Prüfbericht - Produkte Test Report - Products



Prüfbericht-Nr.: Auftrags-Nr.: 60411016 001 244262686 Seite 1 von 20 Order no.: Test report no.: Page 1 of 20

Kunden-Referenz-Nr.: Auftragsdatum: 2285865 27.08.2020

Order date: Client reference no.:

Wuyi Xiaozhen sanitary products Co., Ltd Auftraggeber: NO.18 Huanglong 3rd. road, Huanglong Industrial Park, Hushan Street, Wuyi, Jinhua,

Zhejiang, China

Prüfgegenstand: Disposable Medical Face Mask

Test item:

Client:

Bezeichnung / Typ-Nr.: XZ002, XZ002ZT, XZ002YT

Identification / Type no.:

Auftrags-Inhalt: Type test Order content:

Prüfgrundlage: EN 14683:2019+AC:2019 (except for Clause 5.2.6 Biocompatibility)

Ware neingangsdatum: 01.09.2020

Date of sample receipt:

Test specification:

Prüfmuster-Nr.: A002900531-001 Test sample no:

Prüfzeitraum: 02.09.2020 to 21.09.2020 Testing period:

Ort der Prüfung: TÜV Rheinland (Shanghai) Place of testing: Co., Ltd.

Prüflaboratorium: TÜV Rheinland (Shanghai) Testing laboratory: Co., Ltd.

Prüfergebnis*: Pass

Rainbow Pan

Test result*:

geprüft von:

tested by:

genehmigt von:

authorized by: Xiaojun Ding

Ausstellungsdatum: Datum:

Date: 27.09.2020 Issue date: 27.09.2020

Stellung / Position: PE **Stellung** / Position: Reviewer

Sonstiges/ The test report consists of EN 14683 test report including this cover page (20 pages). Other:

Clause 5.2.6 Biocompatibility is not evaluated in this report.

Zustand des Prüfgegenstandes bei Anlieferung: Prüfmuster vollständig und unbeschädigt Condition of the test item at delivery: Test item complete and undamaged

P(ass) = entspricht o.g. Prüfgrundlage(n) F(ail) = entspricht nicht o.g. Prüfgrundlage(n) N/A = nicht anwendbar * Legende: N/T = nicht getestet * Legend: P(ass) = passed a.m test specification(s) F(ail) = failed a.m test specification(s) N/A = not applicableN/T = not tested

Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Geneh migung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.

This test report only relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.



EN 14683:2019+AC: 2019 Medical face masks — Requirements and test methods

 Report Reference No......:
 See cover page

 Date of issue......:
 See cover page

 Total number of pages.....:
 See cover page

Testing Laboratory.....: TÜV Rheinland (Shanghai) Co., Ltd.

Address.....: No.177, 178, Lane 777 West Guangzhong Road, Jing'an District,

Shanghai, China

Applicant's name: Wuyi Xiaozhen sanitary products Co., Ltd

Street, Wuyi, Jinhua, Zhejiang, China

Test specification:

Standard.....: EN 14683:2019+AC:2019

Test procedure.....: Type test

Non-standard test method.....: N/A

Test Report Form No.....: EN 14683:2019+AC:2019_B

Test Report Form Originator.....: TÜV Rh (SZ)

Master TRF......: 2020-09

Test item description....: Disposable Medical Face Mask

Trade Mark: N/A

Manufacturer: Same as applicant

Model/Type reference: Model 1): XZ002

Model 2): XZ002

Model 2): XZ002ZT Model 3): XZ002YT

Classification....: Type II



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List of Attachments (including a total number of pages in each attachment):			
N/A			
Summary of testing:			
Tests performed (name of test and test clause):	Testing location:		
Model XZ002 was conducted with the following tests: Clause 5.2.2 Bacterial filtration efficiency; Clause 5.2.3 Breathability; Clause 5.2.4 Splash resistance; Clause 5.2.5 Microbial cleanliness Model XZ002ZT and XZ002YT were performed with clause 5.2.5 Microbial cleanliness and construction check.	TÜV Rheinland (Shanghai) Co., Ltd. No.177, 178, Lane 777 West Guangzhong Road, Jing'an District, Shanghai, China		

