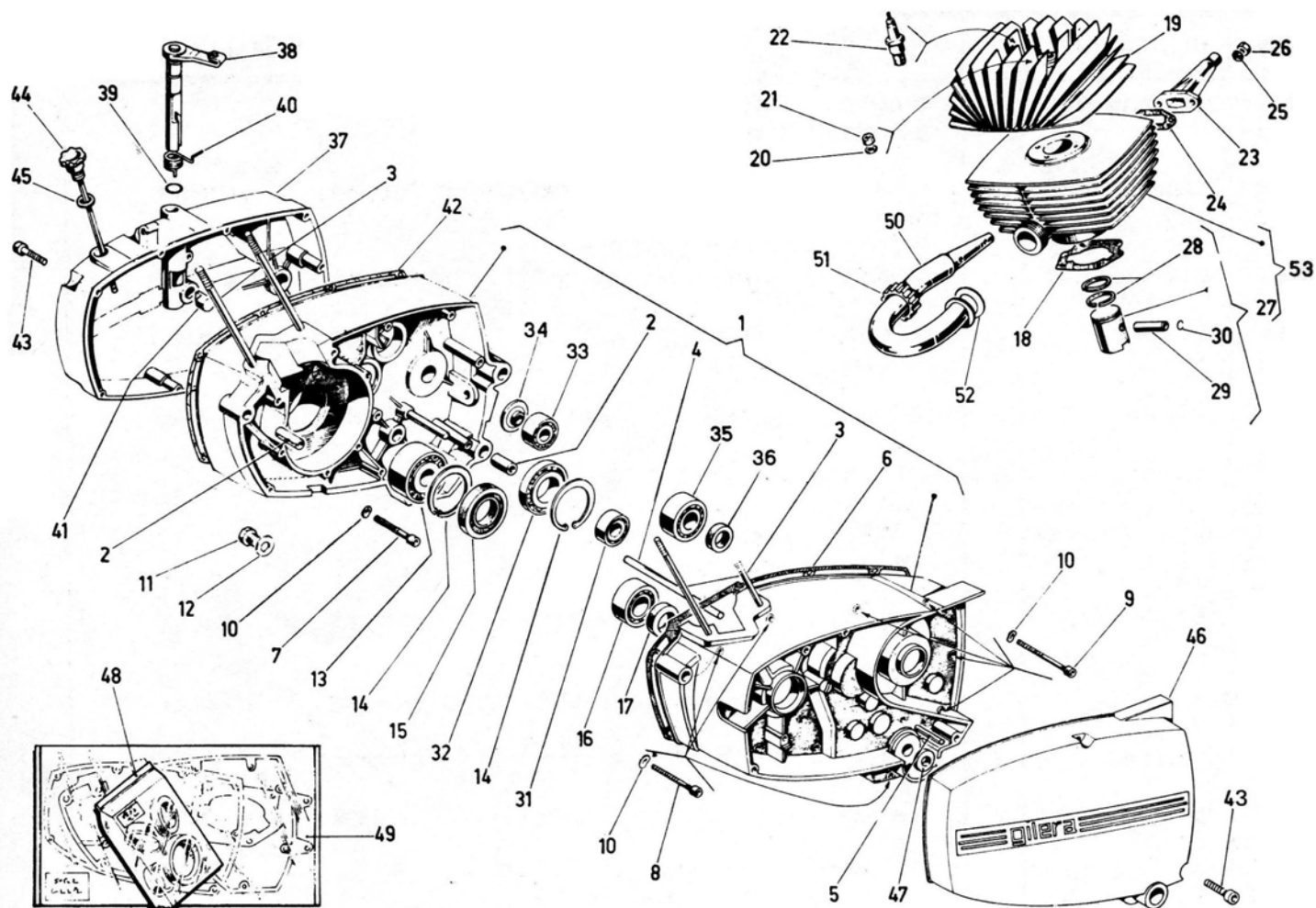


TABLE 3 CYL. & PISTON ASSY - CRANKSHAFT

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	CRANKCASE ASSY	1	G 68461 1001-3623	G 68461 1001-3627			
1	CRANKCASE ASSY	1	G400173 3624- →	G400173 3628- →	G404411	G 351029	G351029
2	SPRING PIN C/CASE HALF	2	G 70114 1001-3623	G 70114 1001-3627			
2	SPRING PIN C/CASE HALF	2	G400616 3624- →	G400616 3628- →	G400616	G400616	G400616
3	STUD. CYL & CYL. HEAD	4	G 68067 1001-3623	G 68067 1001-3627			
3	STUD. CYL & CYL. HEAD	4	G400211 3624- →	G400211 3628- →	G400211	G400211	G400211
4	AXLE, GEAR FORK	1	G 68435	G 68435	G 68435	G 68435	G 68435
5	PIN, SELECTOR SPRING	1	G 68061	G 68061	G 68061	G 68061	G 68061

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYLCE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
6	GASKET, CRANK- CASE	1	G 68091 1001-3623	G 68091 1001-3627			
6	GASKET, CRANK- CASE	1	G400193 3624→	G400193 3628→	G400193	G400193	G400193
7	SCREW, CRANK- CASE HALFS	5	G 68283	G 68283	G 68283	G 68283	G 68283
8	SCREW, CRANK- CASE HALF	4	G 60427	G 60427	G 60427	G 60427	G 60427
9	SCREW, CRANK- CASE HALF	4	G 68464	G 68464	G 68464	G 68464	G 68464
10	SPRING WASHER	12	G 45148 1001-3623	G 45148 1001-3627			
10	SPRING WASHER	13	S 6966 3624→	S 6966 3628→	S 6966	S 6966	S 6966
11	OIL DRAIN CAP	1	G 7845 1001-3623	G 7845 1001-3627			
11	OIL DRAIN CAP	1	S 30280 3624→	S 30280 3628→	S 30280	S 30280	S 30280
12	GASKET, OIL DRAIN CAP	1	G 6369 1001-3623	G 6369 1001-3627			
12	GASKET, OIL DRAIN CAP	1	397 3624→	397 3628→	397	397	397
13	BEARING, CLUTCH SIDE	1	S 7125	S 7125	S 7125	S 7125	S 7125
14	CIRCLIP, BEARING	2	S 6647	S 6647	S 6647	S 6647	S 6647
15	OIL SEAL	1	S 8731	S 8731	S 8731	S 8731	S 8731
16	BEARING, FLY- WHEEL SIDE	1	G 68458	G 68458	G 68458	G 68458	G 68458
17	OIL SEAL	1	G 68459	G 68459	G 68459	G 68459	G 68459
18	GASKET, CYL. BASE	1	G 68066 1001-3623	G 68066 1001-3627			
18	GASKET, CYL. BASE	1	G400170 3624→	G400170 3628→	G400170	G400170	G400170
19	CYLINDER HEAD	1	G 68584 1001-3623	G 68584 1001-3627			
19	CYLINDER HEAD	1	G400185 3624→	G400185 3628→	G400185	G400185	G400185
20	SPRING WASHER	4	S 6968	S 6968	S 6968	S 6968	S 6968
21	NUT, CYL. HEAD SEC.	4	S 20108	S 20108	S 20108	S 20108	S 20108

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
22	SPARK PLUG	1	G 29745 1001-3623	G 29745 1001-3627			
22	SPARK PLUG	1	92593	92593	92593	92593	92593
23	INLET JOINING PIPE	1	G 68467 1001-3623	G 68467 1001-3627			
23	INLET JOINING PIPE	1	G400187 3624-->	G400187 3628-->	G400187	G400187	G400187
24	GASKET INL. JOINT PIPE	1	G 68468 1001-3623	G 68468 1001-3627			
24	GASKET INL. JOINT. PIPE	1	G400189 3624-->	G400189 3628-->	G400189	G400189	G400189
25	SPRING WASHER	2	S 6966	S 6966	S 6966	S 6966	S 6966
26	NUT, JOINTING PIPE SEC.	2	S 15253	S 15253	S 15253	S 15253	S 15253
27	PISTON COMPLETE	1	G68470	G68470	G68470	G68470	G68470
28	OIL SEAL	2	G 68473	G 68473	G 68473	G 68473	G 68473
29	GUDGEON PIN	1	G 68474 1001-3623	G 68474 1001-3627			
29	GUDGEON PIN	1	150868	150868	150868	150868	150868
30	CIRCLIP, GUDGEON PIN	2	G 68475 1001-3623	G 68475 1001-3627			
30	CIRCLIP, GUDGEON PIN	2	S 6612 3624-->	S 6612 3628-->	S 6612	S 6612	S 6612
31	BEARING, F/W SIDE GEAR CLUSTER	1	2800	2800	2800	2800	2800
32	BEARING, F/W SIDE. G/CLUSTER & PIN	1	S 7130	S 7130	S 7130	S 7130	S 7130
33	BEARING, F/W SIDE. GEAR SHAFT	1	G 21329	G 21329	G 21329	G 21329	G 21329
34	OIL SEAL	1	G 68717 1001-3623	G 68717 1001-3627			
34	OIL SEAL	1	G400344 3624-->	G400344 3628-->	G400344	G400344	G400344
35	BEARING, F/W SIDE. GEAR SHAFT.	1	30209	30209	30209	30209	30209
36	OIL SEAL	1	112978	112978	112978	112978	112978
37	CRANKCASE HALF COVER. CLUTCH SIDE	1	G 68479 1001-3623	G 68479 1001-3627			
37	CRANKCASE, HALF COVER, CLUTCH SIDE	1	G400208 3624-->	G400208 3628-->	G400208	G400208	G400208

