SERVICE MANUAL

W253EFQ/W255EF/W25AEF/W253EGQ/W255EG/W25AEG

notebook

Notebook Computer

W253EFQ/W255EF/W25AEF/W253EGQ/W255EG/W25AEG

Service Manual

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About this Manual

This manual is intended for service personnel who have completed sufficient training to undertake the maintenance and inspection of personal computers.

It is organized to allow you to look up basic information for servicing and/or upgrading components of the ***W253EFQ/ W255EF/W25AEF/W253EGQ/W255EG/W25AEG*** series notebook PC.

The following information is included:

Chapter 1, Introduction, provides general information about the location of system elements and their specifications.
Chapter 2, Disassembly, provides step-by-step instructions for disassembling parts and subsystems and how to upgrade elements of the system.

Appendix A, Part Lists
Appendix B, Schematic Diagrams
Appendix C, Updating the FLASH ROM BIOS

IMPORTANT SAFETY INSTRUCTIONS

Follow basic safety precautions, including those listed below, to reduce the risk of fire, electric shock and injury to persons when using any electrical equipment:

1. Do not use this product near water, for example near a bath tub, wash bowl, kitchen sink or laundry tub, in a wet basement or near a swimming pool.
2. Avoid using a telephone (other than a cordless type) during an electrical storm. There may be a remote risk of electrical shock from lightning.
3. Do not use the telephone to report a gas leak in the vicinity of the leak.
4. Use only the power cord and batteries indicated in this manual. Do not dispose of batteries in a fire. They may explode. Check with local codes for possible special disposal instructions.
5. This product is intended to be supplied by a Listed Power Unit with an AC Input of 100 - 240V, 50 - 60Hz, DC Output of 19V, 4.74A (**90**W) minimum AC/DC Adapter.

CAUTION

This Computer's Optical Device is a Laser Class 1 Product

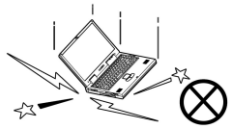
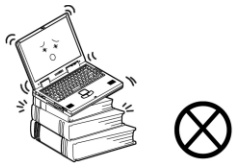
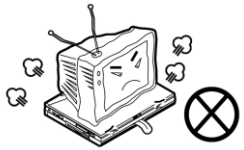
FCC Statement

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
This device may not cause harmful interference.
This device must accept any interference received, including interference that may cause undesired operation.

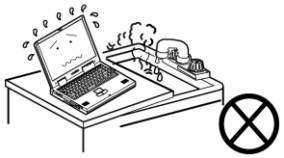
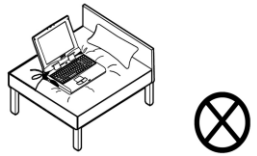
Instructions for Care and Operation

The notebook computer is quite rugged, but it can be damaged. To prevent this, follow these suggestions:

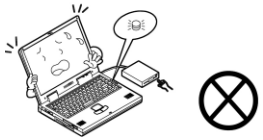
1. **Don't drop it, or expose it to shock.** If the computer falls, the case and the components could be damaged.

Do not expose the computer to any shock or vibration.	*Do not place it on an unstable surface.*	*Do not place anything heavy on the computer.*
		

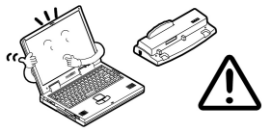
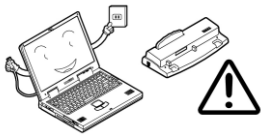
2. **Keep it dry, and don't overheat it.** Keep the computer and power supply away from any kind of heating element. This is an electrical appliance. If water or any other liquid gets into it, the computer could be badly damaged.

Do not expose it to excessive heat or direct sunlight.	*Do not leave it in a place where foreign matter or moisture may affect the system.*	*Don't use or store the computer in a humid environment.*	*Do not place the computer on any surface which will block the vents.*
			

3. **Follow the proper working procedures for the computer**. Shut the computer down properly and don't forget to save your work. Remember to periodically save your data as data may be lost if the battery is depleted.

Do not turn off the power until you properly shut down all programs.	*Do not turn off any peripheral devices when the computer is on.*	*Do not disassemble the computer by yourself.*	*Perform routine maintenance on your computer.*
			

4. **Avoid interference.** Keep the computer away from high capacity transformers, electric motors, and other strong magnetic fields. These can hinder proper performance and damage your data.
5. **Take care when using peripheral devices**.

Use only approved brands of peripherals.	*Unplug the power cord before attaching peripheral devices.*
	

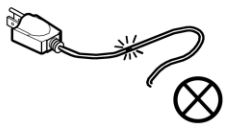
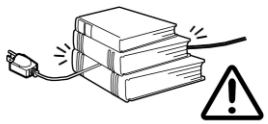
Power Safety

The computer has specific power requirements:

- Only use a power adapter approved for use with this computer.
- Your AC adapter may be designed for international travel but it still requires a steady, uninterrupted power supply. If you are unsure of your local power specifications, consult your service representative or local power company.
- The power adapter may have either a 2-prong or a 3-prong grounded plug. The third prong is an important safety feature; do not defeat its purpose. If you do not have access to a compatible outlet, have a qualified electrician install one.
- When you want to unplug the power cord, be sure to disconnect it by the plug head, not by its wire.
- Make sure the socket and any extension cord(s) you use can support the total current load of all the connected devices.
- Before cleaning the computer, make sure it is disconnected from any external power supplies.

Power Safety Warning

Before you undertake any upgrade procedures, make sure that you have turned off the power, and disconnected all peripherals and cables (including telephone lines). It is advisable to also remove your battery in order to prevent accidentally turning the machine on.

Do not plug in the power cord if you are wet.	*Do not use the power cord if it is broken.*	*Do not place heavy objects on the power cord.*
		

Battery Precautions

- Only use batteries designed for this computer. The wrong battery type may explode, leak or damage the computer.
- Do not continue to use a battery that has been dropped, or that appears damaged (e.g. bent or twisted) in any way. Even if the computer continues to work with a damaged battery in place, it may cause circuit damage, which may possibly result in fire.
- Recharge the batteries using the notebook's system. Incorrect recharging may make the battery explode.
- Do not try to repair a battery pack. Refer any battery pack repair or replacement to your service representative or qualified service personnel.
- Keep children away from, and promptly dispose of a damaged battery. Always dispose of batteries carefully. Batteries may explode or leak if exposed to fire, or improperly handled or discarded.
- Keep the battery away from metal appliances.
- Affix tape to the battery contacts before disposing of the battery.
- Do not touch the battery contacts with your hands or metal objects.

Battery Guidelines

The following can also apply to any backup batteries you may have.

- If you do not use the battery for an extended period, then remove the battery from the computer for storage.
- Before removing the battery for storage charge it to 60% - 70%.
- Check stored batteries at least every 3 months and charge them to 60% - 70%.

Battery Disposal

The product that you have purchased contains a rechargeable battery. The battery is recyclable. At the end of its useful life, under various state and local laws, it may be illegal to dispose of this battery into the municipal waste stream. Check with your local solid waste officials for details in your area for recycling options or proper disposal.

Caution

Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Discard used battery according to the manufacturer's instructions.

Battery Level

Click the battery icon  in the taskbar to see the current battery level and charge status. A battery that drops below a level of 10% will not allow the computer to boot up. Make sure that any battery that drops below 10% is recharged within one week.

Related Documents

You may also need to consult the following manual for additional information:

User's Manual on CD/DVD
This describes the notebook PC's features and the procedures for operating the computer and its ROM-based setup program. It also describes the installation and operation of the utility programs provided with the notebook PC.

System Startup

1. Remove all packing materials.
2. Place the computer on a stable surface.
3. Insert the battery and make sure it is locked in position.
4. Securely attach any peripherals you want to use with the computer (e.g. keyboard and mouse) to their ports.
5. Attach the AC/DC adapter to the DC-In jack on the left of the computer, then plug the AC power cord into an outlet, and connect the AC power cord to the AC/DC adapter.
6. Use one hand to raise the lid/LCD to a comfortable viewing angle (do not exceed 130 degrees); use the other hand (as illustrated in Figure 1) to support the base of the computer (**Note**: **Never** lift the computer by the lid/LCD).
7. Press the power button to turn the computer "on".

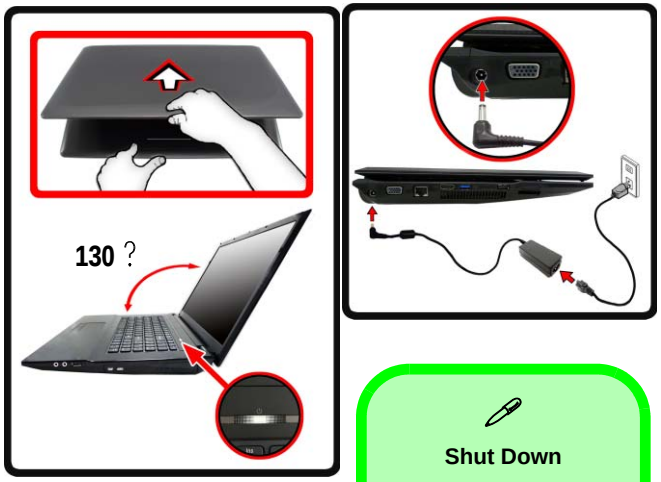


Figure 1
Opening the Lid/LCD/ Computer with AC/DC Adapter Plugged-In

Shut Down

Note that you should always shut your computer down by choosing **Shut Down** from the **Start** Menu.

This will help prevent hard disk or system problems.

Contents

Chapter 1: Introduction

Overview

This manual covers the information you need to service or upgrade the ***W253EFQ/W255EF/W25AEF/W253EGQ/ W255EG/W25AEG*** series notebook computer. Information about operating the computer (e.g. getting started, and the *Setup* utility) is in the *User's Manual*. Information about dri-vers (e.g. VGA & audio) is also found in the *User's Manual*. The manual is shipped with the computer.

Operating systems (e.g. *Windows 7*, etc.) have their own manuals as do application softwares (e.g. word processing and database programs). If you have questions about those programs, you should consult those manuals.

The ***W253EFQ/W255EF/W25AEF/W253EGQ/W255EG/W25AEG*** series notebook is designed to be upgradeable. See ***Disassembly on page 2 - 1*** for a detailed description of the upgrade procedures for each specific component. Please take note of the warning and safety information indicated by the "  " symbol.

The balance of this chapter reviews the computer's technical specifications and features.

Specifications

Latest Specification Information

The specifications listed here are correct at the time of sending them to the press. Certain items (particularly processor types/speeds) may be changed, delayed or updated due to the manufacturer's release schedule. Check with your service center for more details.

CPU

The CPU is not a user serviceable part. Accessing the CPU in any way may violate your warranty.

Processor Options

Intel® Core™ i7 Processor

i7-3840QM (2.80GHz), i7-3820QM (2.70GHz)

8MB L3 Cache, **22nm**, DDR3-1600MHz, TDP 45W

i7-3740QM (2.70GHz), i7-3720QM (2.60GHz), i7-3610QM (2.30GHz)

6MB L3 Cache, **22nm**, DDR3-1600MHz, TDP 45W

i7-3520M (2.90GHz)

4MB L3 Cache, **22nm**, DDR3-1600MHz, TDP 35W

Intel® Core™ i5 Processor

i5-3360M (2.80GHz), i5-3320M (2.60GHz), i5-3210M (2.50GHz)

3MB L3 Cache, **22nm**, DDR3-1600MHz, TDP 35W

Intel® Core™ i7 Processor

i7-2860QM (2.50GHz), i7-2820QM (2.30GHz)

8MB L3 Cache, **32nm**, DDR3-1600MHz, TDP 45W

i7-2760QM (2.40GHz), i7-2720QM (2.20GHz)

6MB L3 Cache, **32nm**, DDR3-1600MHz, TDP 45W

i7-2670QM (2.20GHz), i7-2630QM (2.00GHz)

6MB L3 Cache, **32nm**, DDR3-1333MHz, TDP 45W

i7-2640M (2.80GHz), i7-2620M (2.70GHz)

4MB L3 Cache, **32nm**, DDR3-1333MHz, TDP 35W

Intel® Core™ i5 Processor

i5-2540M (2.60GHz), i5-2520M (2.50GHz), i5-2450M (2.50GHz), i5-2430M (2.40GHz), i5-2410M (2.30GHz)

3MB L3 Cache, **32nm**, DDR3-1333MHz, TDP 35W

Intel® Core™ i3 Processor

i3-2370M (2.40GHz), i3-2350M (2.30GHz), i3-2330M (2.20GHz), i3-2310M (2.10GHz)

3MB L3 Cache, **32nm**, DDR3-1333MHz, TDP 35W

Intel® Pentium® Processor

B970 (2.30GHz), B960 (2.20GHz), B950 (2.10GHz), B940 (2.00GHz)

2MB L3 Cache, **32nm**, DDR3-1333MHz, TDP 35W

Core Logic

Intel® HM76 Chipset

BIOS

48Mb SPI Flash ROM

AMI BIOS

Memory

Two 204 Pin SO-DIMM Sockets Supporting **DDR3 1333/ 1600MHz** Memory

Memory Expandable up to 8GB

(The real memory operating frequency depends on the FSB of the processor.)

LCD

15.6" (39.62cm) HD/ HD+/ FHD LCD

Pointing Device

Built-in Touchpad

Keyboard

Full-size “WinKey” keyboard (with numeric keypad)

Storage

(**Factory Option**) One Changeable 12.7mm(h) Optical Device Type Drive (Super Multi Drive Module or Blu-Ray Combo Drive Module)

One Changeable 2.5" 9.5mm (h) SATA HDD

Video Adapter

W253EFQ/W255EF/W25AEF:

Intel® Integrated GPU and NVIDIA® Discrete GPU

Supports NVIDIA® Optimus Technology

Intel Integrated GPU (GPU is Dependent on Processor)

Intel® HD Graphics

Dynamic Frequency (Intel Dynamic Video Memory Technology for up to **1.7GB**)

Microsoft DirectX®10 Compatible

Intel® HD Graphics 3000

Dynamic Frequency (Intel Dynamic Video Memory Technology for up to **1.7GB**)

Microsoft DirectX®10 Compatible

Intel® HD Graphics 4000

Dynamic Frequency (Intel Dynamic Video Memory Technology for up to **1.7GB**)

Microsoft DirectX®11 Compatible

NVIDIA Discrete GPU

NVIDIA® GeForce GT 635M

1GB GDDR3 Video RAM

Microsoft DirectX®11 Compatible

W253EGQ/W255EG/W25AEG:

Intel® Integrated GPU and NVIDIA® Discrete GPU

Supports NVIDIA® Optimus Technology

Intel Integrated GPU (GPU is Dependent on Processor)

Intel® HD Graphics

Dynamic Frequency (Intel Dynamic Video Memory Technology for up to **1.7GB**)

Microsoft DirectX®10 Compatible

Intel® HD Graphics 3000

Dynamic Frequency (Intel Dynamic Video Memory Technology for up to **1.7GB**)

Microsoft DirectX®10 Compatible

Intel® HD Graphics 4000

Dynamic Frequency (Intel Dynamic Video Memory Technology for up to **1.7GB**)

Microsoft DirectX®11 Compatible

NVIDIA Discrete GPU

NVIDIA® GeForce GT 645M

1GB GDDR3 Video RAM

Or

2GB GDDR3 Video RAM

Microsoft DirectX®11 Compatible

Security

Security (Kensington® Type) Lock Slot

BIOS Password

Audio

High Definition Audio Compliant Interface

2 * Built-In Speakers

Built-In Microphone

THX TruStudio Pro

Communication

Built-In Gigabit Ethernet LAN

(**Factory Option**) 2M HD PC Camera Module

(**Factory Option**) 3G Mini-Card Module (**Models A & C Only**)

WLAN/ Bluetooth Half Mini-Card Modules:

(**Factory Option**) Intel® Centrino® Advanced-N 6235 Wireless LAN (**802.11a/g/n**) + Bluetooth 4.0

(**Factory Option**) Intel® Centrino® Wireless-N 2230 Wireless LAN (**802.11b/g/n**) + Bluetooth 4.0

(**Factory Option**) Wireless LAN (**802.11b/g/n**)

(**Factory Option**) Wireless LAN (**802.11b/g/n**) + Bluetooth 4.0

Card Reader

Embedded Multi-In-1 Card Reader

- MMC (MultiMedia Card) / RS MMC
- SD (Secure Digital) / Mini SD / SDHC/ SDXC
- MS (Memory Stick) / MS Pro / MS Duo

Mini Card Slots

Slot 1 for **WLAN** Module or Combo **WLAN and Bluetooth** Module

(**Factory Option**) Slot 2 for **3G** Module

Interface

One USB 2.0 Port

Two USB 3.0 Ports

One eSATA Port

One HDMI-Out Port

One External Monitor Port

One Headphone-Out Jack

One Microphone-In Jack

One RJ-45 LAN Jack

One DC-in Jack

Environmental Spec

Temperature

Operating: 5°C - 35°C

Non-Operating: -20°C - 60°C

Relative Humidity

Operating: 20% - 80%

Non-Operating: 10% - 90%

Power

Full Range AC/DC Adapter

AC Input: 100 - 240V, 50 - 60Hz

DC Output: 19V, 4.74A (**90W**)

6 Cell Smart Lithium-Ion Battery Pack, 48.84WH

(**Factory Option**) 6 Cell Smart Lithium-Ion Battery Pack, 62.16WH

Dimensions & Weight

W255EF/W25AEF/W255EG/W25AEG

374mm (w) * 250mm (d) * 14.3 - 37.2mm (h)

2.6kg with 48.84WH Battery & ODD

or

W253EFQ/W253EGQ

374mm (w) * 250mm (d) * 20 - 37.2mm (h)

2.6kg with 48.84WH Battery & ODD

External Locator - Top View with LCD Panel Open

Figure 1
Top View

1. PC Camera (**Optional**)
2. LCD
3. Power Button
4. LED Status Indicators
5. Keyboard
6. Built-In Microphone
   *Note that the microphone location is dependent upon your model design
7. Touchpad & Buttons

External Locator - Front & Right Side Views

Figure 2
Front View

1. LED Power Indicator

FRONT VIEW

Figure 3
Right Side View

1. Microphone-In Jack
2. Headphone-Out Jack
3. USB 2.0 Port
4. Optical Device Drive Bay
5. Emergency Eject Hole

RIGHT SIDE VIEW

External Locator - Left Side & Rear View

/

LEFT SIDE VIEW

Figure 4
Left Side View

1. DC-In Jack
2. External Monitor Port
3. RJ-45 LAN Jack
4. HDMI-Out Port
5. USB 3.0 Ports
6. Vent
7. Multi-in-1 Card Reader
8. e-SATA Port

REAR VIEW

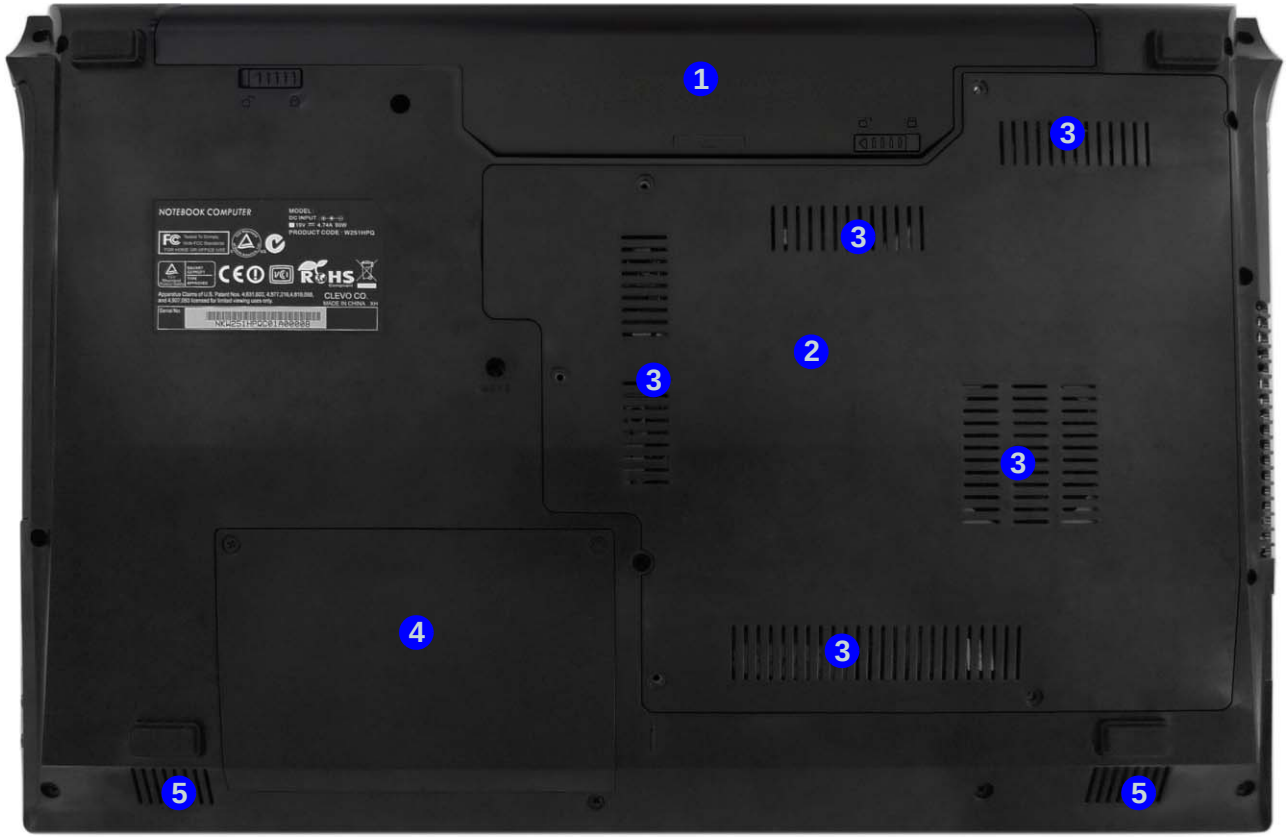
Figure 5
Rear View

1. Security Lock Slot
2. Battery

External Locator - Bottom View

Figure 6
Bottom View

1. Battery
2. Component Bay Cover
3. Vent
4. Hard Disk Bay Cover
5. Speakers



Overheating

To prevent your computer from overheating, make sure nothing blocks any vent while the computer is in use.

Mainboard Overview - Top (Key Parts)

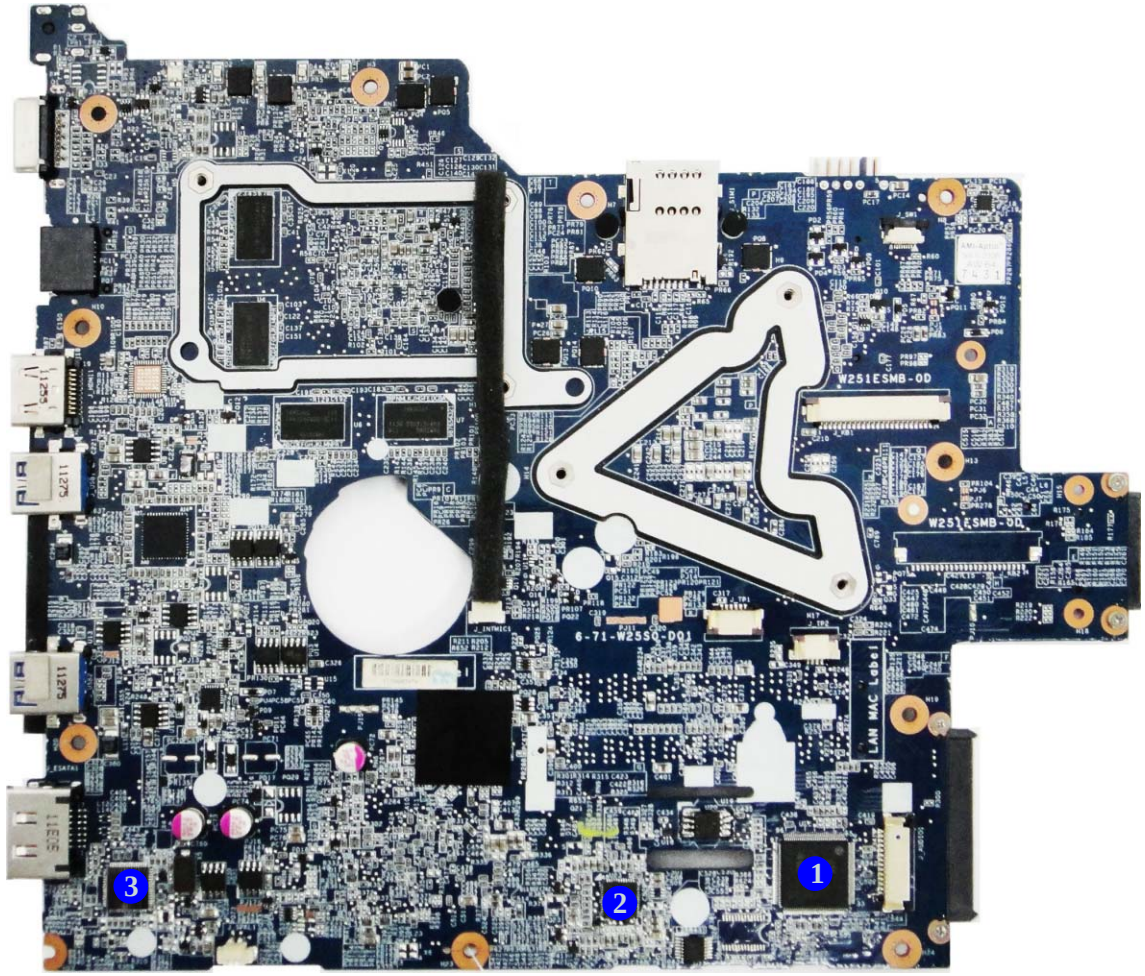
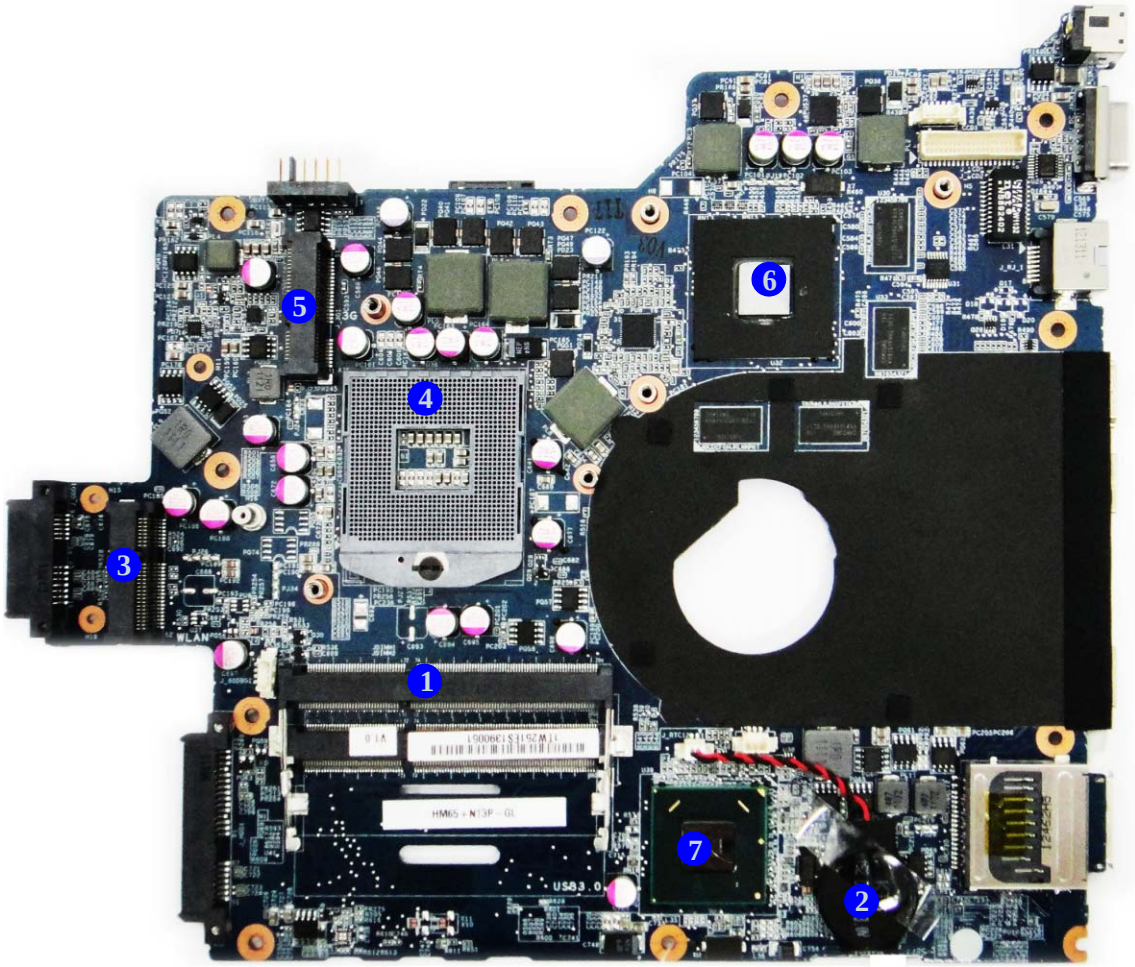


Figure 7
Mainboard Top Key Parts

1. KBC-ITE IT8518
2. VIA VT1802P
3. Realtek RTL8411-CG

Mainboard Overview - Bottom (Key Parts)

Figure 8
Mainboard Bottom Key Parts



1. Memory Slots DDR3 SO-DIMM
2. CMOS Battery
3. Mini-Card Connector (WLAN Module)
4. CPU Socket (no CPU installed)
5. Mini-Card Connector (3G Module)
6. nVIDIA VGA
7. Platform Controller Hub

Mainboard Overview - Top (Connectors)

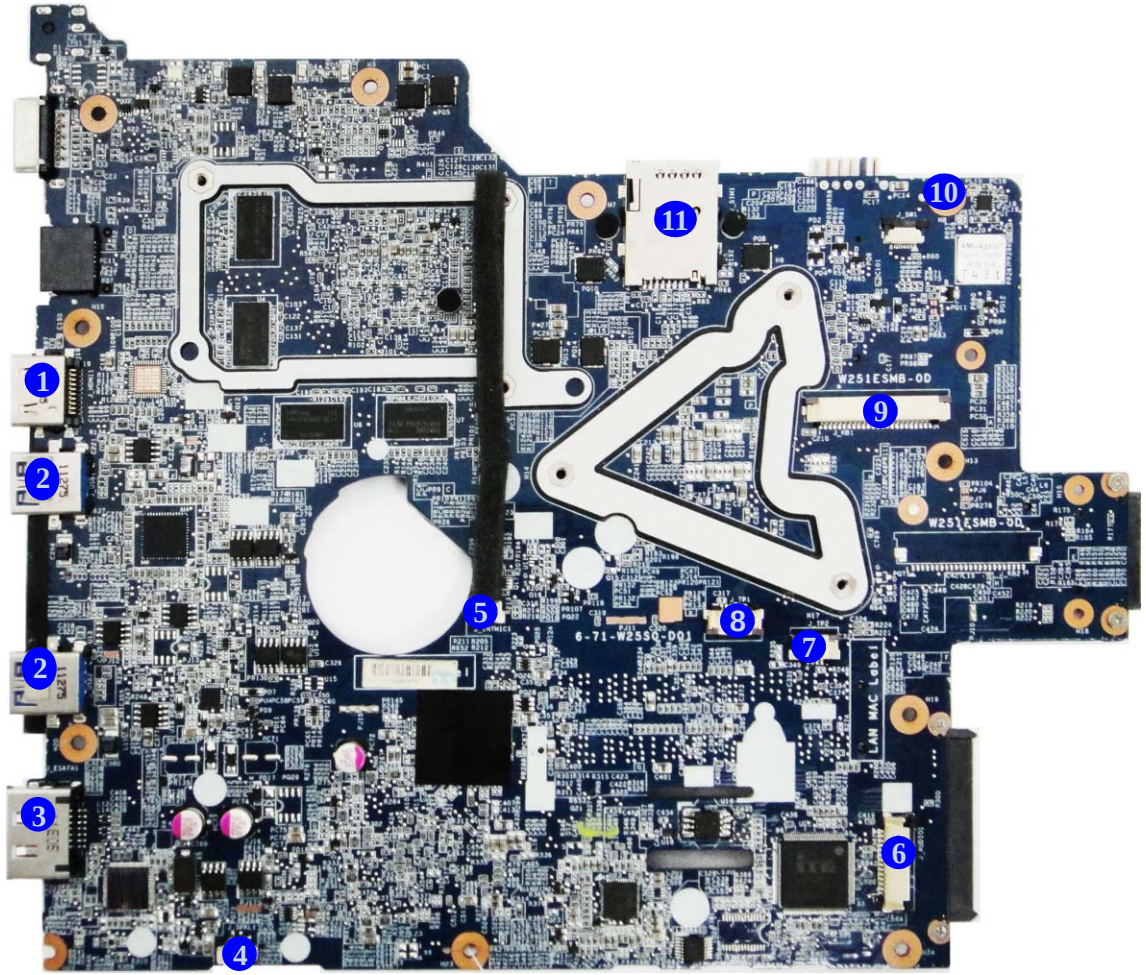


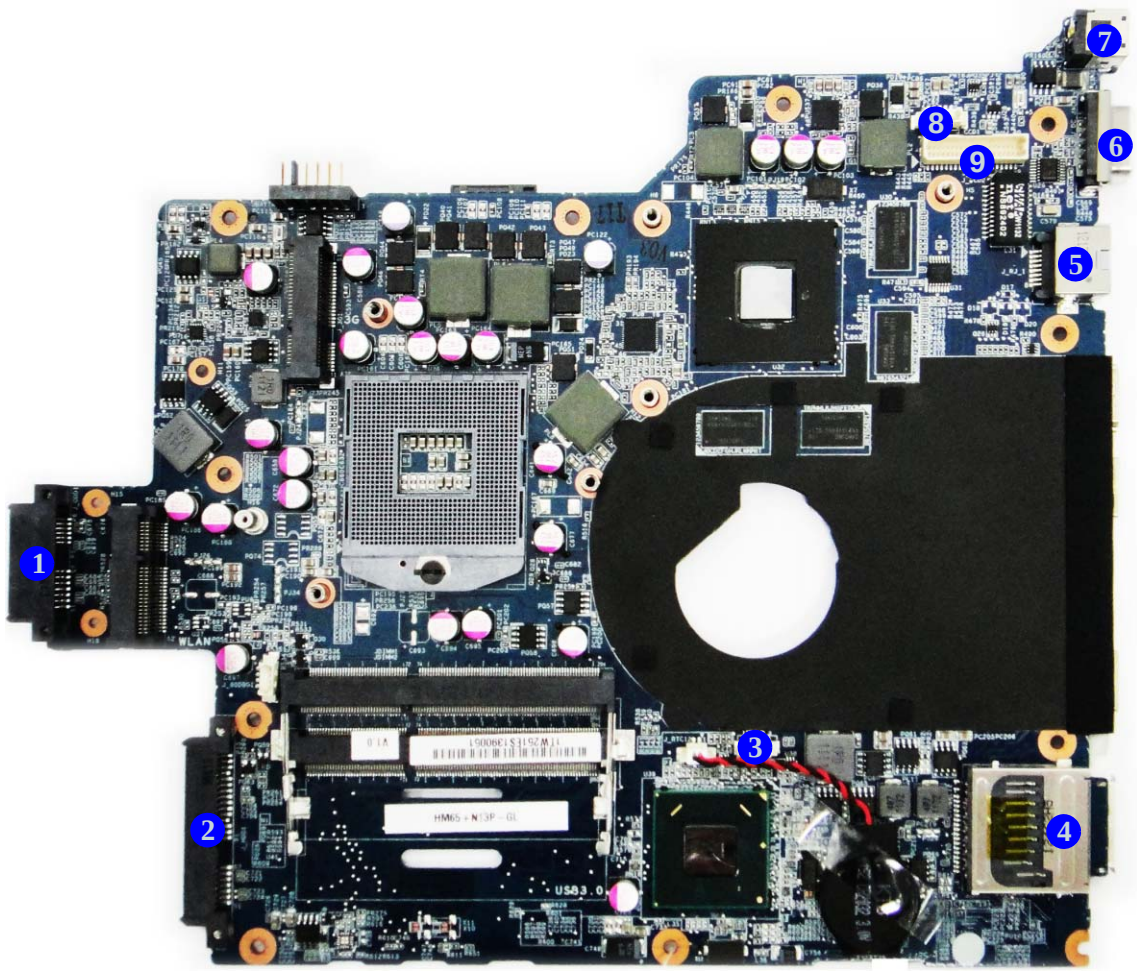
Figure 9
Mainboard Top Connectors

1. HDMI-Out Port
2. USB Port 3.0
3. eSATA Port
4. Speaker Cable Connector
5. Microphone Cable Connector
6. Audio Board Connector
7. TouchPad Cable Connector 1
8. TouchPad Cable Connector 2
9. Keyboard Cable Connector
10. Switch Board Cable Connector
11. SIMLOCK

Mainboard Overview - Bottom (Connectors)

Figure 10
Mainboard Bottom Connectors

1. ODD Connector
2. HDD Connector
3. CPU Fan Cable Connector
4. Multi-in-1 Card Reader
5. RJ-45 LAN Jack
6. External Monitor Port
7. DC-In Jack
8. CCD Cable Connector
9. LCD Cable Connector



Chapter 2: Disassembly

Overview

This chapter provides step-by-step instructions for disassembling the ***W253EFQ/W255EF/W25AEF/W253EGQ/ W255EG/W25AEG*** series notebook's parts and subsystems. When it comes to reassembly, reverse the procedures (unless otherwise indicated).

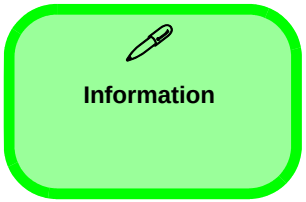
We suggest you completely review any procedure before you take the computer apart.

Procedures such as upgrading/replacing the RAM, optical device and hard disk are included in the User's Manual but are repeated here for your convenience.

To make the disassembly process easier each section may have a box in the page margin. Information contained under the figure # will give a synopsis of the sequence of procedures involved in the disassembly procedure. A box with a  lists the relevant parts you will have after the disassembly process is complete. **Note**: The parts listed will be for the disassembly procedure listed ONLY, and not any previous disassembly step(s) required. Refer to the part list for the previous disassembly procedure. The amount of screws you should be left with will be listed here also.

A box with a  will also provide any possible helpful information. A box with a  contains warnings.

An example of these types of boxes are shown in the sidebar.



NOTE: All disassembly procedures assume that the system is turned **OFF**, and disconnected from any power supply (the battery is removed too).

Maintenance Tools

The following tools are recommended when working on the notebook PC:

- M3 Philips-head screwdriver
- M2.5 Philips-head screwdriver (magnetized)
- M2 Philips-head screwdriver
- Small flat-head screwdriver
- Pair of needle-nose pliers
- Anti-static wrist-strap

Connections

Connections within the computer are one of four types:

Locking collar sockets for ribbon connectors	To release these connectors, use a small flat-head screwdriver to gently pry the locking collar away from its base. When replacing the connection, make sure the connector is oriented in the same way. The pin1 side is usually not indicated.
Pressure sockets for multi-wire connectors	To release this connector type, grasp it at its head and gently rock it from side to side as you pull it out. Do not pull on the wires themselves. When replacing the connection, do not try to force it. The socket only fits one way.
Pressure sockets for ribbon connectors	To release these connectors, use a small pair of needle-nose pliers to gently lift the connector away from its socket. When replacing the connection, make sure the connector is oriented in the same way. The pin1 side is usually not indicated.
Board-to-board or multi-pin sockets	To separate the boards, gently rock them from side to side as you pull them apart. If the connection is very tight, use a small flat-head screwdriver - use just enough force to start.

Maintenance Precautions

The following precautions are a reminder. To avoid personal injury or damage to the computer while performing a removal and/or replacement job, take the following precautions:

1. **Don't drop it**. Perform your repairs and/or upgrades on a stable surface. If the computer falls, the case and other components could be damaged.
2. **Don't overheat it**. Note the proximity of any heating elements. Keep the computer out of direct sunlight.
3. **Avoid interference**. Note the proximity of any high capacity transformers, electric motors, and other strong magnetic fields. These can hinder proper performance and damage components and/or data. You should also monitor the position of magnetized tools (i.e. screwdrivers).
4. **Keep it dry**. This is an electrical appliance. If water or any other liquid gets into it, the computer could be badly damaged.
5. **Be careful with power**. Avoid accidental shocks, discharges or explosions.
   - Before removing or servicing any part from the computer, turn the computer off and detach any power supplies.
   - When you want to unplug the power cord or any cable/wire, be sure to disconnect it by the plug head. Do not pull on the wire.
6. **Peripherals** – Turn off and detach any peripherals.
7. **Beware of static discharge**. ICs, such as the CPU and main support chips, are vulnerable to static electricity. Before handling any part in the computer, discharge any static electricity inside the computer. When handling a printed circuit board, do not use gloves or other materials which allow static electricity buildup. We suggest that you use an anti-static wrist strap instead.
8. **Beware of corrosion**. As you perform your job, avoid touching any connector leads. Even the cleanest hands produce oils which can attract corrosive elements.
9. **Keep your work environment clean**. Tobacco smoke, dust or other air-born particulate matter is often attracted to charged surfaces, reducing performance.
10. **Keep track of the components**. When removing or replacing any part, be careful not to leave small parts, such as screws, loose inside the computer.

