

# ELECTRODE WELDER (MMA)



Réf. 015487

## Gysmi 183 (INVERTER)

Ø 1.6 ▶ 4 mm

Single phase 230 V – Direct current (DC)

### Assets:

- Inverter technology for DC welding of all type of electrodes( rutile, basic, stainless steel, cast iron)
- Easy to use due to a light weight (4.9 kg), a reduced volume and a low power consumption
- Insensitive with the fluctuations of the current or with the length of arc
- High welding current stability
- Immediate starting due to a high open voltage
- Very soft fusion due to its DC current
- Very good penetration and perfect stability of the arc
- Protected against over voltage and under voltage (+/-15%)
- Possibility to use with scratch TIG
- It has also the following assets :
  - ▶ ARC FORCE
  - ▶ HOT START
  - ▶ ANTI STICKING



MADE in FRANCE



⌚ 0 → 60 min. =

Ø 1,6	Ø 2	Ø 2,5	Ø 3,2	Ø 4
100%	100%	100%	100%	25

CE NORMES EUROPÉENNES - EUROPEAN STANDARDS  
EUROPÄISCHE NORM - NORMAS EUROPEAS  
EUROPESE NORM

EN 60 974-1

### Accessories included :

- Main supply lead 1.80 m
- Earth clamp cable 25 mm<sup>2</sup> (2.50 m) and Dinse connector diameter 25
- Electrode holder cable 25 mm<sup>2</sup> (3.50 m) and Dinse connector diameter 25
- Plastic box

Power generator protection (+/- 15%)

V	A	Ø mm	V	V	40% A	60% A	A	A			cm	kg
230	16	1.6 ▶ 4	70	80	150	130	10 ▶ 160	180	●	●	●	145 x 25.8 x 178 4.9

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