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
38	CLUTCH CONTROL PIN	1	G 68480 1001-3623	G 68480 1001-3627			
38	CLUTCH CONTROL PIN	1	G400209 3624- →	G400209 3628- →	G400209	G400209	G400209
39	PACKING	1	G 45088 1001-3623	G 45088 1001-3627			
39	PACKING	1	S 6710 3624-→	S 6710 3628- →	S 6710	S 6710	S 6710
40	LEVER RETURN SPRING	1	G 68447	G 68447	G 68447	G 68447	G 68447
41	ACTUATING PAD	1	G 68375 1001-3623	G 68375 1001-3627			
41	ACTUATING PAD	1	G400684 3624-→	G400684 3628- →	G400684	G400684	G400684
42	PACKING	1	G 68092 1001-3623	G 68092 1001-3627			
42	PACKING	1	G400192 3624-→	G400192 3628- →	G400192	G400192	G400192
43	CREW, C/CASE, HALF COVER SEC.	12	G 68499	G 68499	G 68499	G 68499	G 68499
44	PLUG	1	G 68674 1001-3623	G 68674 1001-3627			
44	PLUG	1	G401666 3624- →	G401666 3628-→	G401666	G401666	G401666
45	PACKING	1	G 6369	G 6369	G 6369	G 6369	G 6369
46	CRANKCASE COVER FLYWHEEL SIDE	1	G 68713 1001-3623	G 68713 1001-3627			
46	CRANKCASE COVER FLYWHEEL SIDE	1	G400179	G400179	G350378	G350378	G350378
47	OIL SEAL	1	G 68105 1001-3623	G 68105 1001-3627			
47	OIL SEAL	1	S.8766 3624-→	S.8766 3628-→	S.8766	S.8766	S.8766
48	PACKING SET, ENGINE COMPRESS- ION With parts Fig: 15-17-36-39-47.	1	G 68803 1001-3623	G 68803 1001-3627			
48	PACKING	1	G305531 3624-→	G305531 3628-→	G305531	G305531	G305531
49	GASKET SET With parts: Figs 6-12-18-24- 42	1	G 68802 1001-3623	G 68802 1001-3627			

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
49	GASKET SET	1	G305532 3624→	G305522 628→	G305522	G305522	G305522
50	EXHAUST PIPE	1	G 6809U	G 68586	G 68090	G 68586	306081
51	RING NUT	1	G 68162	G 68162	G 68162	G 68162	G 68162
52	PACKING	1	G 68163	G 68163	G 68163	G 68163	G 68163
53	CYL. & PISTON ASSY	1	G 68801 1001-3623	G 68801 1001-3627			
53	CYL. & PISTON ASSY	1	G402418 3624→	G402418 3628→	G352226	G352226	G352226

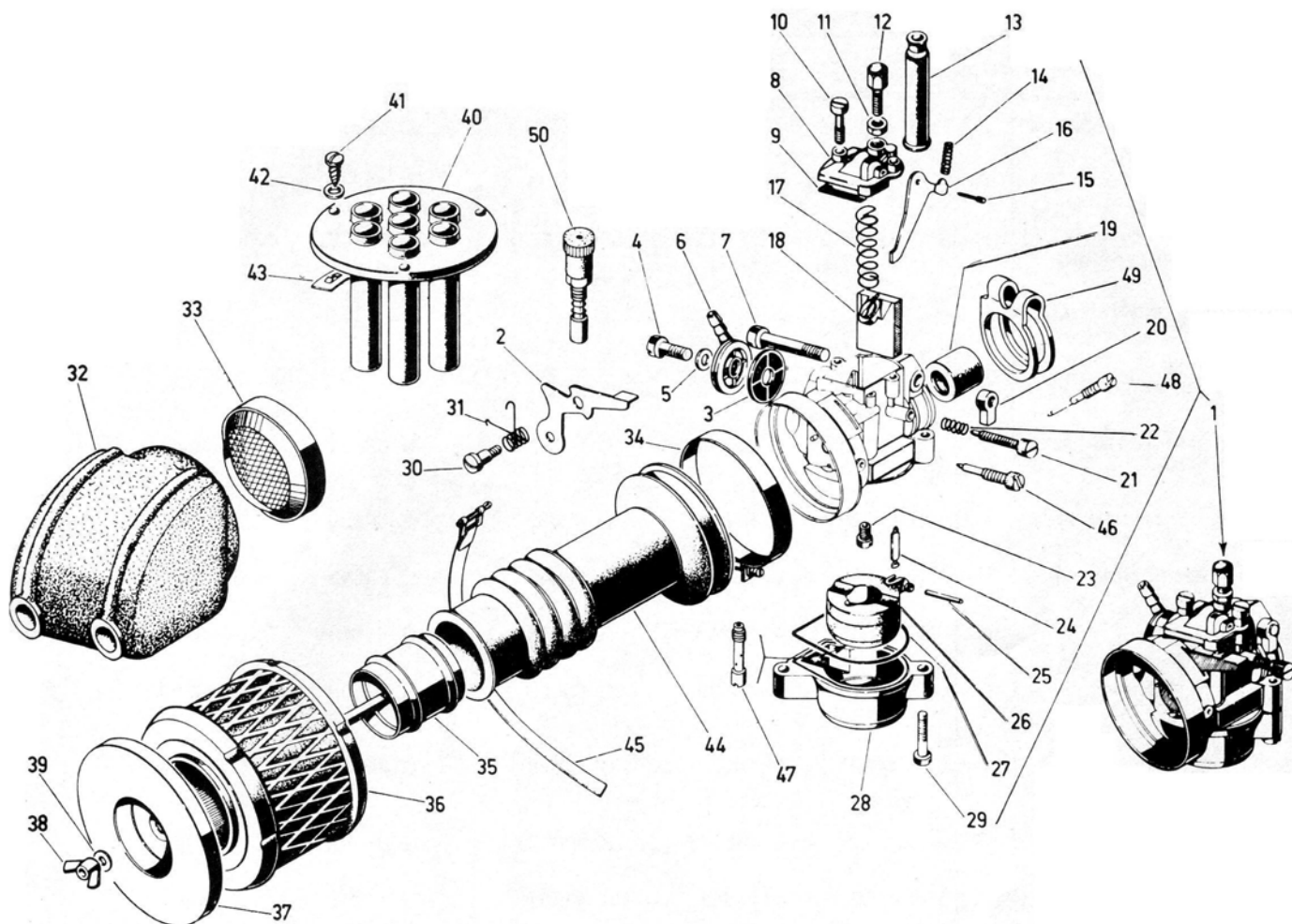


TABLE 4 CARBURETTOR – AIR CLEANER

FIG. No.	DESCRIPTION	QTY	TOURING 7 M/CYCLE G	TRIALS M/CYCLE L	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	CARBURETTOR COMPLETE	1	G 69652	G 69652	G 69652	G 69652	G 69652
2	AIR VALVE	1	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED
3	FUEL FILTER	1	G 68821	G 68821	G 68821	G 68821	G 68821
† 4	SCREW, BANJO UNION SEC.	1	G 68816	G 68816	G 68816	G 68816	G 68816
† 5	PACKING	1	G 68813	G 68813	G 68813	G 68813	G 68813
† 6	BANJO UNION	1	G 68837	G 68837	G 68837	G 68837	G 68837
7	SCREW	1	G 68842	G 68842	G 68842	G 68842	G 68842
8	COVER, FUEL CHAMBER	1	G 68845	G 68845	G 68845	G 68845	G 68845
9	PACKING	1	G 68846	G 68846	G 68846	G 68846	G 68846
† 10	SCREW, COVER SEC	2	G 68817	G 68817	G 68817	G 68817	G 68817
* 11	NUT	1	G 68812	G 68812	G 68812	G 68812	G 68812

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
12	ADJUSTING SCREW	1	G 28330	G 28330	G 28330	G 28330	G 28330
13	CAP	1	G 44811	G 44811	G 44811	G 44811	G 44811
* 14	AIR LEVER RETURN SPRING	1	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED
15	PIN, AIR VALVE LEVER	1	" "	" "	" "	" "	" "
* 16	AIR VALVE LEVER	1	" "	" "	" "	" "	" "
17	SPRING, THROTTLE SLIDE	1	G 68841	G 68841	G 68841	G 68841	G 68841
18	THROTTLE SLIDE	1	G 68839	G 68839	G 68839	G 68839	G 68839
19	REDUCTION PIPE	1	G 68849	G 68849	G 68849	G 68849	G 68849
20	NUT	1	G 68843	G 68843	G 68843	G 68843	G 68843
21	SET SCREW, THROTTLE CON.	1	G 68829	G 68829	G 68829	G 68829	G 68829
22	SPRING, FUEL SETTING	1	G 44823	G 44823	G 44823	G 44823	G 44823
23	MAIN JET	1	G 305553	G 305553	G 305553	G 305553	G 305553
24	NEEDLE	1	G 44801	G 44801	G 44801	G 44801	G 44801
25	FLOAT PIN	1	G 68815	G 68815	G 68815	G 68815	G 68815
26	FLOAT	1	G 68827	G 68827	G 68827	G 68827	G 68827
† 27	PACKING	1	G 68832	G 68832	G 68832	G 68832	G 68832
28	FLOAT CHAMBER	1	G 68910	G 68910	G 68910	G 68910	G 68910
29	SCREW, FLOAT CHAMBER SEC.	2	G 45425	G 45425	G 45425	G 45425	G 45425
30	PIN, AIR VALVE	1	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED
31	SPRING, AIR VALVE	1	" "	" "	" "	" "	" "
32	AIR FILTER	1	" "	" "	" "	" "	" "
33	FILTER ELEMENT	1	" "	" "	" "	" "	" "
34	STRAP with SCREW	1	G 68662	G 68662	G 68662	G 68662	G 68662
35	PIPE UNION	1	G 68571	G 68571	G 68571	G 68571	G 68571
36	FILTER ELEMENT	1	G 28492	G 28492	G 28492	G 28492	G 28492
37	COVER, FILTER ELEMENT	1	G 48214	G 48214	G 48214	G 48214	G 48214
38	WING NUT, COVER	1	G 42396	G 42396	G 42396	G 42396	G 42396