Power Safety Warning

Before you undertake any upgrade procedures, make sure that you have turned off the power, and disconnected all peripherals and cables (including telephone lines). It is advisable to also remove your battery in order to prevent accidentally turning the machine on.

Cleaning

Do not apply cleaner directly to the computer, use a soft clean cloth.
Do not use volatile (petroleum distillates) or abrasive cleaners on any part of the computer.

Disassembly Steps

The following table lists the disassembly steps, and on which page to find the related information. **PLEASE PERFORM THE DISASSEMBLY STEPS IN THE ORDER INDICATED.**

To remove the Battery:

1. Remove the battery *page 2 - 5*

To remove the HDD:

1. Remove the battery *page 2 - 5*
2. Remove the HDD *page 2 - 6*

To remove the Optical Device:

1. Remove the battery *page 2 - 5*
2. Remove the Optical device *page 2 - 8*

To remove the System Memory:

1. Remove the battery *page 2 - 5*
2. Remove the system memory *page 2 - 9*

To remove and install a Processor:

1. Remove the battery *page 2 - 5*
2. Remove the processor *page 2 - 11*
3. Install the processor *page 2 - 13*

To remove the 3.75G Module:

1. Remove the battery *page 2 - 5*
2. Remove the 3.75G module *page 2 - 14*

To remove the Wireless LAN Module:

1. Remove the battery *page 2 - 5*
2. Remove the WLAN module *page 2 - 15*

To remove the Keyboard:

1. Remove the battery *page 2 - 5*
2. Remove the keyboard *page 2 - 16*

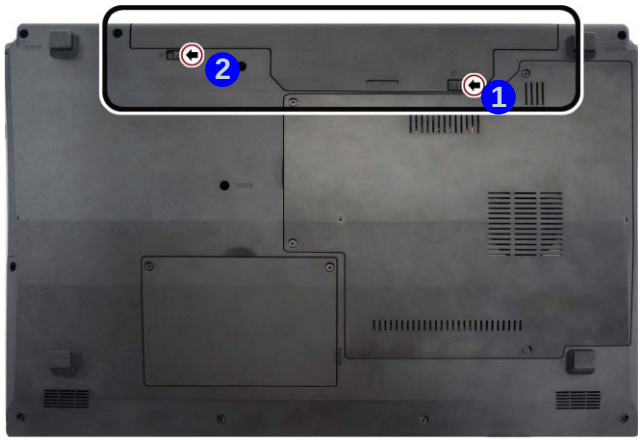
Removing the Battery

1. Turn the computer **off**, and turn it over.
2. Slide the latch 1 in the direction of the arrow (***Figure 1a***).
3. Slide the latch 2 in the direction of the arrow, and hold it in place (***Figure 1a***).
4. Slide the battery 3 in the direction of the arrow 4 (***Figure 1b***).

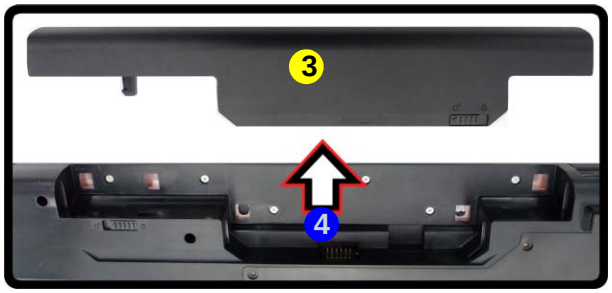
Figure 1
Battery Removal

a. Slide the latch and hold it in place.
b. Slide the battery in the direction of the arrow.

a.



b.



3. Battery

Removing the Hard Disk Drive

Figure 2
HDD Assembly Removal

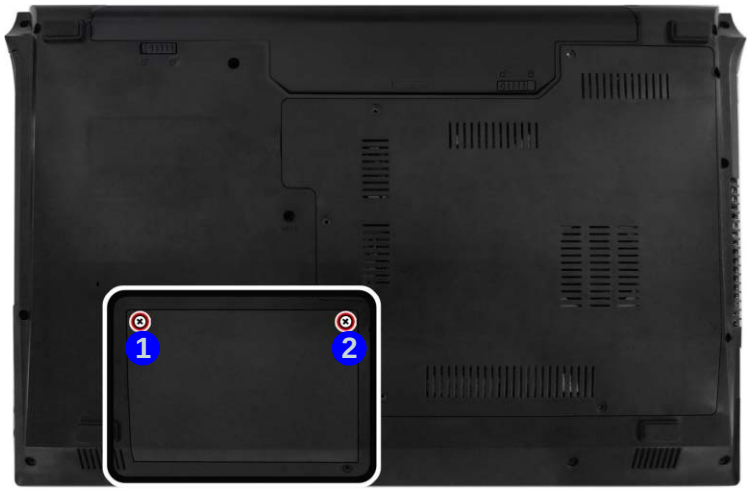
a. Locate the HDD bay cover and remove the screws.

The hard disk drive can be taken out to accommodate other 2.5" serial (SATA) hard disk drives with a height of 9.5mm (h). Follow your operating system's installation instructions, and install all necessary drivers and utilities (as outlined in **Chapter 4 of the User's Manual**) when setting up a new hard disk.

Hard Disk Upgrade Process

1. Turn **off** the computer, and remove the battery (***page 2 - 5***).
2. Locate the hard disk bay cover and remove screws 1 & 2 (***Figure 2a***).

a.



• 2 Screws

HDD System Warning

New HDD's are blank. Before you begin make sure:

You have backed up any data you want to keep from your old HDD.

You have all the CD-ROMs and FDDs required to install your operating system and programs.

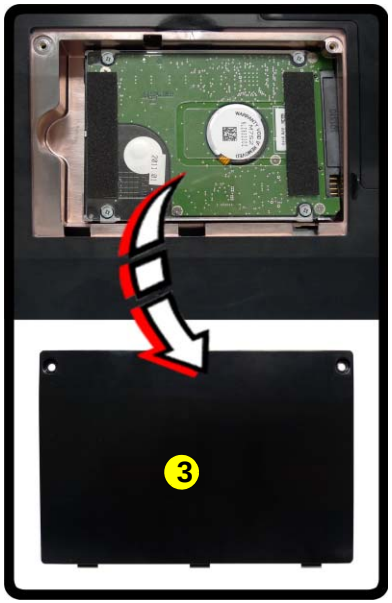
If you have access to the internet, download the latest application and hardware driver updates for the operating system you plan to install. Copy these to a removable medium.

3. Remove the hard disk bay cover 3 (*Figure 3b*).
4. Grip the tab and slide the hard disk in the direction of arrow 4 (*Figure 3c*).
5. Lift the hard disk assembly 5 out of the bay 6 (*Figure 3d*).
6. Remove screws 7 - 10 and the mylar cover 11 from the hard disk 12 (*Figure 3e*).
7. Reverse the process to install a new hard disk (do not forget to replace all the screws and covers).

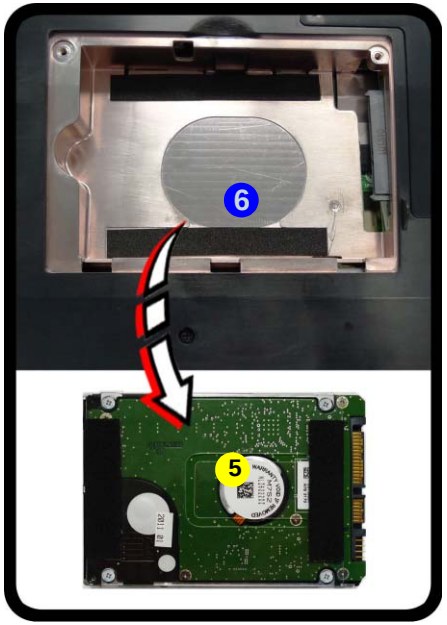
Figure 3
HDD Assembly Removal (cont'd.)

b. Remove the HDD bay cover.
c. Grip the tab and slide the HDD assembly in the direction of the arrow.
d. Lift the HDD assembly out of the bay.
e. Remove the screws and mylar cover.

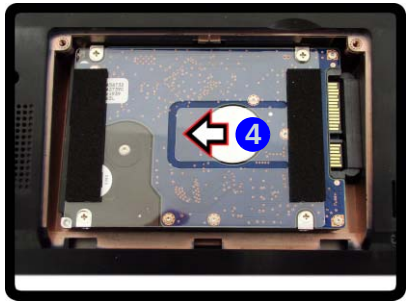
b.



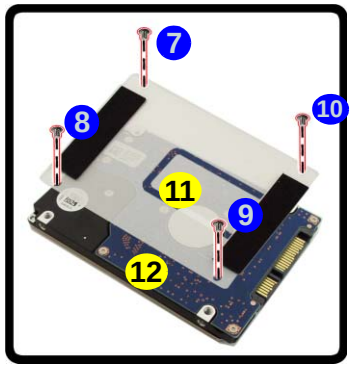
d.



c.



e.



3. HDD Bay Cover
5. HDD Assembly
11. Mylar Cover
12. HDD

- 4 Screws

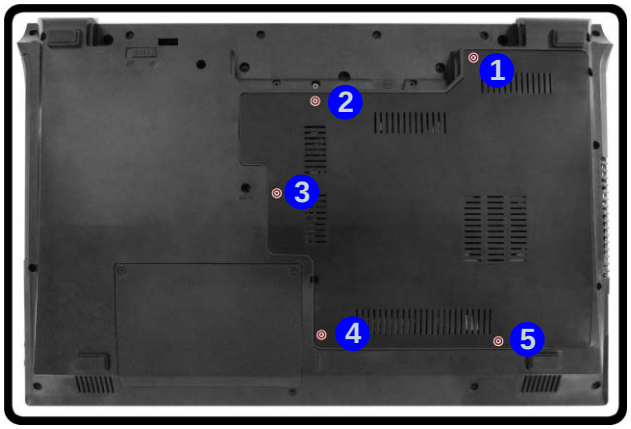
Figure 4
Optical Device Removal

a. Remove the screws.
b. Remove the bay cover.
c. Remove the screw.
d. Use a screwdriver to carefully push out the optical device at point 9.

Removing the Optical (CD/DVD) Device

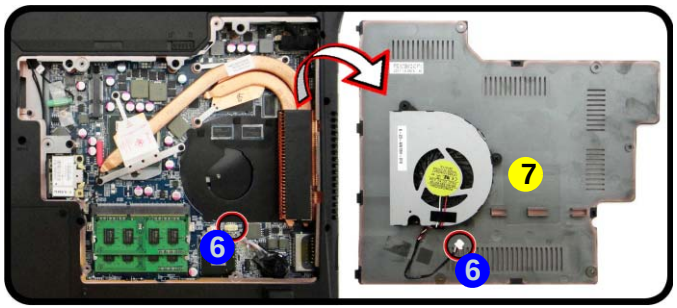
1. Turn **off** the computer, remove the battery (*page 2 - 5*).
2. Locate the component bay cover and remove screws 1 - 5 (*Figure 4a*).
3. Carefully (**a fan and cable are attached to the under side of the cover**) lift up the bay cover.
4. Carefully disconnect the fan cable 6, and remove the cover 7 .
5. Remove the screw 8 .
6. Use a screwdriver to carefully push out the optical device 10 at point 9 (*Figure 4b*).
7. Insert the new device and carefully slide it into the computer (the device only fits one way. DO NOT FORCE IT; The screw holes should line up).
8. Restart the computer to allow it to automatically detect the new device.

a.

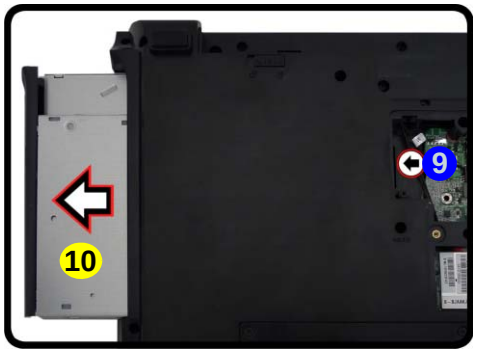


c.

b.



d.



7. Component Bay Cover
10. Optical Device

- 6 Screws

Removing the System Memory (RAM)

The computer has two memory sockets for 204 pin Small Outline Dual In-line Memory Modules (SO-DIMM) supporting DDRIII (DDR3) Up to 1066/1333 MHz. The main memory can be expanded up to 8GB. The SO-DIMM modules supported are 1024MB and 2048MB **DDRIII** Modules. The total memory size is automatically detected by the POST routine once you turn on your computer.

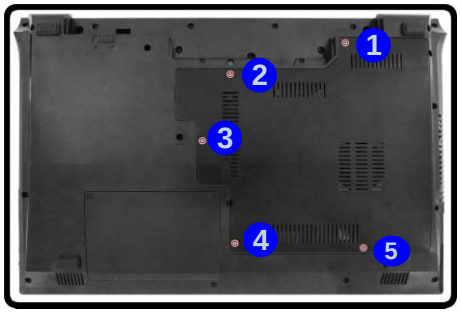
Memory Upgrade Process

1. Turn **off** the computer, turn it over and remove the battery (*page 2 - 5*).
2. Remove screws 1 - 5 from the component bay cover (*Figure 5a*).
3. Carefully (**a fan and cable are attached to the under side of the cover**) lift up the bay cover 6 .
4. Carefully disconnect the fan cable 7, and remove the cover 6 (*Figure 5b*).
5. The RAM modules will be visible at point 8 on the mainboard.

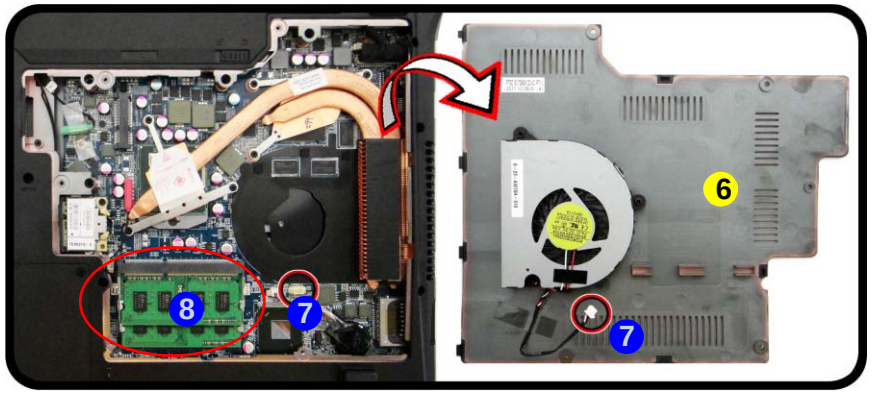
Figure 5
RAM Module Removal

a. Remove the screws from the component bay cover.
b. The RAM modules will be visible at point 5 on the mainboard.

a.



b.



Contact Warning

Be careful not to touch the metal pins on the module's connecting edge. Even the cleanest hands have oils which can attract particles, and degrade the module's performance.

- 5 Screws

Figure 6
RAM Module Removal (cont'd)

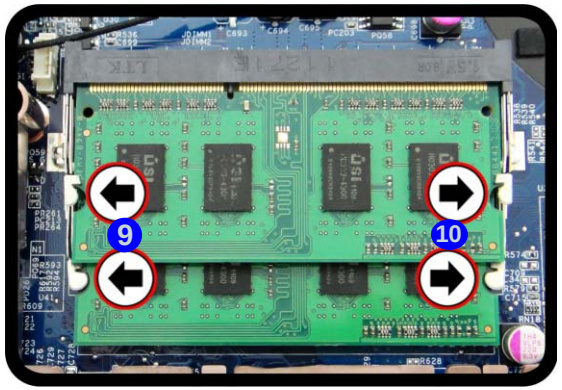
c. Pull the release latches.
d. Remove the module.
e. Replace bay cover.

6. Gently pull the two release latches (9 & 10) on the sides of the memory socket in the direction indicated by the arrows (***Figure 6c***). The RAM module 11 will pop-up (***Figure 6d***), and you can then remove it.
7. Pull the latches to release the second module if necessary.
8. Insert a new module holding it at about a 30° angle and fit the connectors firmly into the memory slot.
9. The module will only fit one way as defined by its pin alignment. Make sure the module is seated as far into the slot as it will go. DO NOT FORCE IT; it should fit without much pressure.
10. Press the module in and down towards the mainboard until the slot levers click into place to secure the module.
11. Replace the bay cover (***Figure 6e***) and the screws (**make sure you reconnect the fan cable before screwing down the bay cover**).
12. Restart the computer to allow the BIOS to register the new memory configuration as it starts up.

Contact Warning

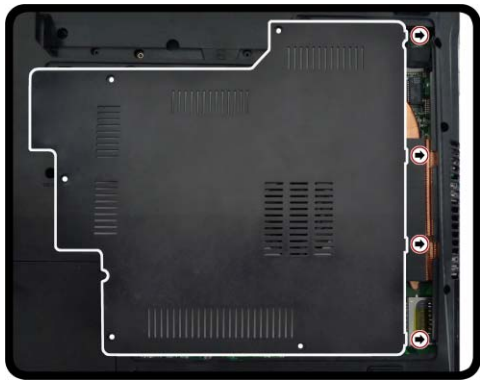
Be careful not to touch the metal pins on the module's connecting edge. Even the cleanest hands have oils which can attract particles, and degrade the module's performance.

c.



d.

e.



11. RAM

Cover Pins

Note that this computer model has **four** cover pins. These pins need to be aligned with slots in the case to insure a proper cover fit, before screwing down the bay cover.

Removing and Installing a Processor

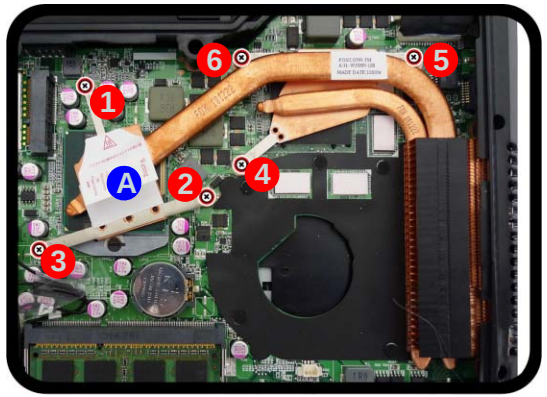
Processor Removal Procedure

1. Turn **off** the computer, turn it over, and remove the battery (*page 2 - 5*) and the component bay cover (*page 2 - 8*).
2. The CPU heat sink will be visible at point A (*Figure 7a*).
3. Loosen the CPU heat sink screws in the order 6, 5, 4, 3, 2 & 1 (the reverse order as indicated on the label *Figure 7a*).
4. Grip the heat sink tab and carefully lift the heat sink 7 up and off the computer (*Figure 7b*).

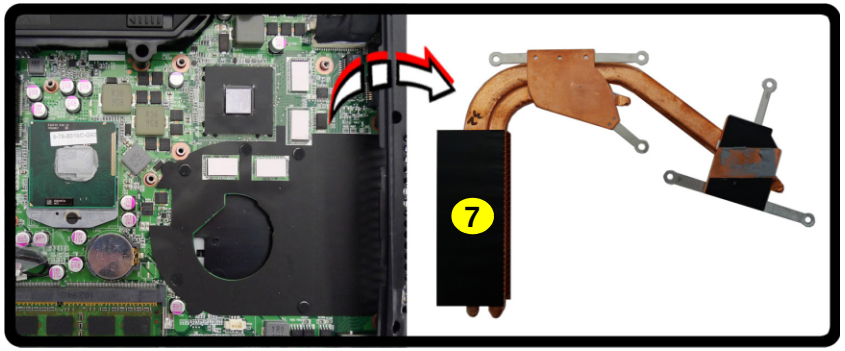
Figure 7
Processor Removal

a. The CPU heat sink will be visible at point A. Remove the screws from the CPU heatsink.
b. Grip the heat sink tab and carefully lift the heat sink up and off the computer.

a.



b.



7. Heat Sink

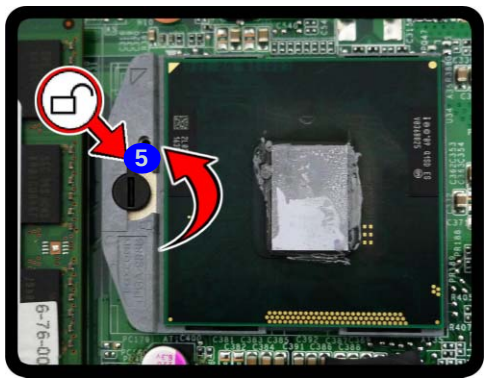
- 6 Screws

Figure 8
Processor Removal (cont'd)

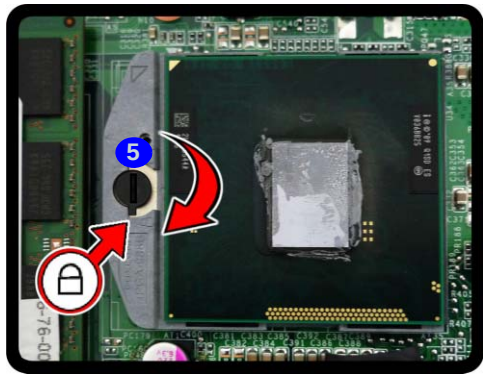
c. Turn the release latch to unlock the CPU.
d. Lift the CPU out of the socket.

5. Turn the release latch 5 towards the unlock symbol to release the CPU (***Figure 8d***).
6. Carefully (it may be hot) lift the CPU 6 up and out of the socket (***Figure 8e***).
7. Reverse the process to install a new CPU.
8. When re-inserting the CPU, pay careful attention to the pin alignment, it will fit only one way (DO NOT FORCE IT!).

c.

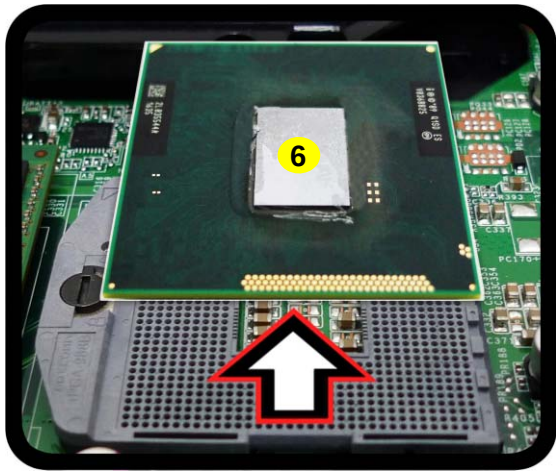


Unlock



Lock

d.



Caution

The heat sink, and CPU area in general, contains parts which are subject to high temperatures. Allow the area time to cool before removing these parts.

6. CPU

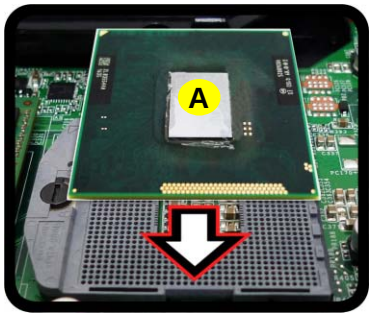
Processor Installation Procedure

1. Insert the CPU A (*Figure 9a*), pay careful attention to the pin alignment, it will fit only one way (DO NOT FORCE IT!), and turn the release latch B towards the lock symbol (*Figure 9b*).
2. **Remove the sticker** C (*Figure 9c*) from the heat sink.
3. Insert the heat sink D as indicated in *Figure 9d*.
4. Tighten the CPU heat sink screws in the order r 1, 2, 3, 4, 5 & 3 (the order as indicated on the label and *Figure 9d*).
5. Replace the component bay cover (don't forget to replace the fan cable) and tighten the screws (*page 2 - 9*).

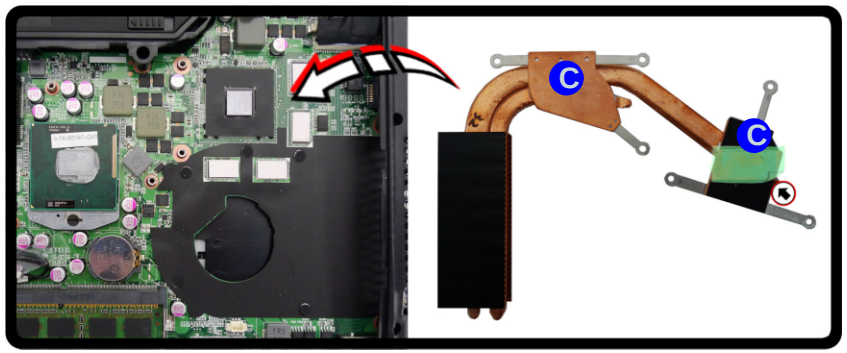
Figure 9
Processor Installation

a. Insert the CPU.
b. Turn the release latch towards the lock symbol.
c. Remove the sticker from the heat sink and insert the heat sink.
d. Tighten the screws.

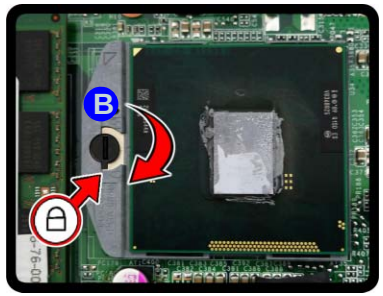
a.



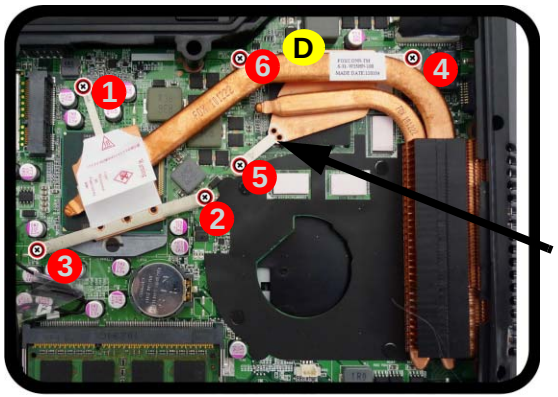
c.



b.



d.



Note:
Tighten the screws in the order as indicated on the label.

A. CPU
D. Heat Sink

- 3 Screws

Figure 10
3G Module Removal

a. Locate the 3.75G module.
b. Disconnect the cable and remove the screw.
c. The module will pop-up.
d. Remove the 3.75G module.

Note: Make sure you reconnect the antenna cable to socket.

4. 3.75G Module

- 1 Screw

Removing the 3.75G Module

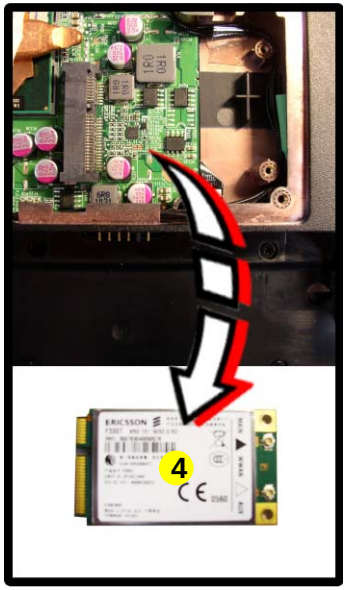
1. Turn **off** the computer, turn it over, and remove the battery (*page 2 - 5*) and the component bay cover (*page 2 - 9*).
2. The 3.75G module will be visible at point 1 on the mainboard (*Figure 10a*).
3. Carefully disconnect the cable 2 , and then remove the screw 3 (*Figure 10b*).
4. The 3.75G module 4 (*Figure 10c*) will pop-up, and you can remove it from the computer (*Figure 10d*).

a.

b.

c.

d.



Removing the Wireless LAN Module

1. Turn **off** the computer, turn it over, and remove the battery (***page 2 - 5***) and the component bay cover (***page 2 - 9***).
2. The Wireless LAN module will be visible at point 1 on the mainboard (***Figure 11a***).
3. Carefully disconnect the cables 2 - 3, and then remove the screw 4 (***Figure 11b***).
4. The Wireless LAN module 5 (***Figure 11c***) will pop-up, and you can remove it from the computer.

a.

b.

c.

Figure 11
Wireless LAN Module Removal

a. Locate the WLAN.
b. Disconnect the cable and remove the screw.
c. The WLAN module will pop up.

Note: Make sure you reconnect the antenna cable to the "1 + 2" socket (***Figure 11b***).

5.Wireless LAN Module

- 2 Screw

Figure 12
Keyboard Removal

a. Remove screws from the bottom of the computer. Press at points 3 to unsnap the LED cover module.
b. Remove the LED cover module and screws from the keyboard.
c. Carefully lift the keyboard up and disconnect the keyboard ribbon cable from the locking collar socket.
d. Remove the keyboard.

Re-Inserting the Keyboard

When re-inserting the keyboard firstly align the **four** keyboard tabs at the bottom (***Figure 12c***) at the bottom of the keyboard with the slots in the case.

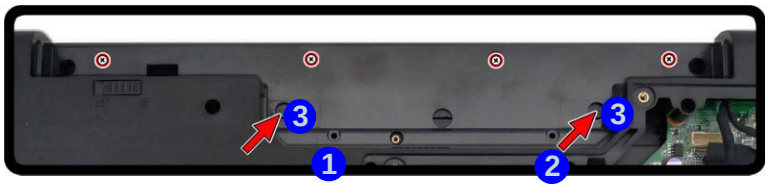
4. LED Cover Module
12. Keyboard

- 7 Screws

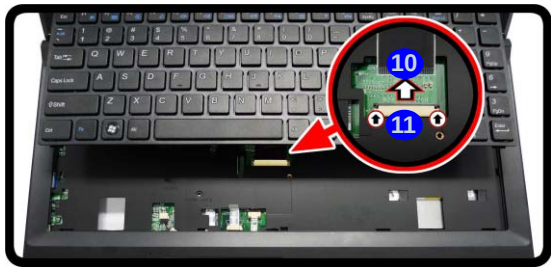
Removing the Keyboard

1. Turn **off** the computer, and remove the battery (***page 2 - 5***).
2. Remove screws 1 - 2 from the bottom of the computer. Press at points 3 to unsnap the LED cover module 4 (you may need to use the Eject Pin Tool to do this (***Figure 12a***).
3. Remove the LED cover module 4 and screws 5 - 9 from the keyboard (***Figure 12b***).
4. Carefully lift the keyboard up, being careful not to bend the keyboard ribbon cable 10. Disconnect the keyboard ribbon cable 10 from the locking collar socket 11 (***Figure 12c***)
5. Carefully lift up the keyboard 12 (***Figure 12d***) off the computer.

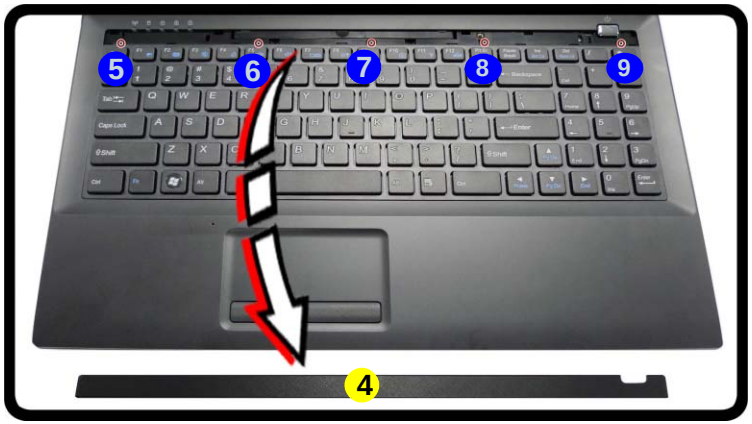
a.



c.



b.



d.

Keyboard Tabs

Appendix A:Part Lists

This appendix breaks down the ***W253EFQ/W255EF/W25AEF/W253EGQ/W255EG/W25AEG*** series notebook's construction into a series of illustrations. The component part numbers are indicated in the tables opposite the drawings.

Note: This section indicates the *manufacturer's* part numbers. Your organization may use a different system, so be sure to cross-check any relevant documentation.

Note: Some assemblies may have parts in common (especially screws). However, the part lists DO NOT indicate the total number of duplicated parts used.

Note: Be sure to check any update notices. The parts shown in these illustrations are appropriate for the system at the time of publication. Over the product life, some parts may be improved or re-configured, resulting in *new* part numbers.

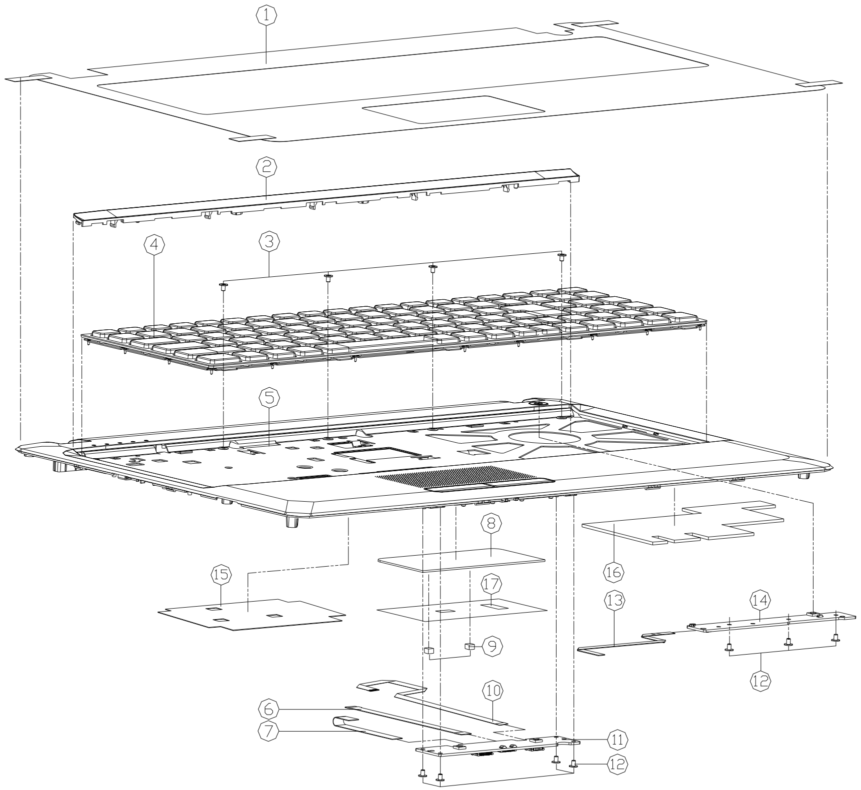
Part List Illustration Location

The following table indicates where to find the appropriate part list illustration.