Copy of marking plate

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Box (for model XZ002):



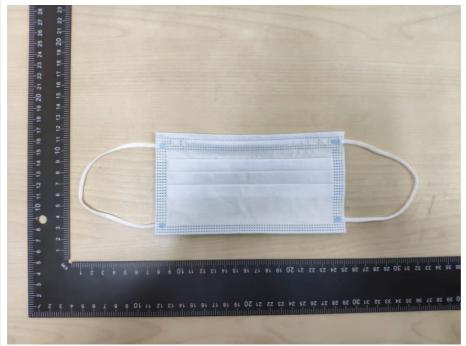
Remark: According to information from applicant, there are 50pcs medical face masks including in final small package during mass production.

Front view of face mask (for model XZ002):





Back view of face mask (for model XZ002):

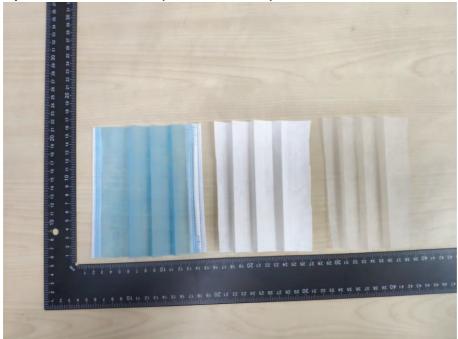


Open view of face mask (for model XZ002):









Front view of face mask (for model XZ002ZT):



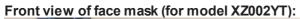
















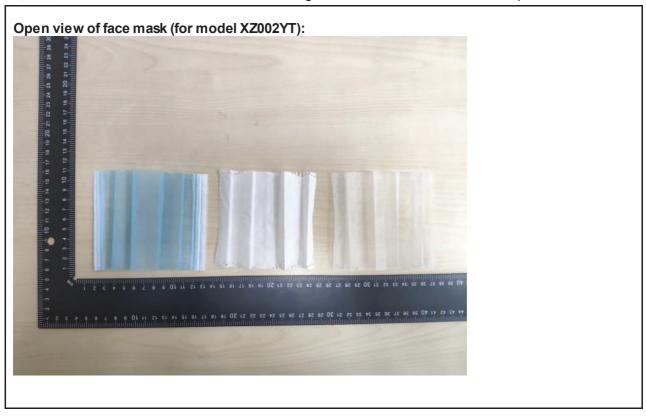




Open view of face mask (for model XZ002YT):









Testing
Date of receipt of test item(s) See cover page
Dates of tests performed See cover page
Possible test case verdicts:
- test case does not apply to the test object: N/A
- test object does meet the requirement: P (Pass)
- test object was not evaluated for the requirement : N/E (collateral standards only)
- test object does not meet the requirement F (Fail)
"(See Attachment #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. The tests results presented in this report relate only to the object tested. This report shall not be reproduced except in full without the written approval of the testing laboratory. List of test equipment must be kept on file and available for review. Additional test data and/or information provided in the attachments to this report. Throughout this report a □ comma / □ point is used as the decimal separator.
Name and address of factory (ies) Same as applicant
Traine and a data of the set of t
General product information:
The submitted samples are type IIR, non-sterile disposable medical face mask which are intended for patients in order to reduce of the spread of infections, and it is not intended for use by healthcare professionals in an operating room or in other medical settings with similar requirements.
There are 3 models and model XZ002 is the basic model. Model XZ002ZT and model XZ002YT are totally same as model XZ002 except for different size. The size of XZ002 is 175mm×95mm. The size of XZ002ZT is 140mm×95mm. The size of XZ002YT is 125mm×80mm. Details refer to photo documentation in this report.
Clause 5.2.6 Biocompatibility is not evaluated in this test report. The test results are for reference only. Relevant certification may be needed if the mask is intended to be sold in Europe.