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED	
39	WASHER	1	G 42401	G 42401	G 42401	G 42401	G 42401	
40	SILENCER, ELEMENT	1	G 68582	G 68582	G 68582	G 68582	G 68582	
41	SCREW, SELF-TAPPING	3	G 68588	G 68588	G 68588	G 68588	G 68588	
42	PLAIN WASHER	3	G 6466	G 6466	G 6466	G 6466	G 6466	
43	PLATE FOR SCREW	3	G 93609	G 93609	G 93609	G 93609	G 93609	
44	BELLOWS	1	G 68581	G 68581	G 68581	G 68581	G 68581	
45	STRAP	1	G 68656	G 68656	G 68656	G 68656	G 68656	
46	SCREW, MIXTURE ADJUSTING	1	G 44824	G 44824	G 44824	G 44824	G 44824	
47	STARTER JET	1	G 68831	G 68831	G 68831	G 68831	G 68831	
48	SLOW RUNNING JET	1	G 68840	G 68840	G 68840	G 68840	G 68840	
49	RING, PIPE UNION SEC.	1	G 68844	G 68844	G 68844	G 68844	G 68844	
50	STARTER DEVICE	1	G 68848	G 68848	G 68848	G 68848	G 68848	

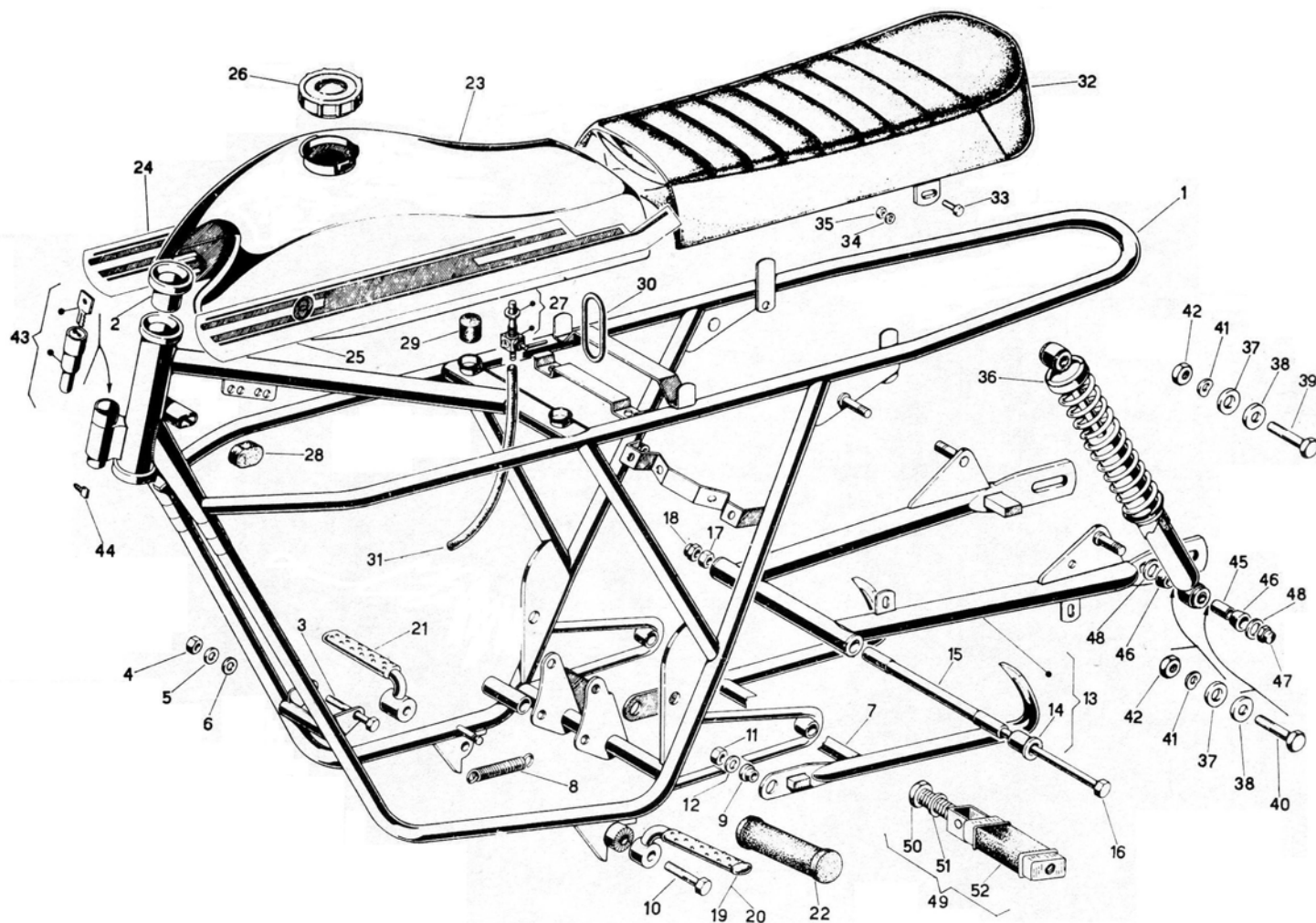


TABLE 5 CHASSIS – REAR SUSPENSION

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	CHASSIS ASSY	1	G 68217	G 68366	G305118	G306005	G306051
2	STEERING TRACK	2	G 22937	G 22937	G 22937	G 22937	G 22937
* 3	SCREW, SEC. ENGINE TO CHA.	3	G 26799	G 26799	G 26799	G 26799	G 26799
4	NUT	3	G 7358	G 7358	G 7358	G 7358	G 7538
5	SPRING WASHER	3	G 48317	G 48317	G 48317	G 48317	G 48317
6	PLAIN WASHER	1	S 3038	S 3038	S 3038	S 3038	S 3038
7	CENTRE STAND	1	G 68040	G 68255	G 68040	G 68255	G 68255
8	SPRING, CENTRE STAND	1	G 68560	G 68560	G 68560	G 68560	G 68560
9	SPACER, CENTRE STAND	2	G 68504	G 68504	G 68504	G 68504	G 68504
10	SCREW, SEC. FOOT- REST & CENTRE STAND	2	NOT FITTED	G 68511	NOT FITTED	G 68511	G 68511

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED	
11	NUT	2	G 21629	G 21629	G 21629	G 21629	G 21629	
12	WASHER	2	G 64032	G 64032	G 64032	G 64032	G 64032	
* 13	REAR FORK ASSY	1	G 68103	G 68260	G 68103	G 68260	G 68260	
14	ANTI FRICTION BEARING	2	G 68132	G 68132	G 68132	G 68132	G 68132	
15	SPACER FOR PIN	1	G 68136	G 68136	G 68136	G 68136	G 68136	
16	FORK PIVOT PIN	1	G 68236	G 68236	G 68236	G 68236	G 68236	
17	NUT FOR PIN	1	G 26369	G 26369	G 26369	G 26369	G 26369	
18	CAP NUT	1	G 21513	G 21513	G 21513	G 21513	G 21513	
19	FOOTREST	2	G 68746	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	
20	FOOTREST.L. HAND	1	NOT FITTED	G 68261	NOT FITTED	NOT FITTED	NOT FITTED	
21	FOOTREST.R. HAND	1	NOT FITTED	G 68348	NOT FITTED	NOT FITTED	NOT FITTED	
22	RUBBER FOOTREST	2	G 21367	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	
23	FUEL TANK	1	G 68555	G 68555	G 68555	G 68555	G305452	
24	TRANSFER. R.HAND	1	G 68137	G 68263	G 68263	G400389		
25	TRANSFER L.HAND	1	G 68138	G 68264	G 68264	G400390		
26	FILLER CAP	1	G 68672	G 68672	G 68672	G 68672	G 68672	
27	FUEL COCK, with packing	1	G 70040	G 70040	G 70040	G 70040	G 70040	
28	FRONT BUFFER Fuel Tank	2	G 68543	G 68543	G 68543	G 68543	G 68543	
29	REAR BUFFER Fuel Tank	2	G 68542	G 68542	G 68542	G 68542	G 68542	
30	RUBBER TENSION ELEMENT	1	G 68587	G 68587	G 68587	G 68587	G 68687	
31	HOSE	1	G 68673	G 68673	G 68673	G 68673	G 68673	
32	SADDLE	1	G 68232	G 68232	G 68232	G 68232	G305440	
33	SCREW, SADDLE SEC	2	G 6505	G 6505	G 6505	G 6505	G 6505	
34	PLAIN WASHER	2	G 6280	G 6280	G 6280	G 6280	G 6280	
35	NUT, SADDLE SEC	2	G 6116	G 6116	G 6116	G 6116	G 6116	
36	REAR DAMPER ASSY	2	G 68192	G 68319	G 68192	G 68319	G305450	

* Not in Price List

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
37	WASHER, INNER FOR DAMPER	4	G 68148	G 68148	G 68148	G 68148	G 68148
38	WASHER, OUTER FOR DAMPER	4	G 68149	G 68149	G 68149	G 68149	G 68149
39	SCREW, UPPER, DAMPER SEC.	2	G 6693	G 6693	G 6693	G 6693	G305496
40	SCREW, LOWER, DAMPER SEC.	2	G 68150	G 68150	G 68150	G 68150	G 68150
41	SPRING WASHER	4	G 48317	G 48317	G 48317	G 48317	G 48317
42	NUT, DAMPER SEC	4	G 7358	G 7358	G 7358	G 7358	G 7358
43	LOCK UNIT WITH KEYS	1	G 68228	G 68228	G 68228	G 68228	G 400495
44	SCREW, LOCK SEC	1	G 64219	G 64219	G 64219	G 64219	G 64219
45	BUSH	4	NOT APPLICABLE				
46	BUFFER	4	G305082	G 68806	G305082	G 68806	G 68806
47	NUT, DAMPER SEC	4	NOT APPLICABLE				
48	WASHER	8	NOT APPLICABLE				
49	PILLION FOOTREST	2	G 68284	G 68284	G 68284	G 68284	NOT FITTED
50	NUT	2	S 20112	S 20112	S 20112	S 20112	NOT FITTED
51	WASHER	2	S 1642	S 1642	S 1642	S 1642	NOT FITTED
52	PROTECTION	2	G 30566	G 30566	G 30566	G 30566	NOT FITTED