Table A - 1
Part List Illustration Location

Part	W253EFQ/W253EGQ	W255EF/W255EG	W25AEF/W25AEG
Top	*page A - 3*	*page A - 4*	*page A - 5*
Bottom	*page A - 7*	*page A - 7*	
SATA BLU RAY COMBO	*page A - 10*	*page A - 10*	*page A - 10*
DVD Dual Drive	*page A - 13*	*page A - 13*	*page A - 13*
LCD	*page A - 16*	*page A - 16*	*page A - 16*

Top (W253EFQ/W253EGQ)

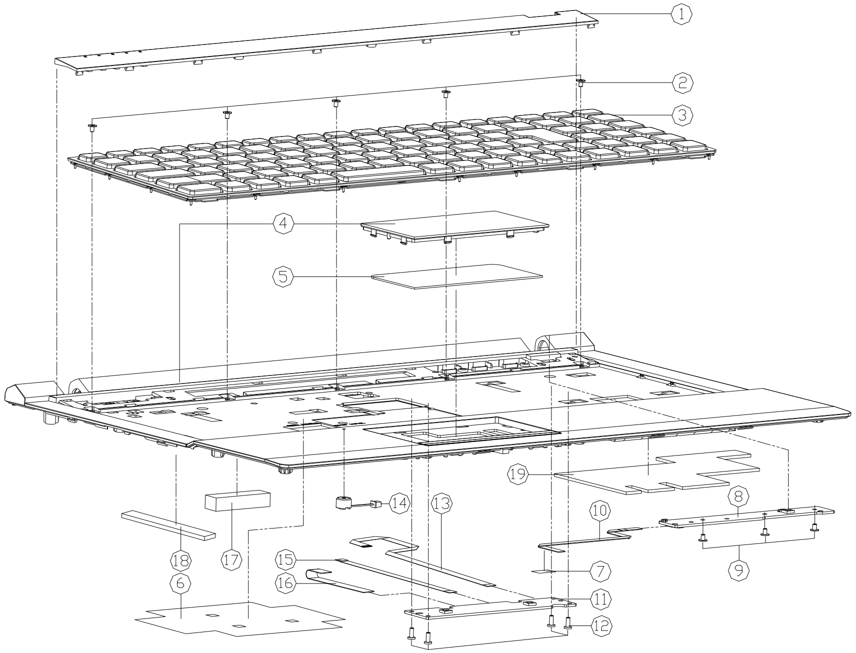


ITEM	PART NAME	PART NO	REMARK
1	C CASE PROTECT MYLAR(MYLAR 0.1T) W253HPQ	6-40-W2538-011	
2	CENTER COVER SABIC C7230P-701DE W253HPQ (CHANGE HOOK)	6-42-W2532-062	
3	SCREW M2*2.5L KI BK/Z ICT NYø3.5 T=0.3	6-35-B6120-2RB	
4	WIN8 K/B USA(BLACK)& FRAME(US) MODULE FOR W25XEU/BU/BW/ES/EN/EL/EZ/BL/BZ/EG	6-79-W255EU0K-010-W	
5	TOP CASE MODULE W253HPQ	6-39-W2532-011	
6	FFC CABLE 6PIN M/B TO CLICK BOARD FOR M760S	6-43-M76S0-011	
7	FFC CABLE FOR TOUCH PAD 6PIN C4500	6-43-C4502-010	
8	TOUCH PAD ELAN S8442D-6103 MULTI-FINGER GESTURE W251HPQ	6-49-W25A2-011	
9	TP RUBBER (SILICON RUBER BK 5*5*6.2T) W253HPQ	6-47-W2532-020	
10	FFC CABLE FOR M/B TO CLICK BOARD 4PIN W251ESQ	6-43-W25S0-010	
11	CLICK BOARD V2.0A W251HPQ	6-77-W25P2-D02A	
12	SCREW M2*3L KI NI ICT NY (DD=ø4.5,DT=0.4)	6-35-B1120-3RE	
13	FFC CABLE FOR M/B TO POWER BOARD 8PIN E5120Q	6-43-E51Q0-022-1	
14	POWER SWITCH BOARD V2.0B W253HPQ	6-77-W25PS-D02B-B	
15	MYLAR CU FOIL FOR TOP CASE (91.6*72.3*0.225) W251HPQ	6-40-W25P2-010	
16	PALM REST SPONGE 155*61*1.65T (CR4305+G9000) W25AHS	6-47-W25S2-010	
17	TP MYLAR(86*42.5*0.25T) W253HPQ	6-40-W2532-030-1	

Figure A - 1
Top (W253EFQ/ W253EGQ)

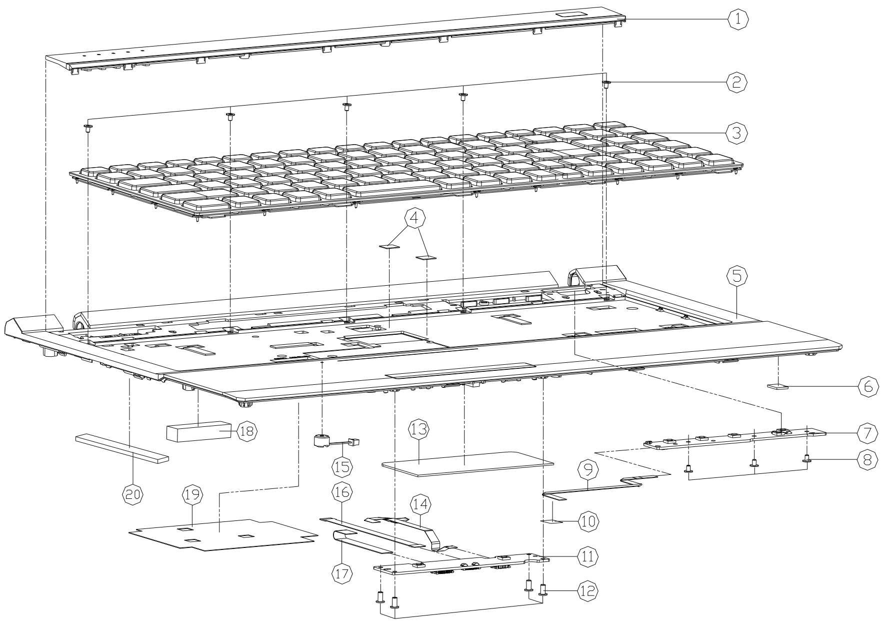
Top (W255EF/W255EG)

Figure A - 2
Top (W255EF/ W255EG)



ITEM	PART NAME	PART NO	REMARK
1	KB COVER MODULE E5125	6-42-E5158-101	
2	SCREW M2*2.5L KI BK/Z ICT NYø3.5 T=0.3	6-35-B6120-2RB	
3	K/B USA(BLACK)& FRAME(US) MODULE E5120Q	6-79-E5120Q0K-010	
4	TOP CASE MODULE E5125	6-39-E5152-112	
5	TOUCH PAD ELAN S8442D-6103 MULTI-FINGER GESTURE W251HPQ	6-49-W25A2-011	
6	MYLAR CU FOIL FOR TOP CASE (91.6*72.3*0.225) W251HPQ	6-40-W25P2-010	
7	TOP FFC MYLAR (PET+3M 467) E5120Q	6-40-E51Q2-080	
8	POWER SWITCH BOARD V2.0B W251HPQ	6-77-W25PS-D02B	
9	(非耐落)SCREW M2*3L K1 NI ICT GTY-PATCH	6-35-B1120-3RE	
10	FFC CABLE FOR M/B TO POWER BOARD 8PIN E5120Q	6-43-E51Q0-022-2	
11	CLICK BOARD V2.0A W251HPQ	6-77-W25P2-D02A	
12	SCREW M2*5L KI(T=0.8 D=4.0) BK/Z ICT NY	6-35-B6120-5R0	
13	FFC CABLE FOR M/B TO CLICK BOARD 4PIN W251ESQ (HB)	6-43-W25S0-010	
14	MIC 6MM*3.5(EM6035-FOL-U) 2V~10V 2.2K W/CABLE (灰色)L=40MM M540G(尚盟)	6-23-EM54G-012-2	
15	FFC CABLE 6PIN M/B TO CLICK BOARD FOR M760S	6-43-M76S0-011	
16	FFC CABLE FOR TOUCH PAD 6PIN C4500	6-43-C4502-010	
17	FAN SPONGE FOR TOP (35*5.5*7.15T) (SM55+SONY G4000) E5120Q	6-47-0019A-353	
18	SPONGE FOR TOP CASE (57*6*2) (SM55+SONY G4000)	6-47-0019A-570	
19	PALM REST SPONGE 155*61*1.65T (CR4305+G9000) W25AHS	6-47-W25S2-010	

Top (W25AEF/W25AEG)

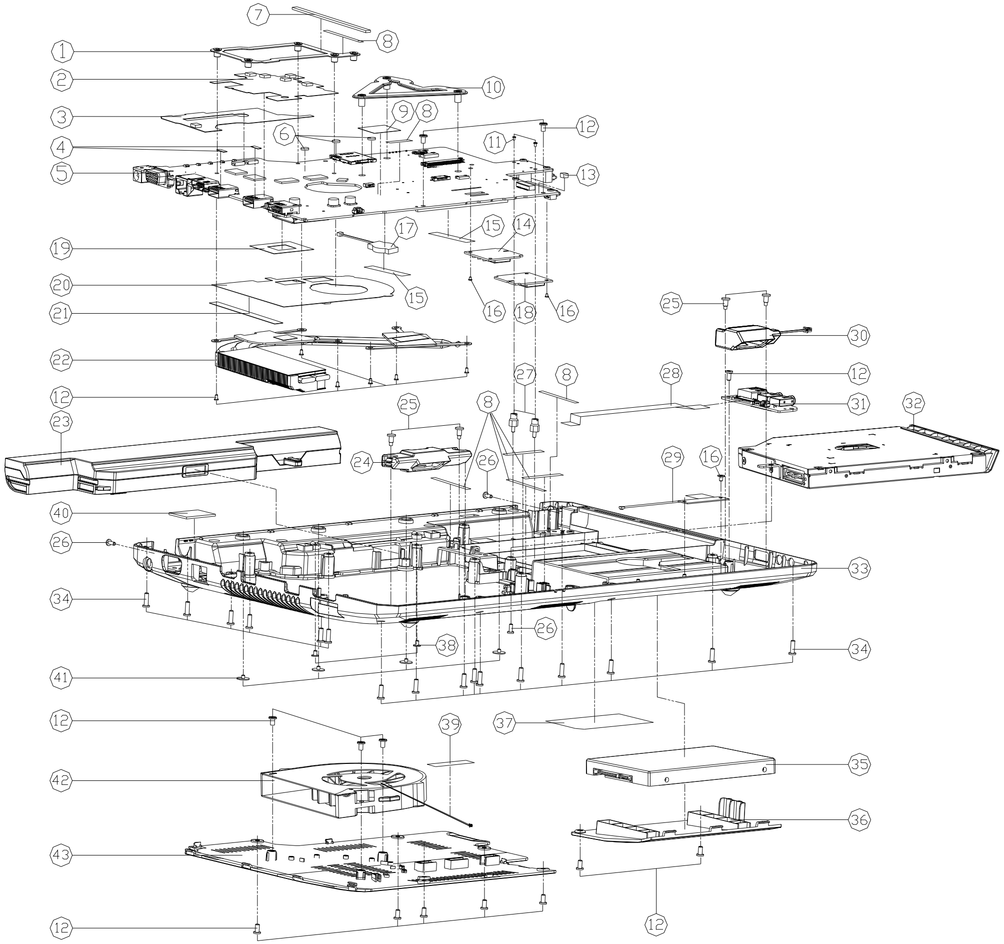


ITEM	PART NAME	PART NO	REMARK
1	KB COVER MODULE W25AEU(CHANGE)	6-42-W2AU2-303	
2	SCREW M2*2.5L KI BK/Z ICT NYø3.5 T=0.3	6-35-B6120-2RB	
3	K/B USA(BLACK)& FRAME(US) MODULE W25AEU/W25AHS/W25AEN/W25AEZ	6-79-W25AEU0K-010	
4	USB CONDUCTIVE CLOTH (8*8*0.35T) C5500Q	6-47-C5502-010	
5	TOP CASE MODULE W25AEU	6-39-W2AU2-011	
5	TOP CASE MODULE W25AEU-C	6-39-W2AU2-011-C	
6	USB GASKET FOR PLAM (10*7*1.0T) C5500Q	6-47-C5502-020	
7	POWER SWITCH BOARD V2.0B W251HPQ	6-77-W25PS-D02B	
8	SCREW M2*3L KI NI ICT NY (DD=ø4.5,DT=0.4)	6-35-B1120-3RE	
9	FFC CABLE FOR M/B TO POWER BOARD 8PIN(HENGSHANG)	6-43-E51Q0-022-2	
10	TOP FFC MYLAR (PET+3M 467) E5120Q	6-40-E51Q2-080	
11	CLICK BOARD V2.0A W251HPQ	6-77-W25P2-D02A	
12	SCREW M2*5L KI(T=0.8 D=4.0) BK/Z ICT NY	6-35-B6120-5R0	
13	TOUCH PAD ELAN S8442D-6103 MULTI-FINGER GESTURE W251HPQ	6-49-W25A2-011	
14	FFC CABLE FOR M/B TO CLICK BOARD 4PIN W251ESQ	6-43-W25S0-010	
15	MIC 6MM*3.5(EM6035-FOL-U) 2V~10V 2.2K W/CABLE(灰色)L=40MM N540G (尚盟)	6-23-EM54G-012-2	
16	FFC CABLE 6PIN M/B TO CLICK BOARD FOR M760S	6-43-M76S0-011	
17	FFC CABLE FOR TOUCH PAD 6PIN C4500	6-43-C4502-010	
18	FAN SPONGE FOR TOP (35*5.5*7.15T) (SM55+SONY G4000) E5120Q	6-47-0019A-353	
19	MYLAR CU FOIL FOR TOP CASE (91.6*72.3*0.225) W251HPQ	6-40-W25P2-010	
20	SPONGE FOR TOP CASE (57*6*2) (SM55+SONY G4000)	6-47-0019A-570	

Figure A - 3
Top (W25AEF/ W25AEG)

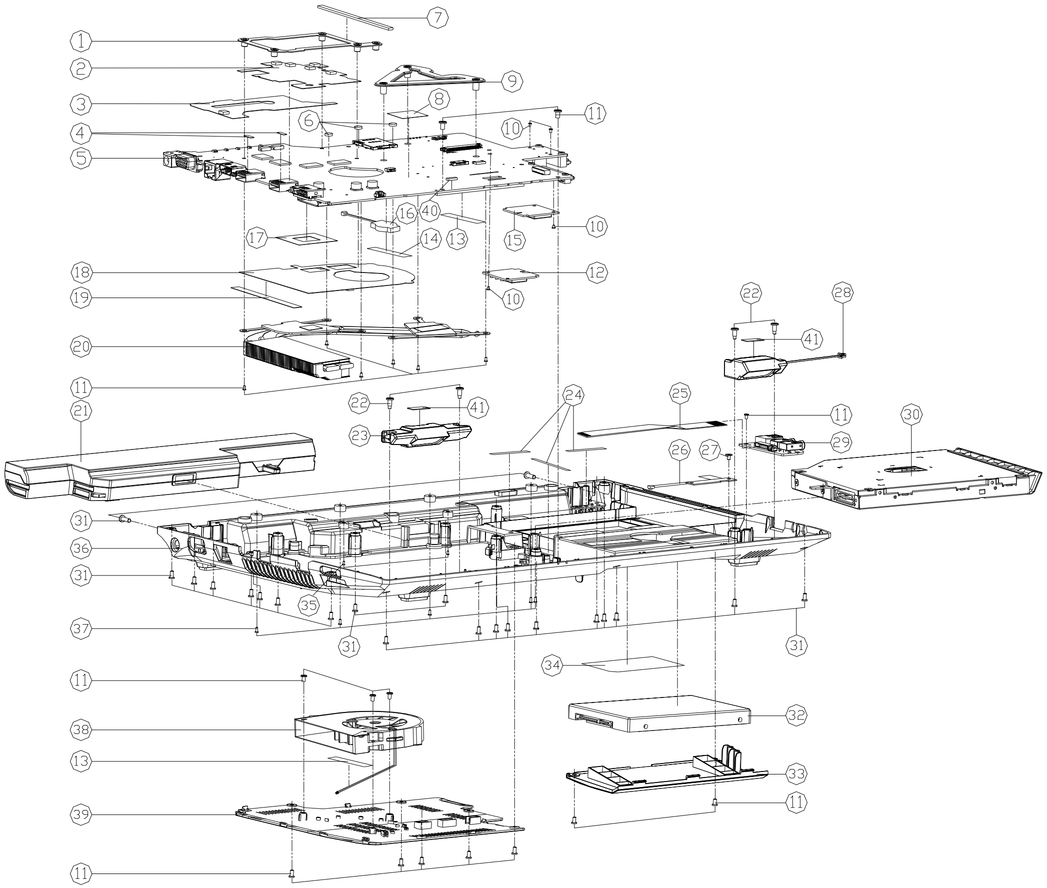
Bottom (W253EFQ/W253EGQ)

Figure A - 4
Bottom (W253EFQ/ W253EGQ)



ITEM	PART NAME	PART NO	REMARK
1	VGA SUPPORTER SECC W270ESQ	6-33-W27SS-010	
2	THERMAL MYLAR 1 MODULE(FR83+5011N+RUBBER) W251HPQ	6-40-W25PS-101	
3	MB MYLAR MODULE(FR83+5011N+RUBBER) W251HPQ	6-40-W25PS-200	
4	GASKET (9*5*0.5) M720S	6-47-00190-096	
5	MAIN BOARD V1.0 (W/O 3G) W251ESQ	6-77-W25S0-D01-1	
5	MAIN BOARD V1.0 (W/3G) W251ESQ	6-77-W25S0-D01	
5	MAIN BOARD V2.0 (W/O 3G)(HM76)(W/O TI)(N13P-GSR-A2) W253EGQ	6-77-W25S0-DG2-1	
5	MAIN BOARD V2.0 (W/3G)(HM76)(W/O TI)(N13P-GSR-A2) W253EGQ	6-77-W25S0-DG2	
5	MAIN BOARD V2.0 (W/3G)(HM76)(W/O TI)(N13P-GLR-A1) W253EFQ	6-77-W25S0-DF2-2	
5	MAIN BOARD V2.0 (W/O 3G)(HM76)(W/O TI)(N13P-GLR-A1) W253EFQ	6-77-W25S0-DF2-3	
6	SIM CARD RUBBER (SILICONE T=1.85MM+5011N T=0.15MM) W251HPQ	6-47-W25PS-010	
7	SPONGE (90*5.5*5) SM55 FOR MB TOP	6-47-0019A-906	
8	TAPE MYLAR TRANSPARENT (30*5*0.05) W251HPQ	6-40-W25P3-010	
9	AUDIO BOARD MYLAR 20*20*0.15T (黑色 PET+3M 467) C4500	6-40-C450S-030	
10	CPU SUPPORT BRACKET SECC W251HPQ	6-33-W25PS-013	
11	SCREW M2*3L KI BZ ICT NY (DD=ø4.5,DT=0.4)	6-35-B6120-3RD	
12	SCREW M2.5*5L KI BK/Z ICT NY	6-35-B6125-5RA	
13	TP RUBBER (SILICON RUBER BK 5*5*6.2T) W253HPQ	6-47-W2532-020	
14	WLAN AZUREWAVE AW-NE139H RTL8188CE-VL 2 ANT. 802.11BGN 1X1 HALF MINI-CARD PCI-E W250HUQ	6-88-W25H2-7000	(OPTION)
14	WLAN+BT COMBO LITEON WCBN606LH-CC (RTL8723AE) 802.11BGN 1X1 (PCI-E) +BT4.0 LE (USB) +REALTEK BT SOFTWARE HALF MINI-CARD	6-88-W345F-9400	(OPTION)
14	WLAN+BT COMBO [illegible] (RTL8723AE) 802.11BGN 1X1 (PCI-E) +BT4.0 LE (USB) +REALTEK BT SOFTWARE HALF MINI-CARD	6-88-W345F-8700	(OPTION)
14	WLAN LITEON WN6606LH-CC(VL) RTL8188CE-VL 2 ANT. 802.11BGN 1X1 HALF MINI-CARD PCI-E W250HUQ	6-88-W25H2-9400	(OPTION)
14	WLAN+BT COMBO INTEL ADVANCED-N 6235 (JACKSON PEAK 2) 6235ANHMWG 2X2 ABGN+BT 4.0 LE HALF MINI-CARD PCI-E	6-88-W25SF-4200	(OPTION)
14	WLAN+BT COMBO INTEL WIRELESS-N 2230 (JACKSON PEAK 1) 2230BNHMWG 2X2 BGN+BT 4.0 LE HALF MINI-CARD PCI-E P170EM	6-88-P17EF-4200	(OPTION)
15	TAPE MYLAR (C),MYLAR M550J	6-40-M55J2-030	
16	SCREW M2*3L KI NI ICT NY (DD=ø4.5,DT=0.4)	6-35-B1120-3RE	
17	BAT. 20MM 3V 220MAH W/CABLE 55MM BCR2032W5.5KM1GB	6-23-22015-TC0	
18	WCDMA SIERRA MC8305(GOBI 3000U) HSPA+ FULL MINI-CARD USB S180AU	6-88-S180W-8300	(OPTION)
19	VGA CHIP MYLAR(30*30) NB9P-GE2 M860TU (新中強)	6-40-M860S-091	
20	MYLAR MB FAN MODULE(FR83+5011N+RUBBER) W251HPQ	6-40-W25PS-400	
21	RUBBER (81*10*0.5) SILICON FOR MB BOTTOM W251HPQ	6-47-0019A-807	
22	CPU&VGA HEATSINK MODULE (AL FIN) W270ESQ	6-31-W27SN-101	
23	BAT.P S LI 11.1V/4.4AH/48.84WH 3S2P MITAC/LISHEN PSE 541382960004 W244EUQ	6-87-C480S-4G4B	(OPTION)
23	BAT.P S LI 11.1V/5.6AH/62.16WH 3S2P SMP/SDI 980T2033F E4120	6-87-E412S-4D7A	(OPTION)
23	BAT.P S LI 11.1V/4.4AH/48.84WH 3S2P SMP/LISHEN PSE 980T2056F W244EUQ	6-87-W24ES-4W4	(OPTION)
24	SPK+CABLE (L) 14*62 2W 4? 15MM LT251231XK -L (IVY) W251HPQ	6-23-5W25P-020-2	
25	SCREW M2*6.2L NI ICT NY FOR SPEAKER	6-35-Z1120-6R2	
26	SCREW M2*5L KI(T=0.8 D=4.0) BK/Z ICT NY	6-35-B6120-5R0	
27	HEX STUD,SUM23 NI-PL H=11.9 F=M2 FOR ODD TRANSFORM W253HPQ	6-34-W2533-011	
28	FFC CABLE 14P M/B TO AUDIO BOARD W251BUQ(HB)	6-43-W2500-011-1	
29	ANTENNA WIMAX FVC WM-3 PCB H=0.6MM 2.4G/3.5GHZ/5G L=200mm W251HPQ	6-23-7W25P-030	
30	SPK+CABLE (R) 34*66 2W 4? 25MM LT251231XK -R (IVY) W251HPQ	6-23-5W25P-010-2	
31	AUDIO BOARD V2.0B W251ESQ	6-77-W25P8-D02B-A	
32	SATA DVD SUPER MULTI ASS'Y (OPTION)	6-79-W253ESQQ-010	
32	SATA DVD SUPER MULTI ASS'Y (OPTION)	6-79-W253EFQQ-010	
32	SATA BLU-RAY COMBO ASS'Y (OPTION)	6-79-W253EFQW-010	
32	SATA BLU-RAY COMBO ASS'Y (OPTION)	6-79-W253ESQW-010	
32	W/O ODD ASS'Y W253HPQ	6-79-W253HPQZ-000	
33	BOTTOM CASE MODULE(TEXTURE) W253HPQ	6-39-W2533-011	
34	SCREW M2.5*8L KI BK/Z NY ICT	6-35-B6125-8R0	
35	W/O HDD ASS'Y E5120Q	6-79-E5120Q0J-010	
35	W/HDD ASS'Y E5120Q	6-79-E5120Q0J-020	
36	HDD COVER SABIC C7230P(TEXTURE) W253HPQ	6-42-W253J-011	
37	PRODUCT LABEL FOR W253ESQ	6-45-W253ESQ3-010	
37	PRODUCT LABEL FOR W253EGQ	6-45-W253EGQ3-010	
37	PRODUCT LABEL FOR W253EFQ	6-45-W253EFQ3-010	
38	SCREW M2*3L I BZ ICT GTY-PATCH NY (T=0.5 D=4)	6-35-C2120-3R0	
39	TAPE MYLAR (A),MYLAR M550J	6-40-M55J2-010	
40	SPONGE (24*11*1.65T) CR-4305 FOR BOTTOM CASE W253HPQ	6-47-0019A-243	
41	SCREW M2*2L KI BK/Z ICT NY(ø8,T=0.6)	6-35-B6120-2RE	
42	FAN+CON. 70*77.5*12.5MM 5V 0.4A 0FAJD00009 3700RPM FORCECON W150HRM	6-23-AW15H-010	
43	CPU COVER MODULE W253HPQ	6-42-W2533-100	

Bottom (W255EF/W255EG/W25AEF/W25AEG)



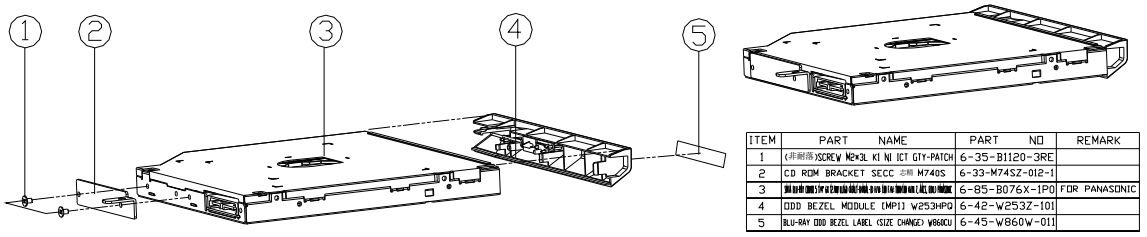
ITEM	PART NAME	PART NO	REMARK
1	VGA SUPPORTER SECC W270ESQ	6-33-W27SS-010	
2	THERMAL MYLAR 1 MODULE(FR83+5011N+RUBBER) W251HPQ	6-40-W25PS-101	
3	MB MYLAR MODULE(FR83+5011N+RUBBER) W251HPQ	6-40-W25PS-200	
4	GASKET (9*5*0.5) M720S	6-47-00190-096	
5	MAIN BOARD V2.0 (W/3G)(HM76)(W/O TI)(N13P-GSR-A2) W253EGQ	6-77-W25S0-DG2	
5	MAIN BOARD V2.0 (W/O 3G)(HM76)(W/O TI)(N13P-GSR-A2) W253EGQ	6-77-W25S0-DG2-1	
5	MAIN BOARD V2.0 (W/3G)(HM76)(W/O TI)(N13P-GLR-A1) W253EFQ	6-77-W25S0-DF2-2	
5	MAIN BOARD V2.0 (W/O 3G)(HM76)(W/O TI)(N13P-GLR-A1) W253EFQ	6-77-W25S0-DF2-3	
6	SIM CARD RUBBER (SILICONE T=1.85MM+5011N T=0.15MM) W251HPQ	6-47-W25PS-010	
7	SPONGE (90*5.5*5) SM55 FOR MB TOP	6-47-0019A-906	
8	AUDIO BOARD MYLAR 20*20*0.15T (黑色 PET+3M 467) C4500	6-40-C450S-030	
9	CPU SUPPORT BRACKET SECC W251HPQ	6-33-W25PS-013	
10	SCREW M2*3L KI BZ ICT NY (DD=ø4.5,DT=0.4)	6-35-B6120-3RD	
11	SCREW M2.5*5L KI BK/Z ICT NY	6-35-B6125-5RA	
12	WLAN+BT COMBO INTEL WIRELESS-N 2230 JACKSON PEAK 2 2230BNHMW 2X2 BGN+BT 4.0 LE HALF MINI-CARD PCI-E P170EM	6-88-P17EF-4200	(OPTION)
12	WLAN+BT COMBO INTEL ADVANCED-N 6235 JACKSON PEAK 2 6235ANHMW 2X2 ABGN+BT 4.0 LE HALF MINI-CARD PCI-E	6-88-W25SF-4200	(OPTION)
12	WLAN AZUREWAVE AW-NE139H RTL8188CE-VL 2 ANT. 802.11BGN 1X1 HALF MINI-CARD PCI-E W250HUQ	6-88-W25H2-7000	(OPTION)
12	WLAN+BT COMBO LITEON [illegible] (RTL8723AE) 802.11BGN 1X1 (PCI-E) +BT4.0 LE (USB) +REALTEK BT SOFTWARE HALF MINI-CARD	6-88-W345F-9400	(OPTION)
12	WLAN+BT COMBO [illegible] (RTL8723AE) 802.11BGN 1X1 (PCI-E) +BT4.0 LE (USB) +REALTEK BT SOFTWARE HALF MINI-CARD	6-88-W345F-8700	(OPTION)
12	WLAN LITEON WN6606LH-CC(VL) RTL8188CE-VL 2 ANT. 802.11BGN 1X1 HALF MINI-CARD PCI-E W250HUQ	6-88-W25H2-9400	(OPTION)
13	TAPE MYLAR (C),MYLAR M550J	6-40-M55J2-030	
14	TAPE MYLAR (A),MYLAR M550J	6-40-M55J2-010	
15	WCDMA SIERRA MC8305(GOBI 3000U) HSPA+ FULL MINI-CARD USB S180AU	6-88-S180W-8300	(OPTION)
16	BAT. 20MM 3V 220MAH W/CABLE 55MM BCR2032W5.5KM1GB	6-23-22015-TC0	
17	VGA CHIP MYLAR(30*30) NB9P-GE2 M860TU (新中強)	6-40-M860S-091	
18	MYLAR MB FAN MODULE(FR83+5011N+RUBBER) W251HPQ	6-40-W25PS-400	
19	RUBBER (81*10*0.5) SILICON FOR MB BOTTOM W251HPQ	6-47-0019A-807	
20	CPU&VGA HEATSINK MODULE (AL FIN) W270ESQ	6-31-W27SN-101	
21	BAT.P S LI 11.1V/4.4AH/48.84WH 3S2P MITAC/LISHEN PSE 541382960014 W244EUQ	6-87-C480S-4G4B	(OPTION)
21	BAT.P S LI 11.1V/5.6AH/62.16WH 3S2P SMP/SDI 980T2033F E4120	6-87-E412S-4D7A	(OPTION)
21	BAT.P S LI 11.1V/4.4AH/48.84WH 3S2P SMP/LISHEN PSE 980T2056F W244EUQ	6-87-W24ES-4W4	(OPTION)
22	SCREW M2*6.2L NI ICT NY FOR SPEAKER	6-35-Z1120-6R2	
23	SPK+CABLE (L) 14*62 2W 4? 15MM LT251231XK -L (IVY) W251HPQ	6-23-5W25P-020-2	
24	TAPE MYLAR TRANSPARENT (30*5*0.05) W251HPQ	6-40-W25P3-010	
25	FFC CABLE 14P M/B TO AUDIO BOARD (HENGSHANG)	6-43-W2500-011-2	
26	ANTENNA WIMAX FVC WM-3 PCB H=0.6MM 2.4G/3.5GHZ/5G L=200mm W251HPQ	6-23-7W25P-030	
27	SCREW M2*3L KI NI ICT NY (DD=ø4.5,DT=0.4)	6-35-B1120-3RE	
28	SPK+CABLE (R) 34*66 2W 4? 25MM LT251231XK -R (IVY) W251HPQ	6-23-5W25P-010-2	
29	AUDIO BOARD V2.0B W251ESQ	6-77-W25P8-D02B-A	
30	SATA BLU-RAY COMBO ASS'Y (OPTION)	6-79-W251ESQW-010	
30	SATA DVD SUPER MULTI ASS'Y W251ESQ	6-79-W251ESQQ-000	
30	W/O ODD ASS'Y E5120Q	6-79-E5120Q0Z-000	
30	SATA BLU-RAY COMBO ASS'Y W251EN	6-79-W255EN0W-010	
30	SATA DVD SUPER MULTI ASS'Y (OPTION)	6-79-W255EF0Q-010	
30	SATA BLU-RAY COMBO ASS'Y (OPTION)	6-79-W255EF0W-010	
30	SATA DVD SUPER MULTI ASS'Y (OPTION)	6-79-W25AEF0Q-010	
30	SATA BLU-RAY COMBO ASS'Y (OPTION)	6-79-W25AEF0W-010	
31	SCREW M2.5*8L KI BK/Z NY ICT	6-35-B6125-8R0	
32	W/O HDD ASS'Y E5120Q	6-79-E5120Q0J-010	
32	W/HDD ASS'Y E5120Q	6-79-E5120Q0J-020	
33	HDD COVER PC+ABS(CM6140) W251HPQ	6-42-W25PJ-011	
33	HDD COVER PC+ABS(CM6140) W251HPQ-C	6-42-W25PJ-011-C	
34	PRODUCT LABEL W251EFQ	6-45-W251EFQ3-010	
34	PRODUCT LABEL FOR W255EG	6-45-W255EG03-010	
34	PRODUCT LABEL FOR W25AEG	6-45-W25AEG03-010	
34	PRODUCT LABEL FOR W25AEF	6-45-W25AEF03-010	
34	PRODUCT LABEL FOR W255EF	6-45-W255EF03-010	
35	SCREW M2*3L I BZ ICT GTY-PATCH NY (T=0.5 D=4)	6-35-C2120-3R0	
36	BOTTOM CASE MODULE (CHANGE) FOR W25HPQ	6-39-W25P3-015	
36	BOTTOM CASE MODULE(CHANGE) FOR W251HPQ-C	6-39-W25P3-015-C	
37	SCREW M2*5L KI(T=0.8 D=4.0) BK/Z ICT NY	6-35-B6120-5R0	
38	FAN+CON 70*77.5*12.5MM 5V 0.4A 0FAJD0009 3700RPM FORCECON W150HRM	6-23-AW15H-010	
39	CPU COVER MODULE W251HPQ(CHANGE)	6-42-W25P8-102	
39	CPU COVER MODULE W251HPQ-C (CHANGE)	6-42-W25P8-102-C	
40	RUBBER (L12*W5*H7.15) W25AHS	6-47-W25S2-020	
41	HDD SPONGE (20*6*0.5MM) CR M740S (尺寸變更)	6-47-0019A-372	

Figure A - 5

Bottom (W255EF/ W255EG/W25AEF/ W25AEG)

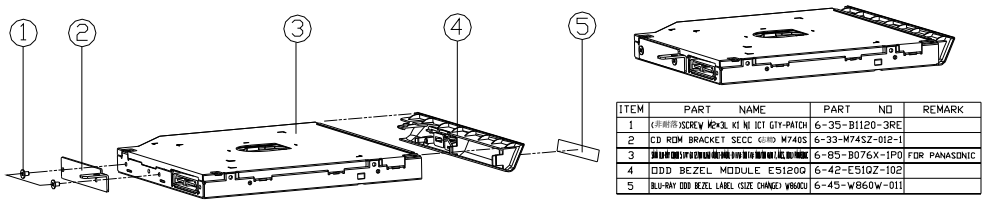
SATA BLU RAY COMBO (W253EFQ/W253EGQ)

Figure A - 6
SATA BLU RAY COMBO (W253EFQ/ W253EGQ)



ITEM	PART NAME	PART NO	REMARK
1	(非耐高)SCREW M2*3L K1 NI ICT GTY-PATCH	6-35-B1120-3RE	
2	CD ROM BRACKET SECC 芯料 M740S	6-33-M74SZ-012-1	
3	[redacted]	6-85-B076X-1P0	FOR PANASONIC
4	ODD BEZEL MODULE (MP1) W253HPQ	6-42-W253Z-101	
5	BLU-RAY ODD BEZEL LABEL (SIZE CHANGE) W860CU	6-45-W860W-011	

SATA BLU RAY COMBO (W255EF/W255EG)

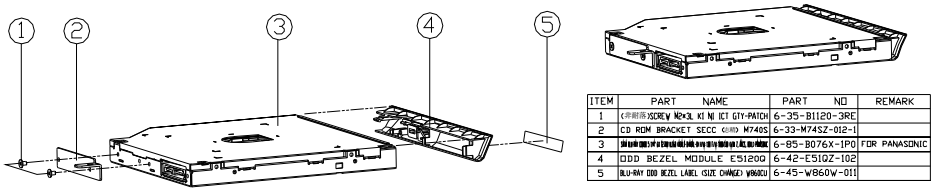


ITEM	PART NAME	PART NO	REMARK
1	(非耐落)SCREW M2×3L K1 NI ICT GTY-PATCH	6-35-B1120-3RE	
2	CD ROM BRACKET SECC (新料) W740S	6-33-M74SZ-012-1	
3	[redacted]	6-85-B076X-1P0	FOR PANASONIC
4	ODD BEZEL MODULE E5120Q	6-42-E51QZ-102	
5	BLU-RAY ODD BEZEL LABEL (SIZE CHANGE) W860CU	6-45-W860W-011	

Figure A - 7
SATA BLU RAY COMBO (W255EF/ W255EG)

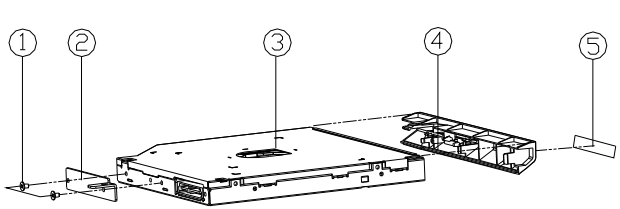
SATA BLU RAY COMBO (W25AEF/W25AEG)

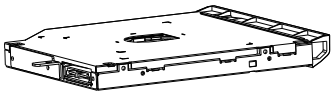
Figure A - 8
SATA BLU RAY COMBO (W25AEF/ W25AEG)



ITEM	PART NAME	PART NO	REMARK
1	(未附屬)SCREW M2*3L K1 NI ICT GIY-PATCH	6-35-B1120-3RE	
2	CD ROM BRACKET SECC (GRD) M740S	6-33-M74SZ-012-1	
3	[illegible]	6-85-B076X-1P0	FOR PANASONIC
4	ODD BEZEL MODULE E5120Q	6-42-E51QZ-102	
5	BLU-RAY ODD BEZEL LABEL (SIZE CHANGE) W860U	6-45-W860W-011	

DVD DUAL (W253EFQ/W253EGQ)



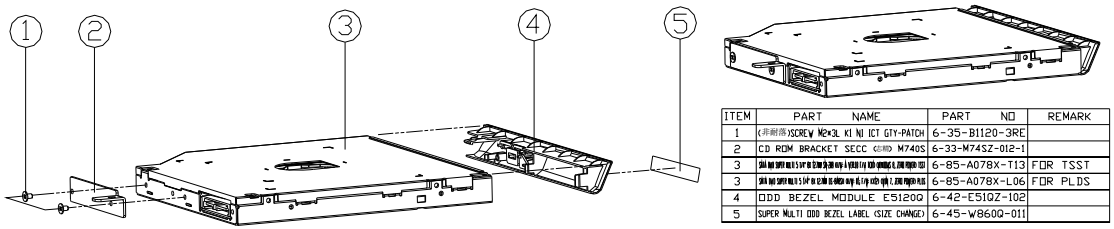


ITEM	PART NAME	PART NO	REMARK
1	SCREW M2x3L K1 NI ICT GIY-PATCH	6-35-B1120-3RE	
2	CD ROM BRACKET SECC M740S	6-33-M74SZ-012-1	
3	[illegible]	6-85-A078X-L06	FOR PLDS
3	[illegible]	6-85-A078X-T13	FOR TSST
4	ODD BEZEL MODULE (MP1) W253HP0	6-42-W253Z-101	
5	SUPER MULTI ODD BEZEL LABEL (SIZE CHANGE)	6-45-W860Q-011	

Figure A - 9
DVD DUAL (W253EFQ/ W253EGQ)

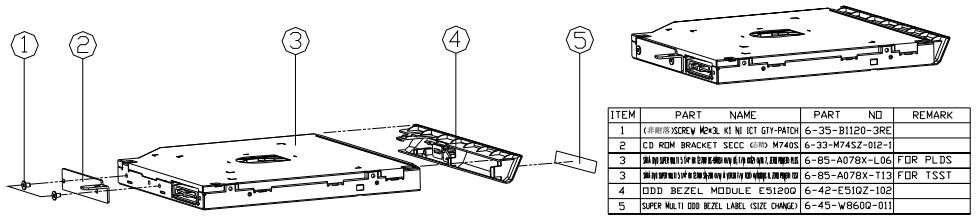
DVD DUAL (W255EF/W255EG)

Figure A - 10
DVD DUAL (W255EF/W255EG)



ITEM	PART NAME	PART NO	REMARK
1	(非耐落)SCREW M2*3L K1 NI ICT GTY-PATCH	6-35-B1120-3RE	
2	CD ROM BRACKET SECC (EMD) M740S	6-33-M74SZ-012-1	
3	[illegible]	6-85-A078X-T13	FOR TSST
3	[illegible]	6-85-A078X-L06	FOR PLDS
4	ODD BEZEL MODULE E5120Q	6-42-E51QZ-102	
5	SUPER MULTI ODD BEZEL LABEL (SIZE CHANGE)	6-45-W860Q-011	

DVD DUAL (W25AEF/W25AEG)

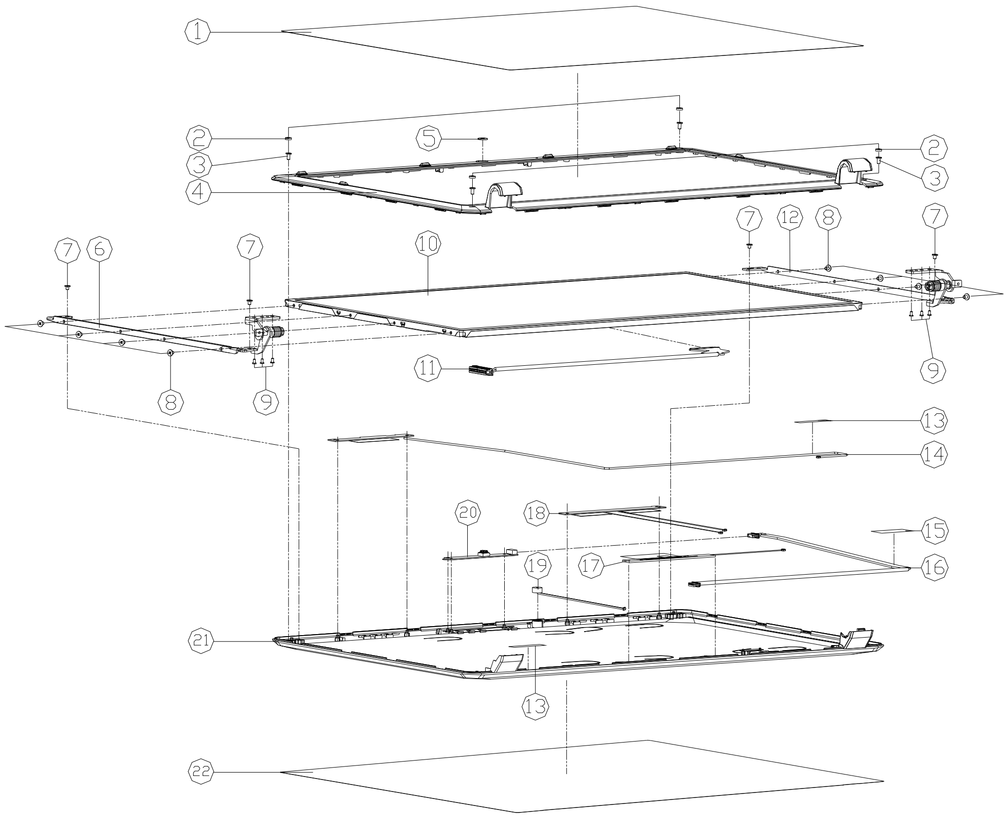


ITEM	PART NAME	PART NO	REMARK
1	(并附件)SCREW M2x3L K1 NI ICT GTY-PATCH	6-35-B1120-3RE	
2	CD ROM BRACKET SECC (EMI) M740S	6-33-M74SZ-012-1	
3	[illegible]	6-85-A078X-L06	FOR PLDS
3	[illegible]	6-85-A078X-T13	FOR TSST
4	ODD BEZEL MODULE E51200	6-42-E510Z-102	
5	SUPER MULTI ODD BEZEL LABEL (SIZE CHANGE)	6-45-W8600-011	

Figure A - 11
DVD DUAL (W25AEF/ W25AEG)

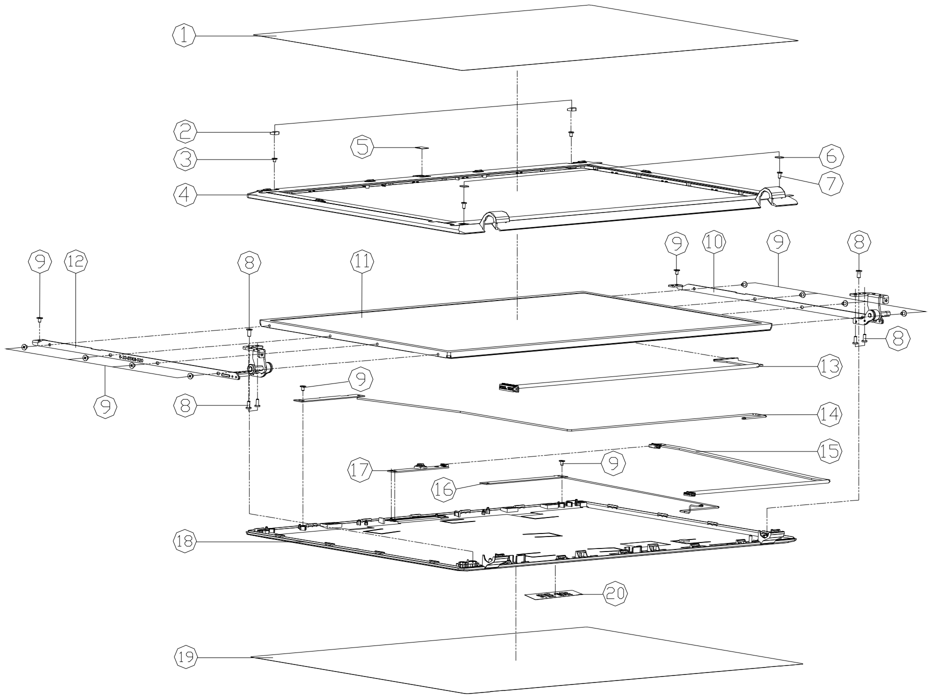
LCD (W253EFQ/W253EGQ)