	EN 14683:2019+AC:20	19	
Clause	Requirement + Test	Result - Remark	Verdict
4	Classification		Р
	Medical face masks specified in this European Standard are classified into two types (Type I and Type II) according to bacterial filtration efficiency whereby Type II is further divided according to whether or not the mask is splash resistant. The 'R' signifies splash resistance.	Type II	Р
5	Requirements		Р
5.1	General		Р
5.1.1	Materials and construction		Р
	The medical face mask is a medical device, generally composed of a filter layer that is placed, bonded or moulded between layers of fabric.	Composed of a filter layer between layers of fabric	Р
	The medical face mask shall not disintegrate, split or tear during intended use.	Complied	Р
	In the selection of the filter and layer materials, attention shall be paid to cleanliness.	Considered	Р
5.1.2	Design		Р
	The medical face mask shall have a means by which it can be fitted closely over the nose, mouth and chin of the wearer and which ensures that the mask fits closely at the sides.	Fitted closely over nose	Р
	Medical face masks may have different shapes and constructions as well as additional features such as a face shield (to protect the wearer against splashes and droplets) with or without anti-fog function, or a nose bridge (to enhance fit by conforming to the nose contours).	With a nose bridge	Р
5.2	Performance requirements		Р
5.2.1	General		Р
	All tests shall be carried out on finished products or samples cut from finished products.	Complied	Р
5.2.2	Bacterial filtration efficiency (BFE)		Р
	When tested in accordance with Annex B, the BFE of the medical face mask shall conform to the minimum value given for the relevant type in Table 1.	See appended table 5.2.2	Р
	For thick and rigid masks such as rigid duckbill or cup masks the test method may not be suitable as a proper seal cannot be maintained in the cascade impactor. In these cases, another valid equivalent method shall be used to determine the BFE.	Not thick and rigid mask	N/A



	EN 14683:2019+AC:20	19	
Clause	Requirement + Test	Result - Remark	Verdict
	When a mask consists of two or more areas with different characteristics or different layer-composition, each panel or area shall be tested individually.	No such condition	N/A
	The lowest performing panel or area shall determine the BFE value of the complete mask		N/A
5.2.3	Breathability		Р
	When tested in accordance with Annex C, the differential pressure of the medical face mask shall conform to the value given for the relevant type in Table 1.	See appended table 5.2.3	Р
	If the use of a respiratory protective device as face mask is required in an operating theatre and/or other medical settings, it might not fulfil the performance requirements with regard to differential pressure as defined in this European Standard. In such case, the device should fulfil the requirement as specified in the relevant Personal Protective Equipment (PPE) standard(s).	No such respiratory protective device	N/A
5.2.4	Splash resistance		Р
	When tested in accordance with ISO 22609:2004 the resistance of the medical face mask to penetration of splashes of liquid shall conform to the minimum value given for Type IIR in Table 1.	See appended table 5.2.4	P
5.2.5	Microbial cleanliness (Bioburden)		Р
	When tested according to EN ISO 11737-1:2018 the bioburden of the medical mask shall be \leq 30 CFU/g tested (see Table 1).	See appended table 5.2.5	Р
5.2.6	Biocompatibility		N/E
	According to the definition and classification in EN ISO 10993-1:2009, a medical face mask is a surface device with limited contact.		N/E
	The manufacturer shall complete the evaluation of the medical face mask according to EN ISO 10993-1:2009 and determine the applicable toxicology testing regime.		N/E
	The results of testing should be documented according to the applicable parts of the EN ISO 10993 series.		N/E
	The test results shall be available upon request.		N/E
6	Marking, labelling and packaging		Р
	Annex I, §13, of the Medical Devices Directive (93/42/EEC) or Annex I, §23, of the Medical Device Regulation (EU) 2017/745 specifies the information that should be specified on the packaging in which the medical face mask is supplied.	Checked and complied	Р
	The following information shall be supplied:		Р
	a) number of this European Standard;	Marked on the label	Р

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	EN 14683:2019+AC:2019					
Clause Requirement + Test Result - Remark Ve						
	b) type of mask (as indicated in Table 1).	Marked on the label	Р			
	EN ISO 15223-1:2016 and EN 1041:2008+A1:2013 should be considered.	Considered	Р			