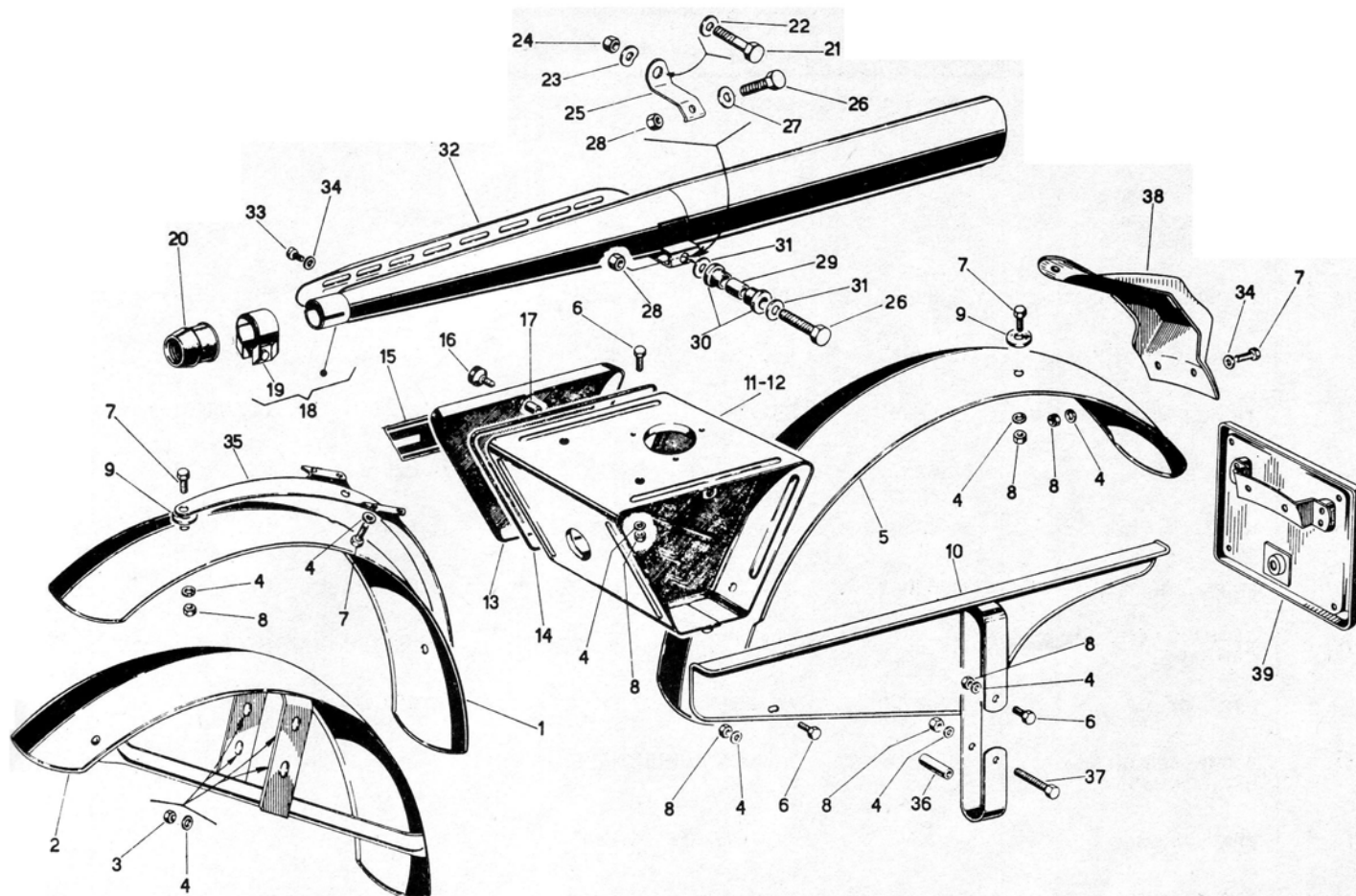


TABLE 6 MUDGUARDS – SILENCER – TOOL BOX

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	FRONT MUD- GUARD	1	NOT FITTED	G 68492	NOT FITTED	G 68419	G 68419
2	FRONT MUD- GUARD	1	G 68221	NOT FITTED	G 68799	NOT FITTED	NOT FITTED
3	NUT, SEC. MUD- GUARD TO FORK	4	G 21132	NOT FITTED	G 21132	NOT FITTED	NOT FITTED
4	WASHER	4	G 22169	G 22169	G 22169	G 22169	G 22169
5	REAR MUDGUARD	1	G 68230	G 68258	G 68230	G 68258	G306028
6	SCREW	9	G 6505	G 6505	G 6505	G 6505	G 6505
7	SCREW	15	G 6699	G 6699	G 6699	G 6699	G 6699
8	NUT	15	G 6116	G 6116	G 6116	G 6116	G 6116
9	RUBBER WASHER	7	G 26736	G 26736	G 26736	G 26736	G 26736

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
10	CHAIN GUARD	1	G 68111	G 68576	G 68111	G 68576	G 68576
11	TOOL BOX	1					
12	TOOL BOX & IN- TAKE SILEN.	1	G 68497	G 68497	G 68497	G 68497	G305449
13	COVER, TOOL BOX	2	G 68564	G 68564	G 68564	G 68564	NOT FITTED
14	PACKING TOOL BOX	2	G 68575	G 68575	G 68575	G 68575	G 68575
15	TRANSFER, COVER	2	G 68391	G 68271	G305239	G305442	G 305481
16	KNOB SCREW	2	G 62511	G 62511	G 62511	G 62511	NOT FITTED
17	BUSH	2	G 48463	G 48463	G 48463	G 48463	NOT FITTED
18	SILENCER ASSY	1	G 68042	G 68373	G 68042	G 68373	G305463
19	CLAMP, SILEN- CER SEC.	1	G 68676	G 68676	G 68676	G 68676	G 68676
20	PROTECTION	1	G 68720	G 68720	G 68720	G 68720	G 68720
21	SCREW, SEC. SILEN- CER TO CHASSIS	1		NOT APPLICABLE			
22	PLAIN WASHER	1		NOT APPLICABLE			
23	SPRING WASHER	1		NOT APPLICABLE			
24	NUT	1		NOT APPLICABLE			
25	PLATE, SEC. SILEN- CER TO CHASSIS	1	G 68211	NOT FITTED	G 68211	NOT FITTED	NOT FITTED
26	SCREW	1	S 31114	NOT FITTED	S 31114	NOT FITTED	NOT FITTED
27	WASHER	1	G 48317	NOT FITTED	G 48317	NOT FITTED	NOT FITTED
28	NUT	1	G 7358	G 7358	G 7538	G 7538	G 7538
29	SPACER	1	NOT FITTED	G 68703	NOT FITTED	G 68703	G 68703
30	SPRING BUFFER	2	NOT FITTED	G 26233	NOT FITTED	G 26233	G 26233
31	SPACER WASHER	2	NOT FITTED	G 6957	NOT FITTED	G 6957	G 6957
32	PROTECTION	1	NOT FITTED	G 68374	NOT FITTED	G 68374	NOT FITTED
33	SCREW PROTEC- TION SEC	2	NOT FITTED	G 6390	NOT FITTED	G 6390	NOT FITTED
34	WASHER	6	G 6280	G 6280	G 6280	G 6280	G 6280
35	BRACKET, MUD- GUARD	1	NOT FITTED	G 68421	NOT FITTED	G 68421	G 68421
36	SPACER, CHAIN GUARD	1	NOT FITTED	G 68578	NOT FITTED	G 68578	G 68578

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
37	SCREW, CHAIN GUARD SEC.	1	NOT FITTED	G 9831	NOT FITTED	G 9831	G 9831
38	BRACKET, TAIL LAMP	1	63162	63162	63162	63162	63162
39	NUMBER PLATE REAR	1	G 68274	G 68274	G 68274	G 68274	G 68274
		4					

PARTS NOT ILLUSTRATED							
	FRONT No. PLATE ASSY	1	G 68423	G 68423	G 68423	G 68423	G 68423
	SCREW, Sec. No. Plate to Mudguard	2	G 6505	G 6505	G 6505	G 6505	G 6505
	SPRING WASHER	2	G 6476	G 6476	G 6476	G 6476	G 6476
	FRONT SPACER	2	G 68462	G 68462	G 68462	G 68462	G 68462
	REAR SPACER	1	G 68463	G 68463	G 68463	G 68463	G 68463
	WASHER	1	G 6280	G 6280	G 6280	G 6280	G 6280
	INNER SPACER	1	G 68472	G 68472	G 68472	G 68472	G 68472
	COMPETITION PLATE R.H.		NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	G305461
	COMPETITION PLATE L.H.		NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	G 305445