Figure A - 12
LCD (W253EFQ/ W253EGQ)



ITEM	PART NAME	PART NO	REMARK
1	LCD FRONT COVER PROTECTION MYLAR (PET+3M8915) E5120Q	6-40-E51Q1-030-1	
2	LCD FRONT COVER SCREW RUBBER W253HPQ	6-47-W2531-041	
3	SCREW M2*4L KI BNI ICT NY	6-35-B9120-4RA	
4	LCD FRONT COVER MODULE [MP1] W253HPQ	6-39-W2531-011	
5	CCD LENS PMMA G9000 [MP1] W253HPQ	6-42-W2531-011	
5	W/O CCD LENS PMMA G9000 W253HPQ	6-42-W2531-040	
6	LCD HINGE L [MP1] W253HPQ	6-33-W2531-021	
7	SCREW M2.5*3L I BZ ICT GTY-PATCH NY (T=0.5 D=4.5)	6-35-C2125-3R0	
8	SCREW M2*3L KI NI ICT NY (DD=ø4.5,DT=0.4)	6-35-B1120-3RE	
9	SCREW M2.5*5L KI BK/Z ICT NY	6-35-B6125-5RA	
10	LCD 15.6" HD CHIMEI N156B6-L0B(N156BGE-L21) (GLARE TYPE) 5.5MM (LED)	6-50-L8155-D03	
10	LCD 15.6" HD LG LP156WH4-TLB1 (LED) 5.5MM	6-50-L8155-L0C	
10	LCD 15.6" HD CHIMEI N156B6-L0A 5.5MM (LED)	6-50-L8155-D04	
10	LCD 15.6" HD+ LG LP156WD1-TLA2 GLARE TYPE	6-50-LA157-L03	
10	LCD 15.6" HD LG LP156WH4-TLA1 (GLARE TYPE) (LED) 5.5MM	6-50-L8155-L0B	
10	LCD 15.6" FHD AU B156HW01 V7(H/W: 1A) (GLARE TYPE) (NTSC 95%) (LED) 5.7MM	6-50-LB257-G05	
10	LCD 15.6" FHD LG LP156WF1-TLC1 (GLARE TYPE) (LED) 5.7MM	6-50-LB257-L02	
10	LCD 15.6" HD LG LP156WH4-TLP2 (LED) 5.5MM	6-50-L8155-L0H	
10	LCD 15.6" HD SAMSUNG LTN156AT24-T01 (GLARE TYPE) (LED) 5.5MM	6-50-L8155-M04	
10	LCD 15.6" HD+ LG LP156WD1-TLB2 (LED) (50HZ/60HZ) 5.7M	6-50-LA157-L02	
11	WIRE CABLE FOR LVDS 300MM (HL/HL CON:HLX09002-HF) W253HPQ	6-43-W2531-010-C	
11	WIRE CABLE FOR LCD TO M/B L:186M W:3MM (FVC / AECS CON: 50384-04023-002) W251HPQ	6-43-W25P1-010-2E	
12	LCD HINGE R [MP1] W253HPQ	6-33-W2531-011	
13	TAPE MYLAR (B),MYLAR M550J	6-40-M55J2-020	ONLY FOR W253HPQ-C
14	ANTENNA 3G FVC 3G PCB 0.8G/0.9G/1.8G/1.9G/2.1GHZ L=855MM W253HUQ	6-23-7W25Q-010	
15	TAPE MYLAR (C),MYLAR M550J	6-40-M55J2-030	ONLY FOR W253HPQ-C
16	WIRE CABLE FOR CCD 5P 229MM (HL) E5120Q	6-43-E51QT-011	
17	ANTENNA 3G2 WGT 3G PCB 0.8G/0.9G/1.8G/1.9G/2.1GHZ L=600MM W244HUQ	6-23-7W244-010	
18	ANTENNA WIMAX COMBO FVC WM1+WM2 PCB H=0.6MM 2.4G/3.5GHZ/5G WM1=640mm WM2=640mm W250HPQ	6-23-7W25P-020	
19	MIC. 6MM*2.2 10V~2V 2.2K W/CABLE L=660MM W253HPQ	6-23-EW253-011	
20	UVC CAMERA BISON FIX BN28U5XK1-000 2M HIMAX2050 P150HM	6-88-X510C-4900	OPTION
20	UVC CAMERA BISON FIX BN28M6SG3-320 1.3M 6AA W246HUQ	6-88-E51QC-4904	OPTION
20	UVC CAMERA CHICONY FIX CNFA1A9 1.3M HIMAX HM1355 W258HUQ-C	6-88-W25UC-5100	OPTION
20	UVC CAMERA BISON FIX BN28U5VKU-000 2M HD 5PIN OV2659 W150ERM FW0606	6-88-W15EC-4901	OPTION
20	UVC CAMERA CHICONY FIX CNFC210 2M HD OV2659 W245EUQ FW9157	6-88-W21EC-5100	OPTION
21	LCD BACK COVER MODULE IMR [MP1] W253HPQ	6-39-W2531-021	
21	LCD BACK COVER MODULE IMR [MP1] W253HPQ-C	6-39-W2531-021-C	
22	LCD BACK COVER PROTECTION MYLAR (8B35+3M8915) E5120Q	6-40-E51Q1-041	

LCD (W255EF/W255EG)

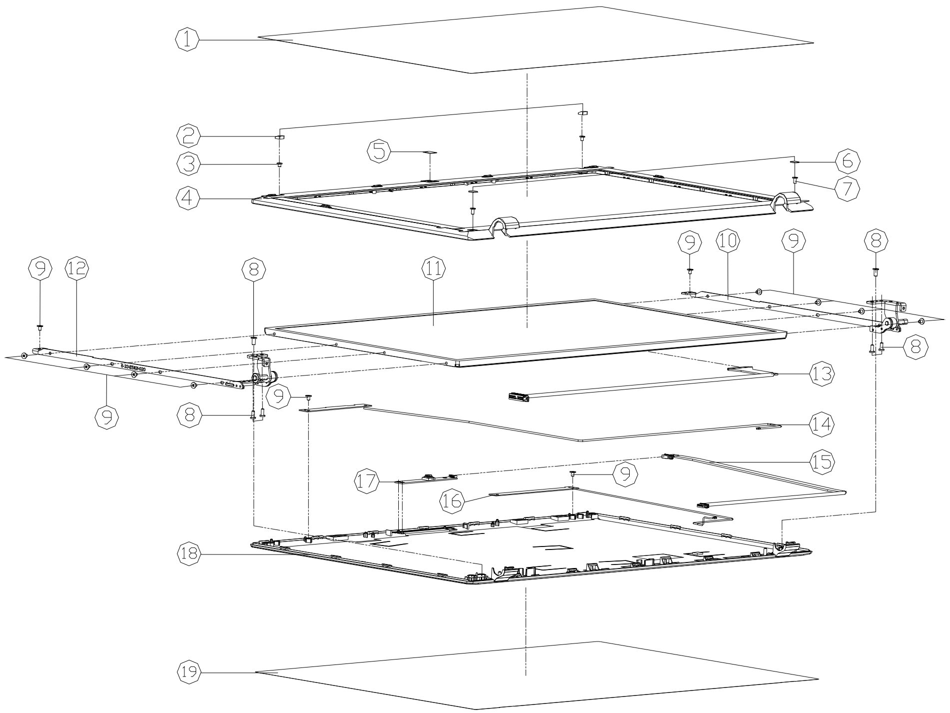


ITEM	PART NAME	PART NO	REMARK
1	LCD FRONT COVER PROTECTION MYLAR (PET+3M8915) E5120Q	6-40-E51Q1-030	
2	LCD FRONT COVER SCREW RUBBER SLICON E5120Q	6-47-E51Q8-011	
3	SCREW M2*3L KI BZ ICT NY (DD=ø4.5,DT=0.4)	6-35-B6120-3RD	
4	LCD FRONT COVER MODULE E5120Q (CHANGE)	6-39-E51Q1-014	
4	LCD FRONT COVER MODULE FOR WORTMANN E5120	6-39-E51Q1-112-W	
4	LCD FRONT COVER MODULE (KOUZIRO"FRONTIER") E5120Q (CHANGE)(KAPOK)	6-39-E51Q1-014-F1	
4	LCD FRONT COVER MODULE E5120Q (W/LED HOLE)	6-39-E51Q1-015	
5	CCD LENS PMMA E5120Q	6-42-E51Q1-031	
5	W/O CCD LENS PMMA E5120Q	6-42-E51Q1-040	
6	FRONT COVER MYLAR PC FOR SCREW E5120Q	6-40-E51Q8-011	
7	SCREW M2*6L KI BK/Z ICT NY(ø3.5 t=0.4)	6-35-B6120-6RB	
8	SCREW M2.5*5L 頭厚0.4MM KI BK/Z ICT NY	6-35-B6125-5R0	
9	(非耐落)SCREW M2*3L K1 NI ICT GTY-PATCH	6-35-B1120-3RE	
10	LCD HINGE R SK7 W255HUM (SINHER)	6-33-W25U1-010	
11	LCD 15.6" FHD LG LP156WF1-TLB2 (LED) (40/60HZ) 5.7MM	6-50-LB257-L05	
11	LCD 15.6" HD LG LP156WH4-TLA1 (GLARE TYPE)	6-50-L8155-L0B	
11	LCD 15.6" HD CHIMEI N156B6-L0A 5.5MM (LED)	6-50-L8155-D04	
11	LCD 15.6" FHD AU B156HW01 V7(H/W: 1A) (GLARE TYPE) (NTSC 95%) (LED) 5.7MM	6-50-LB257-G05	
11	LCD 15.6" HD LG LP156WH4-TLB1 (LED) 5.5MM	6-50-L8155-L0C	
11	LCD 15.6" HD CHIMEI N156B6-L0B (GLARE TYPE) 5.5MM (LED)	6-50-L8155-D03	
11	LCD 15.6" HD+ LG LP156WD1-TLA2 GLARE TYPE	6-50-LA157-L03	
11	LCD 15.6" HD LG LP156WH2-TLBA (LED) 5.5MM	6-50-L8155-L09	
11	LCD 15.6" FHD LG LP156WF1-TLE1 (GLARE TYPE) (LED) 5.7MM	6-50-LB257-L03	
11	LCD 15.6" HD+ AU B156RW01 V3 (LED) 5.7MM (EDID 110.5MHZ)	6-50-LA157-G05	
11	LCD 15.6" HD LG LP156WH4-TLP2 (LED) 5.5MM	6-50-L8155-L0H	
11	LCD 15.6" HD+ LG LP156WD1-TLB2 (LED) (50HZ/60HZ) 5.7M	6-50-LA157-L02	
11	LCD 15.6" FHD LG LP156WF1-TLC1 (GLARE TYPE) (LED) 5.7MM	6-50-LB257-L02	
11	LCD 15.6" HD SAMSUNG LTN156AT24-T01 (GLARE TYPE) (LED) 5.5MM	6-50-L8155-M04	
12	LCD HINGE L SK7 W255HUM (SINHER)	6-33-W25U1-020	
13	WIRE CABLE FOR LVDS 299MM (HL/YD CON:C1SY00112YCB) W250HUQ	6-43-W25H1-010-A	EXCLUDE 6-50-LB257-L03
13	WIRE CABLE FOR LCD TO M/B L:186M W:3MM (HL/YD CON:C1SY00112YCB) W251HPQ	6-43-W25P1-010-A	FOR 6-50-LB257-L03
14	ANTENNA 3G FVC 3G PCB 0.8G/0.9G/1.8G/1.9G/2.1GHZ L=630MM W251HPQ	6-23-7W25P-011	
15	WIRE CABLE FOR CCD 5P 229MM (HL) E5120Q	6-43-E51QT-011	
16	ANTENNA WIMAX COMBO FVC WM1+WM2 PCB H=1.6MM 2.4G/3.5GHZ/5G WM1=640mm WM2=640mm W251HPQ	6-23-7W25P-020	
17	UVC CAMERA BISON FIX BN28VTYG5-000 300K HYNIX704 M115 FW0606	6-88-M115C-4902	OPTION
17	UVC CAMERA CHICONY FIX CNFA1A9 1.3M HIMAX HM1355 W258HUQ-C	6-88-W25UC-5100	OPTION
17	UVC CAMERA BISON FIX BN28M6SG3-320 1.3M 6AA W246HUQ	6-88-E51QC-4904	OPTION
17	UVC CAMERA BISON FIX BN28U5XK1-000 2M HIMAX2050 P150HM	6-88-X510C-4900	OPTION
17	UVC CAMERA BISON FIX BN28M6SG3-300 1.3M 6AA W258HUQ-C	6-88-E51QC-4902	OPTION
17	UVC CAMERA CHICONY FIX CNFA179 1.3M 6AA W150HNM	6-88-W150C-5100	OPTION
17	UVC CAMERA BISON FIX BN28M6YG5-300 1.3M HYNIX161 W251CUQ FW0607	6-88-W25CC-4900	OPTION
17	UVC CAMERA BISON FIX BN28U5VKU-020 2M HD 5PIN OV2659 W150ERM FW0606 W/LED W/O MIC	6-88-W15EC-4903	OPTION
17	UVC CAMERA CHICONY FIX CNFC210 2M HD OV2659 W245EUQ FW9157	6-88-W21EC-5100	OPTION
18	LCD BACK IMR COVER MODULE E5120Q	6-39-E51Q1-021	
18	LCD BACK IMR COVER MODULE E5120Q-C	6-39-E51Q1-021-C	
18	BACK COVER MODULE E5125	6-39-E5151-021	FOR W255ES/EZ
18	LCD IMR BACK COVER MOUDLE E5128Q(NO PAINTING)	6-39-E5181-022	
18	LCD IMR BACK COVER MOUDLE (KOUZIRO "FRONTIER") E5128Q (KAPOK)	6-39-E5181-022-F	
18	LCD IMR BACK COVER MOUDLE E5128Q-C	6-39-E5181-021-C	
18	BACK COVER MODULE W25AEU	6-39-W2AU1-021	FOR W25AEZ
18	BACK COVER MODULE W25AEU-C	6-39-W2AU1-021-C	
19	LCD BACK COVER PROTECTION MYLAR (8B35+3M8915) E5120Q	6-40-E51Q1-041	FOR W251HPQ/HNQ/-C FOR W258HPQ/-C
19	LCD BACK COVER PROTECTION MYLAR (PET+3M8915) B5100M	6-40-B51M8-020	FOR W255HP/ESQ/HSQ FOR W25AHS
20	FOR M540G中性LOGO(STYLE-NOTE)	6-45-M54G1-020	ONLY FOR W255XX
20	LOGO (WORTMANN"TERRA") (電鑄薄膜鍍亮銘) W76	6-45-M741S-020-T2	ONLY FOR W258ESQ

Figure A - 13
LCD (W255EF/ W255EG)

LCD (W25AEF/W25AEG)

Figure A - 14
LCD (W25AEF/ W25AEG)



ITEM	PART NAME	PART NO	REMARK
1	LCD FRONT COVER PROTECTION MYLAR (PET+3M8915) E5120Q	6-40-E51Q1-030	
2	LCD FRONT COVER SCREW RUBBER SLICON E5120Q	6-47-E51Q8-011	
3	SCREW M2*3L KI BZ ICT NY (DD=ø4.5,DT=0.4)	6-35-B6120-3RD	
4	LCD FRONT COVER MODULE E5120Q (CHANGE)	6-39-E51Q1-012	
5	CCD LENS PMMA E5120Q	6-42-E51Q1-031	
5	W/O CCD LENS PMMA E5120Q	6-42-E51Q1-040	
6	FRONT COVER MYLAR PC FOR SCREW E5120Q	6-40-E51Q8-011	
7	SCREW M2*6L KI BK/Z ICT NY(ø3.5 t=0.4)	6-35-B6120-6RB	
8	SCREW M2.5*5L 頭厚0.4MM KI BK/Z ICT NY	6-35-B6125-5R0	
9	(非耐落)SCREW M2*3L K1 NI ICT GTY-PATCH	6-35-B1120-3RE	
10	LCD HINGE R SK7 W255HUM (SINHER)	6-33-W25U1-010	
11	LCD 15.6" HD BOE HT156WXB-602 (LED) 5.5MM	6-50-L8155-H02	
11	LCD 15.6" HD LG LP156WH4-TLP2 (LED) 5.5MM	6-50-L8155-L0H	
11	LCD 15.6" HD+ LG LP156WD1-TLB2 (LED) (50HZ/60HZ) 5.7M	6-50-LA157-L02	
11	LCD 15.6" FHD LG LP156WF1-TLC1 (GLARE TYPE) (LED) 5.7MM	6-50-LB257-L02	
11	LCD 15.6" HD SAMSUNG LTN156AT24-T01 (GLARE TYPE) (LED) 5.5MM	6-50-L8155-M04	
12	LCD HINGE L SK7 W255HUM (SINHER)	6-33-W25U1-020	
13	WIRE CABLE FOR LVDS 299MM (HL/YD CON:C1SY00112YCB) W250HUQ	6-43-W25H1-010-A	
14	ANTENNA 3G FVC 3G PCB 0.8G/0.9G/1.8G/1.9G/2.1GHZ L=630MM W251HPQ	6-23-7W25P-011	
15	WIRE CABLE FOR CCD 5P 229MM (HL) E5120Q	6-43-E51QT-011	
16	ANTENNA WIMAX COMBO FVC WM1+WM2 PCB H=0.6MM 2.4G/3.5GHZ/5G WM1=640mm WM2=640mm W251HPQ	6-23-7W25P-020	
17	UVC CAMERA BISON FIX BN28U5VKU-000 2M HD 5PIN OV2659 W150ERM FW0606	6-88-W15EC-4901	OPTION
17	UVC CAMERA CHICONY FIX CNFC210 2M HD OV2659 W245EUQ FW9157	6-88-W21EC-5100	OPTION
18	BACK COVER MODULE W25AEU	6-39-W2AU1-021	
19	LCD BACK COVER PROTECTION MYLAR (PET+3M8915) B5100M	6-40-B51M8-020	

Appendix B: Schematic Diagrams

This appendix has circuit diagrams of the ***W253EFQ/W255EF/W25AEF/W253EGQ/W255EG/W25AEG*** notebook's PCB's. The following table indicates where to find the appropriate schematic diagram.

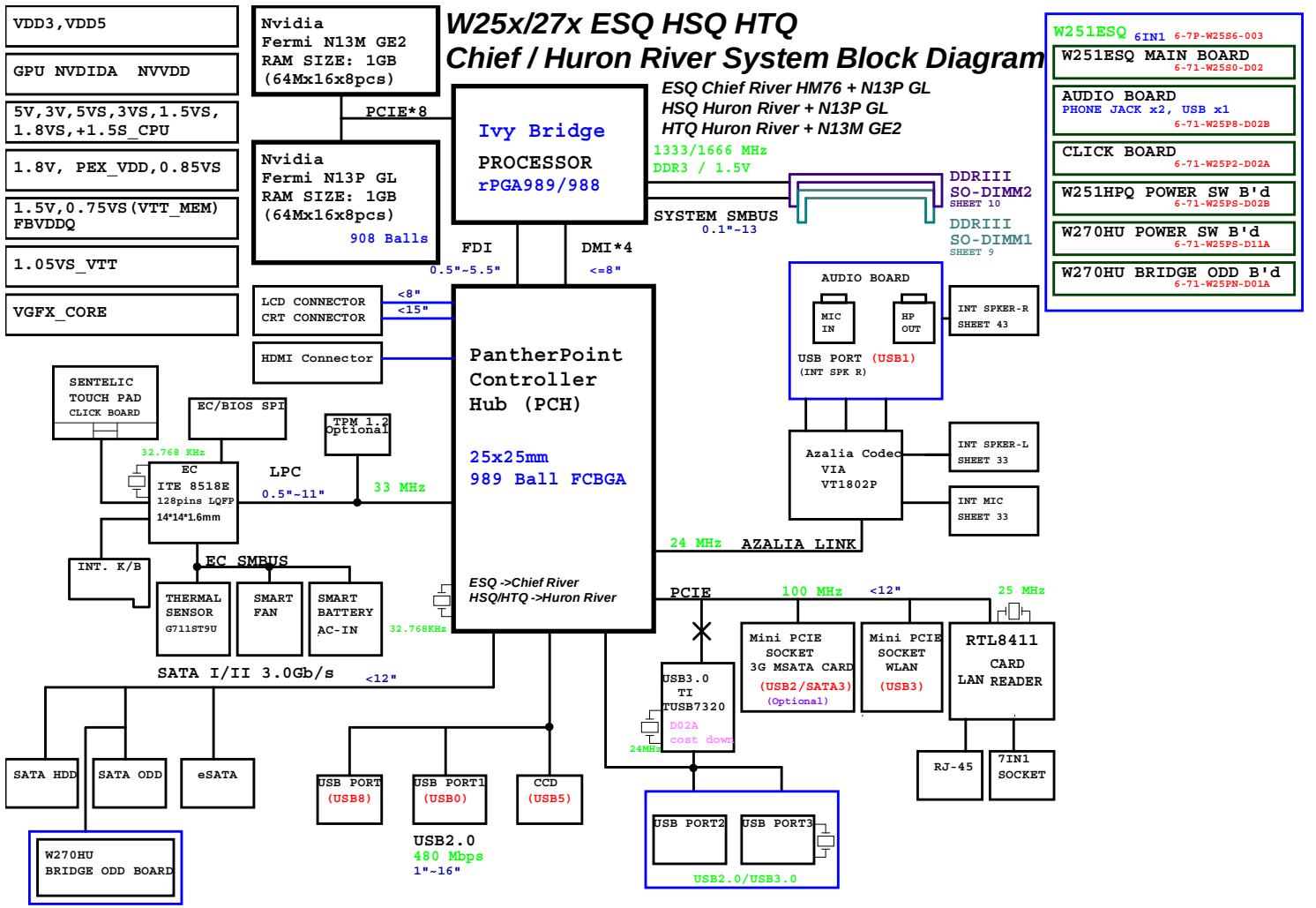
Table B - 1
SCHEMATIC DIAGRAMS

Version Note

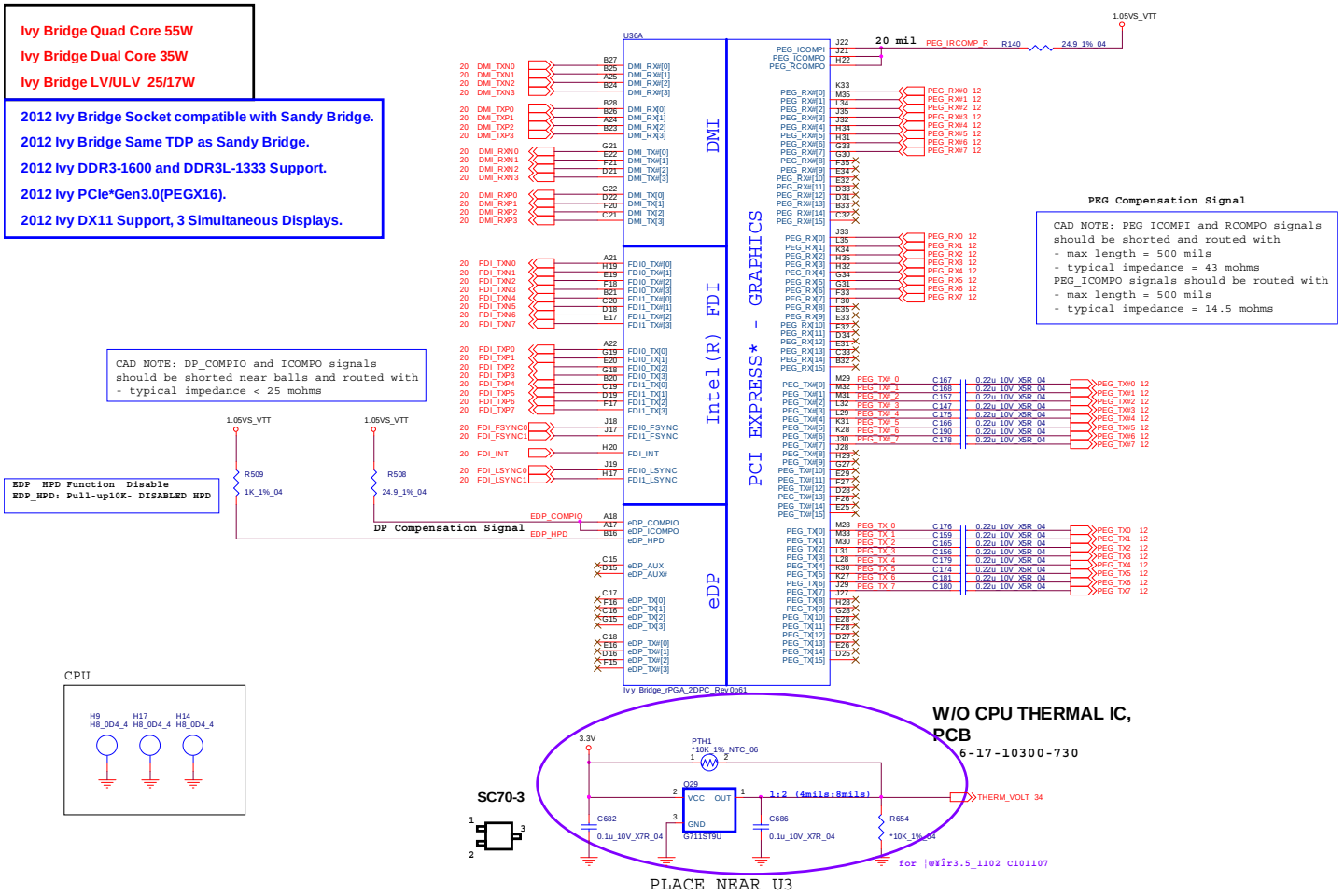
The schematic diagrams in this chapter are based upon version 6-7P-W25S6-003. If your mainboard (or other boards) are a later version, please check with the Service Center for updated diagrams (if required).

System Block Diagram

Sheet 1 of 50
System Block Diagram



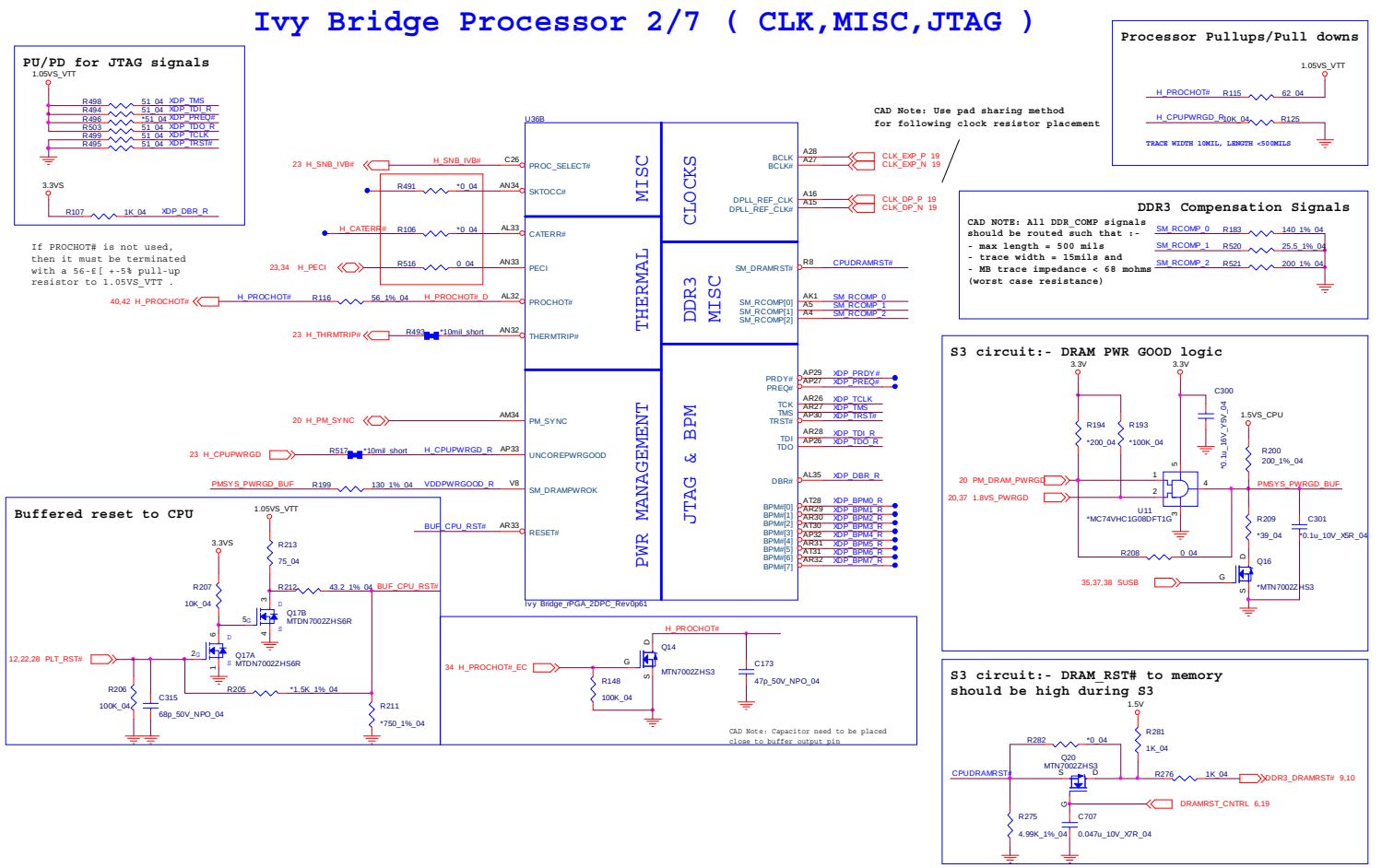
Processor 1/7-DMI, FDI, PEG



Sheet 2 of 50
Processor 1/7-DMI, FDI, PEG

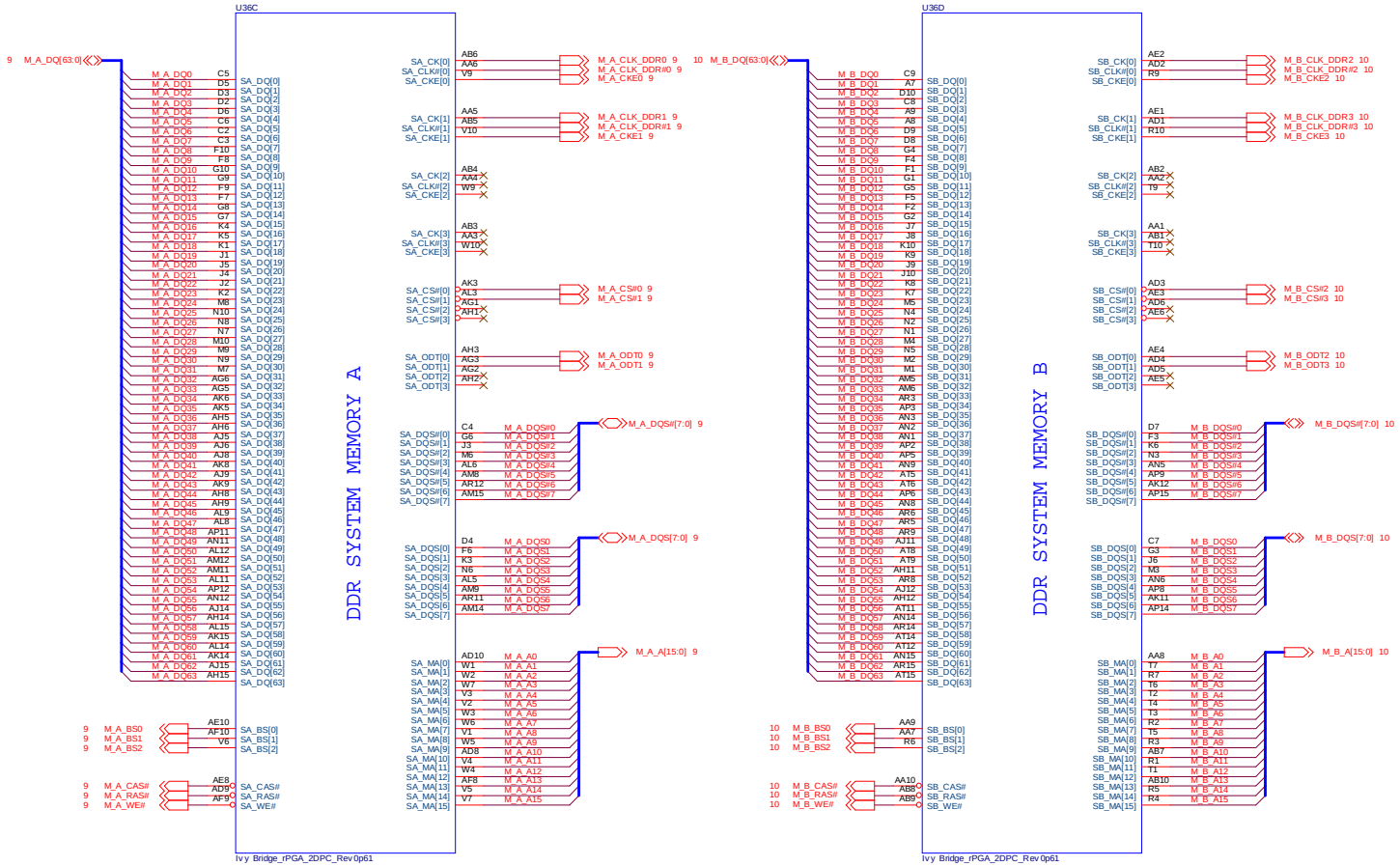
Processor 2/7- CLK, MISC

Sheet 3 of 50
Processor 2/7-CLK, MISC



Processor 3/7- (DDR3)

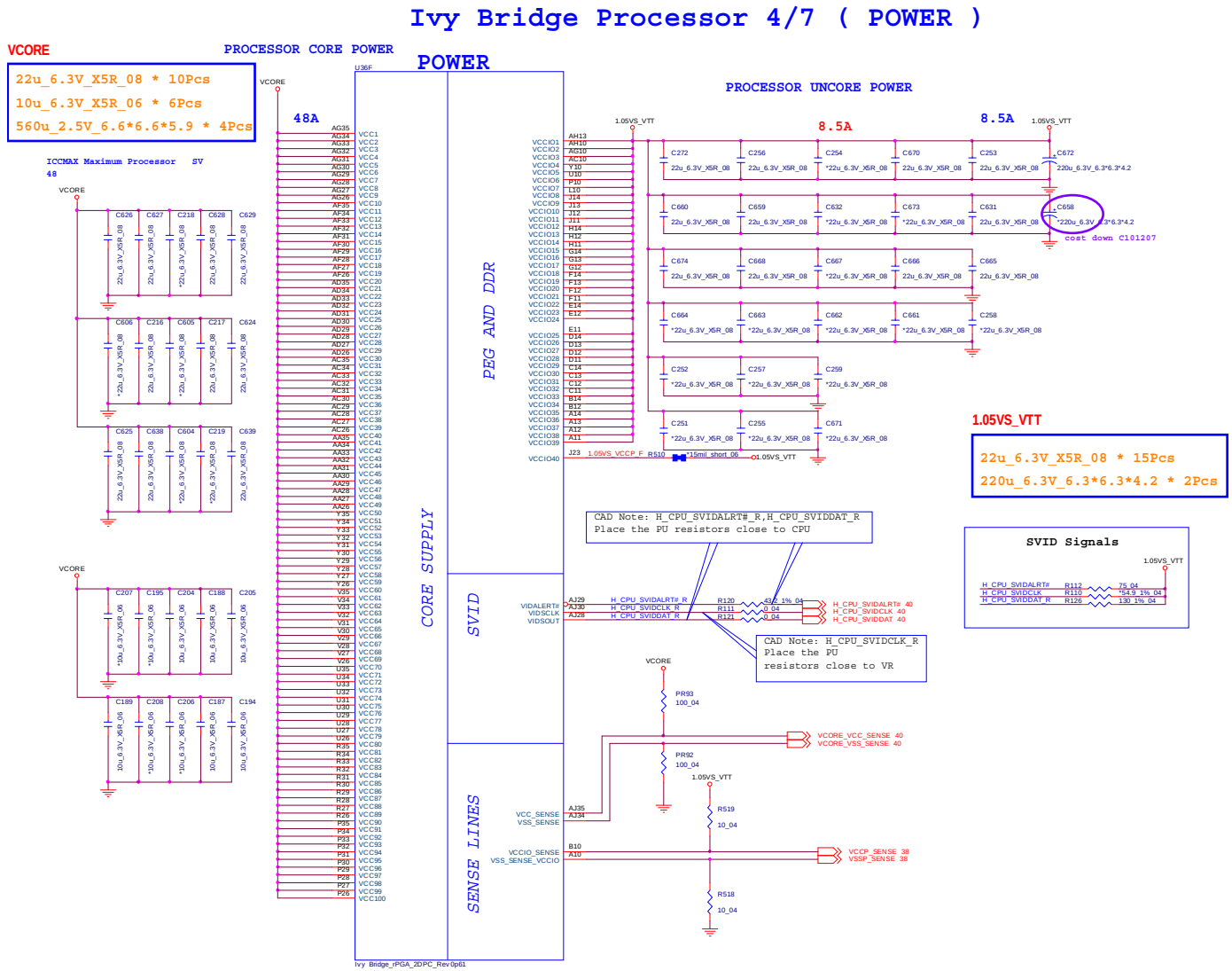
Ivy Bridge Processor 3/7 (DDR3)



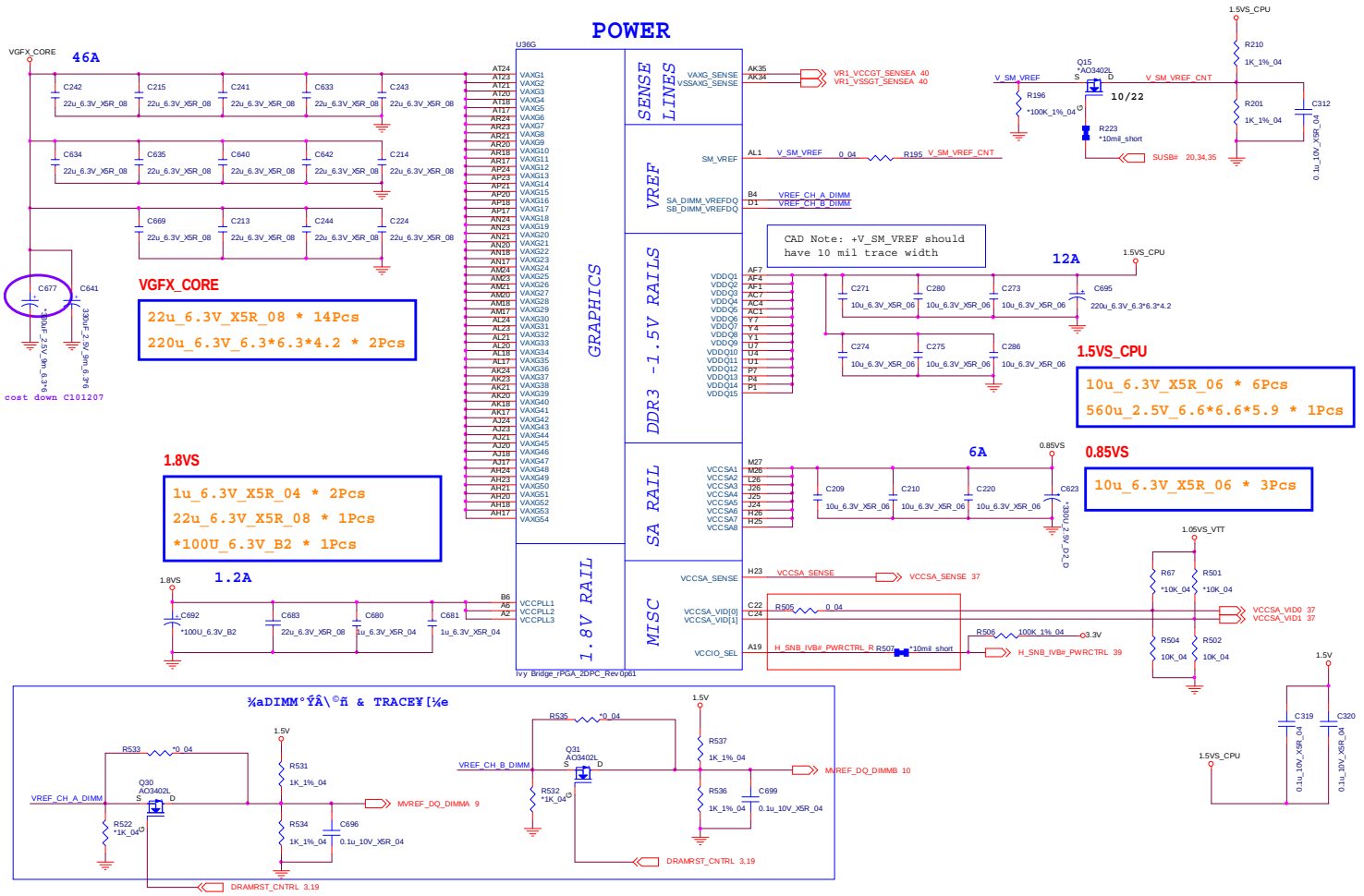
Sheet 4 of 50
Processor 3/7- (DDR3)