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EN 14683:2019+AC:2019				
Clause Requirement + Test Result - Remark Verdi				

5.2.2	5.2.2 TABLE: Bacterial filtration efficiency (BFE)			Р				
Batch/ lot no.:	Test Speci -men no.:	Dimension of the test specimen L x W (mm x mm)	test area (cm²)	Flow rate (I/min)	Mean of the total plate counts of the two positive controls	Mean plate count of the negative controls	BFE for each test specimen (%)	Remarks
A00290	1	100×100	50	28.3	1990	<1	99.8	Р
0531- 001	2	100×100	50	28.3	1990	<1	99.9	Р
	3	100×100	50	28.3	1990	<1	99.8	Р
	4	100×100	50	28.3	1990	<1	99.9	Р
	5	100×100	50	28.3	1990	<1	99.9	Р

Supplementary information:

Remark:

Limit value: Type I ≥95%; Type II≥98%; Type IIR ≥98%.

5.2.3	T.	ABLE: Breathability (Different	tial pressure)			Р
Batch/ lot no.:	Test Specimen number- Test area number	Differential pressure for each test area (Pa/cm²)	The averaged differential pressure for each test specimen (Pa/cm²)	Flow rate (I/min)	Remarks	
A0029	1-1	47.4	44.0	8.0		Р
00531- 001	1-2	40.0		8.0		Р
	1-3	40.3		8.0		Р
	1-4	45.1		8.0		P
	1-5	47.0		8.0		Р
	2-1	43.8	44.1	8.0		P
	2-2	47.4		8.0		P
	2-3	44.9		8.0		P
	2-4	44.4		8.0		P
	2-5	40.0		8.0		P
	3-1	42.0	42.8	8.0		P

^{1,} Each specimen was conditioned at <u>21.0</u> °C and <u>85.0</u> % relative humidity for <u>4</u> h to bring them into equilibrium with atmosphere prior to testing.

^{2,} The side of the test specimen was facing towards the challenge aerosol: face



3-5

4-1

4-2

4-3

4-4

4-5

5-1

5-2

5-3

5-4

5-5

Report No. 60411016 001 EN 14683:2019+AC:2019 Requirement + Test Result - Remark Clause Verdict 3-2 8.0 44.8 3-3 45.1 8.0 Ρ 3-4 41.1 8.0 Р

42.6

43.8

40.9

41.5

41.4

42.4

42.9

44.7

40.6

41.3

49.2

44.9

43.2

Ρ

Ρ

Р

Ρ

Ρ

Р

Ρ

Ρ

Р

Ρ Ρ

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

Suppl	lementary	information:

Each specimen was conditioned at 21.0 °C and 85.0 % relative humidity for 4 h to bring them into equilibrium with atmosphere prior to testing.

Remark:

Limit value: Type I <40; Type II <40; Type IIR <60.

5.2.4	TABLE: Splash	TABLE: Splash resistance				Р
Batch/ lot no.:		Test mask no.:	The material of tested mask	Test result (Pass/fail)	Re	marks
A002900531-001		1	Polypropylene fused jet filter layer	Pass		-
		2	Polypropylene fused jet filter layer	Pass		-
		3	Polypropylene fused jet filter layer	Pass		
		4	Polypropylene fused jet filter layer	Pass		
		5	Polypropylene fused jet filter layer	Pass		-
		6	Polypropylene fused jet filter layer	Pass		-
		7	Polypropylene fused jet	Pass		



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	EN 14683:2019+AC:2019				
Clause	Clause Requirement + Test Result - Remark Verdic				