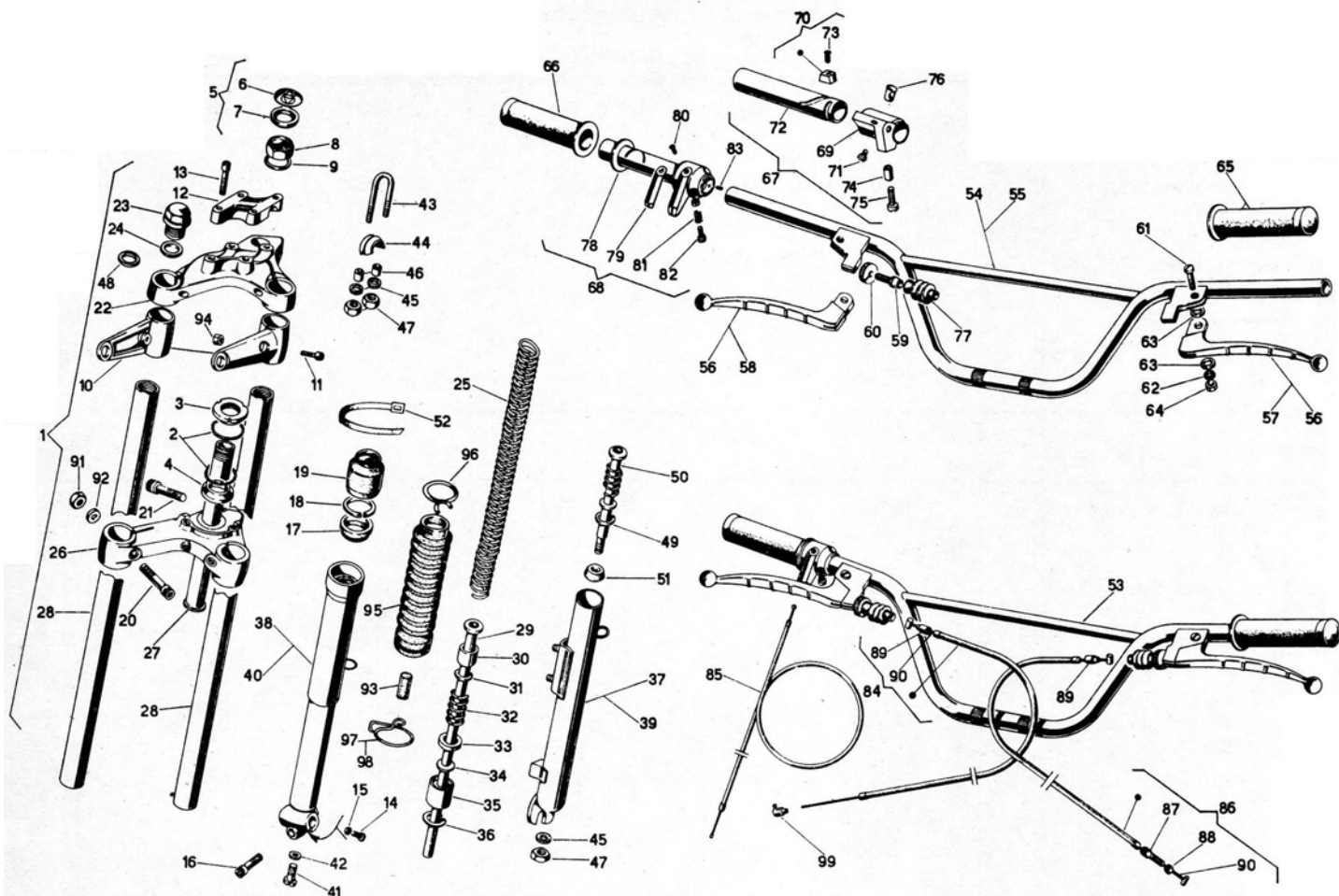


TABLE 7 FRONT SUSPENSION – HANDLEBARS

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	FRONT FORK ASSY	1	G 68387	G 68774	G 68387	G 68774	G305451
2	BALL	54	G 21317	G 21317	G 21317	G 21317	G 21317
3	CONE, STEERING UPPER	1	G 21316	G 21316	G 21316	G 21316	G 21316
4	CONE, STEERING LOWER	1	G 21315	G 21315	G 21315	G 21315	G 35423
5	NAMEPLATE ASSY	1	G 68715	G 68715	G 68715	G 68715	G 68715
6	NAMEPLATE 'GILERA'	1	G 68021	G 68021	G 68021	G 68021	G 68021
7	HOLDER, NAME- PLATE	1	G 68679	G 68679	G 68679	G 68679	G 68679
8	NUT, STEERING SEC	1	G 68856	G 68856	G 68856	G 68856	G 68856
9	WASHER	1	G 68857	G 68857	G 68857	G 68857	G 68857
10	HEADLAMP BKT	2	G 68864	G 68864	G 68864	G 68864	G 68864

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
11	SCREW, H/L BRKT SEC.	2	G 68863	G 68863	G 68863	G 68863	G 68863
12	BRACKET, HANDLE- BAR SEC.	1	G 68859	G 68859	G 68859	G 68859	G 68859
13	SCREW, BRKT SEC.	4	G 68858	G 68858	G 68858	G 68858	G 68858
14	SCREW	2	G 68866	G 68866	G 68866	G 68866	G 68866
15	PACKING	2	G 68867	G 68867	G 68867	G 68867	G 68867
16	SCREW, WHEEL SPINDLE SEC.	1	G 42606	G 42606	G 42606	G 42606	G 42606
17	OIL SEAL	2	G 68862	G 68862	G 68862	G 68862	G 68862
18	CIRCLIP	2	G 68861	G 68861	G 68861	G 68861	G 68861
19	DUST COVER SLEEVE	2	G 68860	G 68860	G 68860	G 68860	G 68860
20	SCREW	4	G 68868	G 68868	G 68868	G 68868	G 68868
21	SCREW, HEAD TUBE SEC.	1	G 68869	G 68869	G 68869	G 68869	G 68869
22	UPPER PLATE	1	G 68911	G 68911	G 68911	G 68911	G 68911
23	SCREW	2	G 68775	G 68775	G 68775	G 68775	G 68775
24	OIL SEAL	2	G 68913	G 68913	G 68913	G 68913	G 68913
25	SPRING	2	G 68914	G 68914	G 68914	G 68914	G305487
26	LOWER PLATE	1	G 68915	G 68915	G 68915	G 68915	G 68915
27	HEAD TUBE	1	G 68916	G 68916	G 68916	G 68916	G305488
28	OUTER TUBE For Fork	2	G 68917	G 68917	G 68917	G 68917	G 305489
29	VALVE SPINDLE	2	G 68918	G 68918	G 68918	G 68918	G 68918
30	PISTON	2	G 68919	G 68919	G 68919	G 68919	G 68919
31	CIRCLIP, Piston Sec	2	G 68920	G 68920	G 68920	G 68920	G 68920
32	SPRING	2	G 68921	G 68921	G 68921	G 68921	G 68921
33	RING NUT	2	G 68922	G 68922	G 68922	G 68922	G 68922
34	VALVE PLATE	2	G 68923	G 68923	G 68923	G 68923	G 68923
35	VALVE BODY	2	G 68924	G 68924	G 68924	G 68924	G 68924
36	CIRCLIP	2	G 68925	G 68925	G 68925	G 68925	G 68925
37	OUTER TUBE FOR FORK R.	1	G 68988	NOT FITTED	G 68988	NOT FITTED	NOT FITTED

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
38	CASING R/H.	1	NOT FITTED	G 68926	NOT FITTED	68926	G 306096
39	OUTER TUBE FOR FORK L/H	1	G 68987	NOT FITTED	G 68987	NOT FITTED	NOT FITTED
40	CASING L/H.	1	NOT FITTED	G 68927	NOT FITTED	G 68927	G 306095
41	SCREW	2	G 22907	G 22907	G 22907	G 22907	G 22907
42	PACKING	2	G 68932	G 68932	G 68932	G 68932	G 68932

ITEMS 43 – 52 ARE NOT APPLICABLE

53	HANDLEBAR ASSY	1	G 68242	G 68601	G 68242	G 68601	G305030
54	HANDLEBARS	1	G303050	NOT FITTED	G305050	NOT FITTED	NOT FITTED
55	HANDLEBARS	1	NOT FITTED	G 68883	NOT FITTED	G 68883	G305031
56	LEVER, L/H with Bush	1	G305051	G 68876	G305051	G 68876	G 68876
57	LEVER, L/H with Bush	1	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED
57	LEVER, R/H, with Bush	1	G305052	NOT FITTED	G305052	NOT FITTED	NOT FITTED
58	LEVER, R/H, with Bush	1	NOT FITTED	G 68877	NOT FITTED	G 68877	NOT FITTED
59	ADJUSTING SCREW	2	G 68878	G 68878	G 68878	G 68878	G 68878
60	RING NUT	2	G 68879	G 68879	G 68879	G 68879	G 68879
61	SCREW, LEVER SEC	2	G 42584	G 68882	G 48584	G 68882	G 68882
62	WASHER	2	G 42098	G 42098	G 42098	G 42098	G 42098
63	NYLON WASHER	1	G 68881	G 68881	G 68881	G 68881	G 68881
64	NUT, LEVER SEC	2	G 29524	G 29524	G 29524	G 29524	G 29524
65	GRIP, L/H	1	G 62105	G 62105	G 62105	G 62105	G 62105
66	GRIP, R/H	1	G 62104	G 62104	G 62104	G 62104	G 62104
67	THROTTLE TWIST UNIT	1	NOT APPLICABLE				
68	THROTTLE TWIST UNIT	1	G 21462	G 21462	G 21462	G 21462	G 21462

ITEMS 69 – 76 ARE NOT APPLICABLE

77	BELLOWS	2	G 68880	G 68880	G 68880	G 68880	G 68880
78	SHOULDER WASHER	1	G 28722	G 28722	G 28722	G 28722	G 28722
79	COVER	1	G 28718	G 28718	G 28718	G 28718	G 28718