Processor 4/7- Power

Sheet 5 of 50
Processor 4/7-
Power



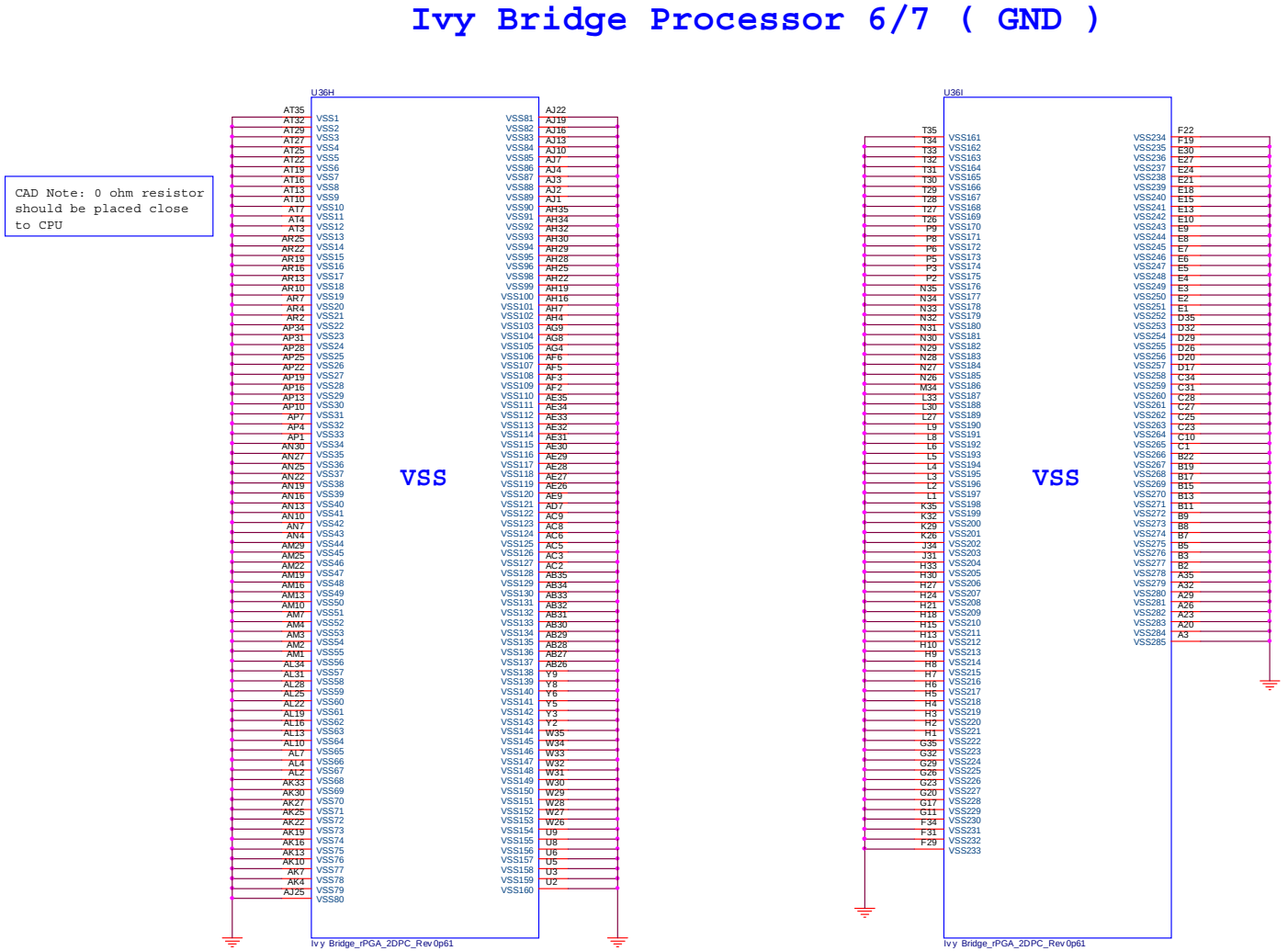
Processor 5/7- GFX PWR



Sheet 6 of 50
Processor 5/7- GFX PWR

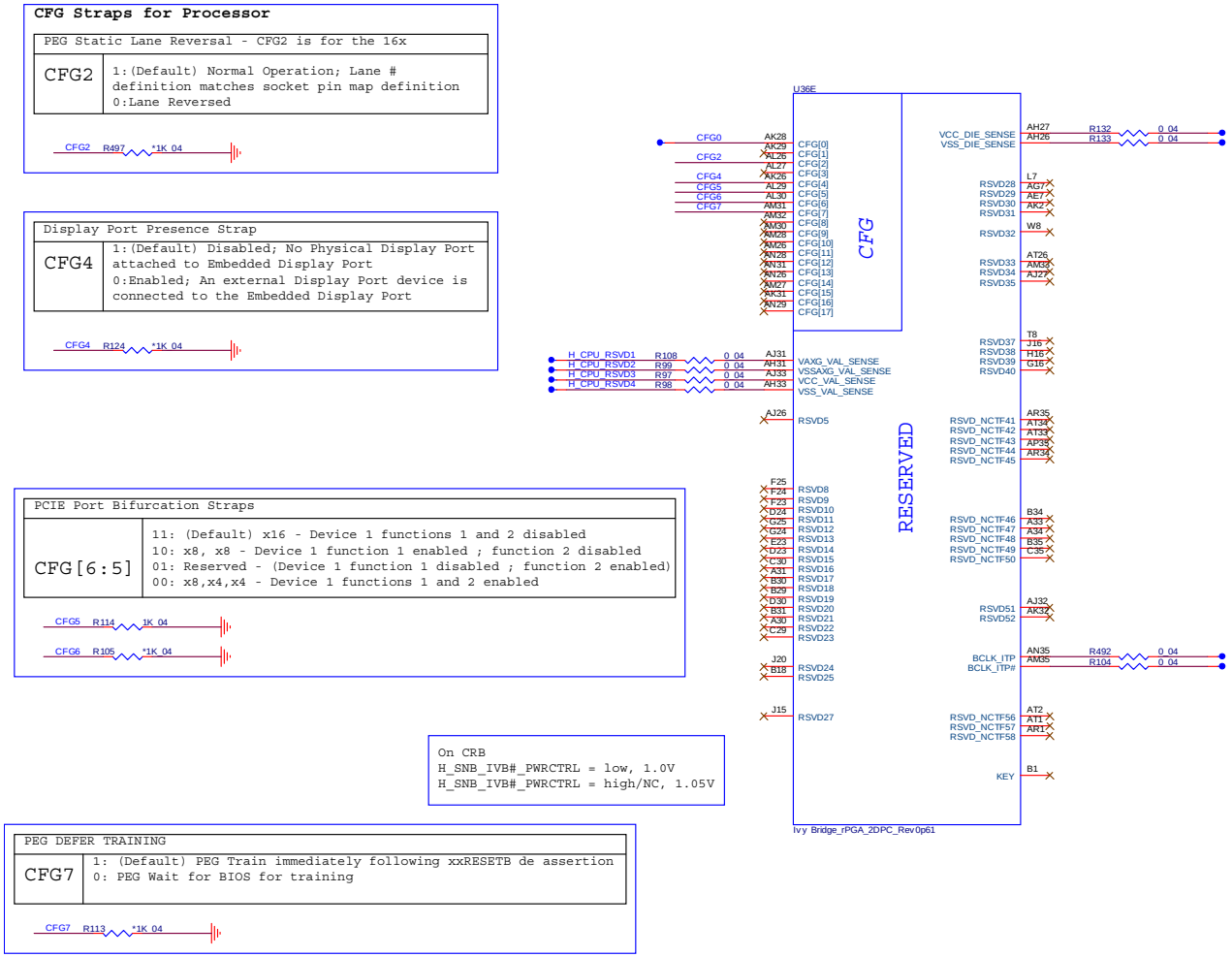
Processor 6/7- GND

Sheet 7 of 50
Processor 6/7- GND



Processor 7/7- RSVD

Ivy Bridge Processor 7/7 (RESERVED)

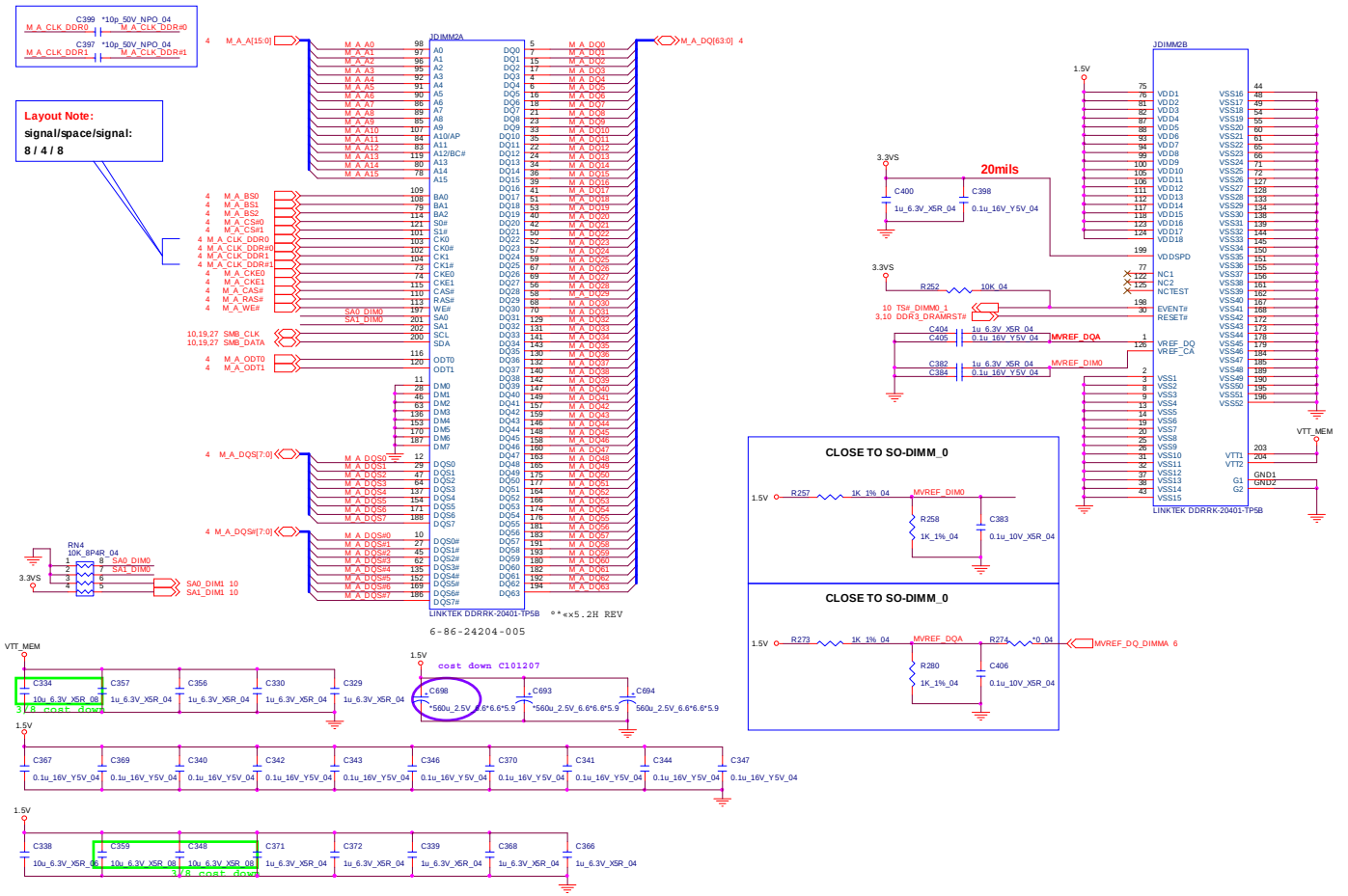


Sheet 8 of 50
Processor 7/7- RSVD

DDR3 SO-DIMM_0

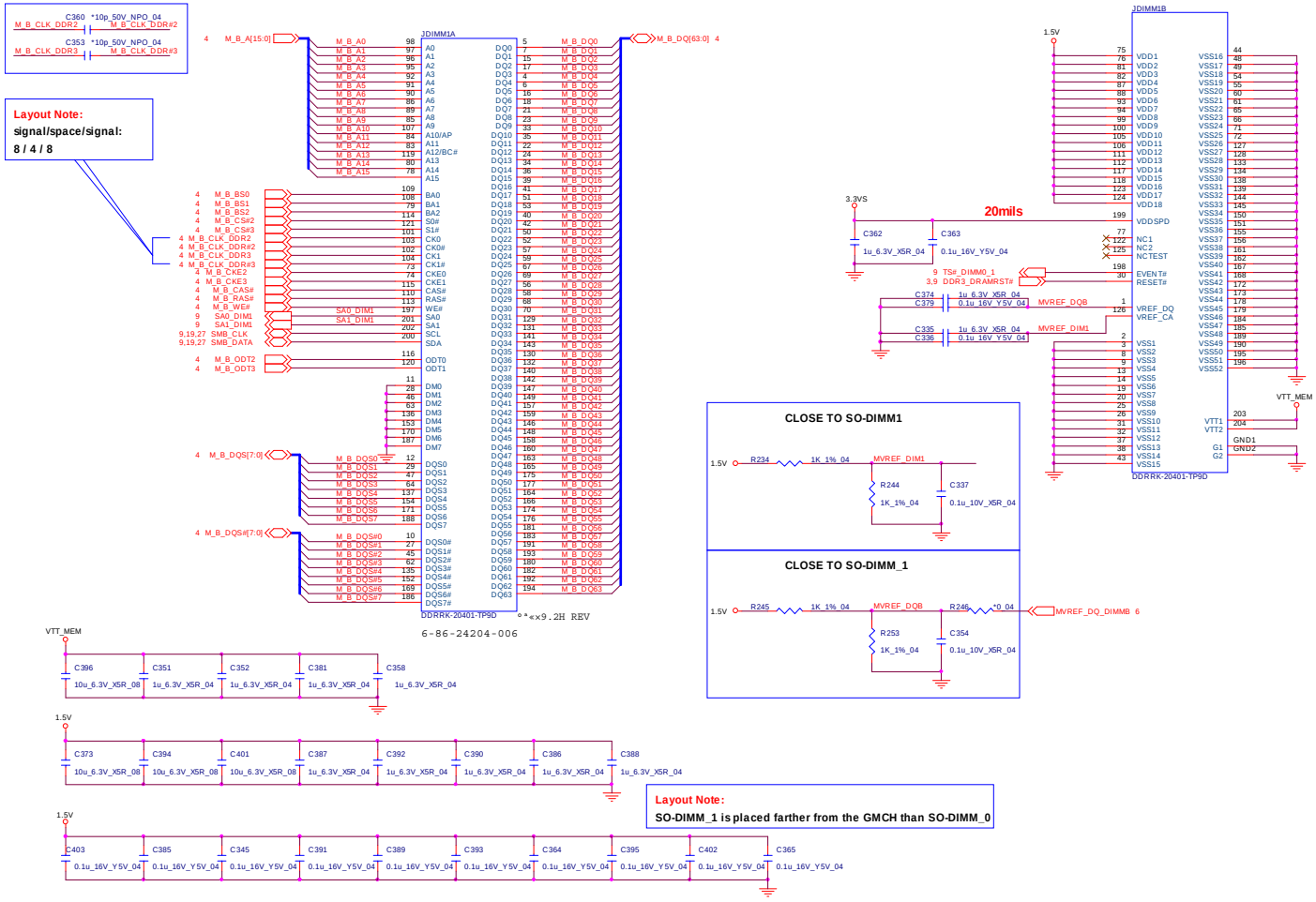
Sheet 9 of 50
DDR3 SO-DIMM_0

SO-DIMM A



DDR3 SO-DIMM_1

SO-DIMM B



Sheet 10 of 50
DDR3 SO-DIMM_1

PANEL, INVERTER, CRT

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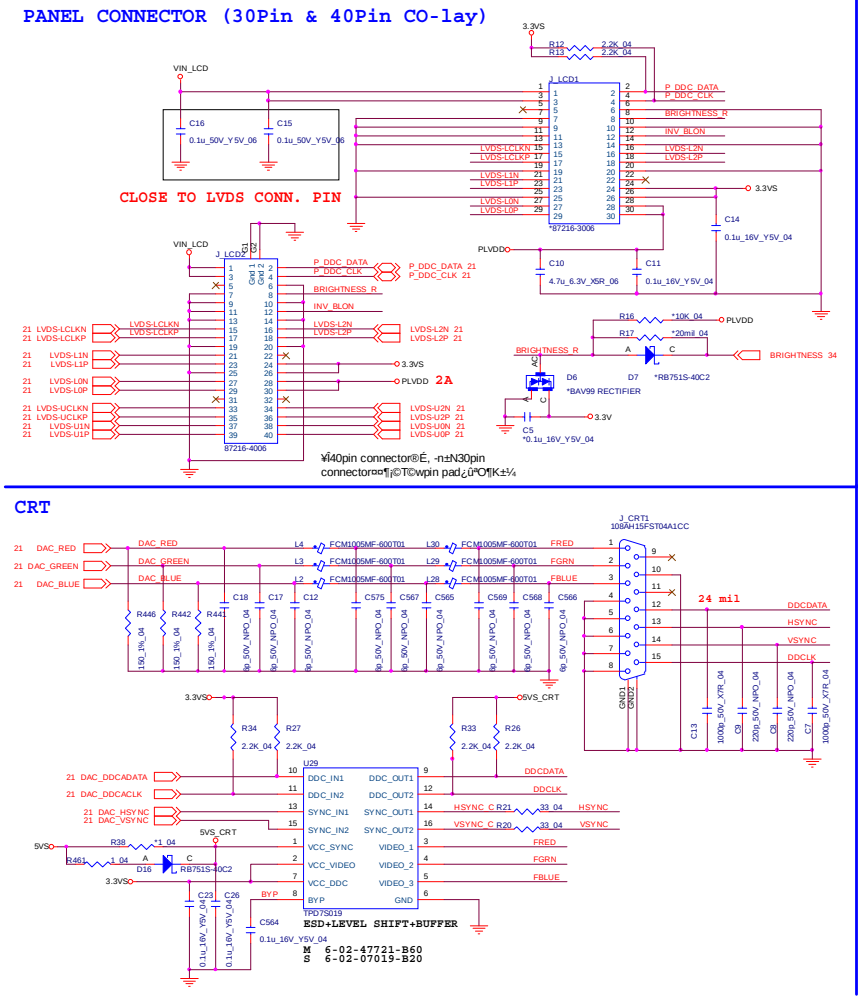
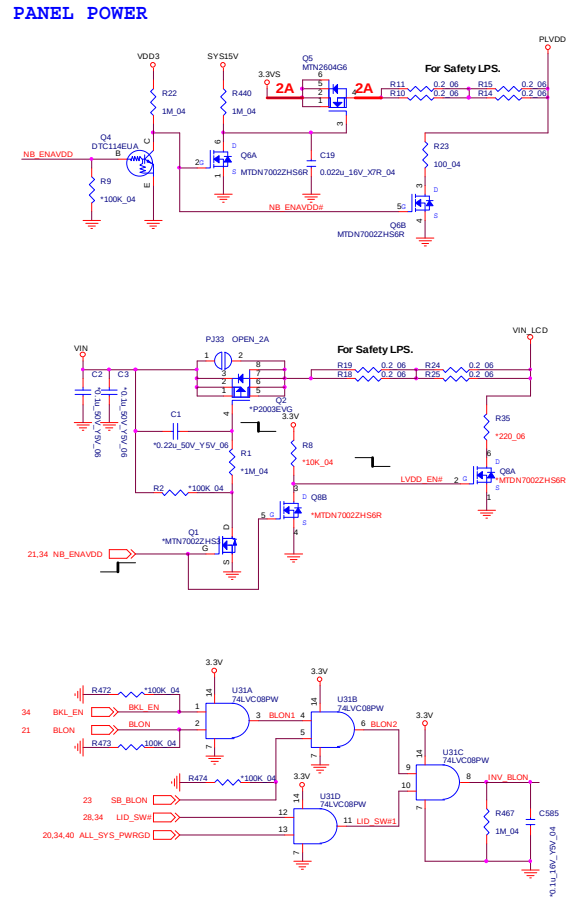
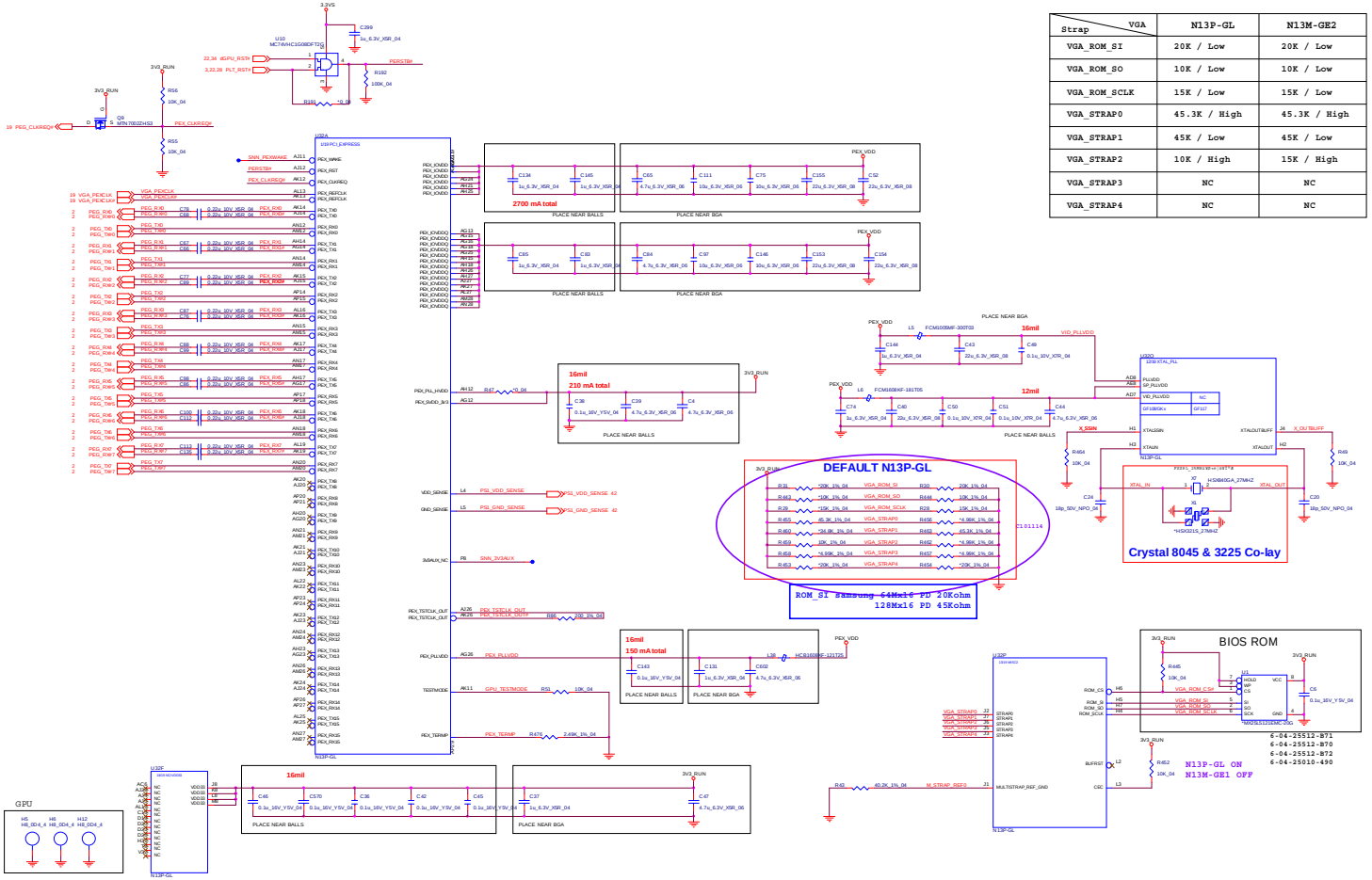
PANEL, INVERTER, CRT





VGA PCI-E Interface



VGA Strap	N13P-GL	N13M-GE2
VGA_ROM_SI	20K / Low	20K / Low
VGA_ROM_SO	10K / Low	10K / Low
VGA_ROM_SCLK	15K / Low	15K / Low
VGA_STRAP0	45.3K / High	45.3K / High
VGA_STRAP1	45K / Low	45K / Low
VGA_STRAP2	10K / High	15K / High
VGA_STRAP3	NC	NC
VGA_STRAP4	NC	NC

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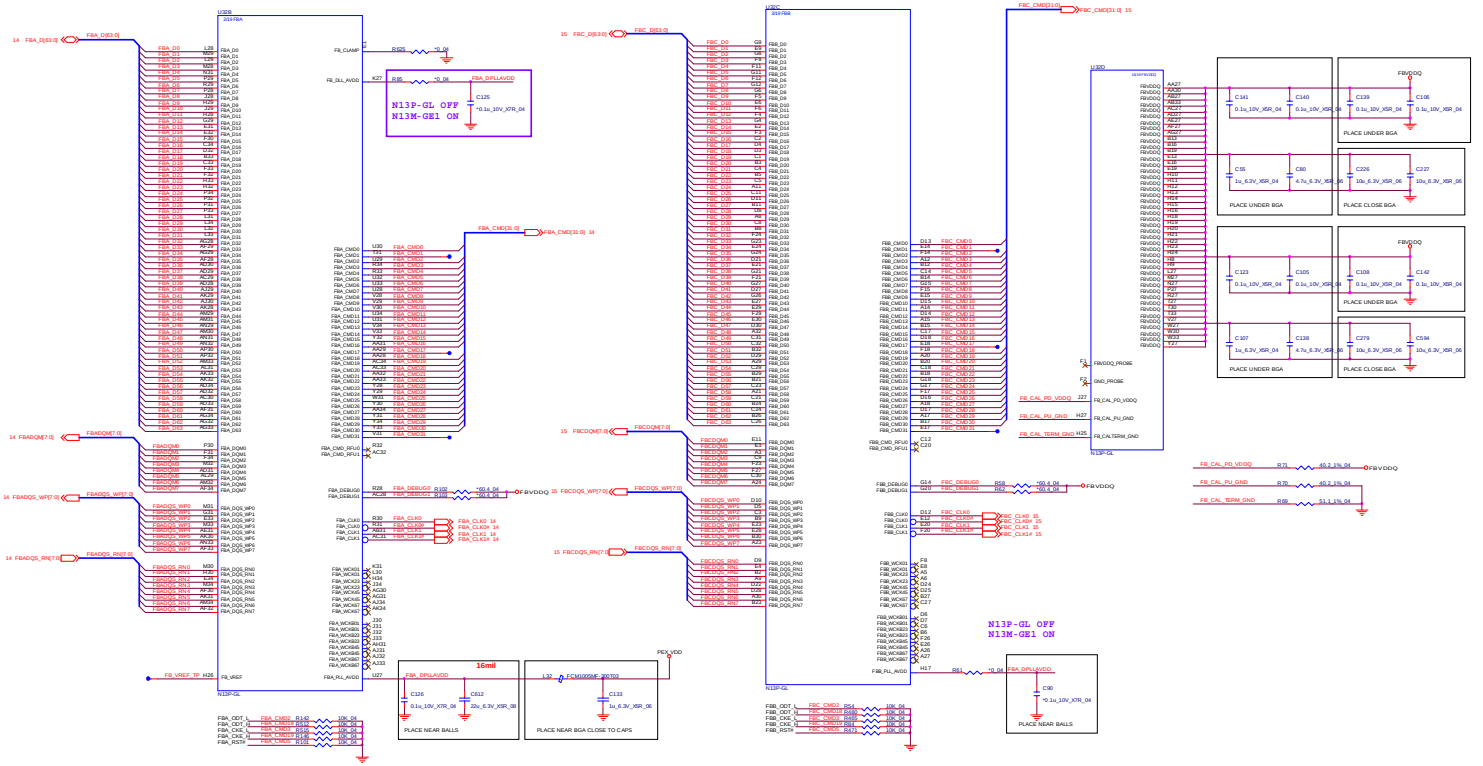
VGA PCI-E Interface