Clause Requirement +	TEST		Result - Remark	Verdict
		filter layer		
	8	Polypropylene fused je filter layer	et Pass	
	9	Polypropylene fused je filter layer	et Pass	-
	10	Polypropylene fused je filter layer	et Pass	
	11	Polypropylene fused je filter layer	et Pass	
	12	Polypropylene fused je filter layer	et Pass	
	13	Polypropylene fused je filter layer	et Pass	
	14	Polypropylene fused je filter layer	et Pass	
	15	Polypropylene fused je filter layer	et Pass	
	16	Polypropylene fused je filter layer	et Pass	
	17	Polypropylene fused je filter layer	et Pass	
	18	Polypropylene fused je filter layer	et Pass	
	19	Polypropylene fused je filter layer	et Pass	
	20	Polypropylene fused je filter layer	et Pass	
	21	Polypropylene fused je filter layer	et Pass	
	22	Polypropylene fused je filter layer	et Pass	
	23	Polypropylene fused je filter layer	et Pass	
	24	Polypropylene fused je filter layer	et Pass	
	25	Polypropylene fused je filter layer	et Pass	
	26	Polypropylene fused je filter layer	et Pass	
	27	Polypropylene fused je filter layer	et Pass	

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	EN 14683:2019+AC:2019							
Clause	Clause Requirement + Test			Result - Remark		Verdict		
	28 Polypropylene fused jet Pass							

28	Polypropylene fused jet filter layer	Pass	1
29	Polypropylene fused jet filter layer	Pass	1
30	Polypropylene fused jet filter layer	Pass	-
31	Polypropylene fused jet filter layer	Pass	-
32	Polypropylene fused jet filter layer	Pass	

Supplementary information:

- 1, Each specimen was conditioned at $21.0\,^{\circ}$ C and $85.0\,^{\circ}$ relative humidity for $4\,^{\circ}$ h to bring them into equilibrium with atmosphere prior to testing.
- 2, The description of target area tested: the center of outside
- 3, Any technique used to enhance visual detection of synthetic blood: none
- 4, The temperature and relative humidity for testing: 21.0 °C and 85.0 %
- 5, Description of any pre-treatment techniques used: <u>constant temperature and humidity machine was used</u>

Remark:

Limit value: not required for Type I and Type II; Type IIR ≥16,0.

5.2.5	TABLE: Microbia	ABLE: Microbial cleanliness (Bioburden)						
Batch/ lo	Mask(under test) no.:	Weight of each mask (g)	Total bioburden per individual mask (CFU)	Total bioburden per gram (CFU/g)	Ren	narks		
A002900	53 1	3.73	15.0	4.0	I	Р		
1-001 (XZ002)	2	3.77	9.0	2.4		Р		
(== ,	3	3.75	15.0	4.0		Р		
	4	3.76	19.2	5.1		Р		
	5	3.74	11.7	3.1		Р		

Supplementary information:

Remark:

Limit value: Type I ≤30; Type II ≤30; Type IIR ≤30.

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EN 14683:2019+AC:2019						
Clause	Requirement + Test	Result - Remark	Verdict			

5.2.5	TABLE: Microbia	ABLE: Microbial cleanliness (Bioburden)					
Batch/ lo	Mask(under test) no.:	Weight of each mask (g)	Total bioburden per individual mask (CFU)	Total bioburden per gram (CFU/g)	Ren	marks	
A002900	53 1	2.96	13.0	4.4		Р	
1-002 (model 2	2	2.96	15.5	5.3		Р	
	3	2.96	4.0	1.4		Р	
	4	2.96	9.1	3.1		Р	
	5	3.00	11.0	3.7		Р	

Supplementary information:

Remark:

Limit value: Type I \leq 30; Type II \leq 30; Type IIR \leq 30.

5.2.5	TABLE: Microbia	ABLE: Microbial cleanliness (Bioburden)					
Batch/ lo	Mask(under test) no.:	Weight of each mask (g)	Total bioburden per individual mask (CFU)	Total bioburden per gram (CFU/g)	Ren	narks	
A002900	53 1	2.25	30.0	13.3		Р	
1-003 (model 3	3) 2	2.26	30.0	13.3		Р	
(3	2.26	32.0	14.2		Р	
	4	2.31	24.7	10.7		Р	
	5	2.30	25.2	10.9		P	

Supplementary information:

Remark:

Limit value: Type I ≤30; Type II ≤30; Type IIR ≤30.

End of test report