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
80	SCREW, COVER SEC	1	G 28719	G 28719	G 28719	G 28719	G 28719
81	SPRING	1	G 28721	G 28721	G 28721	G 28721	G 28721
82	SCREW FOR SPRING	1	G 28720	G 28720	G 28720	G 28720	G 28720
83	DOWEL	2	G 28717	G 28717	G 28717	G 28717	G 28717
84	CABLE ASSY, FRONT BRAKE	1	G 68612	G 68612	G 68612	G 68612	G 68612
85	CABLE ASSY, THROTTLE	1	G 68039	G 68039	G 68039	G 68039	G 68039
86	CABLE ASSY, CLUTCH	1	G 68611	G 68611	G 68611	G 68611	G 68611
87	SCREW, CABLE ADJUSTING	1	G 45034	G 45034	G 45034	G 45034	G 45034
88	NUT	1	G 7166	G 7166	G 7166	G 7166	G 7166
89	END FERRULE	2	G 21698	G 21698	G 21698	G 21698	G 21698
90			NOT APPLICABLE				

ITEMS 91 – 98 ARE NOT APPLICABLE

99	SCREW, CABLE ADJUSTER	1	G 28896	G 28896	G 28896	G 28896	G 28896
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PARTS NOT ILLUSTRATED							
	INNER CLUTCH CABLE		G 68611/1	G 68611/1	G 68611/1	G 68611/1	G 68611/1
	INNER BRAKE CABLE		G 68612/1	G 68612/1	G 68612/1	G 68612/1	G 68612/1
	INNER THROTTLE CABLE		G 68039/1	G 68039/1	G 68039/1	G 68039/1	G 68039/1
	L.H. LEVER ASSY		NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	G305027
	R.H. LEVER ASSY		" "	" "	" "	" "	G305378

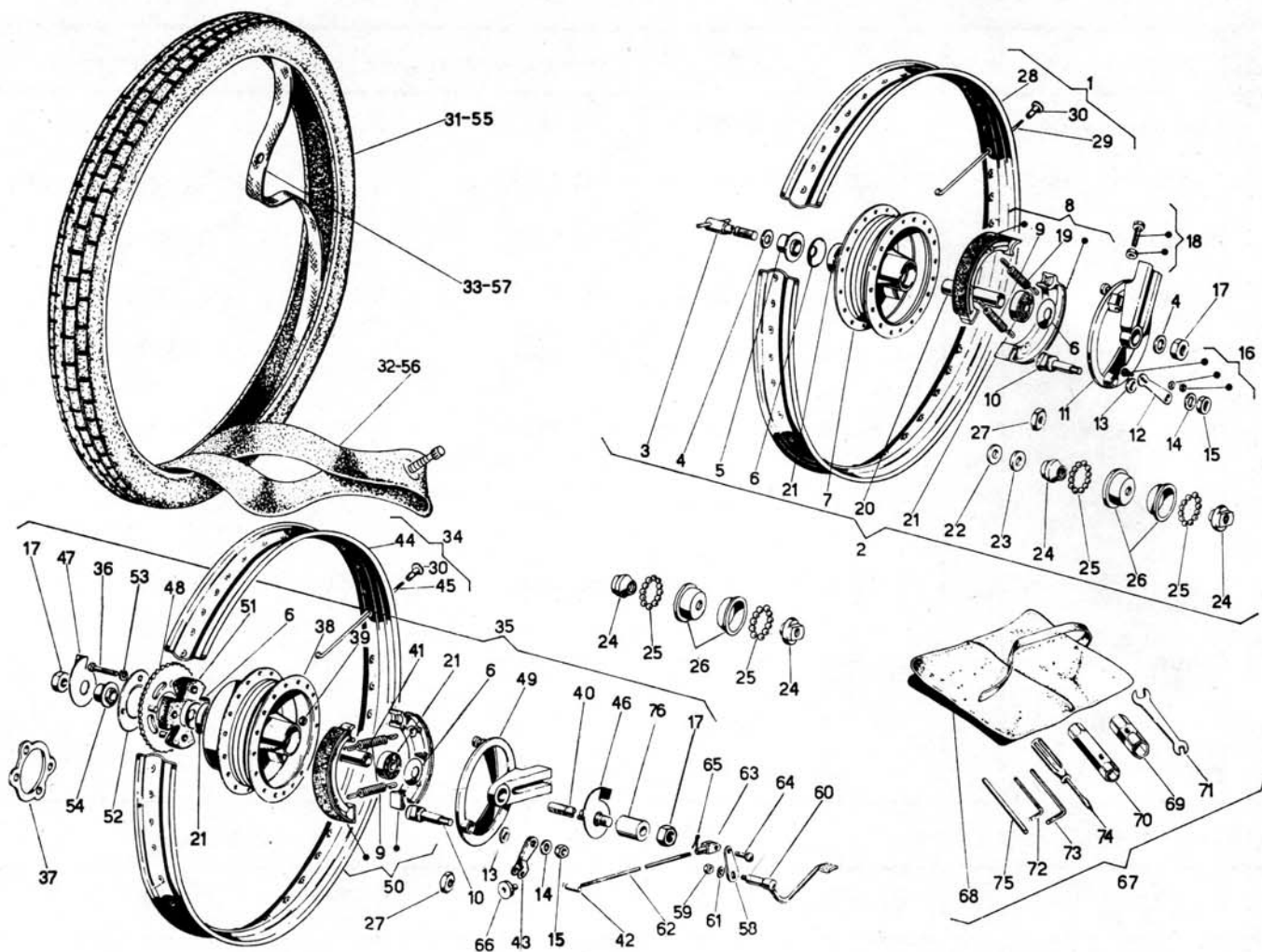


TABLE 8 FRONT AND REAR WHEELS

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	FRONT BRAKE- DRUM with rim and spokes.	1	G 68238	G 68589	G 68238	G 68589	G 68589
2	FRONT HUB ASSY	1	G 68591	G 68591	G 68591	G 68591	G 68591
3	HUB SPINDLE	1	G 68897	G 68897	G 68897	G 68897	G 68897
4	WASHER, Hub Spindle Sec.	2	G 68898	G 68898	G 68898	G 68898	G 68898
5	DUST COVER	1	G 68899	G 68899	G 68899	G 68899	G 68899
6	RING, DUST COVER	4	G 68896	G 68896	G 68896	G 68896	G 68896
7	BRAKE DRUM	1	G 68900	G 68900	G 68900	G 68900	G 68900
8	BRAKE SHOES	2	G 68907	G 68907	G 68907	G 68907	G 68907
9	RETURN SPRING Brake Shoe	4	G 70241	G 70241	G 70241	G 70241	G 70241
10	BRAKE CAM	2	G 68890	G 68890	G 68890	G 68890	G 68890

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED	
11	JAW HOLDING DISC	1	G 68901	G 68901	G 68901	G 68901	G 68901	
12	BRAKE LEVER	1	G 68902	G 68902	G 68902	G 68902	G 68902	
13	CAM WASHER	2	G 68891	G 68891	G 68891	G 68891	G 68891	
14	WASHER, LEVER SEC	2	G 6280	G 6280	G 62	G 6280	G 6280	
15	NUT	2	G 29524	G 29524	G 29524	G 29524	G 29524	
16	TERMINAL SCREW UNIT	1	G 68903	G 68903	G 68903	G 68903	G 68903	
17	WHEEL NUT	3	G 68894	G 68894	G 68894	G 68894	G 68894	
18	ADJUSTING SCREW UNIT	1	G 68904	G 68904	G 68904	G 68904	G 68904	
19	RETURN SPRING, Brake Shoe	1	G 68905	G 68905	G 68905	G 68905	G 68905	
20	SPACER	1	G 68906	G 68906	G 68906	G 68906	G 68906	
21	BEARING	4	G 62506	G 62506	G 62506	G 62506	G 62506	
ITEMS 22 – 27 NOT APPLICABLE								
28	FRONT WHEEL RIM	1	G 68596	G 68590	G 68596	G 68590	G 68596	
29	SPOKE	36	G 68609	G 68608	G 68609	G 68608	G 68608	
30	SPOKE NIPPLE	72	G 7229	G 7229	G 7229	G 7229	G 7229	
31	FRONT TYRE	1	G 68239	G 68592	G 68239	G 68592	G 68592	
32	INNER TUBE	1	G 48101	G 68593	G 48101	G 68593	G 68593	
33	RIM TAPE	1	G 48102	G 68594	G 48102	G 68594	G 68594	
34	WHEEL ASSY With rim & spokes	1	G 68595	G 68595	G 68595	G 68595	G 68595	
35	REAR HUB ASSY	1	G 68650	G 68650	G 68650	G 68650	G 68650	
36	BOLT	4	G 29353	G 29353	G 29353	G 29353	G 29353	
37	NUT	1	NOT APPLICABLE					
38	BRAKE DRUM	1	G 68887	G 68887	G 68887	G 68887	G 68887	
39	NUT	4	G29524	G 29524	G 29524	G 29524	G 29524	
40	HUB SPINDLE	1	G 68895	G 68895	G 68895	G 68895	G 68895	
41	SPACER	1	G 68889	G 68889	G 68889	G 68889	G 68889	
42	PIVOT	1	G 68363	G 68363	G 68363	G 68363	G 68363	