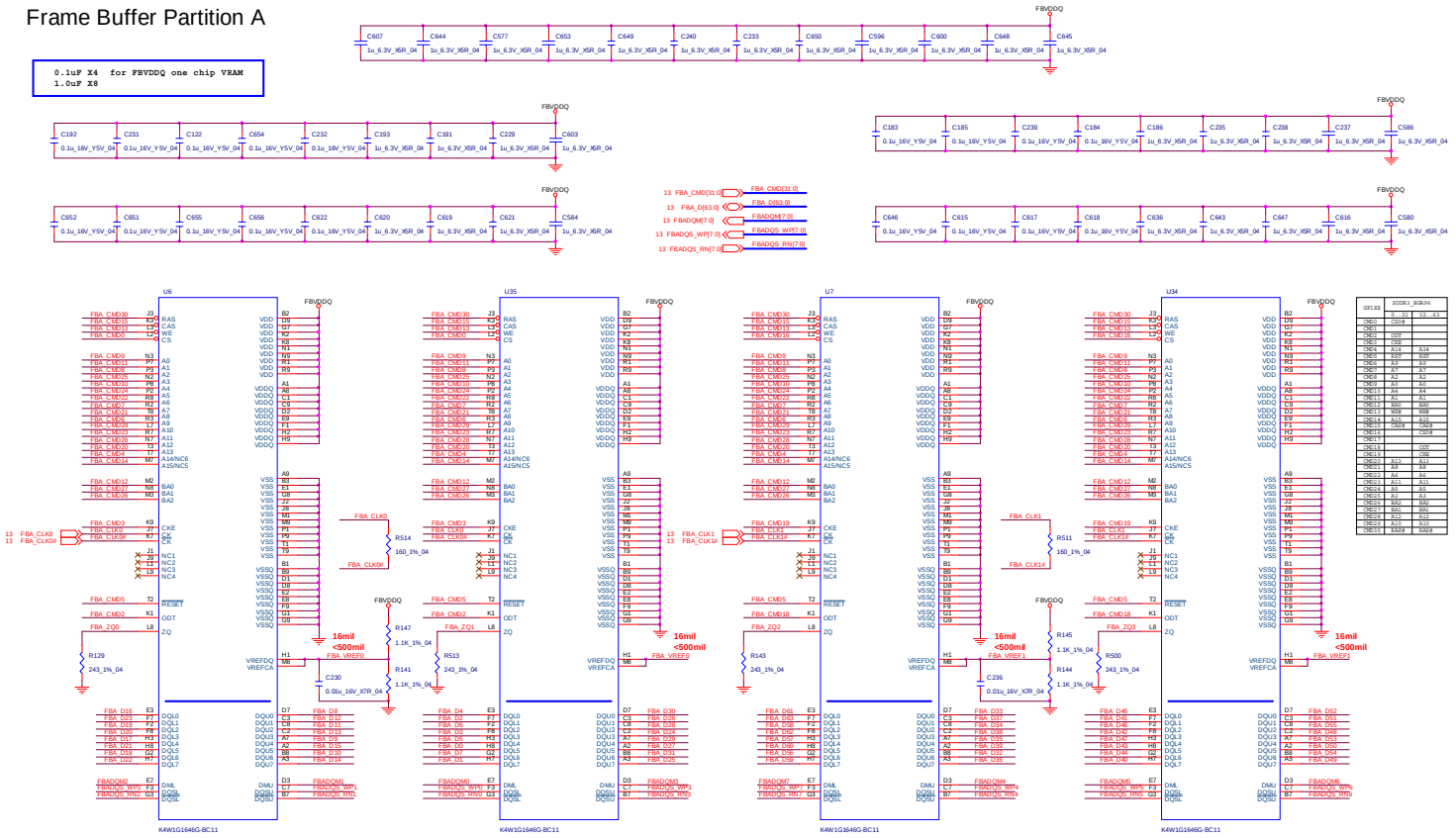
VGA Frame Buffer Interface

Sheet 13 of 50
VGA Frame Buffer Interface

Frame Buffer Interface



VGA Frame Buffer A

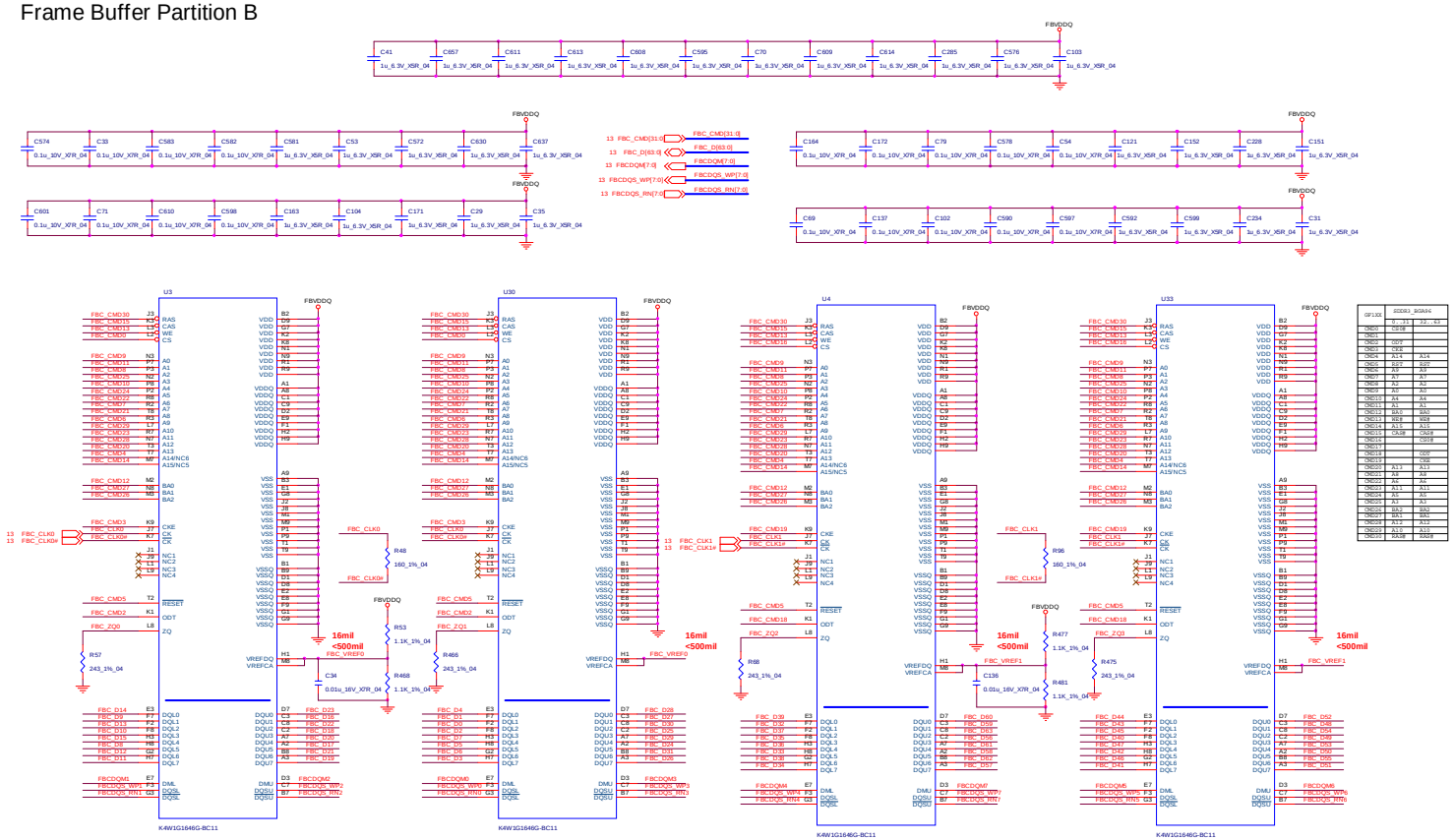


Sheet 14 of 50
VGA Frame Buffer
A

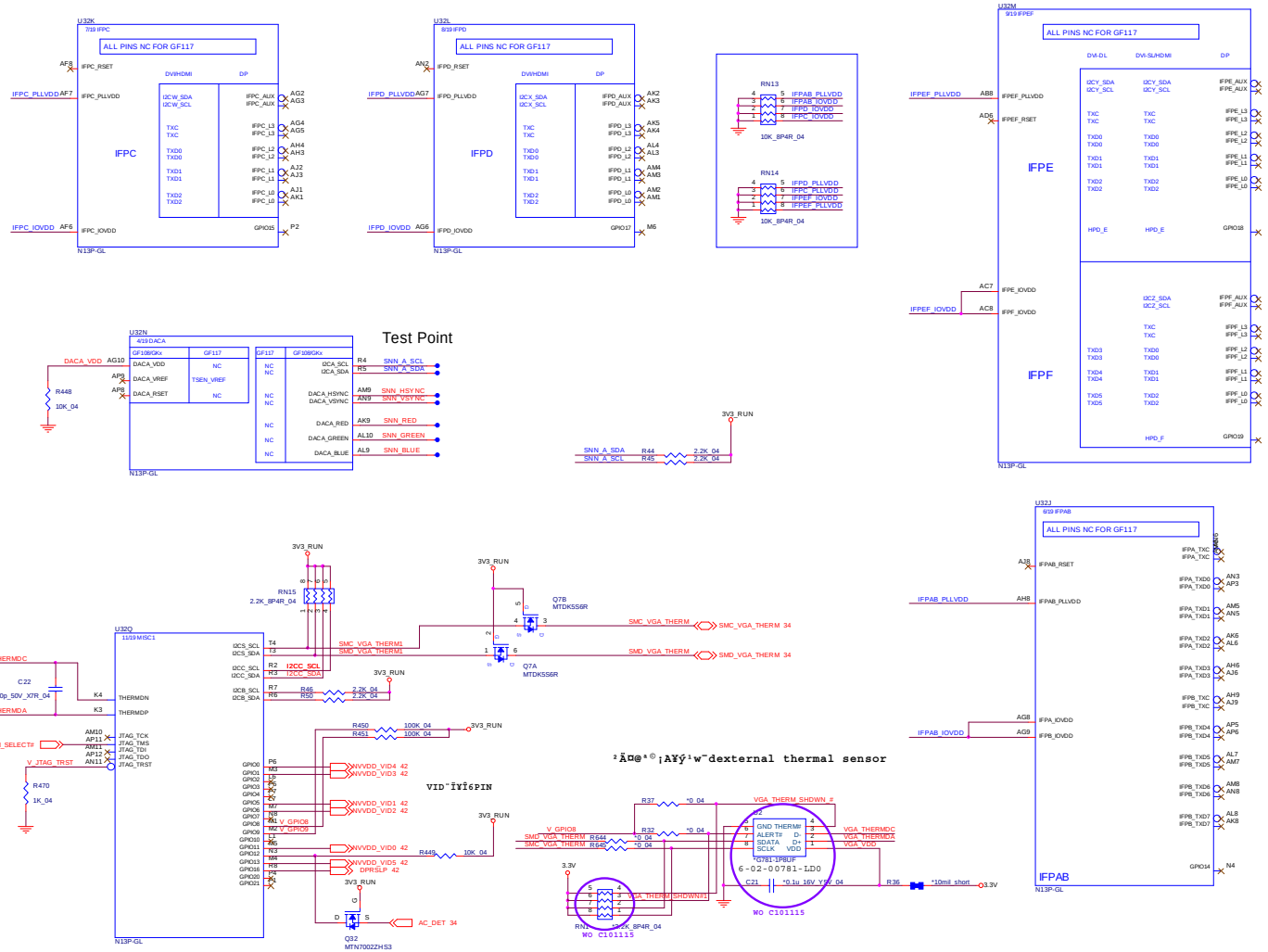
VGA Frame Buffer C

Sheet 15 of 50
VGA Frame Buffer C

Frame Buffer Partition B



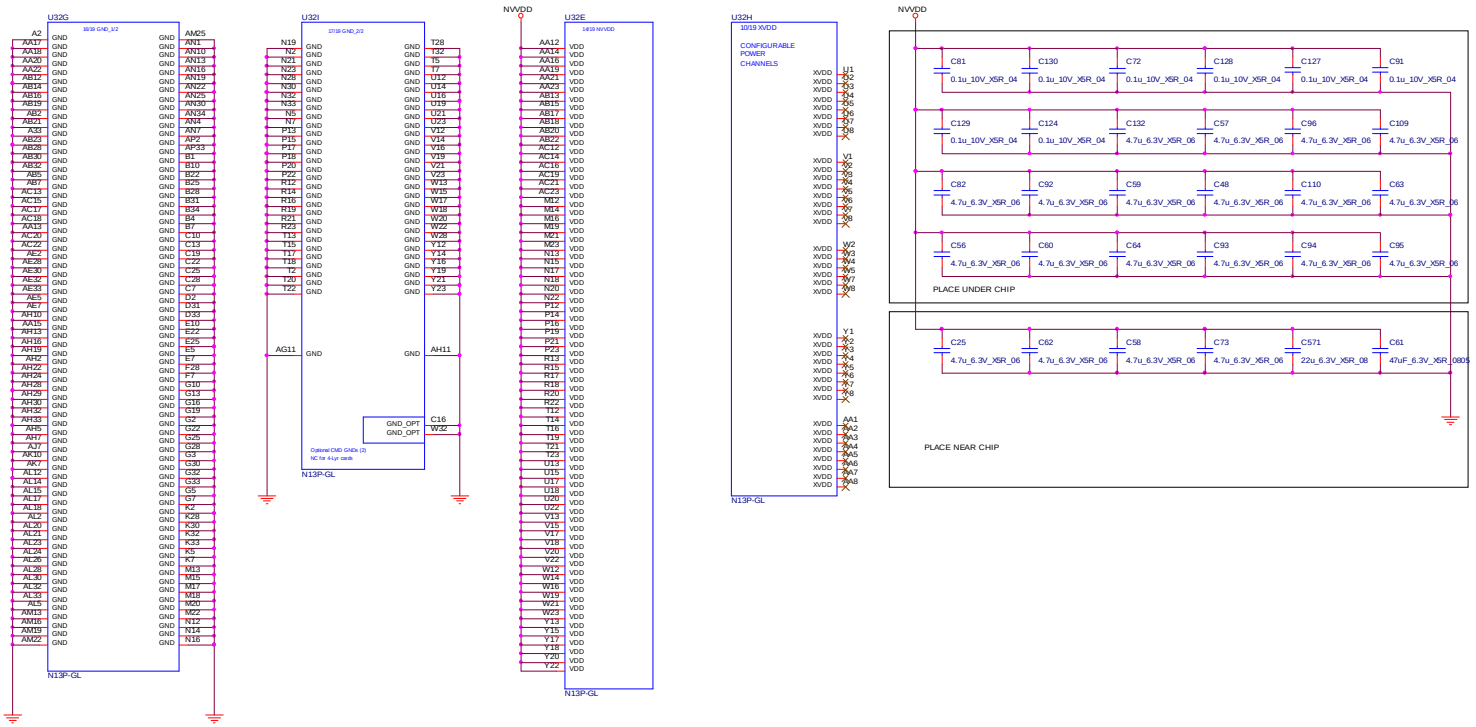
VGA I/O



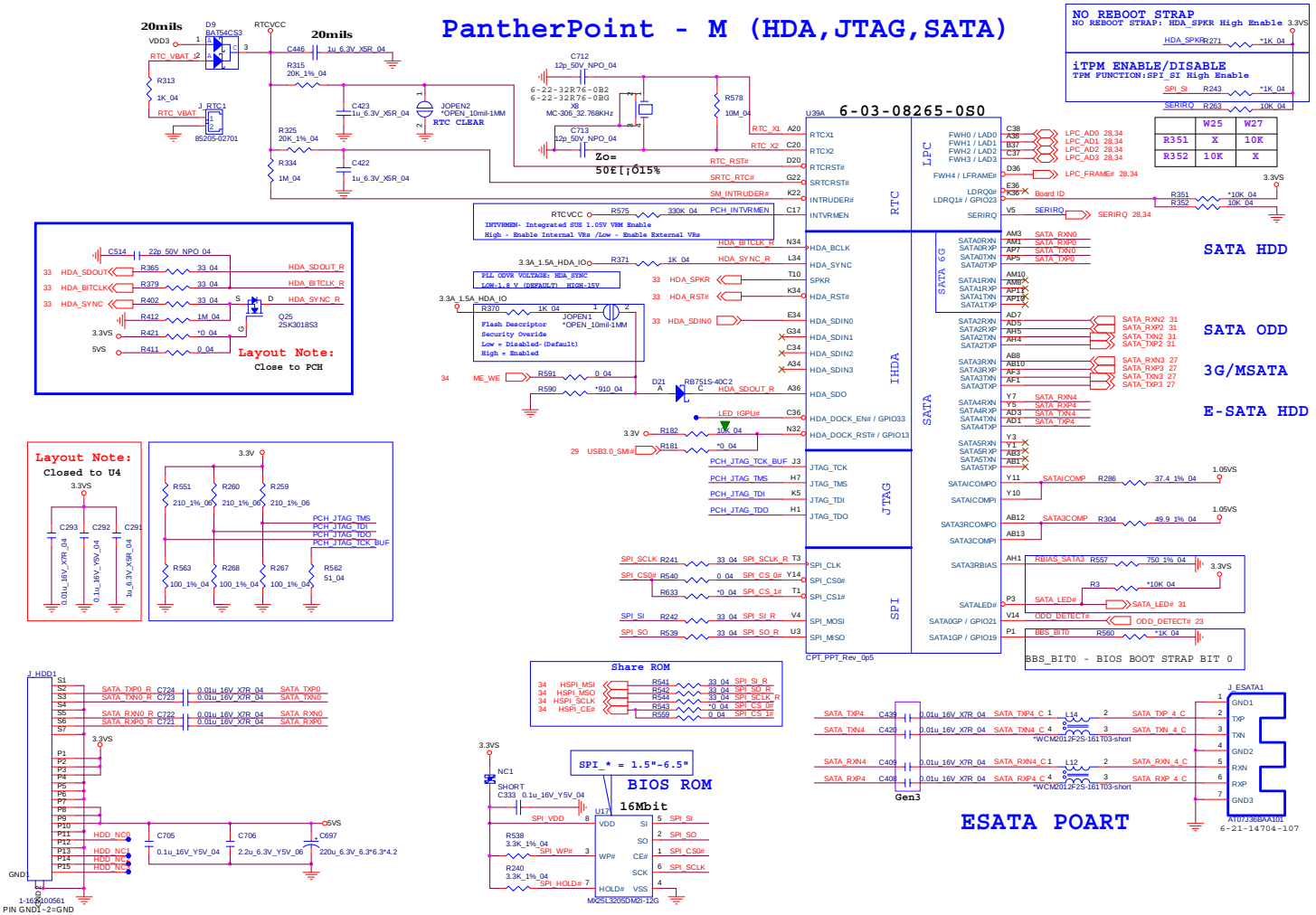
Sheet 16 of 50
VGA I/O

VGA NVVDD Cecoupling

Sheet 17 of 50
VGA NVVDD Cecoupling



PCH 1/9- RTC, HDA, SATA



Sheet 18 of 50
PCH 1/9- RTC, HDA, SATA

B.Schematic Diagrams

PCH 2/9- PCIE, SMBUS, CLK

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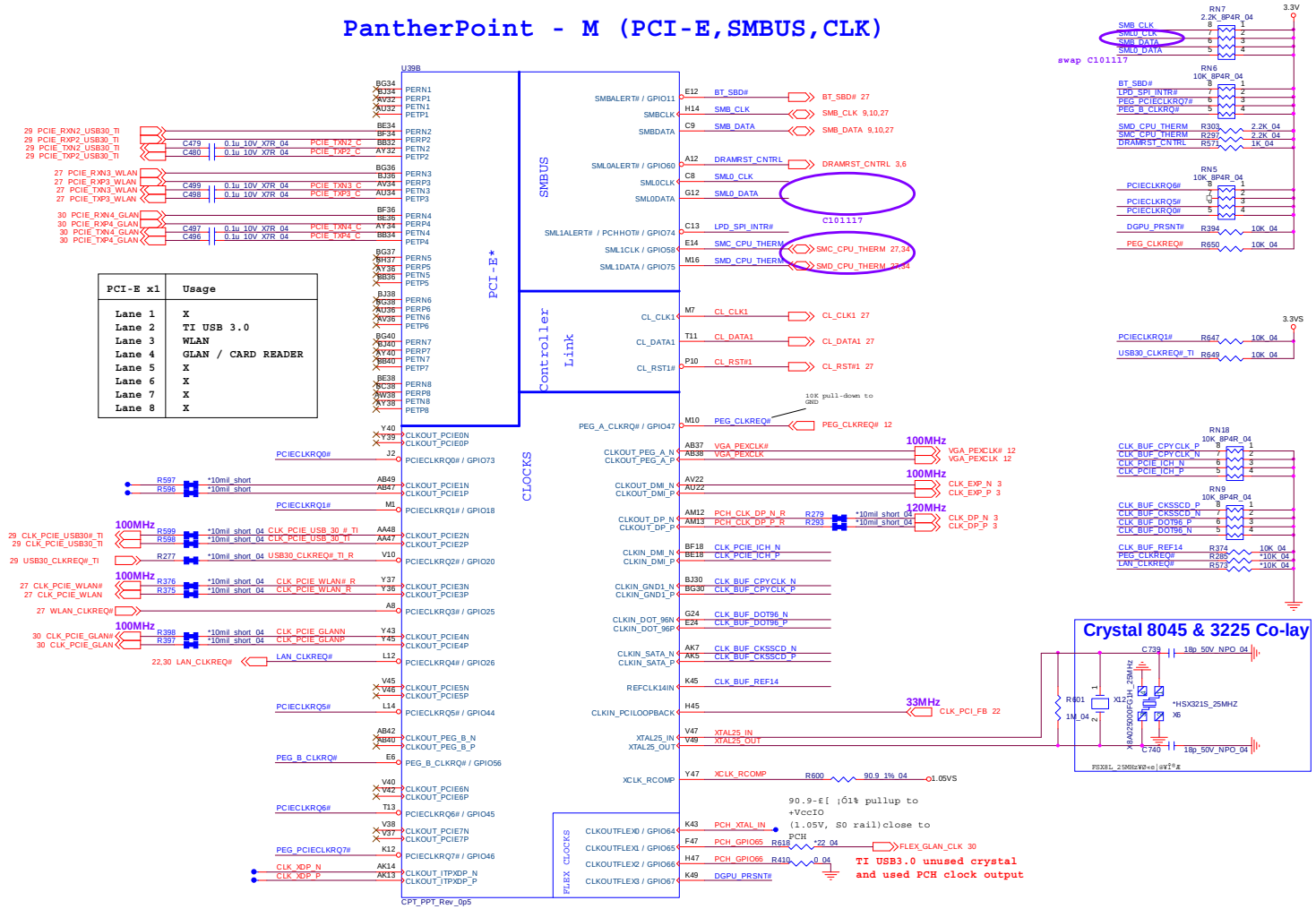
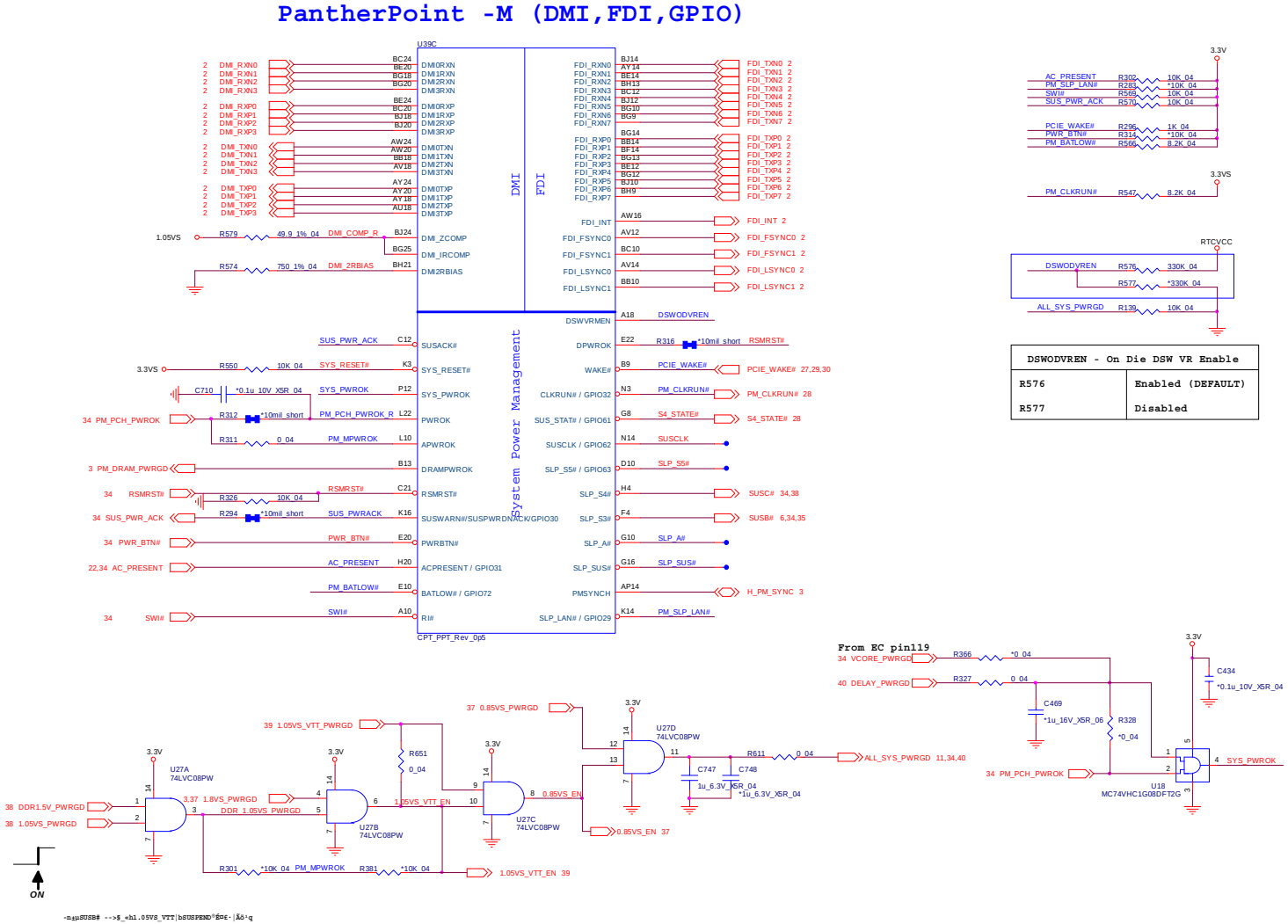
PCH 2/9- PCIE, SMBUS, CLK



PCH 3/9- DMI, FDI, PWRGD



Sheet 20 of 50
PCH 3/9- DMI, FDI, PWRGD

PCH 4/9- LVDS, DDI, CRT

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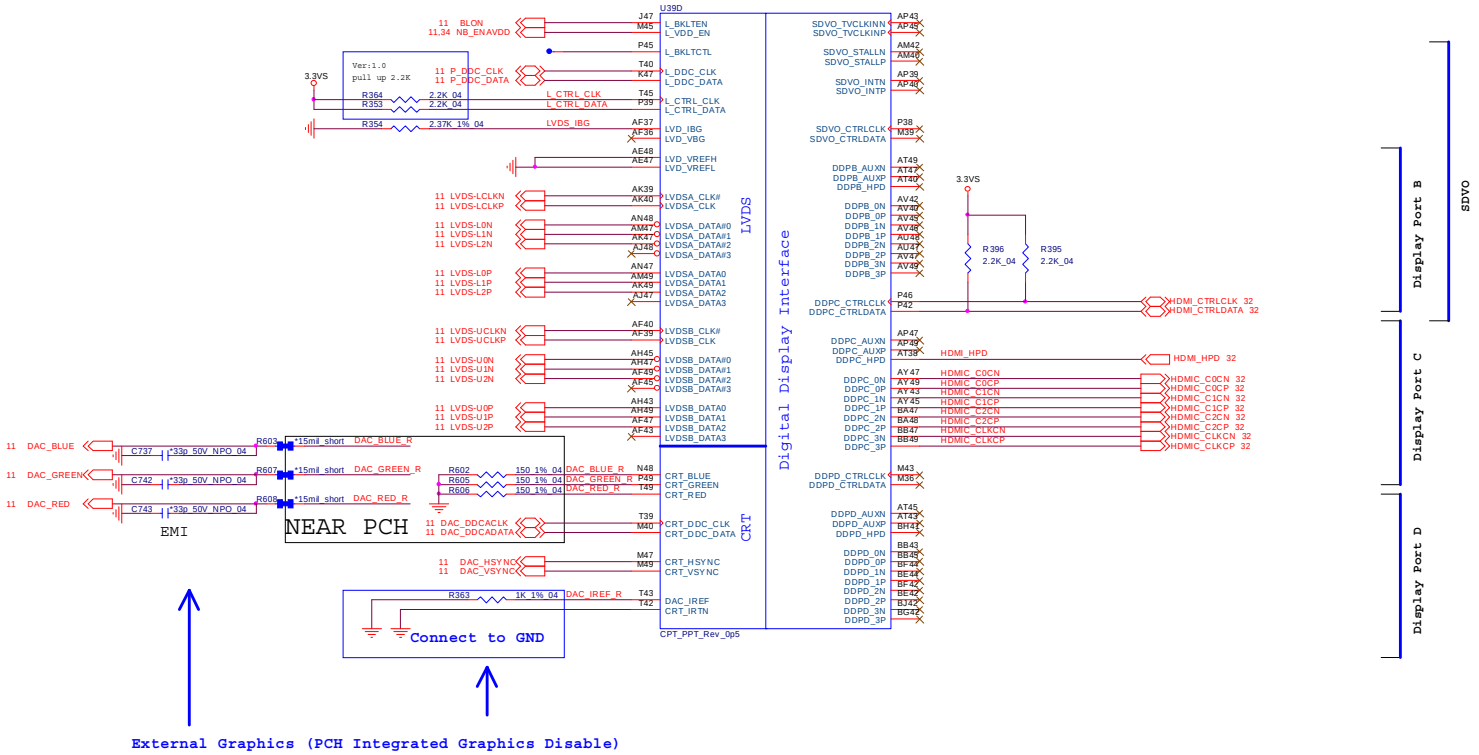
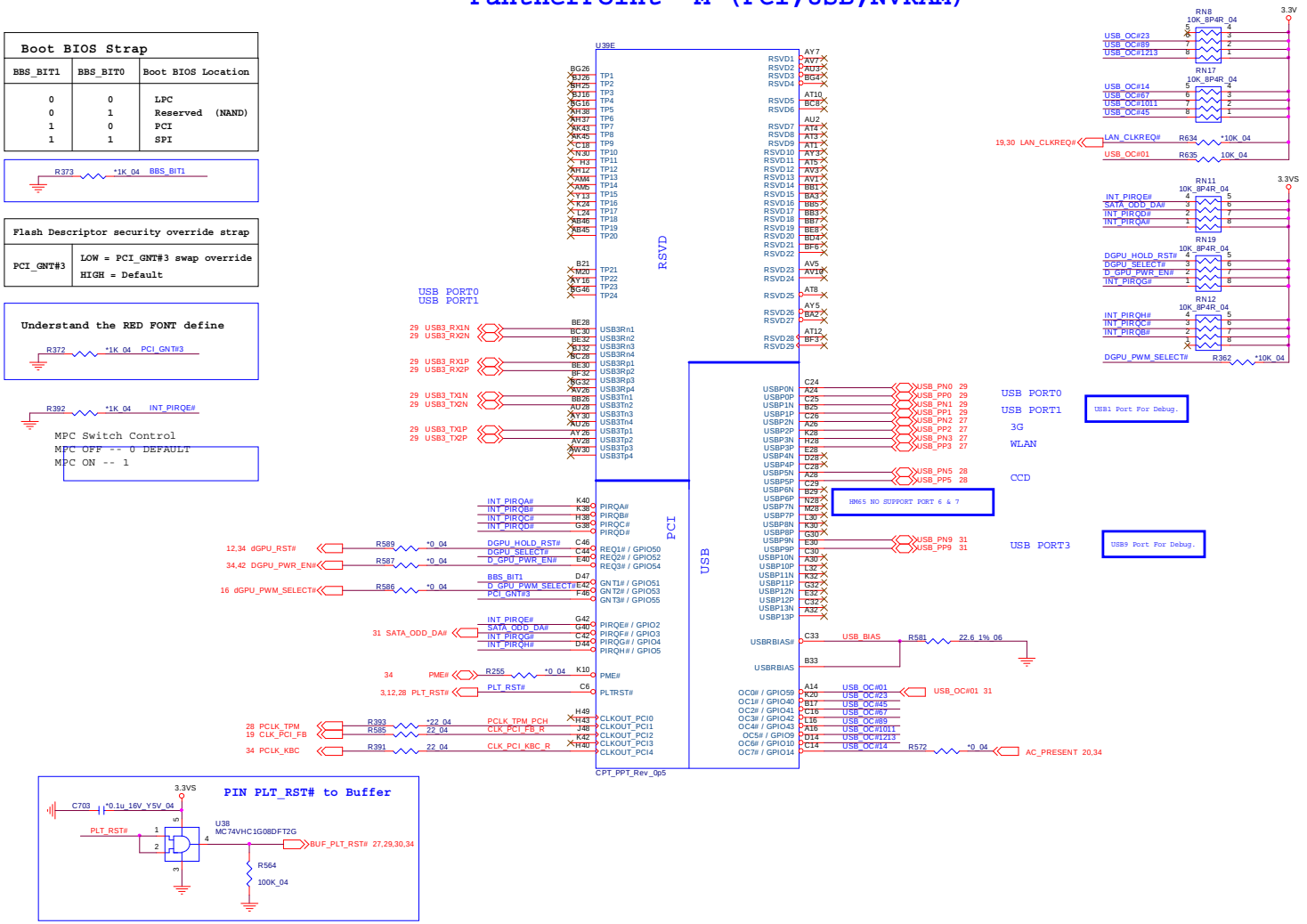
PCH 4/9- LVDS, DDI, CRT



PCH 4/9- PCI, USB, RSVD



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PCH 4/9- PCI, USB, RSVD

PCH 6/9- GPIO, CPU

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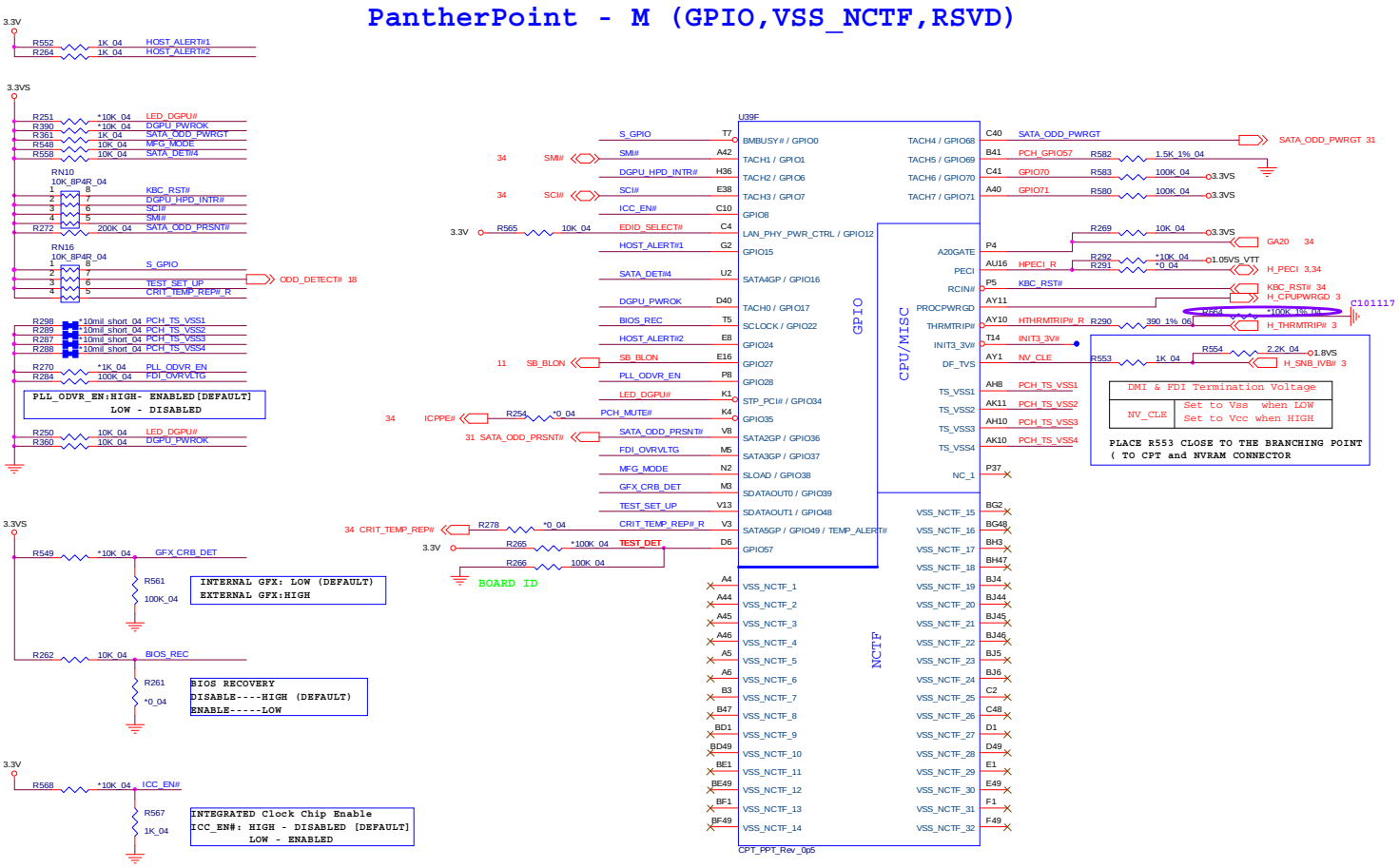
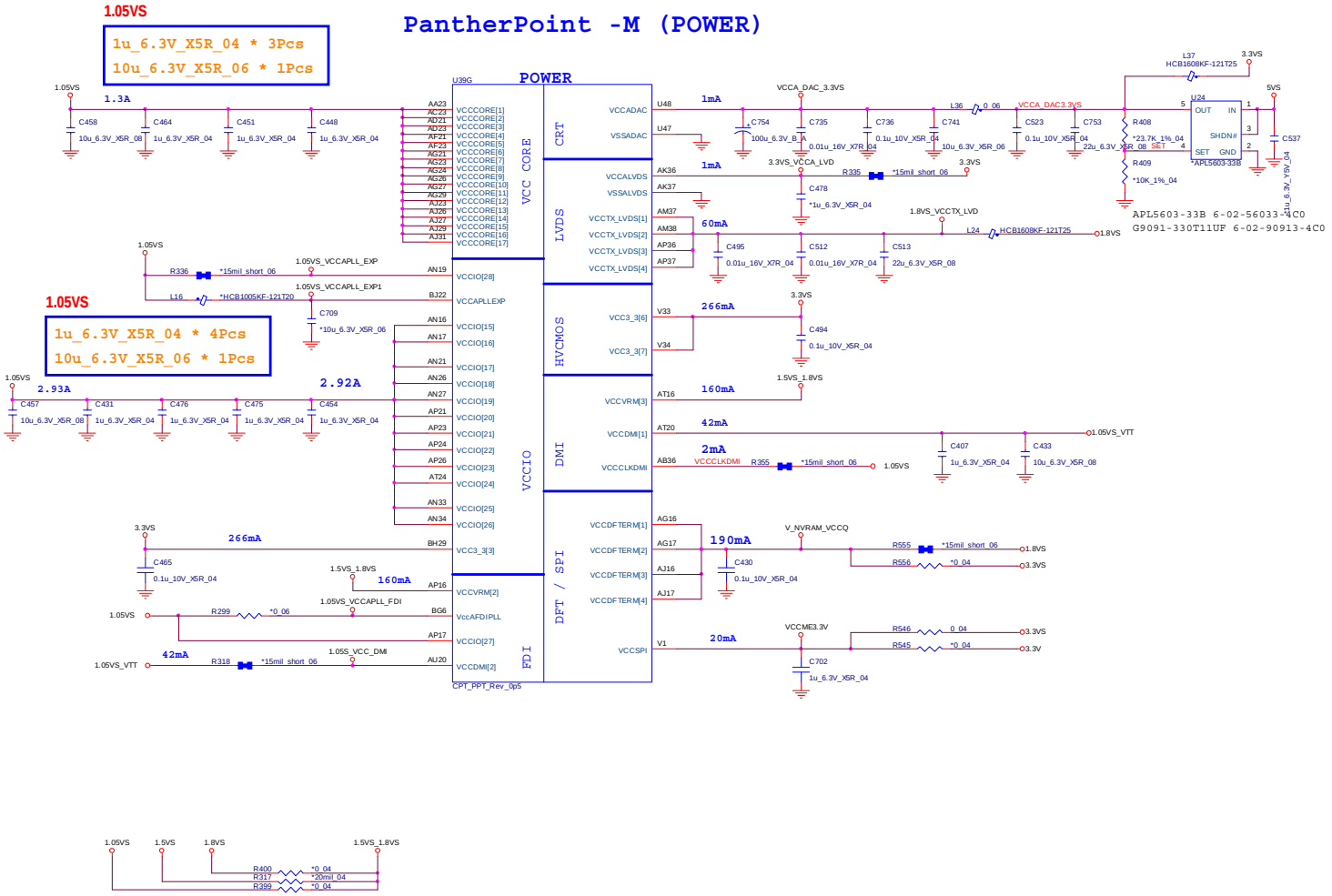
PCH 6/9- GPIO, CPU



PCH 7/9- PWR



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PCH 7/9- PWR

PCH 8/9 POWER

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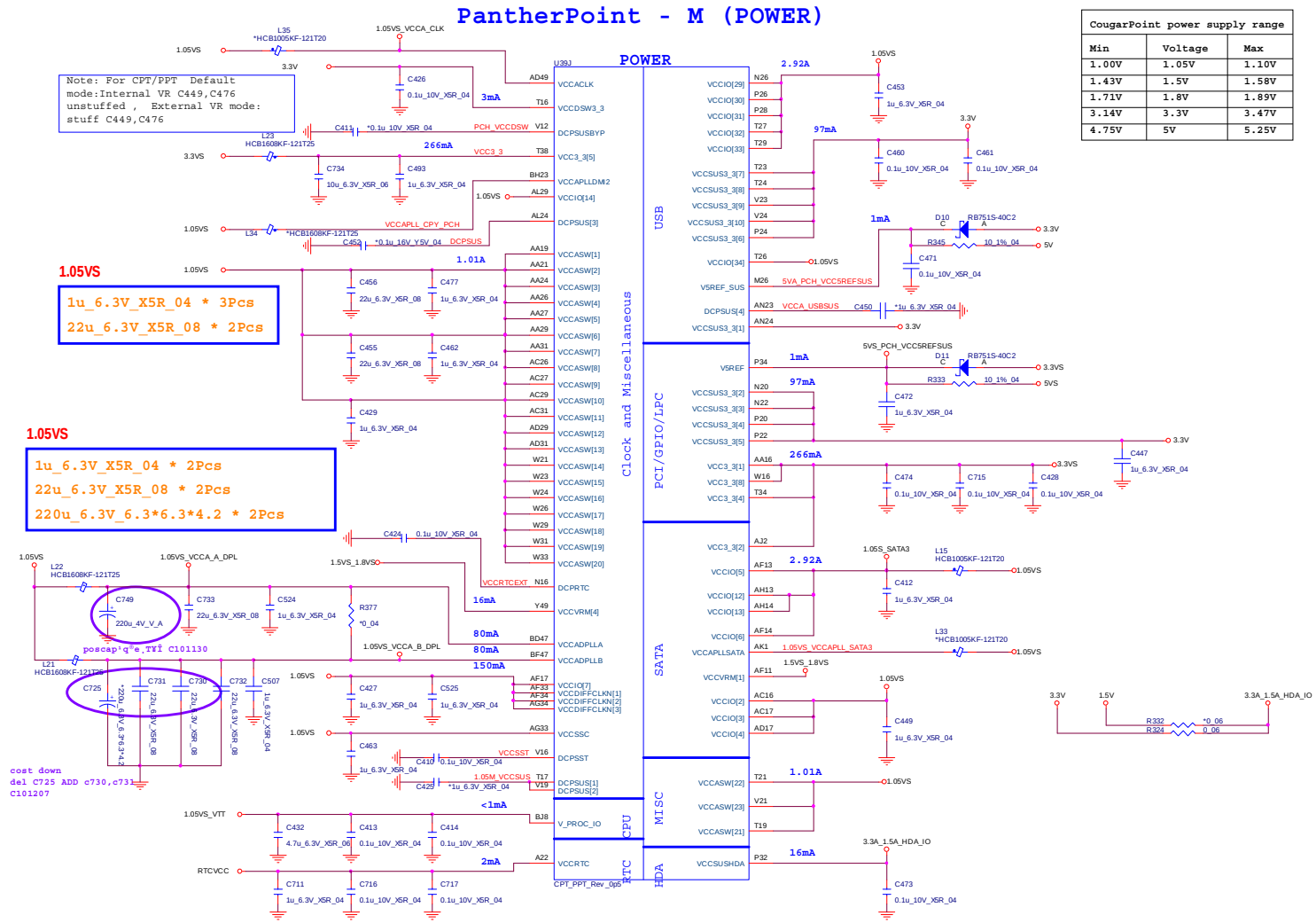
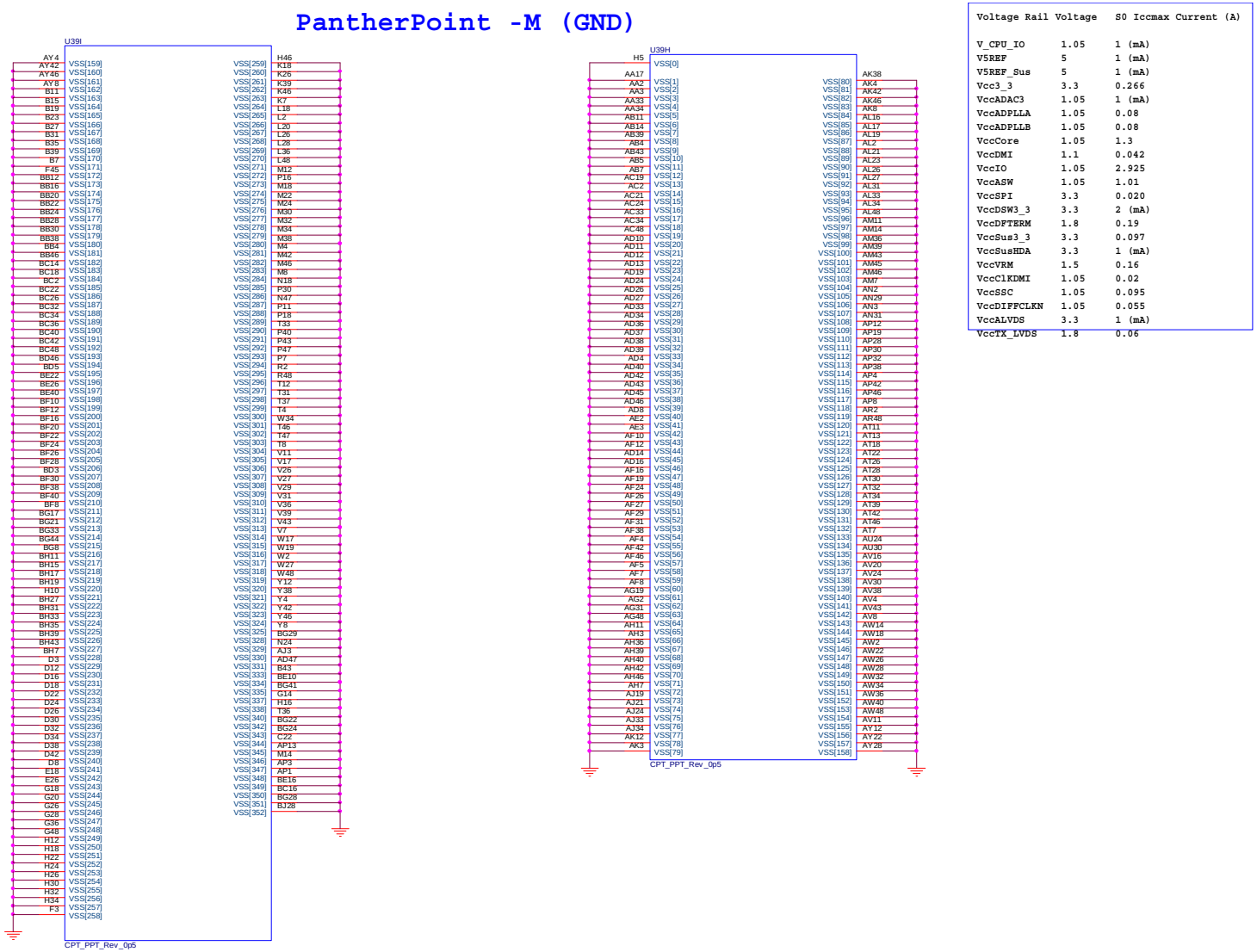
PCH 8/9 POWER



CougarPoint power supply range		
Min	Voltage	Max
1.00V	1.05V	1.10V
1.43V	1.5V	1.58V
1.71V	1.8V	1.89V
3.14V	3.3V	3.47V
4.75V	5V	5.25V

PCH 9/9- GND



Voltage Rail	Voltage	S0 Iccmax Current (A)
V_CPU_IO	1.05	1 (mA)
V5REF	5	1 (mA)
V5REF_Sus	5	1 (mA)
Vcc3_3	3.3	0.266
VccADAC3	1.05	1 (mA)
VccADPLLA	1.05	0.08
VccADPLLB	1.05	0.08
VccCore	1.05	1.3
VccDMI	1.1	0.042
VccIO	1.05	2.925
VccASW	1.05	1.01
VccSPI	3.3	0.020
VccDSW3_3	3.3	2 (mA)
VccDFTERM	1.8	0.19
VccSus3_3	3.3	0.097
VccSusHDA	3.3	1 (mA)
VccVRM	1.5	0.16
VccClkDMI	1.05	0.02
VccSSC	1.05	0.095
VccDIFFCLKN	1.05	0.055
VccALVDS	3.3	1 (mA)
VccTX_LVDS	1.8	0.06

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PCH 9/9- GND

WLAN, 3G, MINI PCIE

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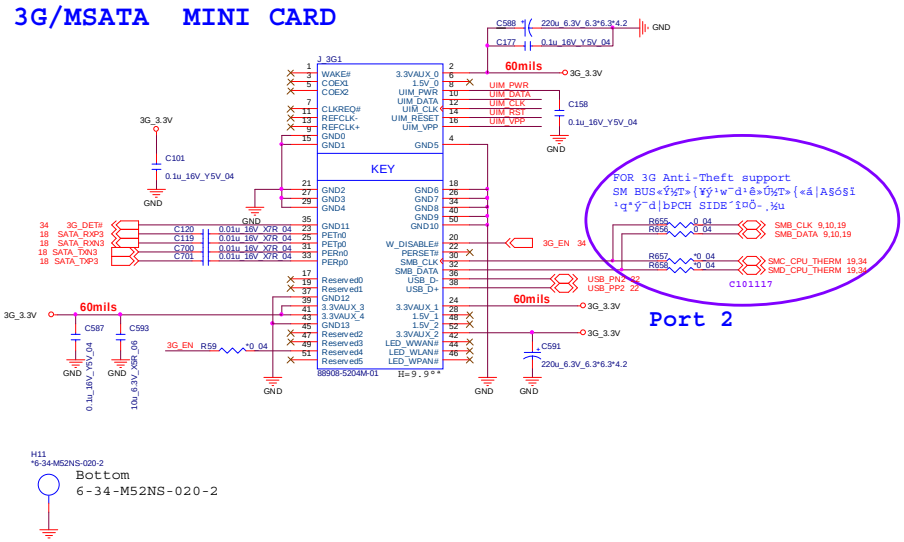
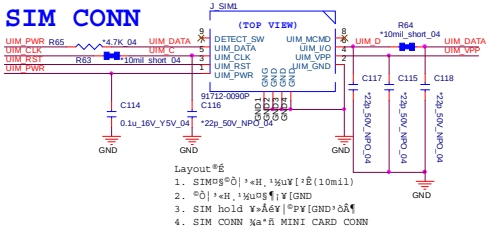
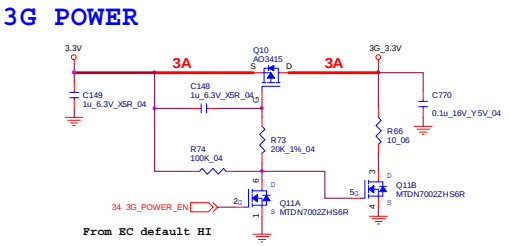
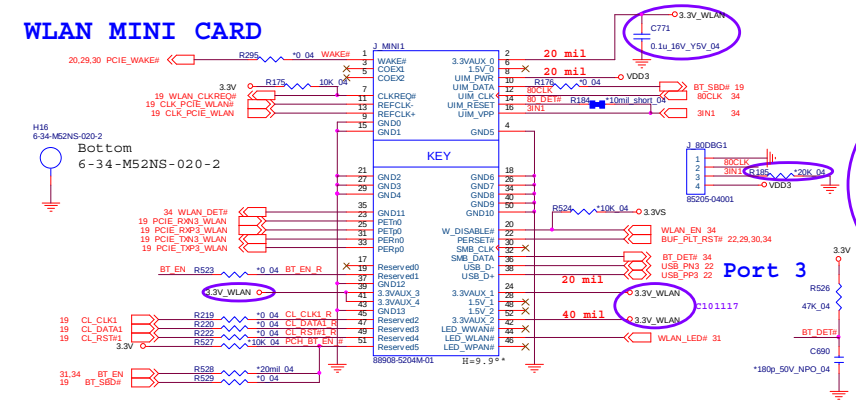
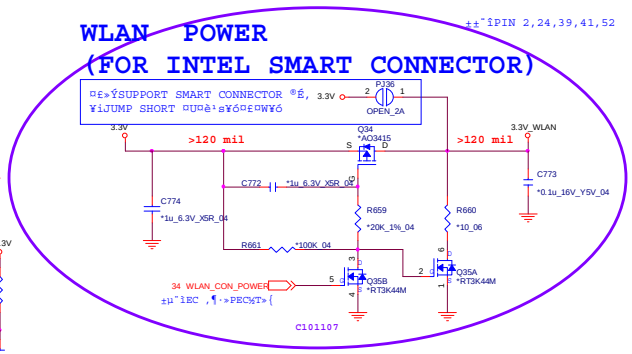
WLAN, 3G, MINI PCIE