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
43	BRAKE LEVER	1	G 68893	G 68893	G 68893	G 68893	G 68893
44	RIM REAR WHEEL	1	G 68596	G 68596	G 68596	G 68596	G 68596
45	SPOKE	36	G 68609	G 68609	G 68609	G 68609	G 68609
46	CHAIN TENSIONER R/H	1	G 68164	G 68164	G 68164	G 68164	G 68164
47	CHAIN TENSIONER L/H	1	G 68165	G 68165	G 68165	G 68165	G 68165
48	RING GEAR	1	G 69368	G 68369	G 69686	G 6986	G 69686
49	JAW HOLDING DISC	1	G 68892	G 68892	G 68892	G 68892	G 68892
50	BRAKE SHOES ASSY	1	G 68888	G 68888	G 68888	G 68888	G 68888
51	SPRING DRIVE	1	G 68886	G 68886	G 68886	G 68886	G 68886
52	DISC	1	G 68884	G 68884	G 68884	G 68884	G 68884
53	WASHER	4	G 6476	G 6476	G 6476	G 6476	G 6476
54	DUST COVER	1	G 68908	G 68908	G 68908	G 68908	G 68908
55	REAR TYRE	1	G 48103	G 68598	G 48103	G 68598	G 68598
56	INNER TUBE	1	G 48101	G 68599	G 48101	G 68599	G 68599
57	PROTECTION	1	G 48102	G 48102	G 48102	G 48102	G 48102
58	BRAKE CONTROL LEVER	1	G 68501	G 68501	G 68501	G 68501	G 68501
59	NUT, LEVER SEC	1	G 7358	G 7358	G 7358	G 7358	G 7358
60	FOOT BRAKE PEDAL	1	G 68500	G 68500	G 68500	G305128	G305128
61	WASHER, LEVER SEC	1	G 48317	G 48317	G 48317	G 48317	G 48317
62	BRAKE PULL ROD	1	G 64286	G 64286	G 64286	G 64286	G 64286
63	FORK	1	G 64287	G 64287	G 64287	G 64287	G 64287
64	PIVOT	1	G 44670	G 44670	G 44670	G 44670	G 44670
65	SPLIT PIN	1	G 21614	G 21614	G 21614	G 21614	G 21614
66	PULL ROD BRAKE NUT	1	G 21398	G 21398	G 21398	G 21398	G 21398
67	TOOL KIT	1	G 68697	G 68697	G 68697	G 68697	G 68697
68	CANVAS TOOL KIT	1	G 29913	G 29913	G 29913	G 29913	G 29913
69	BOX WRENCH 19mm x 21mm	1	G 68694	G 68694	G 68694	G 68694	G 68694

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED	
70	BOX WRENCH 17mm x 19mm	1	G 68695	G 68695	G 68695	G 68695	G 68695	
71	DOUBLE ENDED WRENCH 8mmx10mm	1	G 68696	G 68696	G 68696	G 68696	G 68696	
72	WRENCH	1	G 68692	G 68692	G 68692	G 68692	G 68692	
73	WRENCH	1	G 68693	G 68693	G 68693	G 68693	G 68693	
74	SCREW DRIVER	1	G 11657	G 11657	G 11657	G 11657	G 11657	
75	ROD	1	G 21638	G 21638	G 21638	G 21638	G 21638	
PARTS NOT ILLUSTRATED								
	REAR BRAKE PEDAL RUBBER		NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	G 63173	

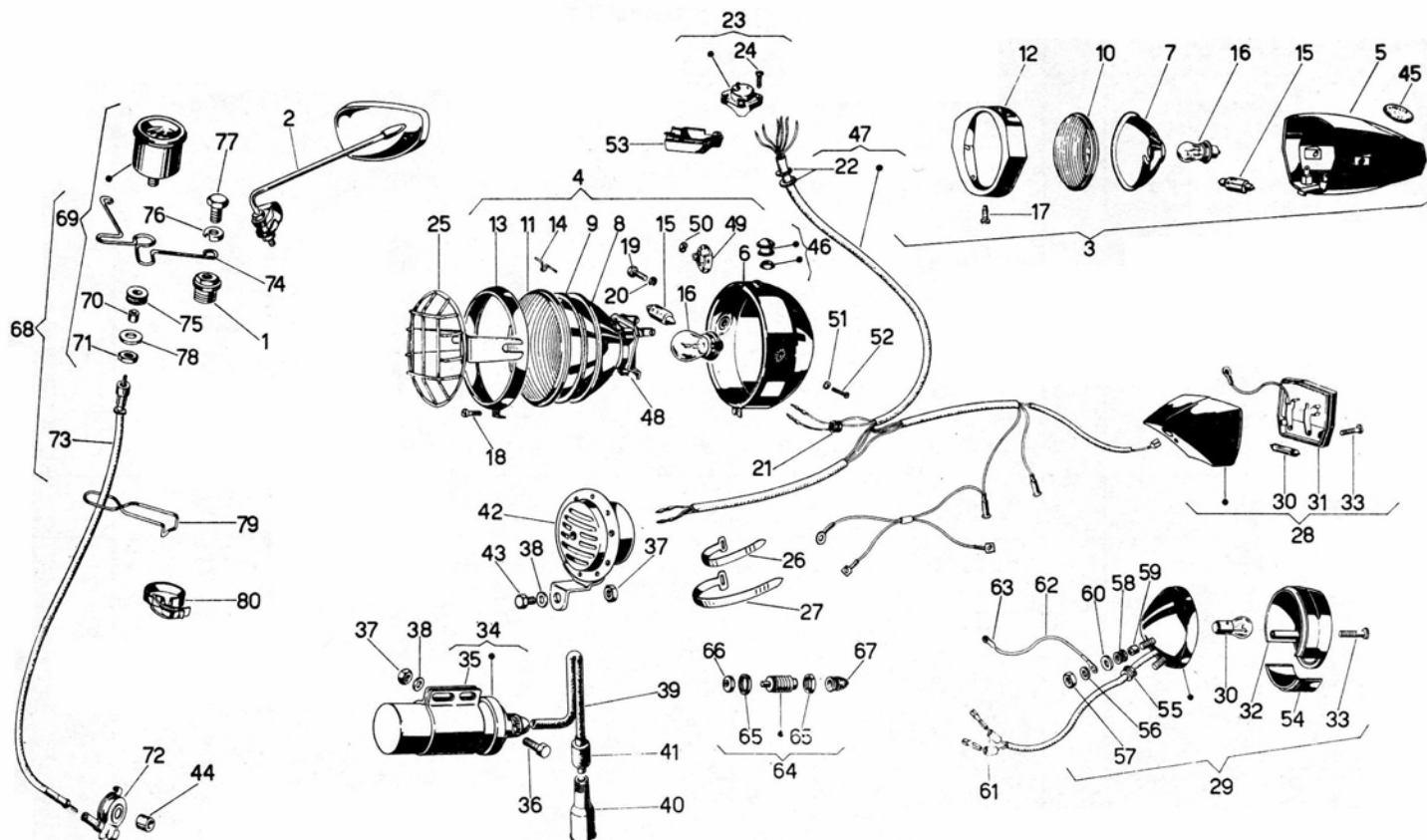


TABLE 9 ELECTRICAL EQUIPMENT

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	CAP	2	G 68775	G 68775	G 68775	G 68995	G 68775
2	MIRROR	1	1610/Uni	1610/Uni	1610/Uni	1610/Uni	1610/Uni
3	HEADLAMP ASSY	1	NOT APPLICABLE				
4	HEADLAMP ASSY	1	G 68554	G 68404	G 68554	G 68404	G306043
5	CASE HEADLAMP	1	NOT APPLICABLE				
6	CASE HEADLAMP	1	G305228	G 69600	G305228	G305228	G 69600
7	REFLECTOR, HEADLAMP	1	NOT APPLICABLE				
8	REFLECTOR, HEADLAMP	1	G 69609	G 69609	G 69609	G 69609	G 69609
9	PACKING, HEAD- LAMP	1	G 60706	G 60706	G 60706	G 60706	G 60706
10	LENS, HEADLAMP	1	NOT APPLICABLE				
11	LENS, HEADLAMP	1	G 60705	G 60705	G 60705	G 60705	G 60705

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
12	RIM, HEADLAMP	1	NOT APPLICABLE				
13	RIM, HEADLAMP	1	G 69608	G 60704	G 69608	G 60704	G 60704
14	SPRING	1	G 22686	G 22686	G 22686	G 22686	G 22686
15	BULB, 6v 15w, FESTOON	1	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED	NOT FITTED
16	BULB, HEADLAMP	1	16583	16583	16583	16583	16583
17	SCREW, H/L RIM SEC	1	NOT APPLICABLE				
18	SCREW, H/L RIM SEC	1	G 9839	G 9839	G 9839	G 9839	G 9839
19	SCREW, HEADLAMP SEC.	2	S 31117	S 31117	S 31117	S 31117	S 31117
20	WASHER	2	S 16408	S 16408	S 16408	S 16408	S 16408
21	GROMMET	1	G 69604	G 69604	G 69604	G 69604	G 69604
22	RUBBER RING	3	G 9315	G 9315	G 9315	G 9315	G 9315
23	SWITCH ASSY	1	G 68655	G 68655	G 68655	G 68655	G305377
24	SCREW	2	G305096	G305096	G305096	G305096	G305096
25	PROTECTION	1	G 68654	G 68654	G 68654	G 68654	G 68654
26	CABLE SECURING COLLAR	10	G 21879	G 21879	G 21879	G 21879	G 21879
27	CABLE SECURING COLLAR	5	NOT APPLICABLE				
28	TAIL LAMP ASSY	1	NOT APPLICABLE				
29	TAIL LAMP ASSY	1	G 68557	G 68558	G 68557	G 68558	G306044
30	BULB	1	G 89620	G 89620	G 89620	G 89620	G 89620
31	LENS, TAIL LAMP	1	NOT APPLICABLE				
32	LENS, TAIL LAMP	1	G402379	G402379	G402379	G402379	G402379
33	SCREW, TAIL LAMP LENS SEC.	2	S 30239	S 30239	S 30239	S 30239	S 30239
34	H.T. COIL With Collar	1	G 62306	G 62306	G 62306	G 62306	G 62306
35	H.T. COLLAR	1	G 45639	G 45639	G 45639	G 45639	G 45639
36	SCREW, COIL SEC	2	G 6669	G 6669	G 6669	G 6669	G 6669
37	NUT	3	G 6116	G 6116	G 6116	G 6116	G 6116
38	WASHER	3	G 45148	G 45148	G 45148	G 45148	G 45148