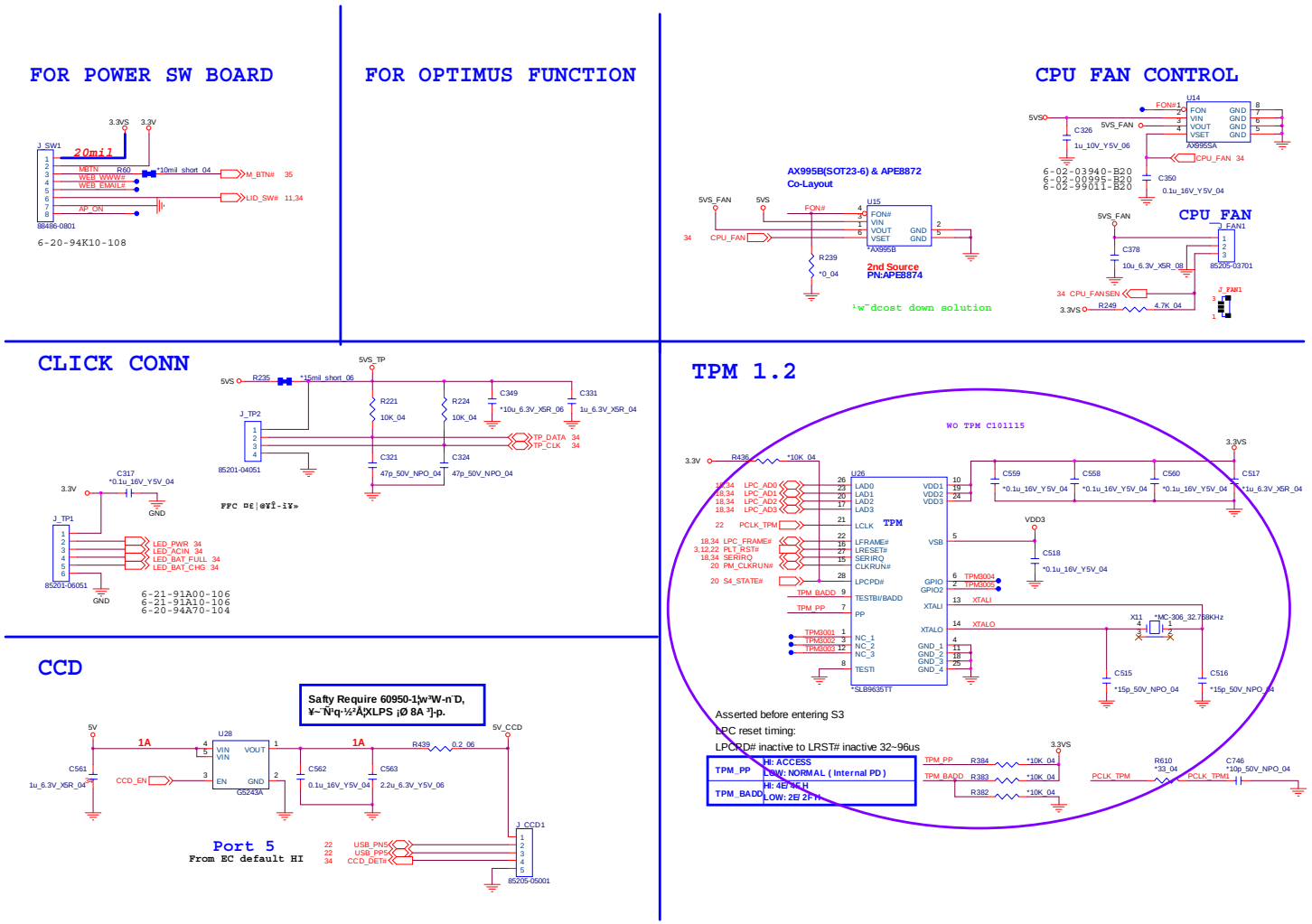








CCD, TPM, MULTI CON



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CCD, TPM, MULTI CON

USB3.0

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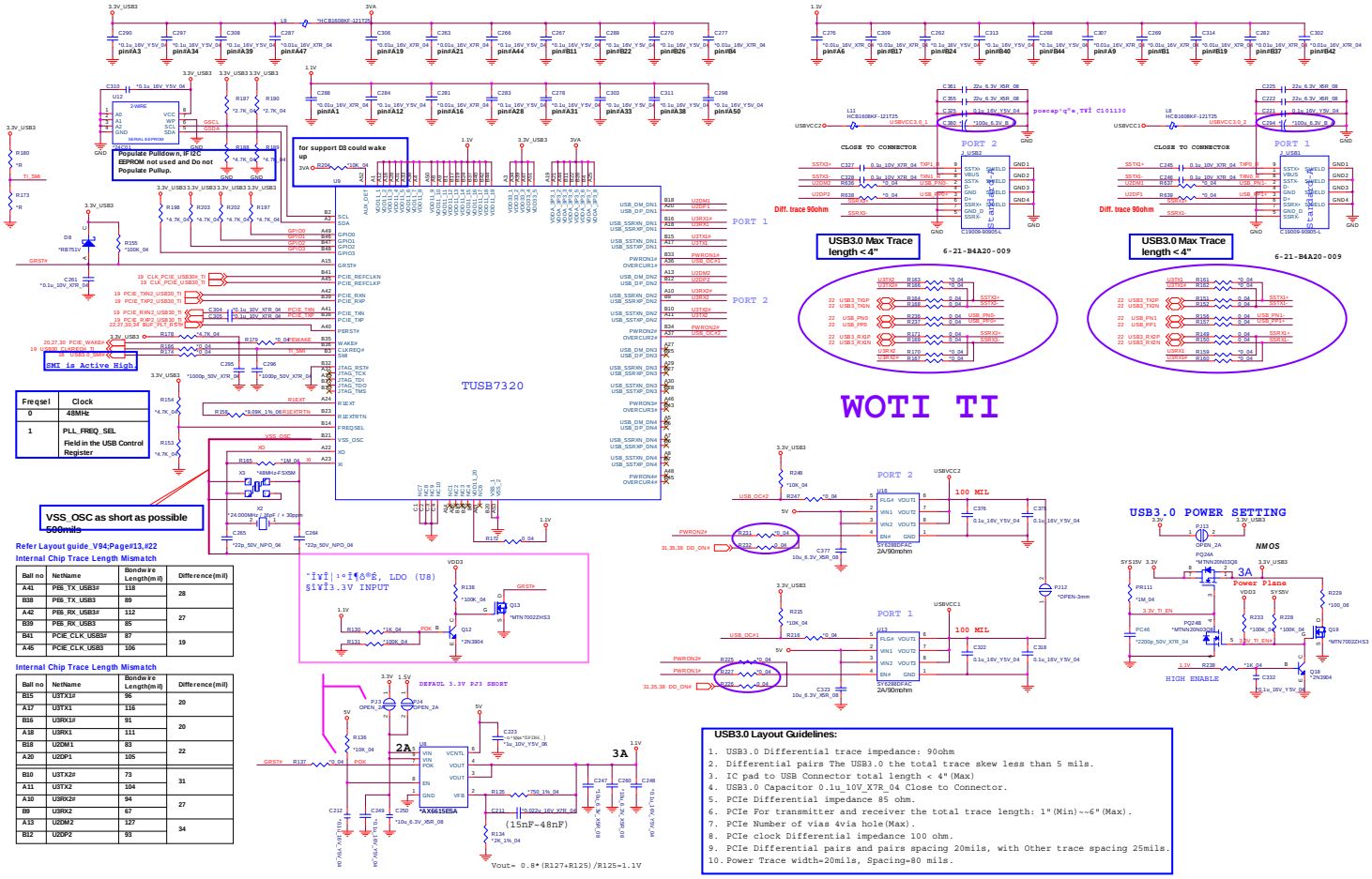
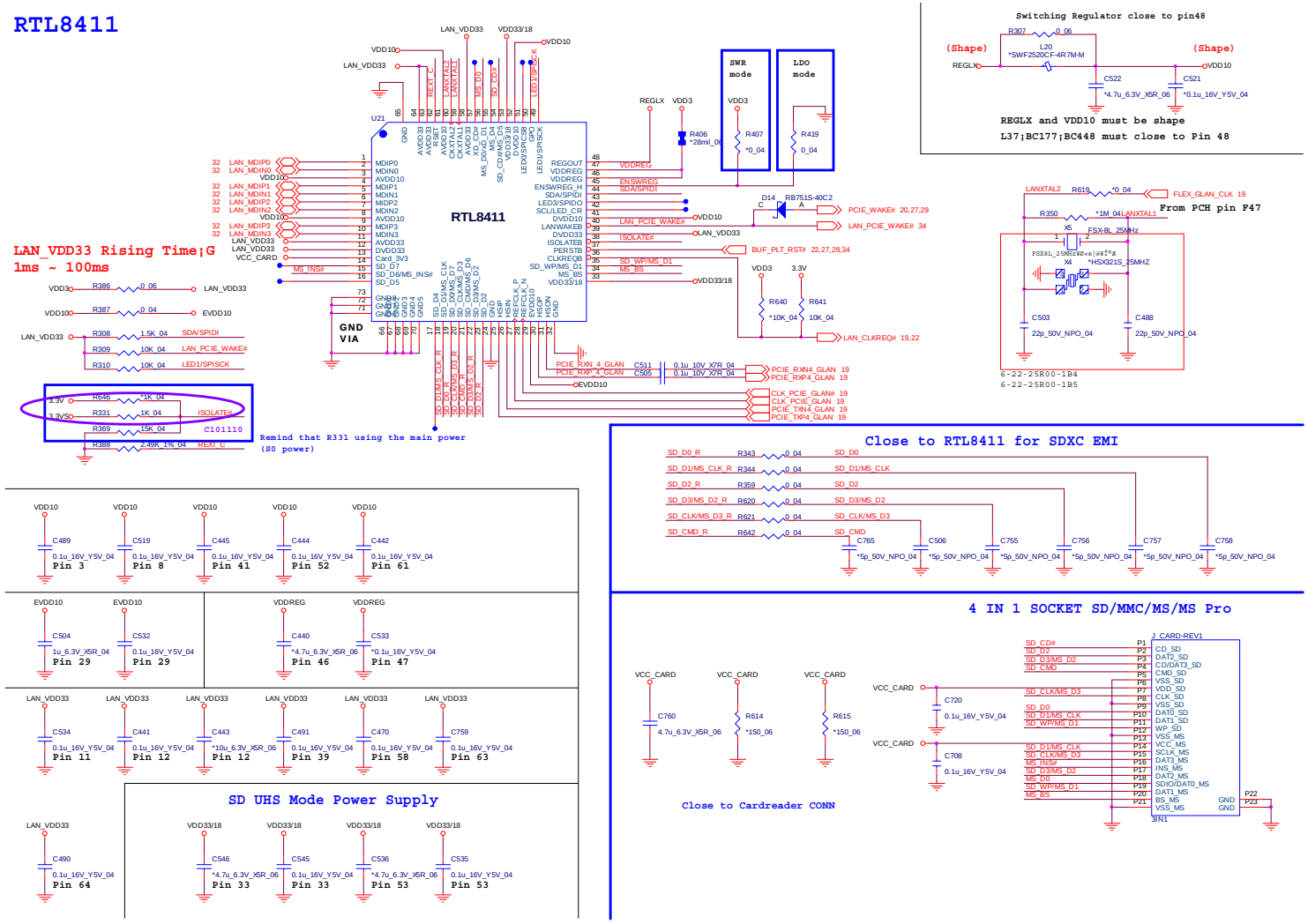
USB3.0



Card Reader (RTL8411)



Sheet 30 of 50
Card Reader (RTL8411)

SATA ODD, LED, USB CHARGE

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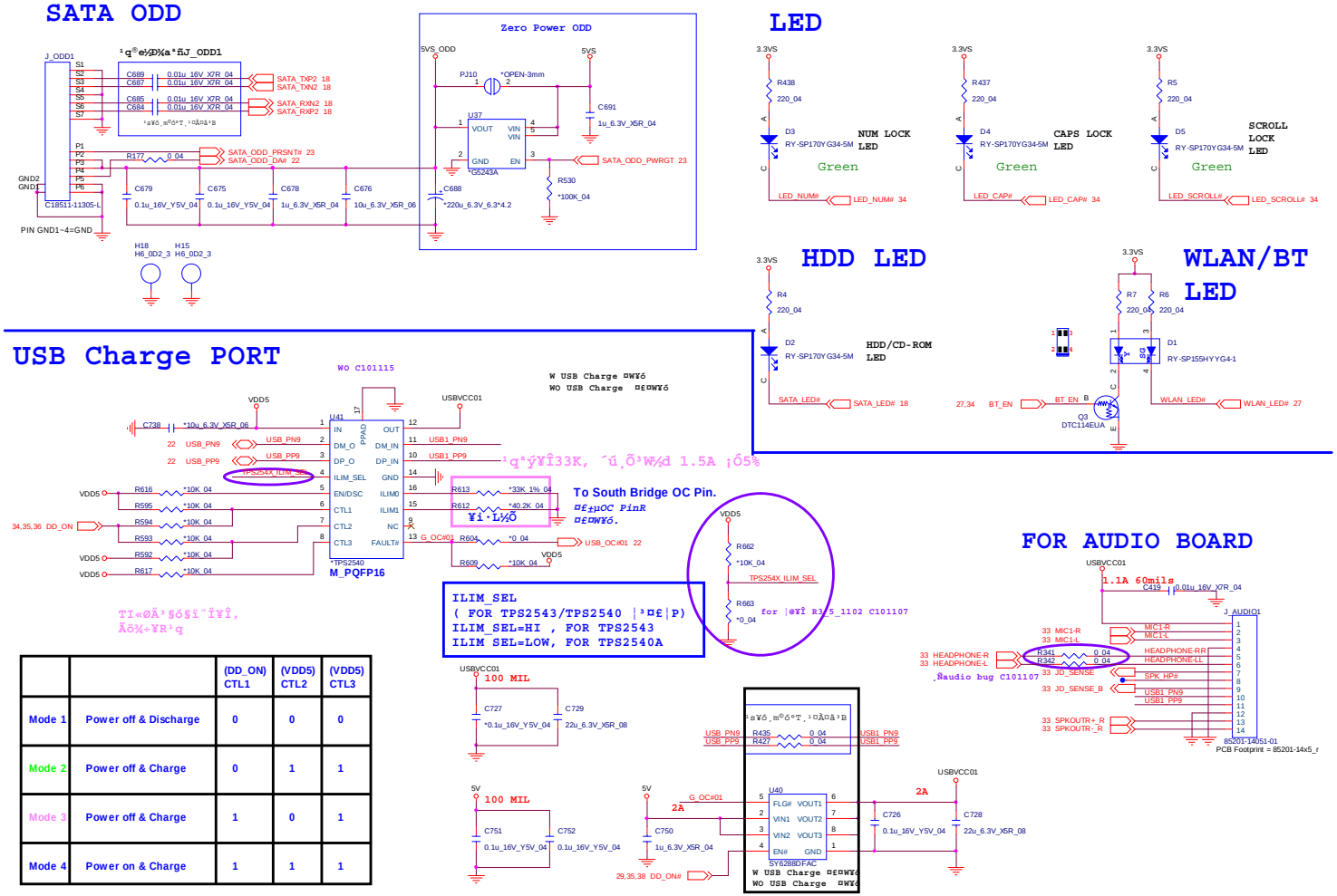
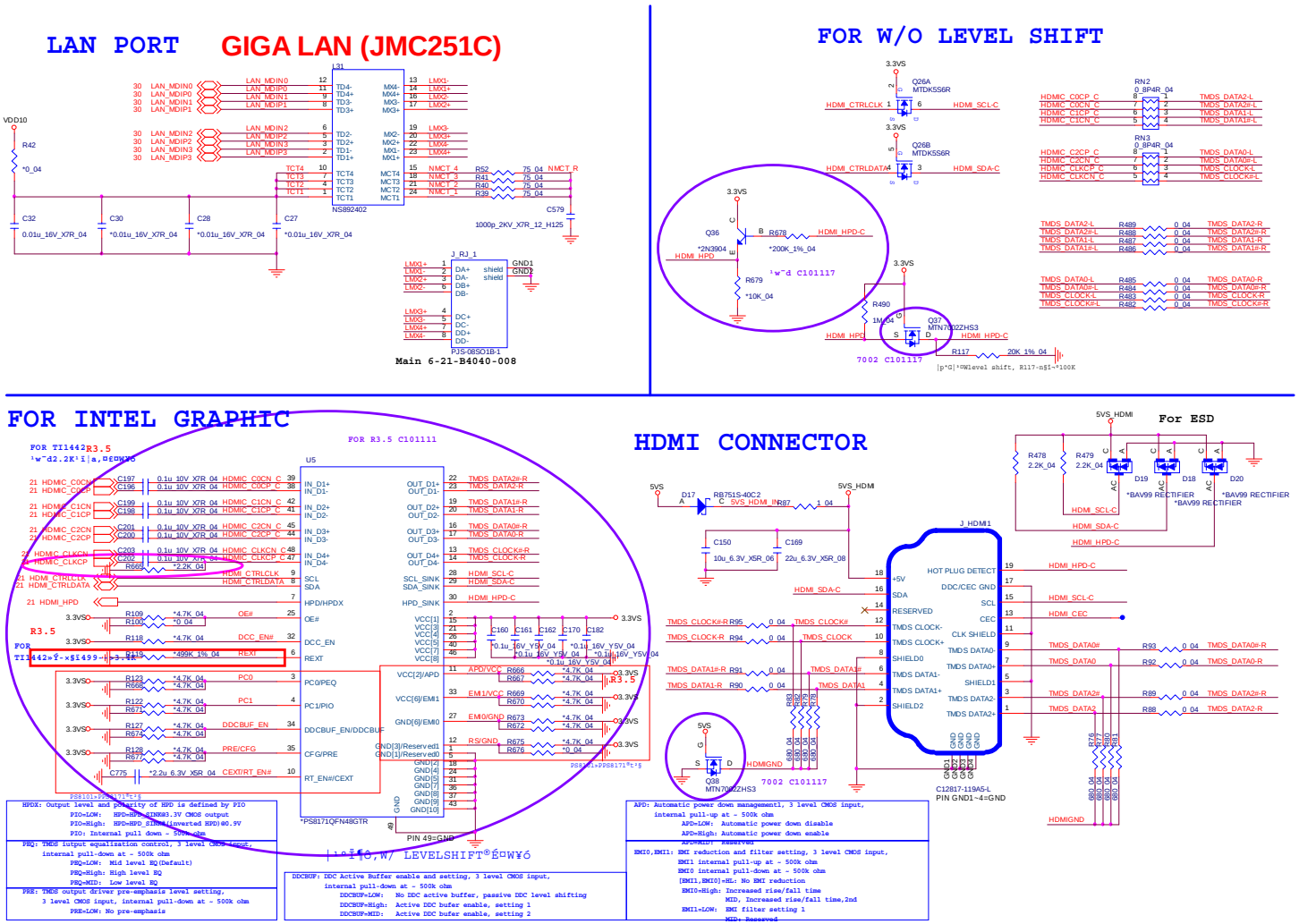
SATA ODD, LED,
USB CHARGE



		(DD_ON) CTL1	(VDD5) CTL2	(VDD5) CTL3
Mode 1	Power off & Discharge	0	0	0
Mode 2	Power off & Charge	0	1	1
Mode 3	Power off & Charge	1	0	1
Mode 4	Power on & Charge	1	1	1

HDMI, RJ45



Sheet 32 of 50
HDMI, RJ45

AUDIO CODEC VT1802P

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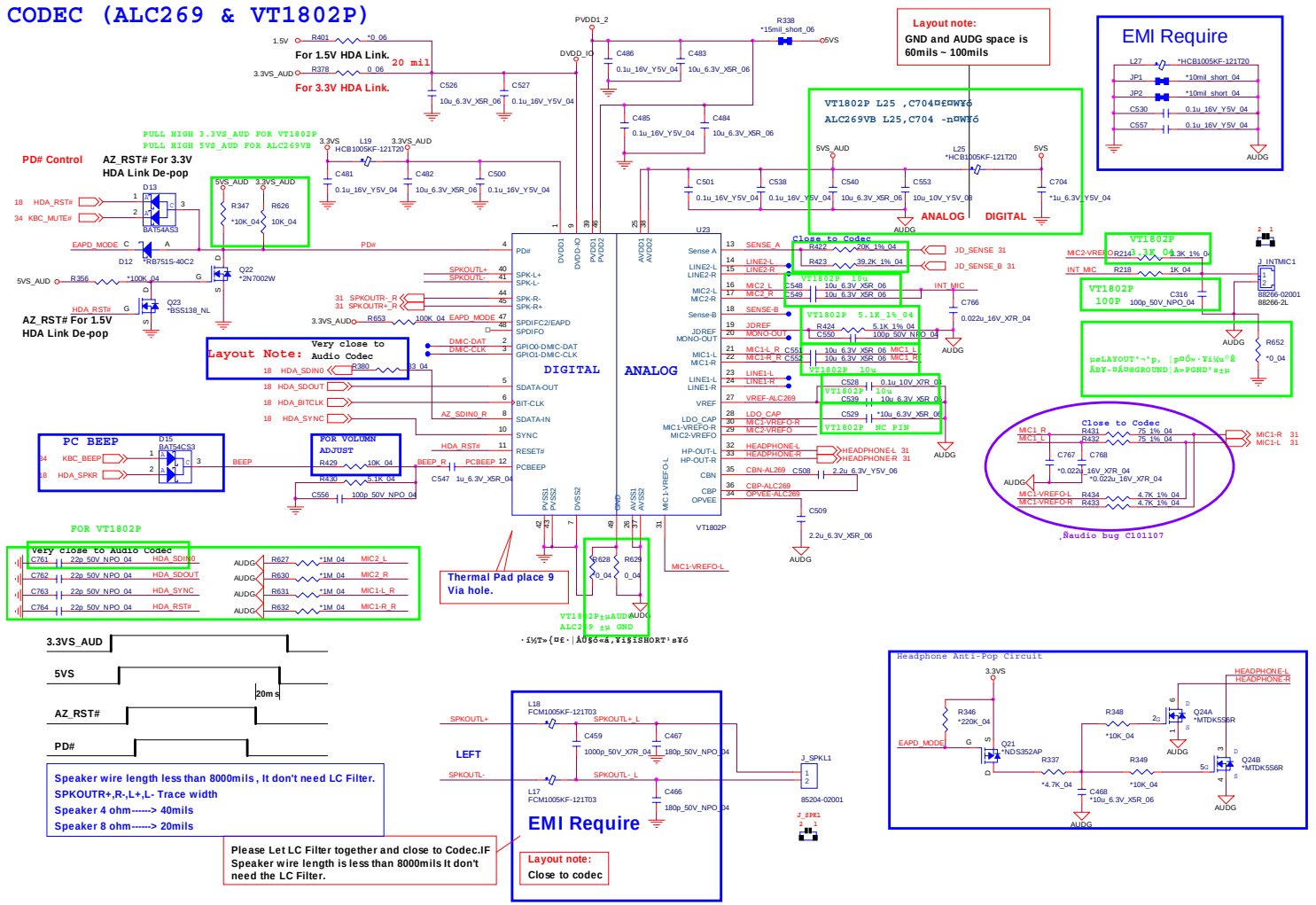
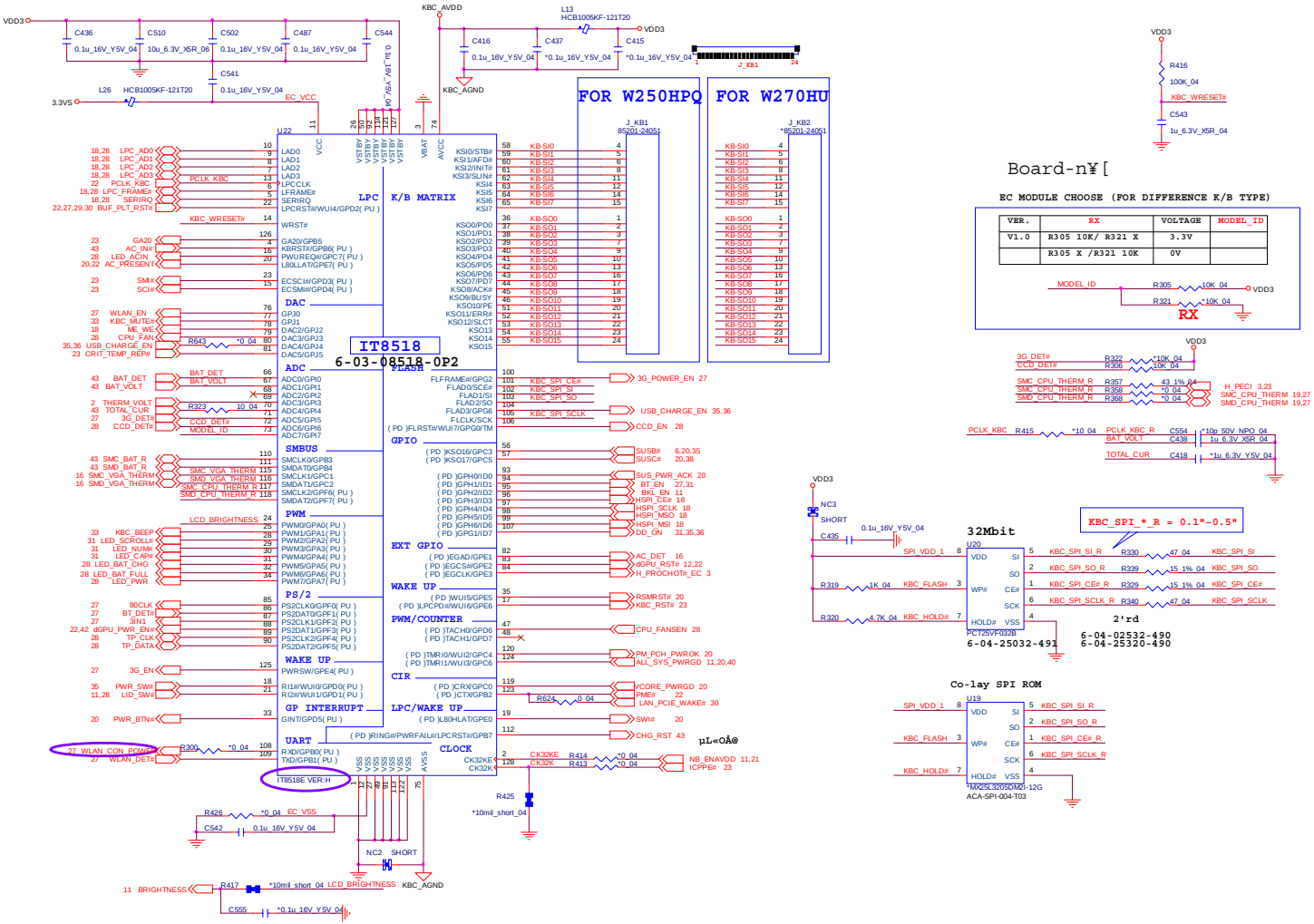
AUDIO CODEC
VT1802P



KBC-ITE IT8518E



Sheet 34 of 50
KBC-ITE IT8518E

B.Schematic Diagrams

5VS, 3VS, 1.5VS CPU

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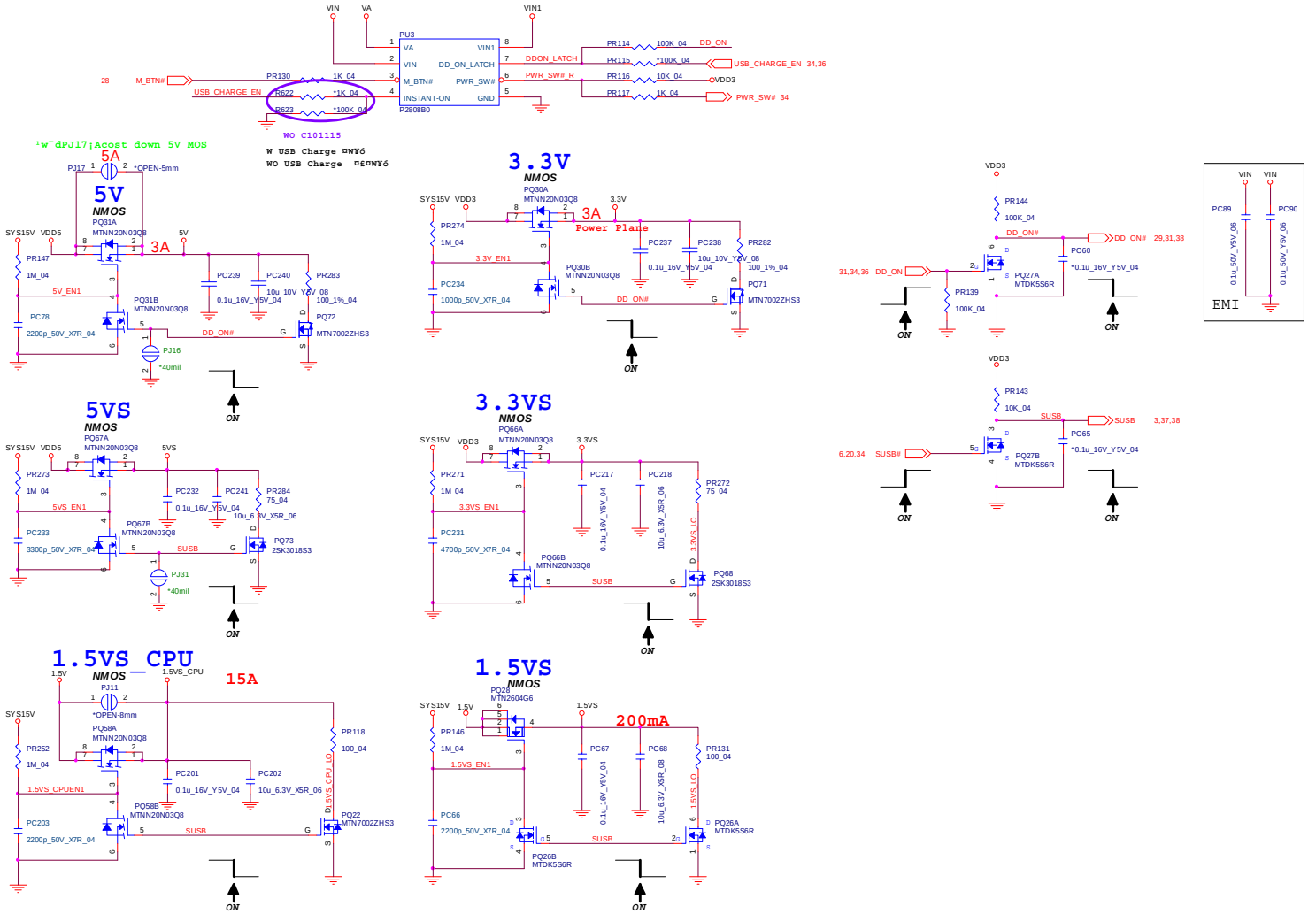
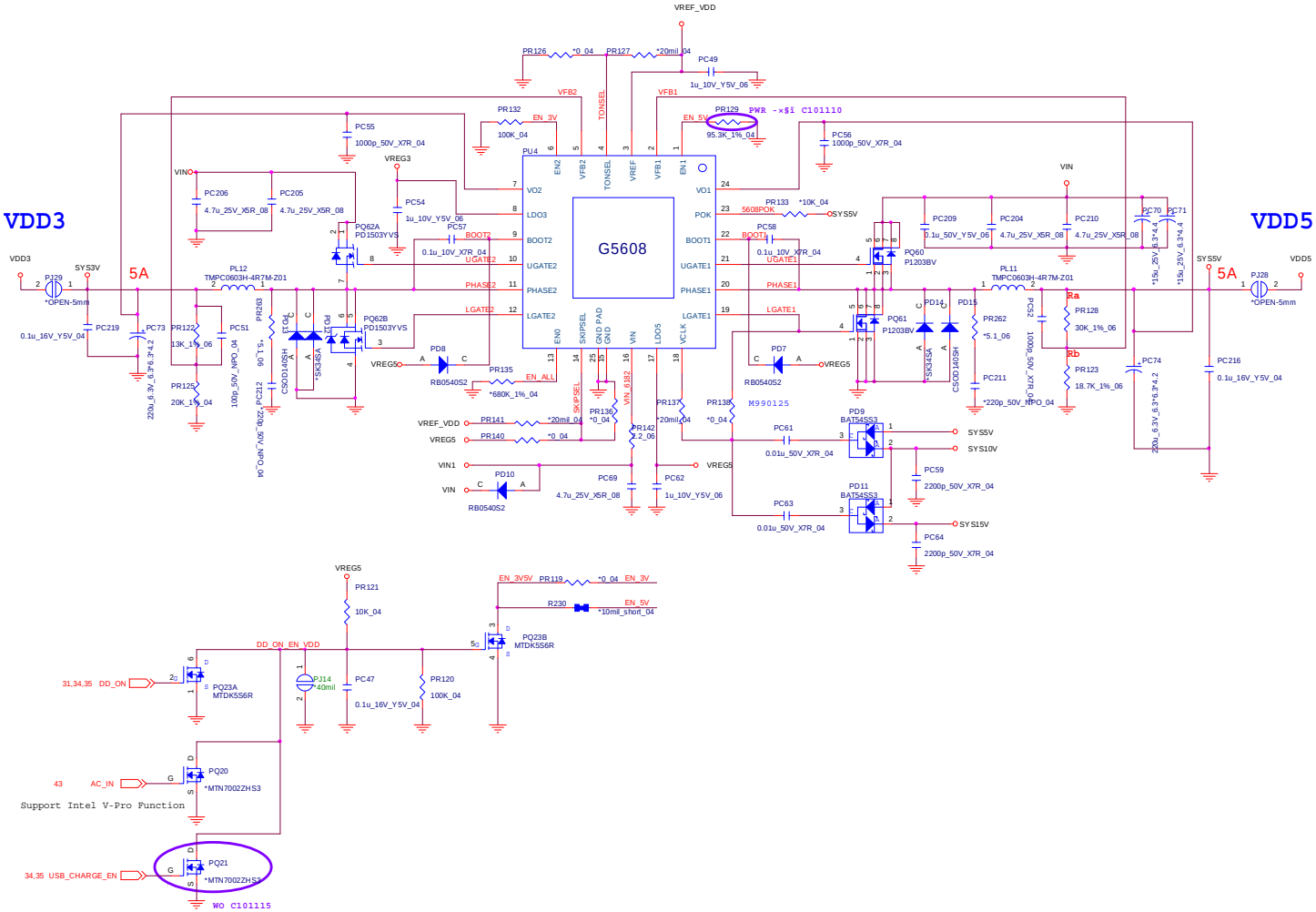
5VS, 3VS, 1.5VS CPU