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
39	CABLE, SPARKING PLUG	1	G 68669	G 68669	G 68669	G 68669	G 68669
40	SPARKING PLUG SOCKET	1	G 29465	G 29465	G 29465	G 29465	G 29465
41	CAP	1	G 71671	G 71671	G 71671	G 71671	G 71671
42	HORN	1	G 68362	G 68362	G 68362	G 68362	G 68362
43	SCREW, HORN SEC	1	G 6505	G 6505	G 6505	G 6505	G 6505
44	SPACER	1	G 68340	G 68340	G 68340	G 68340	G 68340
45	COVER, SPEEDO HOUSING	1	NOT APPLICABLE				
46	INDICATOR LAMP, GREEN	1	G 62232	G 62232	G 62232	G 62232	G 62232
47	CABLE HARNESS	1	G305094	G305094	G305094	G305094	G305094
48	BULB HOLDER	1	G 28901	G 28901	G 28901	G 28901	G 28901

ITEMS 49 – 52 ARE NOT APPLICABLE

53	SWITCH BRACKET	1	G305095	G305095	G305095	G305095	G305095
54	LENS	1	G402380	G402380	G402380	G402380	G402380
55	GROMMET	1	G402381	G402381	G402381	G402381	G402381
56	SPRING WASHER, Tail Lamp Sec.	2	S 12533	S 12533	S 12533	S 12533	S 12533
57	NUT, TAIL LAMP SEC	2	S 20206	S 20206	S 20206	S 20206	S 20206
58	PLUG	2	G401605	G401605	G401605	G401605	G401605
59	BUSH	2	G401606	G401606	G401606	G401606	G401606
60	PLAIN WASHER	2	200539	200539	200539	200539	200539
61	INSULATING TUBE	2	G401080	G401080	G401080	G401080	G401080
62	EARTH CABLE, REAR LIGHT	1	G401623	G401623	G401623	G401623	G401623
63	TAG	2	NOT APPLICABLE				
64	STOP SWITCH	1	G 45788	G 45788	G 45788	G 45788	G 45788
65	NUT, STOP SWITCH SEC.	2	G 42694	G 42694	G 42694	G 42694	G 42694
66	CAP	1	G 45791	G 45791	G 45791	G 45791	G 45791
67	CAP	1	G 45790	G 45790	G 45790	G 45790	G 45790
68	SPEEDOMETER ASSY	1	G 68471	G 68465	G 68471	G 68465	G306032

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
69	SPEEDOMETER ASSY	1	G 68466	G 68466	G 68466	G 68466	G 68466
70	SPACER	1	G 68380	G 68380	G 68380	G 68380	G 68380
71	NUT	1	NOT APPLICABLE				
72	SPEEDO PINION	1	G 68344	G 68345	G 68344	G 68345	G 68345
73	SPEEDO CABLE	1	G 68782	G 68782	G 68782	G 68782	G 306030
74	BRACKET	1	G 68371	G 68371	G 68371	G 68371	G 68371
75	PLUG	1	G 68381	G 68381	G 68381	G 68381	G 68381
76	PLATE, BRKT FORK SEC.	2	G 68372	G 68372	G 68372	G 68372	G 68372
77	SCREW	2	G 9730	G 9730	G 9730	G 9730	G 9730
78	PLAIN WASHER	2	G 22114	G 22114	G 22114	G 22114	G 22114
79	SPRING SPEEDO CABLE	1	G 68382	G 68382	G 68382	G 68382	G 68382
80	COLLAR	1	G 68384	G 68484	G 68384	G 68384	G 68384
PART NOT ILLUSTRATED							
	INNER SPEEDO CABLE		G68782/1	G68782/1	G68782/1	G68782/1	G 306030/1

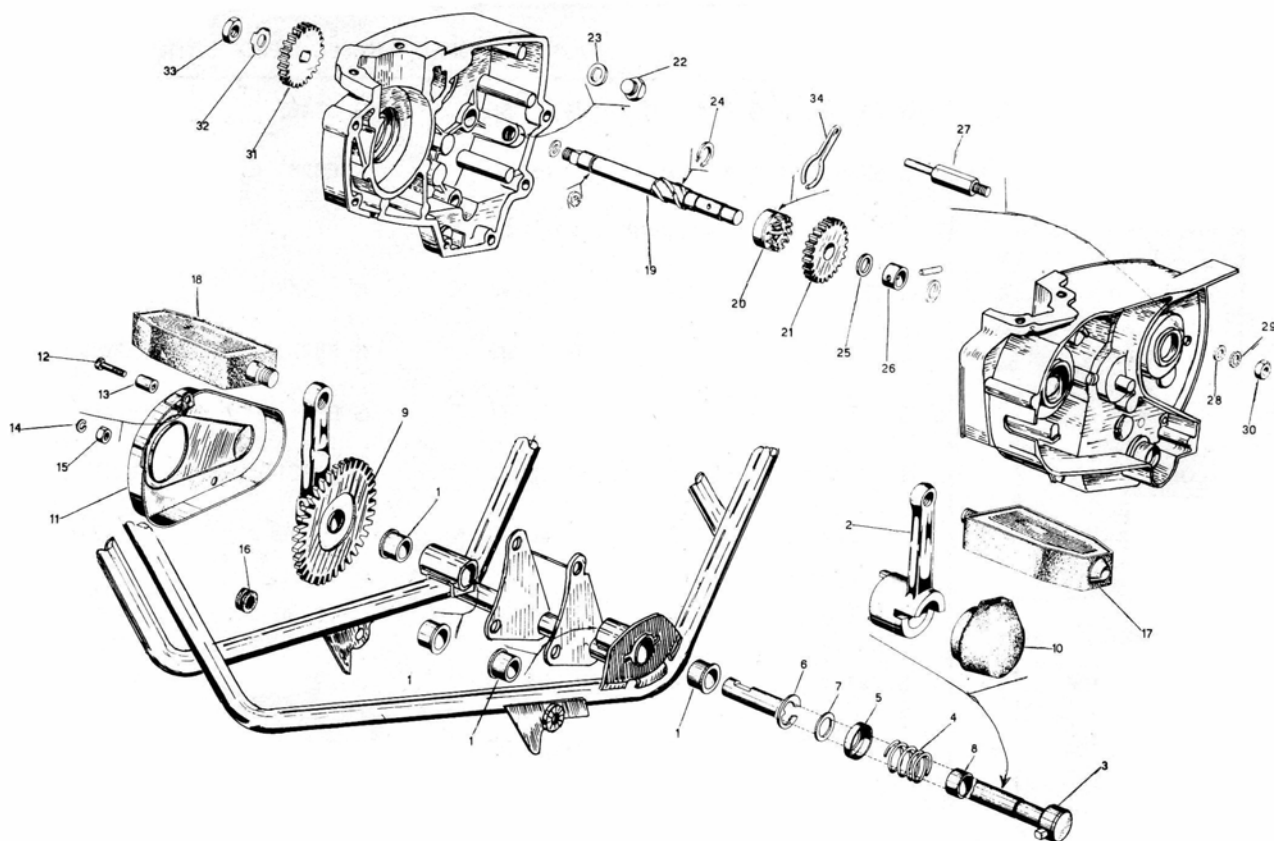


TABLE X FRAME VEHICLE WITH PEDALS.

FIG No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
1	CRANK BUSH	4			102875	102875	102875
2	CRANK, L. H.	1			G 305101	G 305101	G 305101
3	CRANK SPINDLE	1			G 305103	G 305103	G 305103
4	SPRING FOR CRANK	1			G 305092	G 305092	G 305092
5	CUP FOR SPRING	1			G 305086	G 305086	G 305086
6	CIRCLIP	1			G 305114	G 305086	G 305114
7	WASHER	1			G 305108	G 305108	G 305108
8	CRANK SPINDLE	1			G 305110	G 305110	G 305110
9	CRANK, R. H. WITH KEY	1			G 305104	G 305104	G 305104
10	PROTECTION FOR CRANK	1			G 305115	G 305115	G 305115
11	TRANSMISSION COVER	1			G 306009	G 306009	G 306009
12	COVER SECURING SCREW	1			G 68166	G 68166	G 68166
13	SPACER	1			G 68155	G 68155	G 68155
14	SPRING WASHER	1			S. 6966	S. 6966	S. 6966

FIG. No.	DESCRIPTION	QTY	TOURING M/CYCLE	TRIALS M/CYCLE	TOURING MOPED	TRIAL MOPED	ENDURO MOPED
15	NUT	1			G 6116	G 6116	G 6116
16	REAR BRAKE PEDAL RETURN BUFFER	1			G 63173	G 63173	G 63173
17	PEDAL, L. H.	1			G 305136	G 305136	G 305136
18	PEDAL, R. H.	1			G 305137	G 305137	G 305137
19	STARTER SHAFT	1			G 68722	G 68722	G 68722
20	SLIDING COUPLING	1			G 68727	G 68727	G 68727
21	STARTER GEAR	1			G 68630	G 68630	G 68630
22	PLUG	1			G 7845	G 7845	G 7845
23	WASHER	1			G 6369	G 6369	G 6369
24	CIRCLIP	1			S. 6418	S. 6418	S. 6418
25	WASHER	1			G 68107	G 68107	G 68107
26	BUSH	1			G 68658	G 68658	G 68658
27	ROD	1			G 68726	G 68726	G 68726
28	ROD SEC. PLAIN WASHER	1			S. 3057	S. 3057	S. 3057
29	ROD SEC. LOCK WASHER	1			S. 12534	S. 12534	S. 12534
30	ROD SECURING NUT	1			S. 20007	S. 20007	S. 20007
31	DRIVEN GEAR	1			G 68730	G 68730	G 68730
32	LOCKING WASHER	1			G 68476	G 68476	G 68476
33	NUT	1			S. 20210	S. 20210	S. 20210
34	SPRING	1			G 68185	G 68185	G 68185