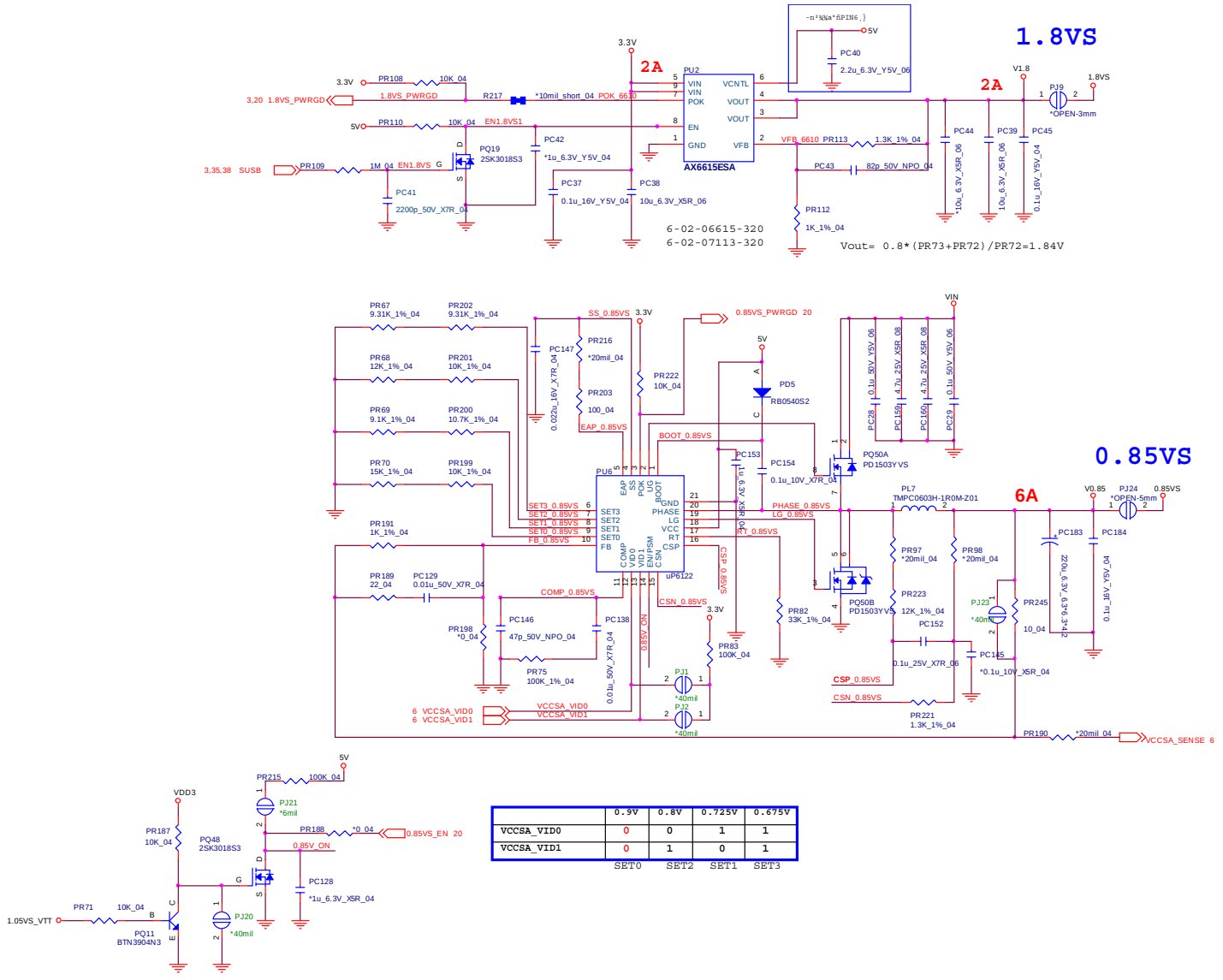
VDD3, VDD5



Sheet 36 of 50
VDD3, VDD5

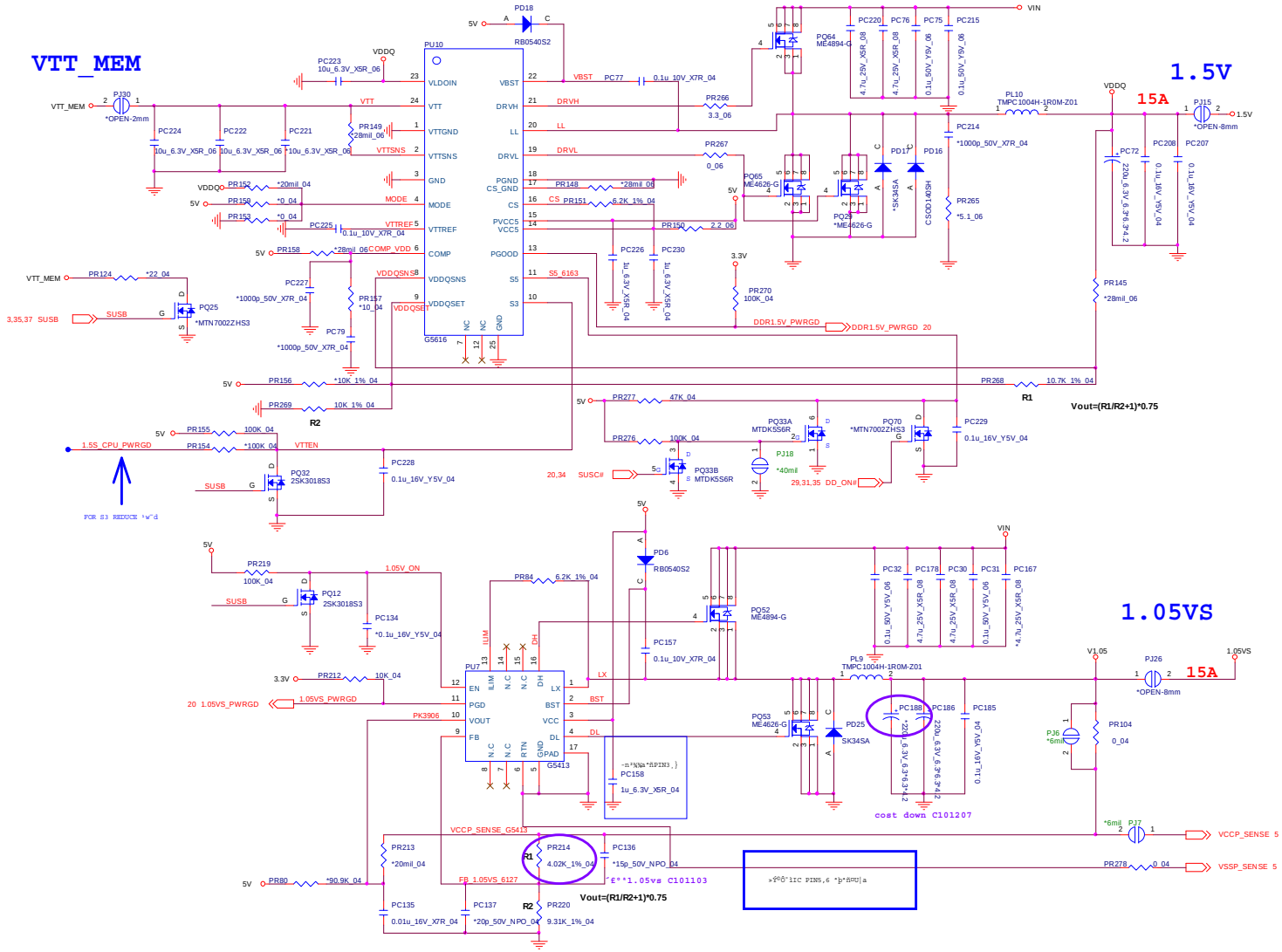
Power 0.85VS, 1.8VS

Sheet 37 of 50
Power 0.85VS, 1.8VS



	0.9V	0.8V	0.725V	0.675V
VCCSA_VID0	0	0	1	1
VCCSA_VID1	0	1	0	1
	SET0	SET2	SET1	SET3

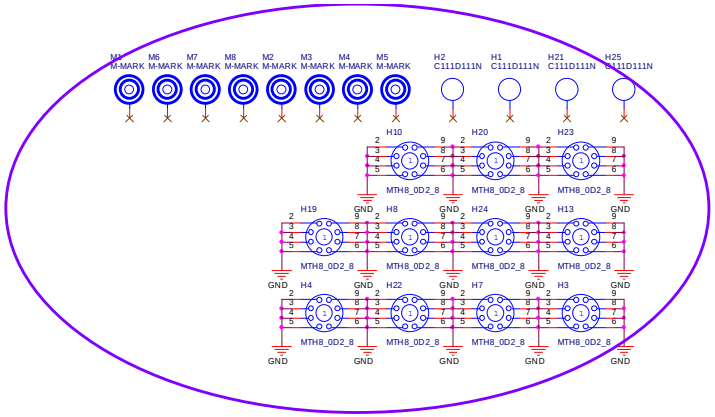
POWER 1.5V/1.05VS

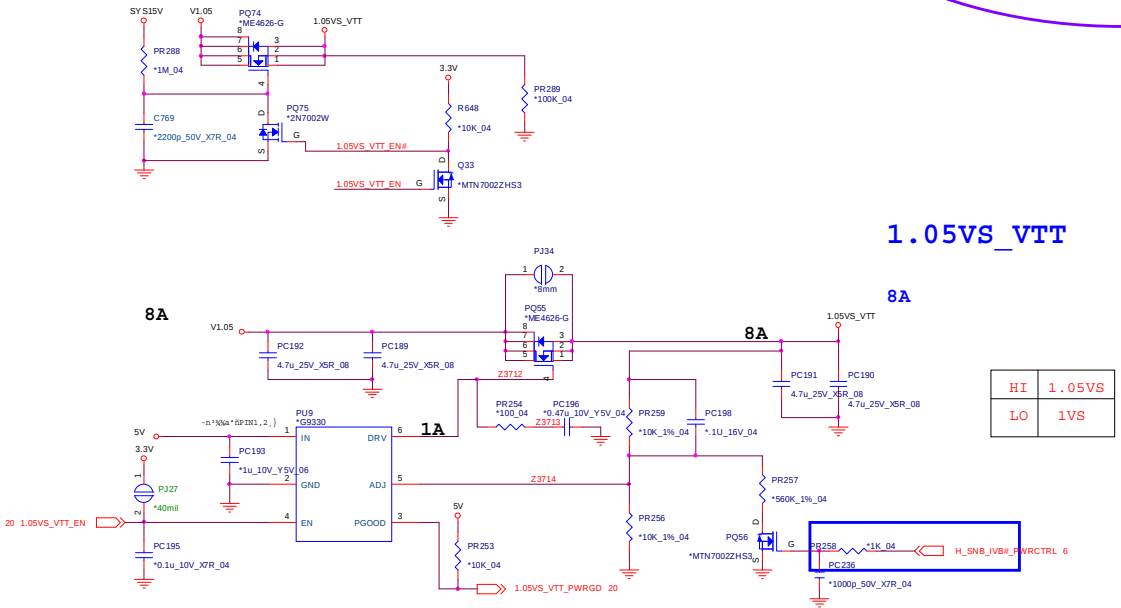


Sheet 38 of 50
POWER 1.5V/
1.05VS

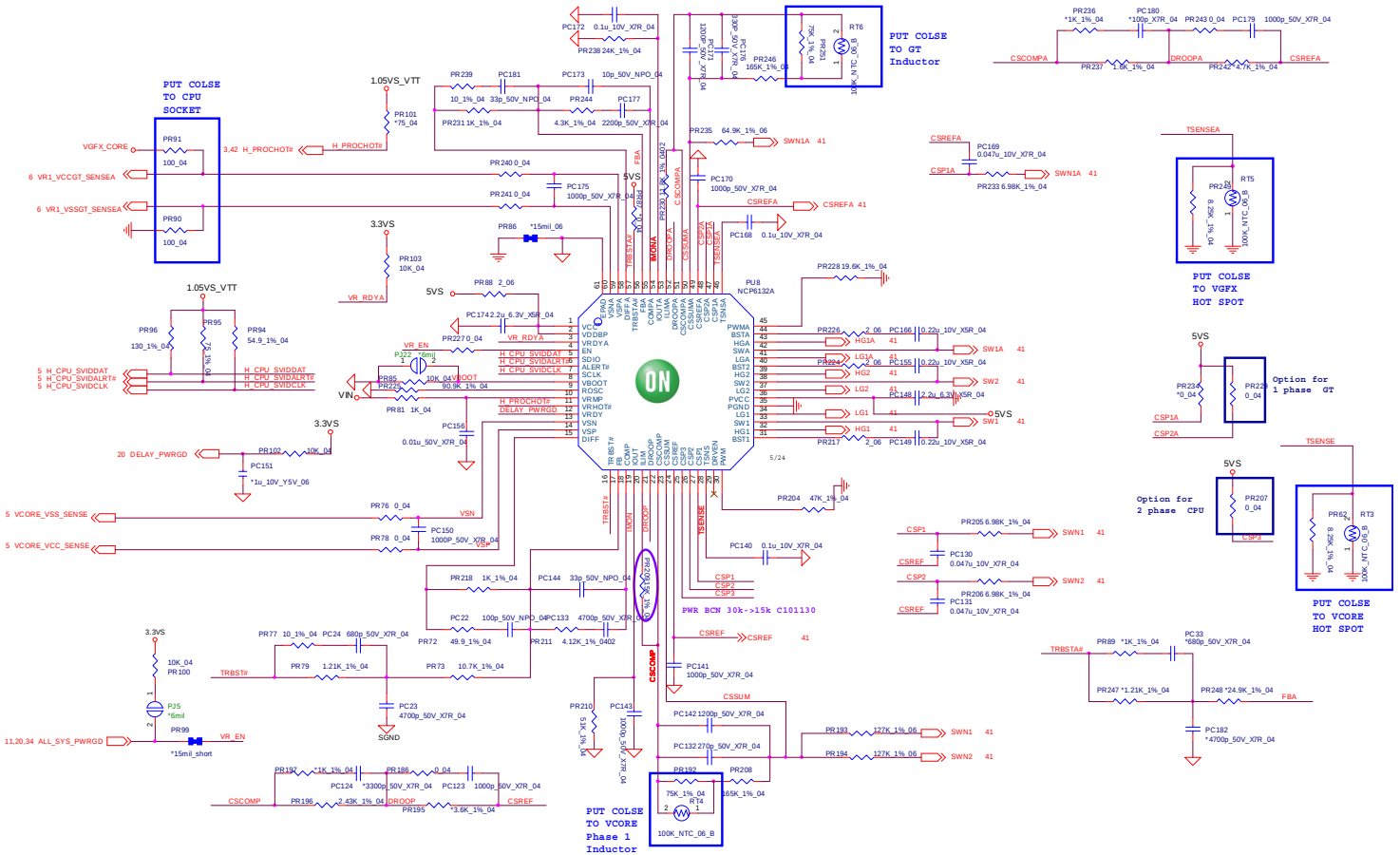
POWER 1.05V/1.05VS VTT

Sheet 39 of 50
POWER 1.05VS/
1.05VS VTT





POWER VCORE1



Sheet 40 of 50
POWER VCORE1

POWER VCORE2

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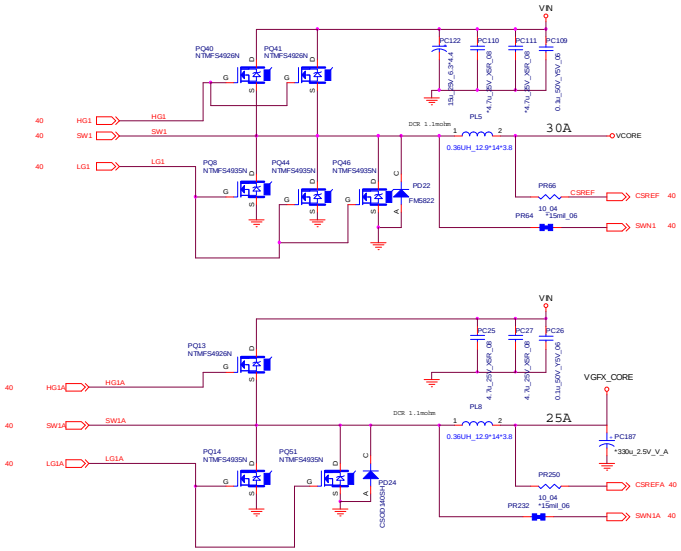
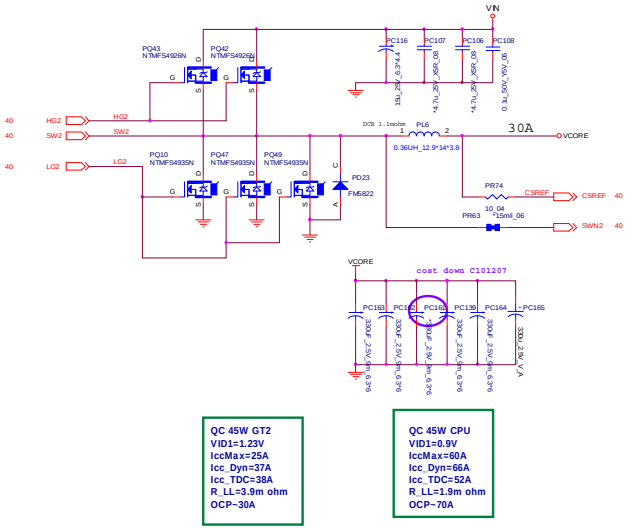
POWER VCORE2

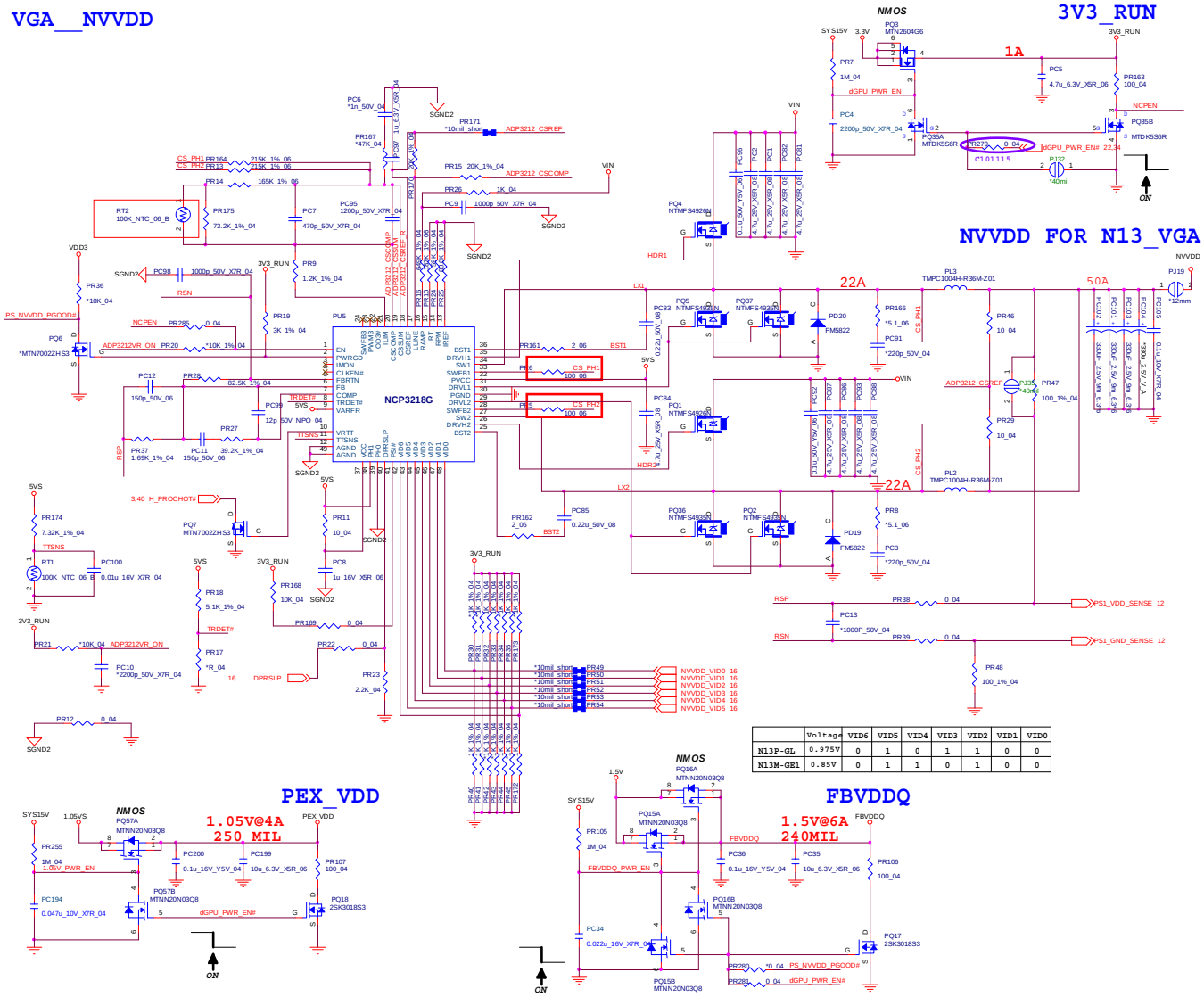




QC 45W GT2
VID1=1.23V
IccMax=25A
Icc_Dyn=37A
Icc_TDC=38A
R_LL=3.9m ohm
OCP~30A

QC 45W CPU
VID1=0.9V
IccMax=60A
Icc_Dyn=66A
Icc_TDC=52A
R_LL=1.9m ohm
OCP~70A

Power VGA NVVDD/PEX_VDD



	Voltage	VID6	VID5	VID4	VID3	VID2	VID1	VID0
N13P-GL	0.975V	0	1	0	1	1	0	0
N13M-GE1	0.85V	0	1	1	0	1	0	0

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Power VGA
NVVDD/PEX_VDD

AC IN, CHARGER

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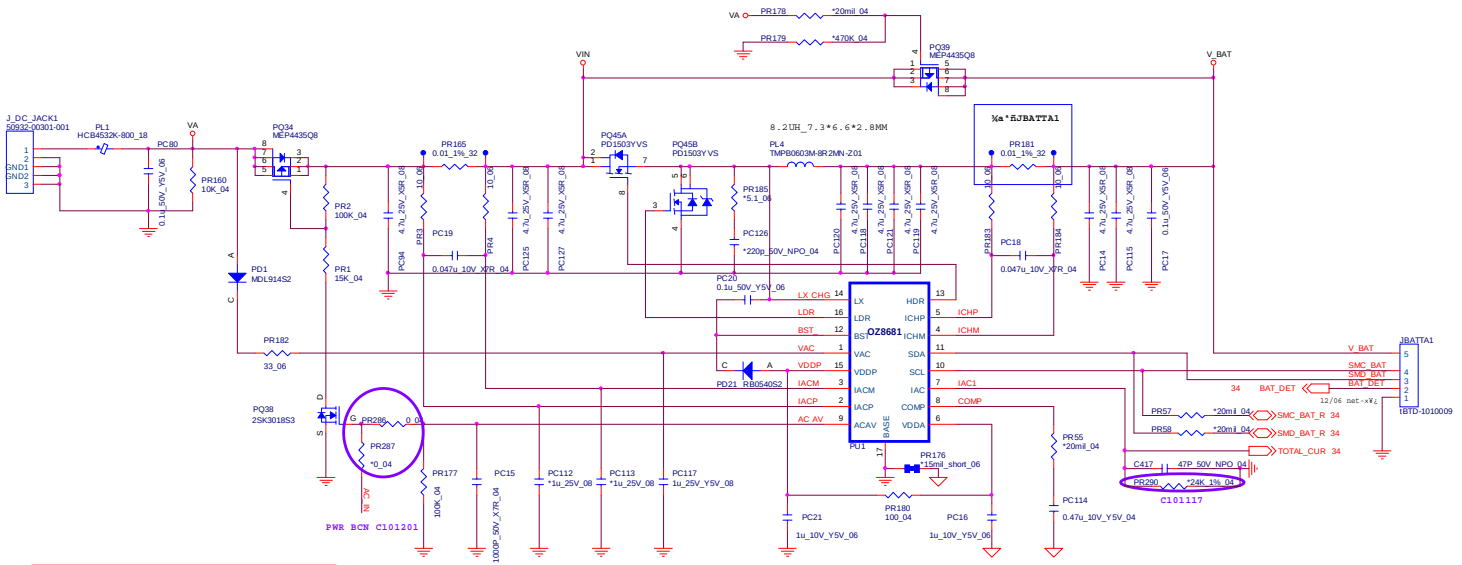
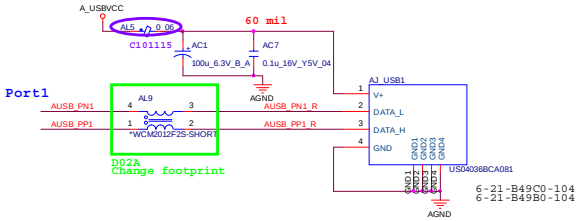
AC IN, CHARGER

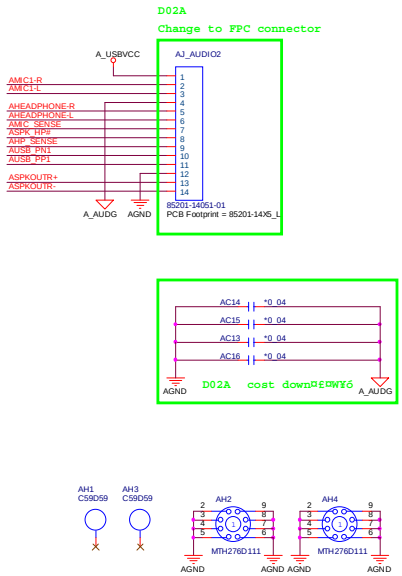


AUDIO BOARD

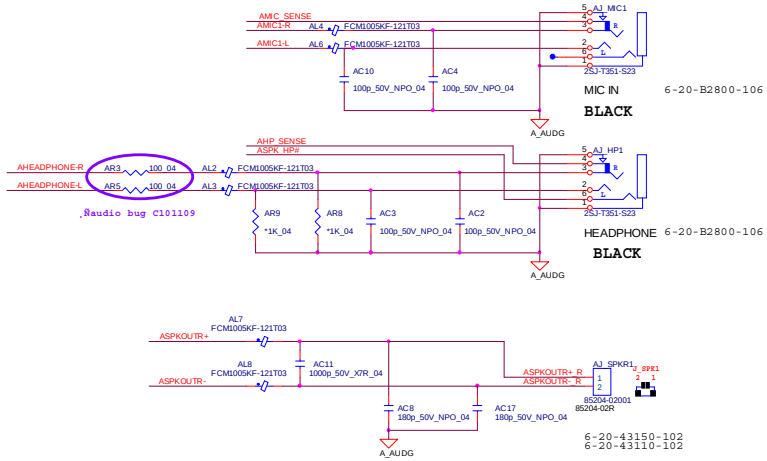
USB PORT



TO M/B



AUDIO JACK



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AUDIO BOARD

CLICK BOARD

CLICK BOARD

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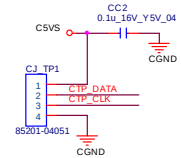
CLICK BOARD



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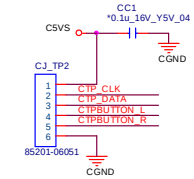

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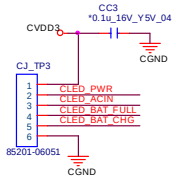

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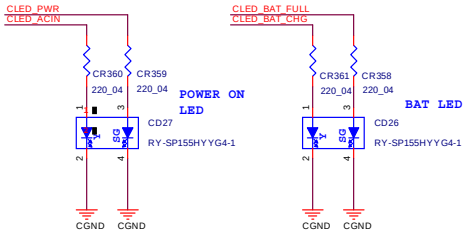

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6-52-55002-04B
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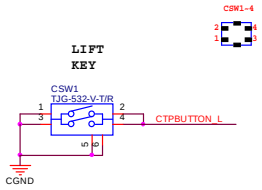
E5120Q



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6-53-3050B-240
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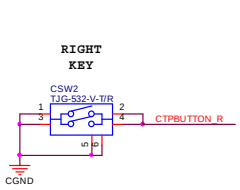

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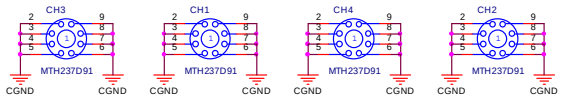
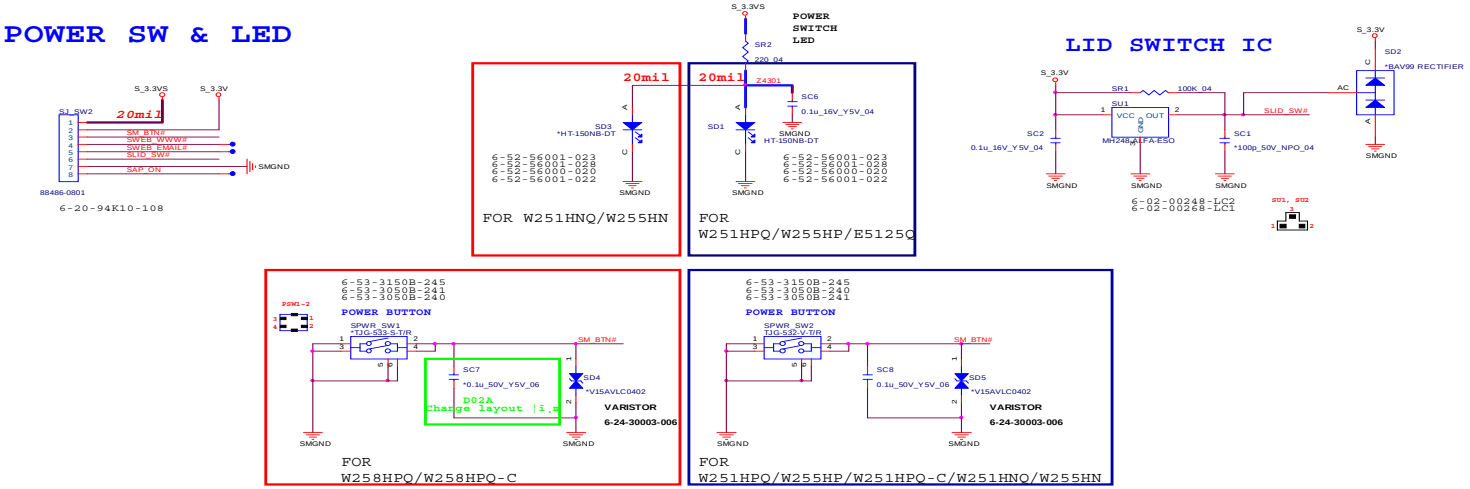
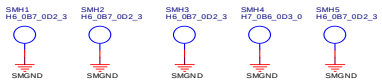


W251HPQ POWER SW BOARD





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W251HPQ POWER SW BOARD

W270HU BRIDGE ODD BOARD

ODD BOARD FOR W270HU

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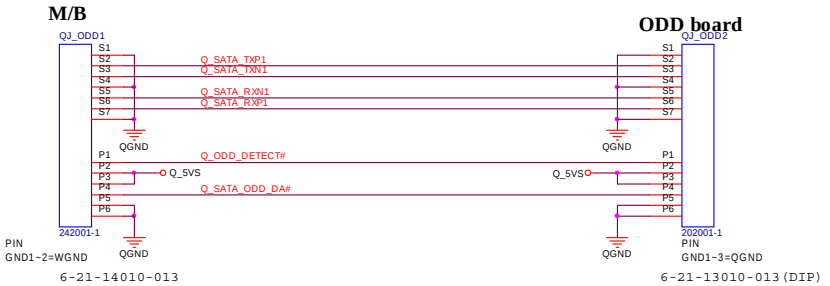
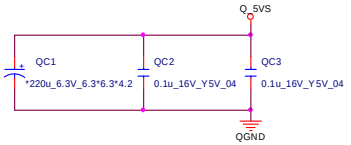
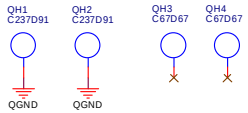
W270HU BRIDGE
ODD BOARD

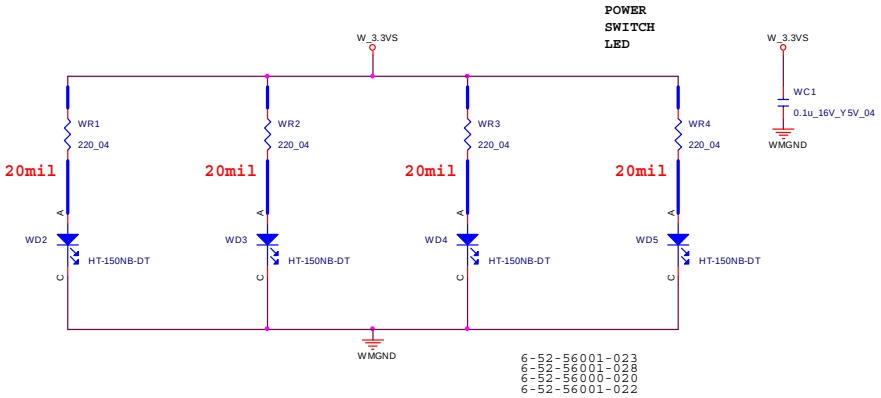


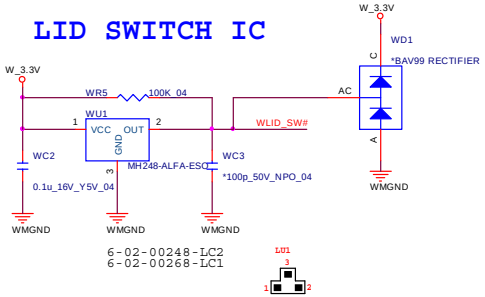


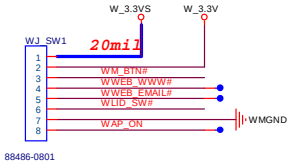


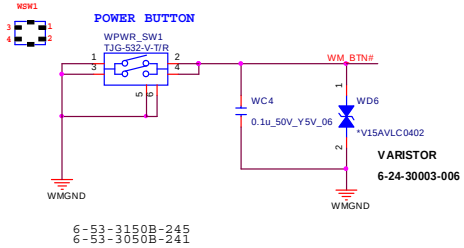
W270HU POWER SW BOARD

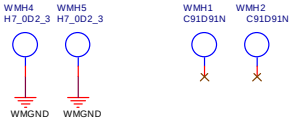
POWER SW & LED











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W270HU POWER SW BOARD

Power Diagram

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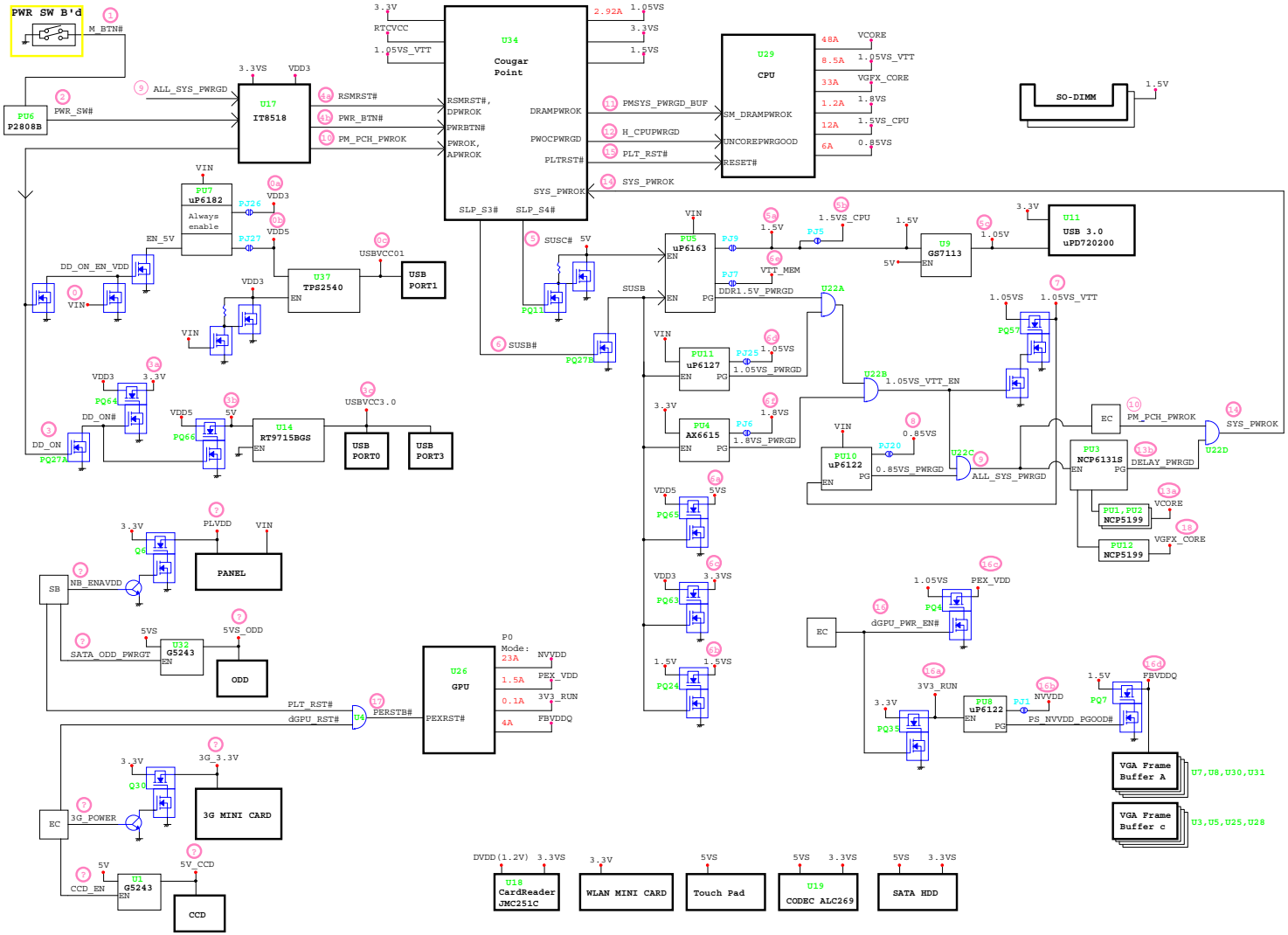
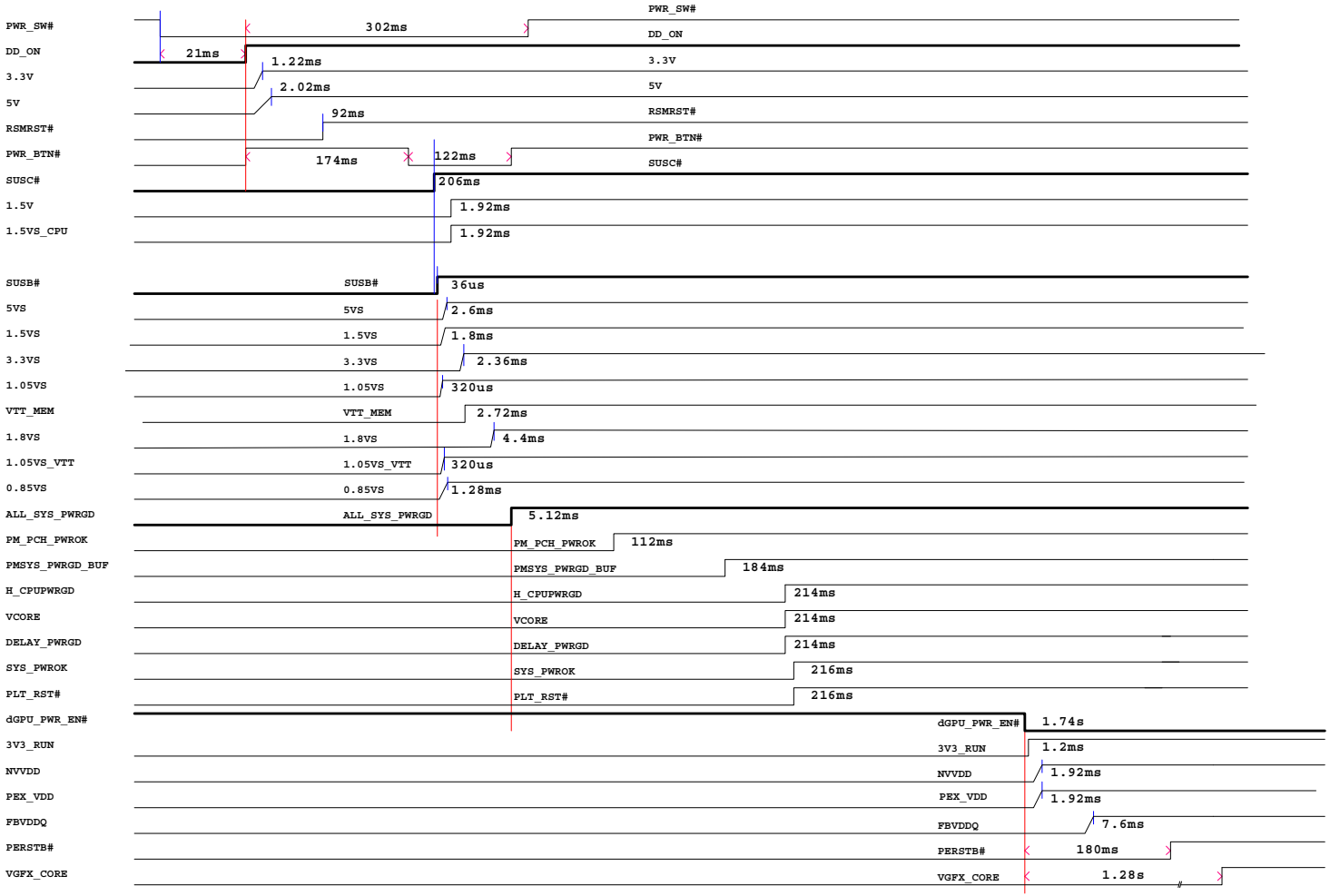
Power Diagram



Power On SEQ



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Power On SEQ

Appendix C:Updating the FLASH ROM BIOS

To update the FLASH ROM BIOS, you must:

- Download the BIOS update from the web site.
- Unzip the files onto a bootable CD/DVD/USB Flash Drive.
- Reboot your computer from an external CD/DVD/USB Flash Drive.
- Use the flash tools to update the flash BIOS using the commands indicated below.
- Restart the computer booting from the HDD and press **F2** at startup enter the BIOS.
- Load setup defaults from the BIOS and save the default settings and exit the BIOS to restart the computer.
- After rebooting the computer you may restart the computer again and make any required changes to the default BIOS settings.

Download the BIOS

1. Go to **www.clevo.com.tw** and point to **E-Services** and click **E-Channel**.
2. Use your user ID and password to access the appropriate download area (BIOS), and download the latest BIOS files (the BIOS file will be contained in a batch file that may be run directly once unzipped) for your computer model (**see sidebar for important information on BIOS versions**).

Unzip the downloaded files to a bootable CD/DVD/ or USB Flash drive

1. Insert a bootable CD/DVD/USB flash drive into the CD/DVD drive/USB port of the computer containing the downloaded files.
2. Use a tool such as Winzip or Winrar to unzip all the BIOS files and refresh tools to your bootable CD/DVD/USB flash drive (you may need to create a bootable CD/DVD with the files using a 3rd party software).

Set the computer to boot from the external drive

1. With the bootable CD/DVD/USB flash drive containing the BIOS files in your CD/DVD drive/USB port, restart the computer and press **F2** (in most cases) to enter the BIOS.
2. Use the arrow keys to highlight the **Boot** menu.
3. Use the "+" and "-" keys to move boot devices up and down the priority order.
4. Make sure that the CD/DVD drive/USB flash drive is set first in the boot priority of the BIOS.
5. Press **F4** to save any changes you have made and exit the BIOS to restart the computer.

BIOS Version

Make sure you download the latest correct version of the BIOS appropriate for the computer model you are working on.

You should only download BIOS versions that are V1.01.XX or higher as appropriate for your computer model.

Note that BIOS versions are not backward compatible and therefore **you may not downgrade your BIOS to an older version** after upgrading to a later version (e.g if you upgrade a BIOS to ver 1.01.05, you **MAY NOT** then go back and flash the BIOS to ver 1.01.04).

Use the flash tools to update the BIOS

1. Make sure you are not loading any memory management programs such as HIMEM by holding the **F8** key as you see the message "**Starting MS-DOS**". You will then be prompted to give "**Y**" or "**N**" responses to the programs being loaded by DOS. Choose "N" for any memory management programs.
2. You should now be at the DOS prompt e.g: DISK **C**:\> (C is the designated drive letter for the CD/DVD drive/USB flash drive).
3. **Type the following command** at the DOS prompt:

   C:\> Flash.bat

4. The utility will then proceed to flash the BIOS.
5. You should then be prompted to press any key to restart the system or turn the power off, and then on again but make sure you remove the CD/DVD/USB flash drive from the CD/DVD drive/USB port before the computer restarts.

Restart the computer (booting from the HDD)

1. With the CD/DVD/USB flash drive removed from the CD/DVD drive/USB port the computer should restart from the HDD.
2. Press **F2** as the computer restarts to enter the BIOS.
3. Use the arrow keys to highlight the **Exit** menu.
4. Select **Load Setup Defaults** (or press **F3**) and select "**Yes**" to confirm the selection.
5. Press **F4** to save any changes you have made and exit the BIOS to restart the computer.

Your computer is now running normally with the updated BIOS

You may now enter the BIOS and make any changes you require to the default settings.